

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **St Patrick**

Title: **St Patrick**

Stitches: 11,463  
 Height: 3.81 in  
 Width: 2.31 in  
 Colors: 13  
 Colorway: Madeira Classic 40  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 15  
 Stops: 16  
 Trims: 41  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 29.4 mm  
 Right: 29.4 mm  
 Up: 48.4 mm  
 Down: 48.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.82 in<sup>2</sup>  
 Max stitch: 11.1 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 203.63ft  
 Total bobbin: 72.99ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	7	█	2,086	1249		Madeira Classic 40
2.	17	█	1,121	1045		Madeira Classic 40
3.	19	█	101	1010		Madeira Classic 40
4.	6	█	163	1309		Madeira Classic 40
5.	15	█	93	1321		Madeira Classic 40
6.	24	█	594	1158		Madeira Classic 40
7.	22	█	54	1239		Madeira Classic 40
8.	6	█	2,095	1309		Madeira Classic 40
9.	13	█	1,652	1001	Super White	Madeira Classic 40
10.	18	█	2,054	1287		Madeira Classic 40
11.	1	█	421	1103		Madeira Classic 40
12.	8	█	121	1134		Madeira Classic 40
13.	14	█	254	1000	Emerald Black	Madeira Classic 40
14.	24	█	404	1158		Madeira Classic 40
15.	16	█	216	1066	Fune / Sand	Madeira Classic 40
16.	13	█	32	1001	Super White	Madeira Classic 40

**Color Film**

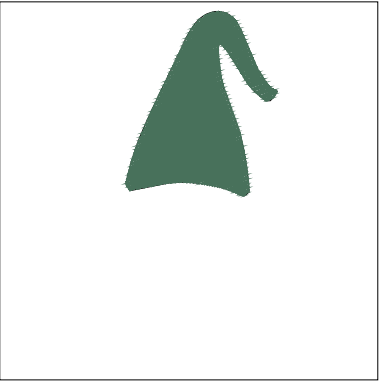
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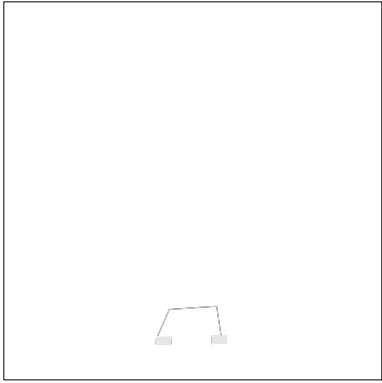
Stitches: 11,463  
Height: 3.81 in  
Width: 2.31 in  
Colors: 13  
Colorway: Madeira Classic 40  
Zoom: 0.49



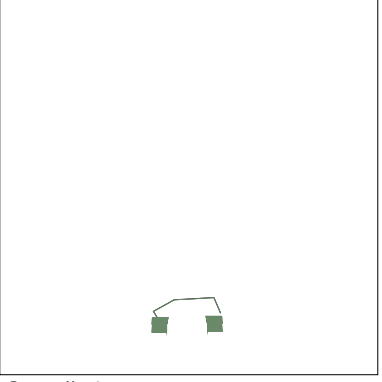
Stop #: 1  
Code: 1249  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,086  
Thread used: 42.55ft



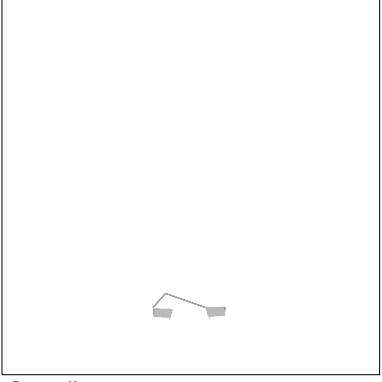
Stop #: 2  
Code: 1045  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,121  
Thread used: 20.85ft



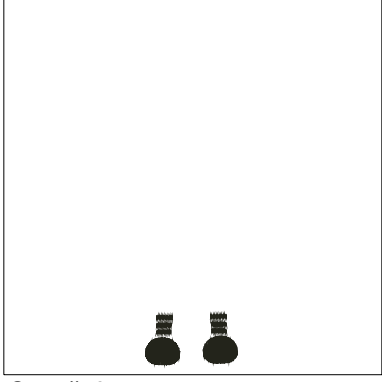
Stop #: 3  
Code: 1010  
Name:  
Chart: Madeira Classic 40  
Stitches: 101  
Thread used: 1.40ft



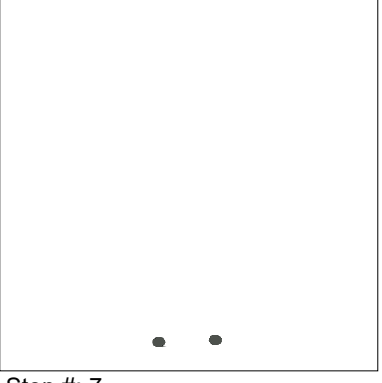
Stop #: 4  
Code: 1309  
Name:  
Chart: Madeira Classic 40  
Stitches: 163  
Thread used: 2.33ft



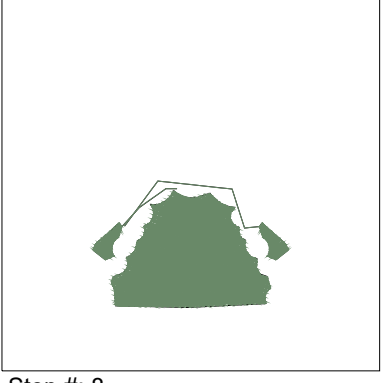
Stop #: 5  
Code: 1321  
Name:  
Chart: Madeira Classic 40  
Stitches: 93  
Thread used: 1.40ft



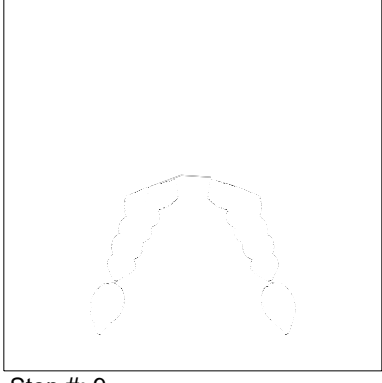
Stop #: 6  
Code: 1158  
Name:  
Chart: Madeira Classic 40  
Stitches: 594  
Thread used: 8.70ft



Stop #: 7  
Code: 1239  
Name:  
Chart: Madeira Classic 40  
Stitches: 54  
Thread used: 0.84ft



Stop #: 8  
Code: 1309  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,095  
Thread used: 42.25ft



Stop #: 9  
Code: 1001  
Name: Super White  
Chart: Madeira Classic 40  
Stitches: 1,652  
Thread used: 28.86ft

# Color Film

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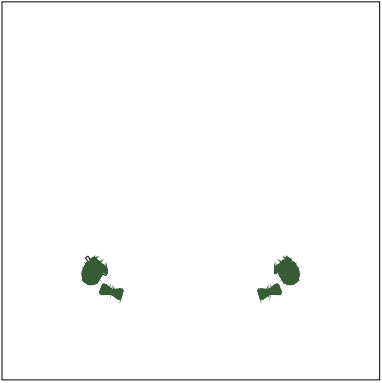
Design: **St Patrick**

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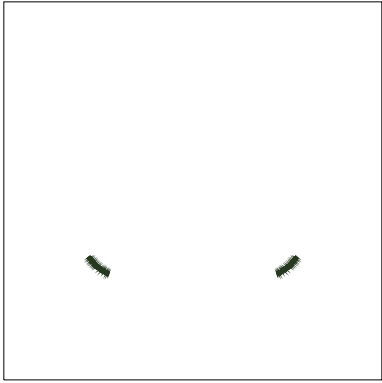
Stitches: 11,463  
Height: 3.81 in  
Width: 2.31 in  
Colors: 13  
Colorway: Madeira Classic 40  
Zoom: 0.49



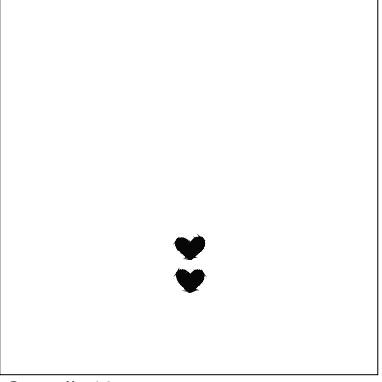
Stop #: 10  
Code: 1287  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,054  
Thread used: 23.48ft



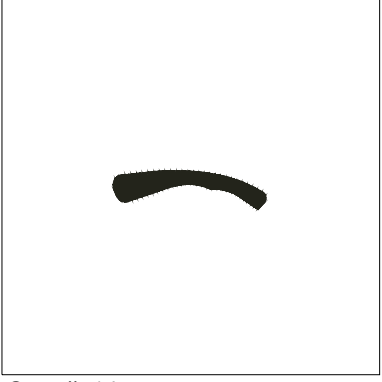
Stop #: 11  
Code: 1103  
Name:  
Chart: Madeira Classic 40  
Stitches: 421  
Thread used: 6.20ft



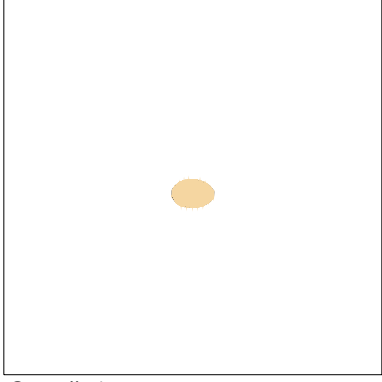
Stop #: 12  
Code: 1134  
Name:  
Chart: Madeira Classic 40  
Stitches: 121  
Thread used: 1.51ft



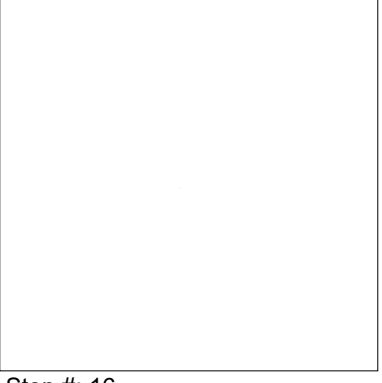
Stop #: 13  
Code: 1000  
Name: Emerald Black  
Chart: Madeira Classic 40  
Stitches: 254  
Thread used: 4.23ft



Stop #: 14  
Code: 1158  
Name:  
Chart: Madeira Classic 40  
Stitches: 404  
Thread used: 9.65ft



Stop #: 15  
Code: 1066  
Name: Fune / Sand  
Chart: Madeira Classic 40  
Stitches: 216  
Thread used: 3.71ft



Stop #: 16  
Code: 1001  
Name: Super White  
Chart: Madeira Classic 40  
Stitches: 32  
Thread used: 0.41ft