

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer

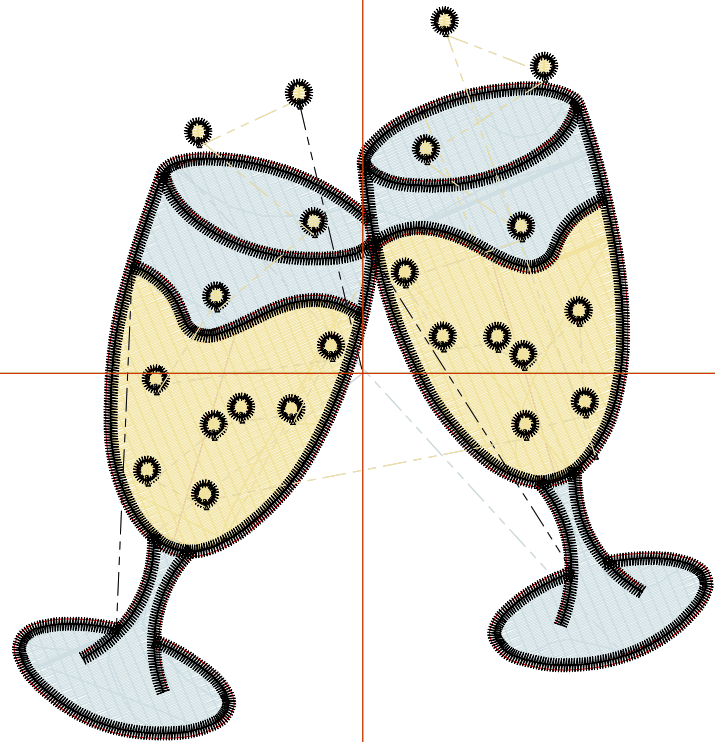


Design: **New Year Cheers**

Title: **New Year Cheers**

Stitches: 13,559  
 Height: 3.82 in  
 Width: 3.65 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 46  
 Stops: 47  
 Trims: 51  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 46.4 mm  
 Right: 46.4 mm  
 Up: 48.5 mm  
 Down: 48.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.94 in<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 244.39ft  
 Total bobbin: 82.96ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	17	Light Blue	3,771	17		Wilcom
2.	41	Yellow	3,125	41		Wilcom
3.	13	Black	4,298	13	Black	Wilcom
4.	41	Yellow	34	41		Wilcom
5.	13	Black	80	13	Black	Wilcom
6.	41	Yellow	27	41		Wilcom
7.	13	Black	80	13	Black	Wilcom
8.	41	Yellow	28	41		Wilcom
9.	13	Black	80	13	Black	Wilcom
10.	41	Yellow	27	41		Wilcom
11.	13	Black	80	13	Black	Wilcom
12.	41	Yellow	28	41		Wilcom
13.	13	Black	80	13	Black	Wilcom
14.	41	Yellow	26	41		Wilcom
15.	13	Black	80	13	Black	Wilcom
16.	41	Yellow	26	41		Wilcom
17.	13	Black	80	13	Black	Wilcom
18.	41	Yellow	26	41		Wilcom
19.	13	Black	80	13	Black	Wilcom
20.	41	Yellow	26	41		Wilcom
21.	13	Black	80	13	Black	Wilcom
22.	41	Yellow	26	41		Wilcom
23.	13	Black	81	13	Black	Wilcom
24.	41	Yellow	26	41		Wilcom
25.	13	Black	80	13	Black	Wilcom
26.	41	Yellow	32	41		Wilcom
27.	13	Black	78	13	Black	Wilcom
28.	41	Yellow	26	41		Wilcom
29.	13	Black	80	13	Black	Wilcom
30.	41	Yellow	26	41		Wilcom
31.	13	Black	81	13	Black	Wilcom
32.	41	Yellow	26	41		Wilcom
33.	13	Black	81	13	Black	Wilcom
34.	41	Yellow	26	41		Wilcom
35.	13	Black	78	13	Black	Wilcom

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Wilcom TrueSizer



Design: **New Year Cheers**

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Stitches: 13,559  
Height: 3.82 in  
Width: 3.65 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1

36.	41	■	26	41	Wilcom
37.	13	■	79	13 Black	Wilcom
38.	41	■	29	41	Wilcom
39.	13	■	80	13 Black	Wilcom
40.	41	■	26	41	Wilcom
41.	13	■	80	13 Black	Wilcom
42.	41	■	27	41	Wilcom
43.	13	■	80	13 Black	Wilcom
44.	41	■	28	41	Wilcom
45.	13	■	81	13 Black	Wilcom
46.	41	■	27	41	Wilcom
47.	13	■	85	13 Black	Wilcom

# Color Film

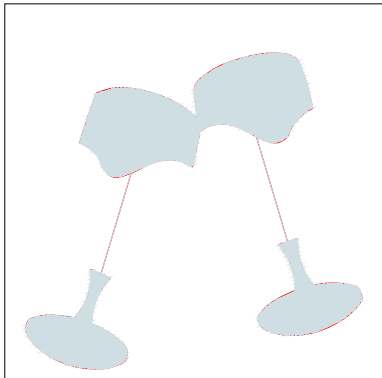
Wilcom TrueSizer



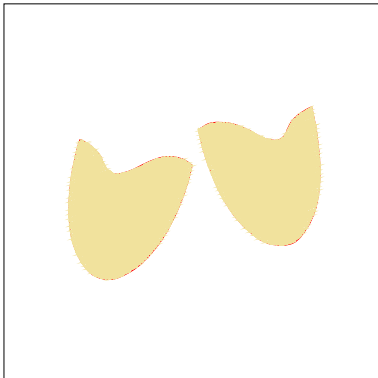
Design: **New Year Cheers**

Title: **New Year Cheers**

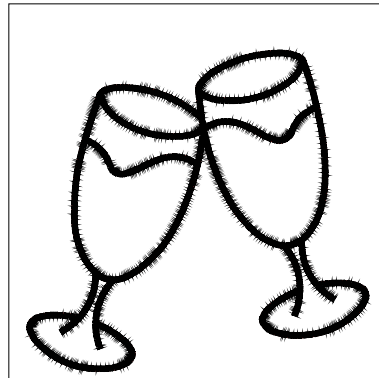
Stitches: 13,559  
Height: 3.82 in  
Width: 3.65 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.49



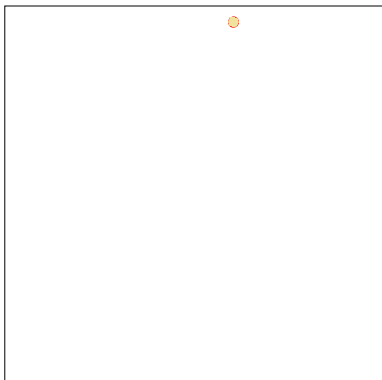
Stop #: 1  
Code: 17  
Name:  
Chart: Wilcom  
Stitches: 3,771  
Thread used: 75.55ft



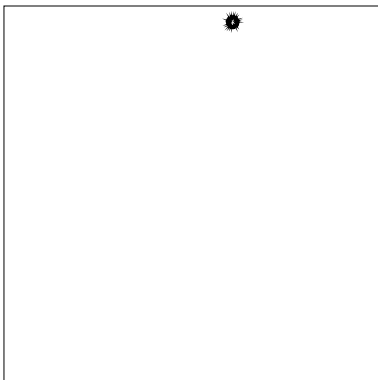
Stop #: 2  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 3,125  
Thread used: 65.28ft



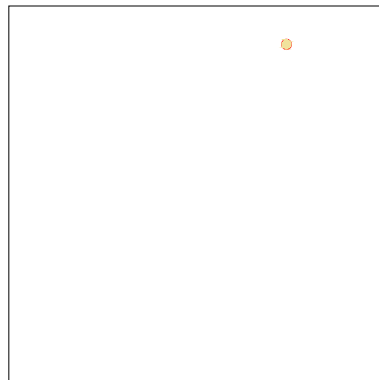
Stop #: 3  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 4,298  
Thread used: 61.19ft



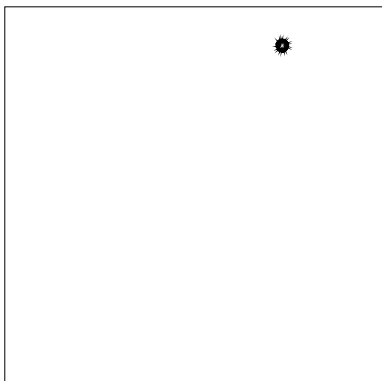
Stop #: 4  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 34  
Thread used: 0.43ft



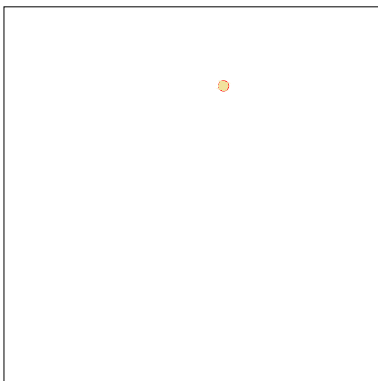
Stop #: 5  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



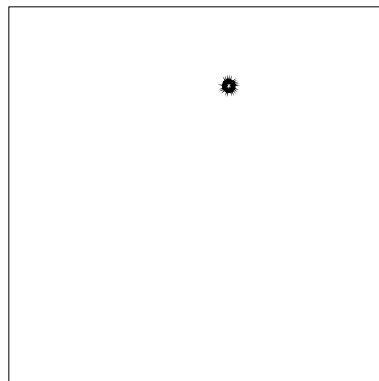
Stop #: 6  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 27  
Thread used: 0.38ft



Stop #: 7  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



Stop #: 8  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 28  
Thread used: 0.38ft



Stop #: 9  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft

# Color Film

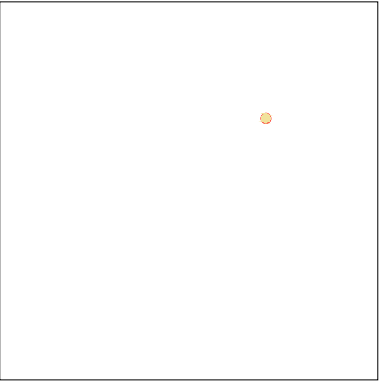
Wilcom TrueSizer



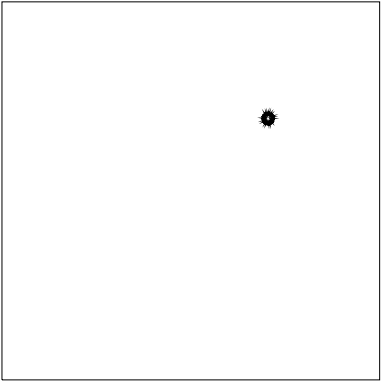
Design: **New Year Cheers**

Title: **New Year Cheers**

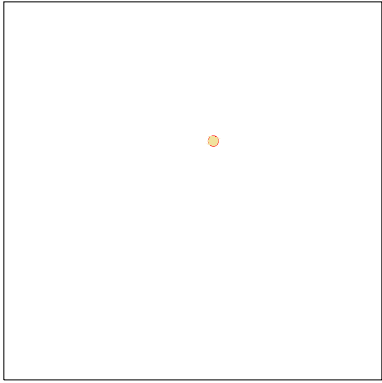
Stitches: 13,559  
Height: 3.82 in  
Width: 3.65 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.49



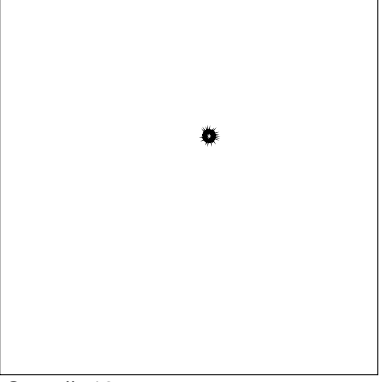
Stop #: 10  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 27  
Thread used: 0.38ft



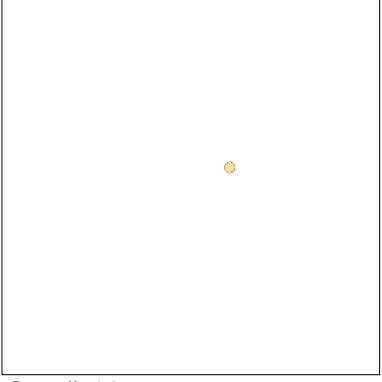
Stop #: 11  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



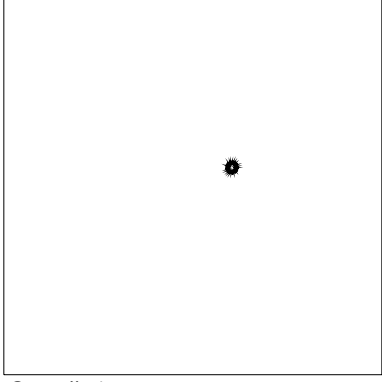
Stop #: 12  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 28  
Thread used: 0.38ft



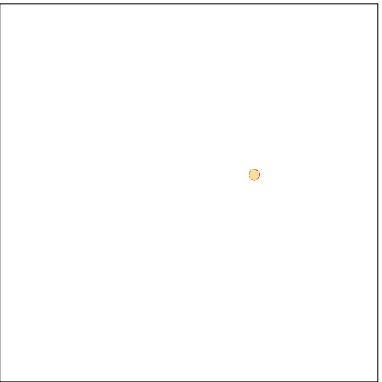
Stop #: 13  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



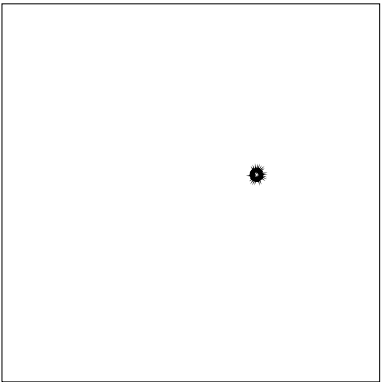
Stop #: 14  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.38ft



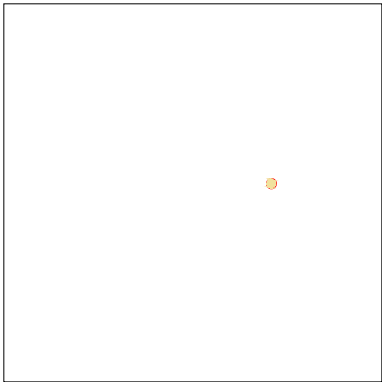
Stop #: 15  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



Stop #: 16  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.38ft



Stop #: 17  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



Stop #: 18  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.36ft

**Color Film**

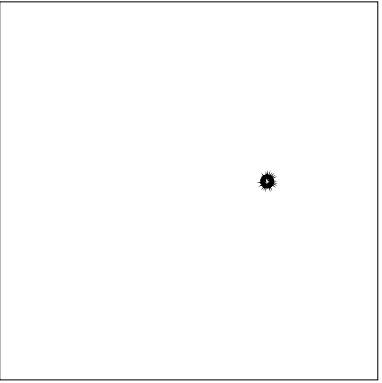
Wilcom TrueSizer



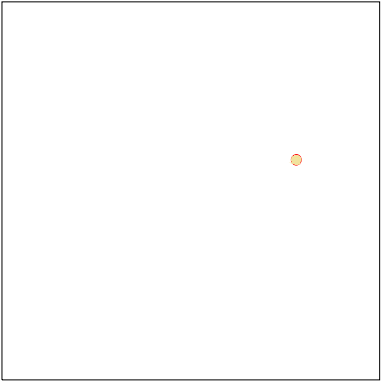
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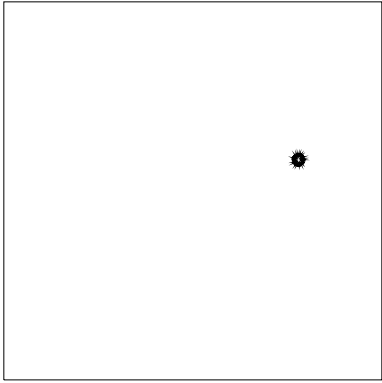
Stitches: 13,559  
Height: 3.82 in  
Width: 3.65 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.49



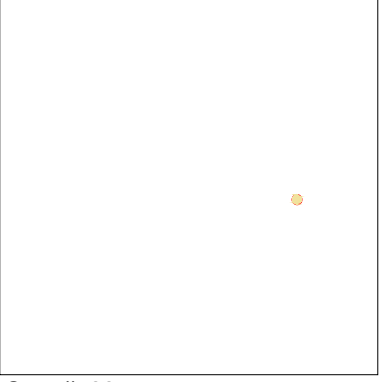
Stop #: 19  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



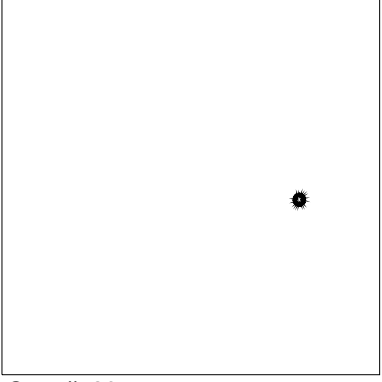
Stop #: 20  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.39ft



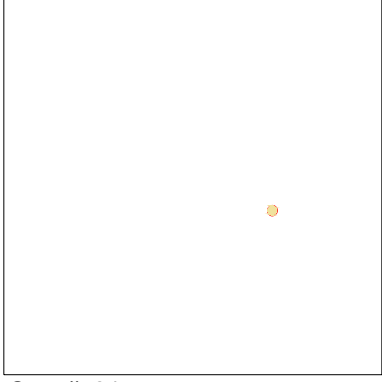
Stop #: 21  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



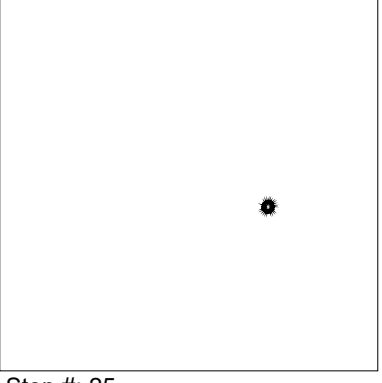
Stop #: 22  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.39ft



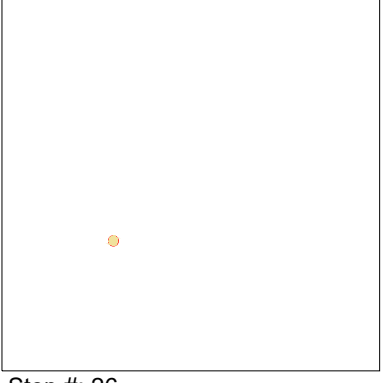
Stop #: 23  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 81  
Thread used: 0.85ft



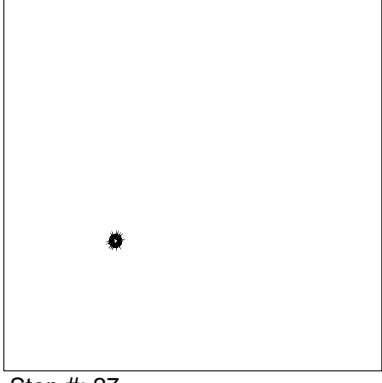
Stop #: 24  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.38ft



Stop #: 25  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



Stop #: 26  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 32  
Thread used: 0.41ft



Stop #: 27  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 78  
Thread used: 0.83ft

# Color Film

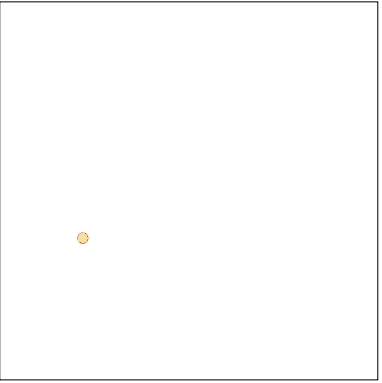
Wilcom TrueSizer



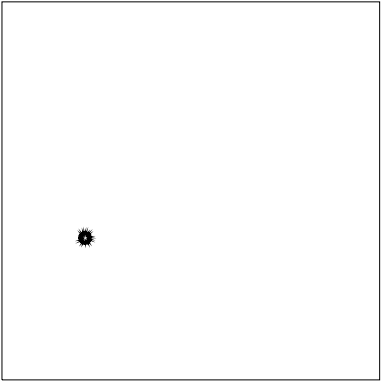
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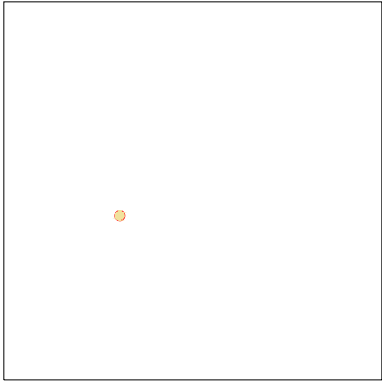
Stitches: 13,559  
Height: 3.82 in  
Width: 3.65 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.49



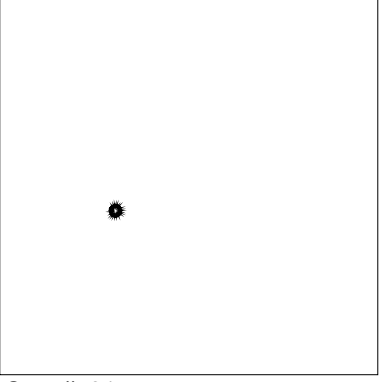
Stop #: 28  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.38ft



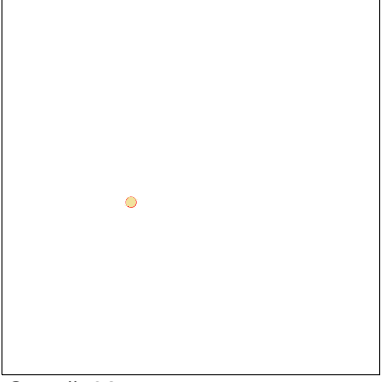
Stop #: 29  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



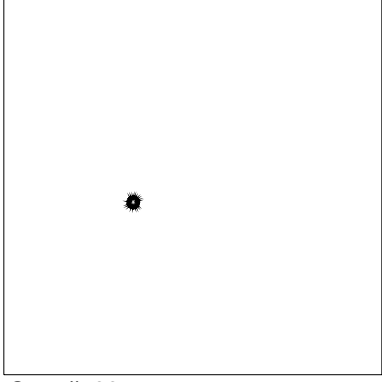
Stop #: 30  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.39ft



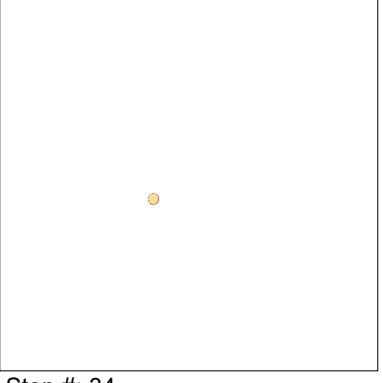
Stop #: 31  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 81  
Thread used: 0.84ft



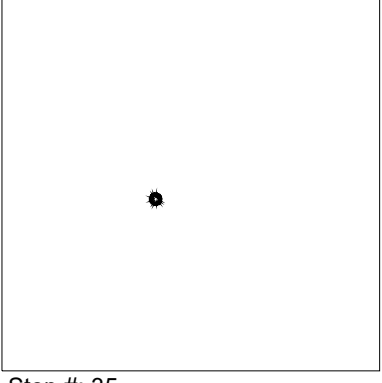
Stop #: 32  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.36ft



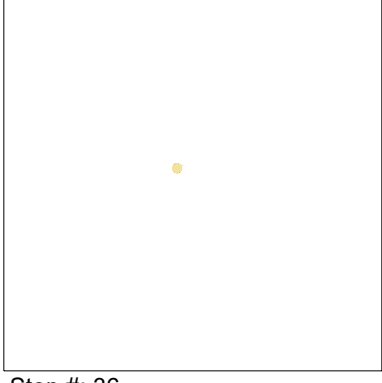
Stop #: 33  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 81  
Thread used: 0.84ft



Stop #: 34  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.37ft



Stop #: 35  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 78  
Thread used: 0.83ft



Stop #: 36  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.39ft

# Color Film

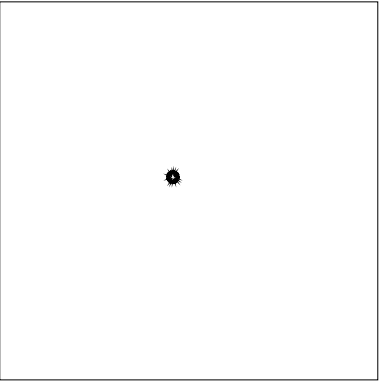
Wilcom TrueSizer



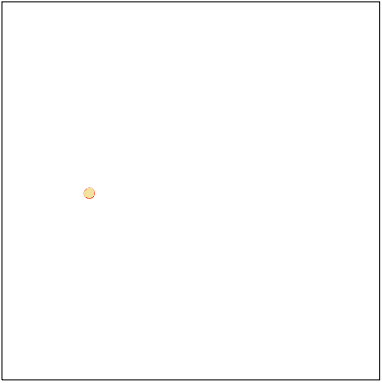
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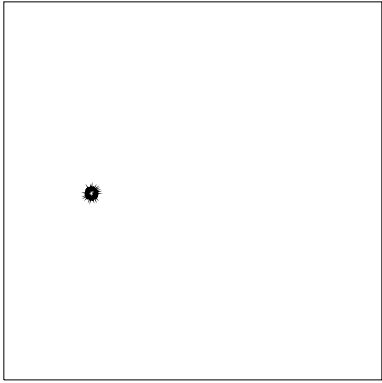
Stitches: 13,559  
Height: 3.82 in  
Width: 3.65 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.49



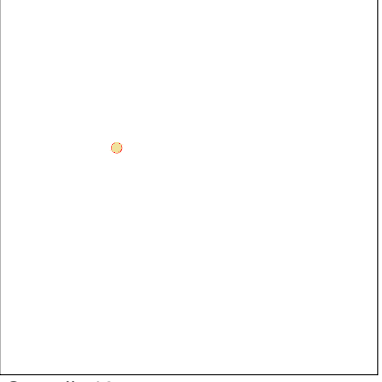
Stop #: 37  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 79  
Thread used: 0.83ft



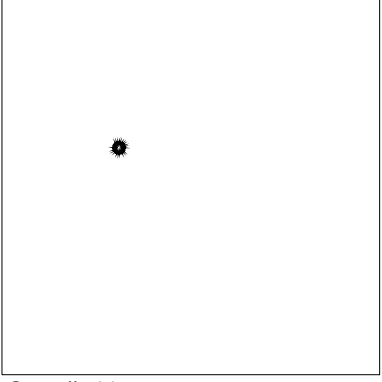
Stop #: 38  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 29  
Thread used: 0.38ft



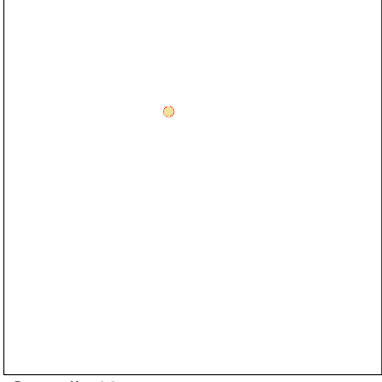
Stop #: 39  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



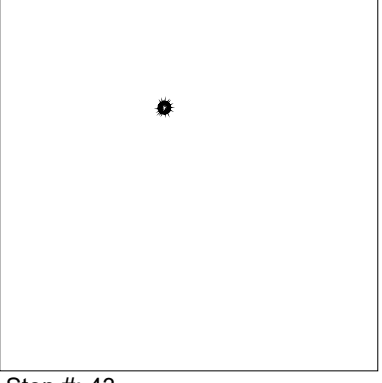
Stop #: 40  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 26  
Thread used: 0.40ft



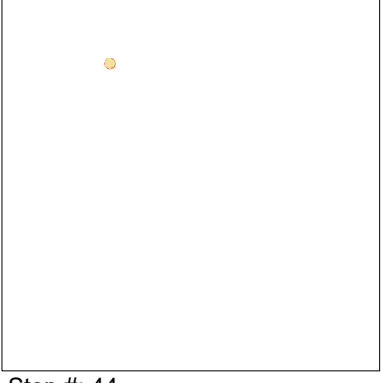
Stop #: 41  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



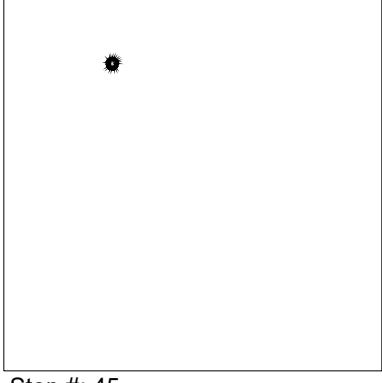
Stop #: 42  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 27  
Thread used: 0.39ft



Stop #: 43  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 80  
Thread used: 0.84ft



Stop #: 44  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 28  
Thread used: 0.39ft



Stop #: 45  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 81  
Thread used: 0.85ft

**Color Film**

Wilcom TrueSizer



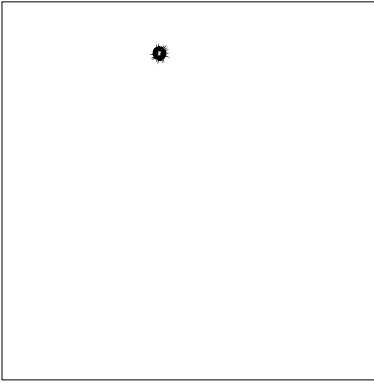
Design: **New Year Cheers**

Title: **New Year Cheers**

Stitches: 13,559  
Height: 3.82 in  
Width: 3.65 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.49



Stop #: 46  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 27  
Thread used: 0.38ft



Stop #: 47  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 85  
Thread used: 0.87ft