

*Michaels*<sup>®</sup>

**Embroidery Design  
Sewing Information**

# Production Worksheet

Wilcom TrueSizer



Design: **Christmas Coffee**

Title: **Christmas Coffee**

Stitches: 24,261  
 Height: 3.31 in  
 Width: 3.81 in  
 Colors: 12  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 23  
 Stops: 24  
 Trims: 53  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.4 mm  
 Right: 48.4 mm  
 Up: 42.0 mm  
 Down: 42.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.60 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.1 mm  
 Total thread: 443.90ft  
 Total bobbin: 164.05ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9	Orange	5,467	9	Orange	Wilcom
2.	3	White	3,997	15	White	Wilcom
3.	35	Murky Green	1,252	35	Murky Green	Wilcom
4.	56	Hot Pink	319	56	Hot Pink	Wilcom
5.	4	Neon Red	919	54	Neon Red	Wilcom
6.	2	Magenta	372	7	Magenta	Wilcom
7.	5	Red	1,462	5	Red	Wilcom
8.	56	Hot Pink	101	56	Hot Pink	Wilcom
9.	3	White	249	15	White	Wilcom
10.	1	Green	540	3	Green	Wilcom
11.	33	Dark green	204	33	Dark green	Wilcom
12.	5	Red	154	5	Red	Wilcom
13.	4	Neon Red	65	54	Neon Red	Wilcom
14.	1	Green	607	3	Green	Wilcom
15.	33	Dark green	214	33	Dark green	Wilcom
16.	5	Red	186	5	Red	Wilcom
17.	4	Neon Red	35	54	Neon Red	Wilcom
18.	5	Red	111	5	Red	Wilcom
19.	15	White	1,305	15	White	Wilcom
20.	39	dARK Brown	652	39	dARK Brown	Wilcom
21.	44	Brown	505	44	Brown	Wilcom
22.	15	White	3,861	15	White	Wilcom
23.	5	Red	1,172	5	Red	Wilcom
24.	9	Orange	510	9	Orange	Wilcom



**Color Film**

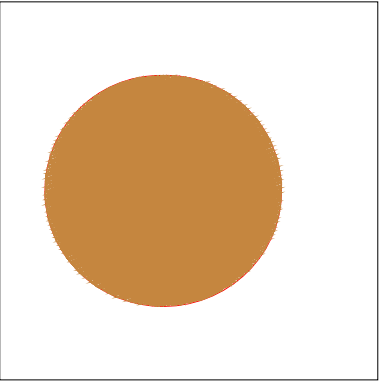
Wilcom TrueSizer



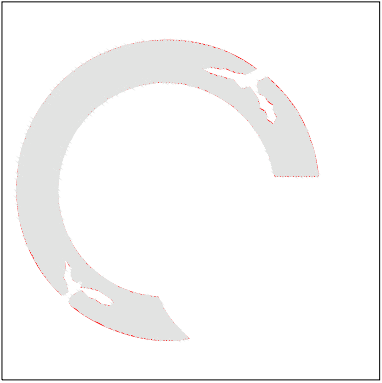
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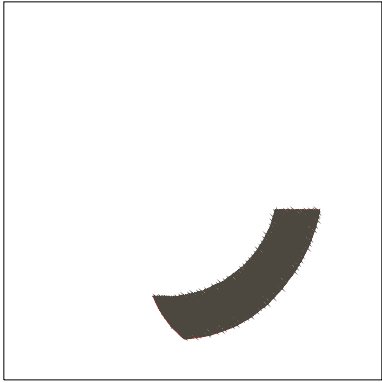
Stitches: 24,261  
Height: 3.31 in  
Width: 3.81 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.49



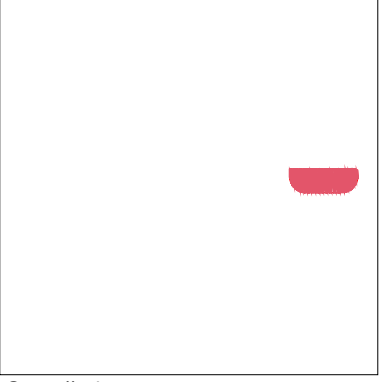
Stop #: 1  
Code: 9  
Name: Orange  
Chart: Wilcom  
Stitches: 5,467  
Thread used: 115.54ft



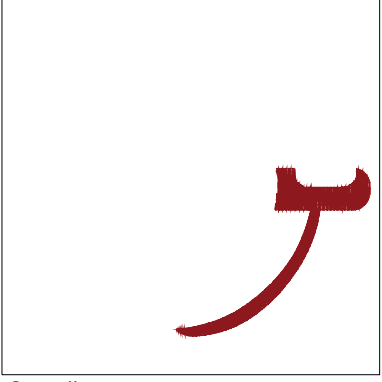
Stop #: 2  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 3,997  
Thread used: 78.41ft



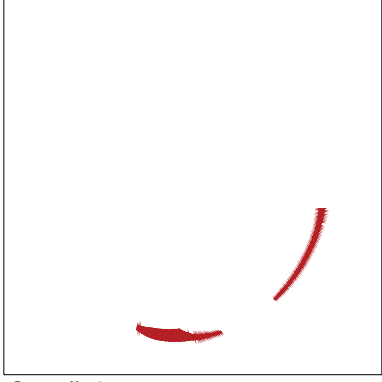
Stop #: 3  
Code: 35  
Name: Murky Green  
Chart: Wilcom  
Stitches: 1,252  
Thread used: 24.63ft



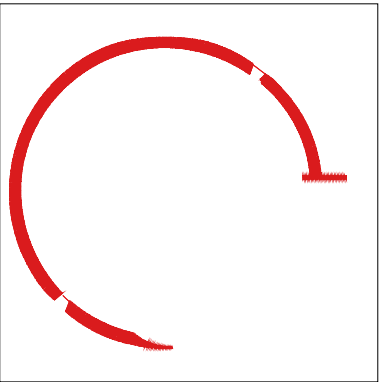
Stop #: 4  
Code: 56  
Name: Hot Pink  
Chart: Wilcom  
Stitches: 319  
Thread used: 5.61ft



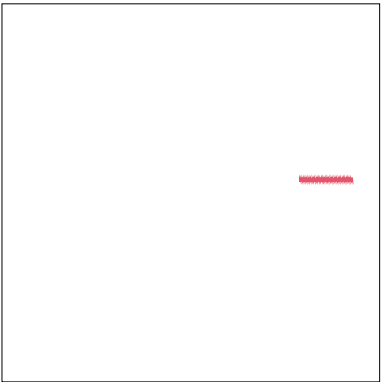
Stop #: 5  
Code: 54  
Name: Neon Red  
Chart: Wilcom  
Stitches: 919  
Thread used: 17.44ft



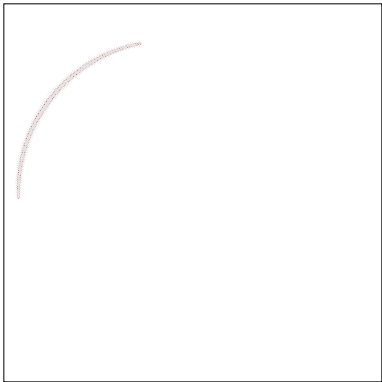
Stop #: 6  
Code: 7  
Name: Magenta  
Chart: Wilcom  
Stitches: 372  
Thread used: 5.26ft



Stop #: 7  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 1,462  
Thread used: 28.26ft



Stop #: 8  
Code: 56  
Name: Hot Pink  
Chart: Wilcom  
Stitches: 101  
Thread used: 1.20ft



Stop #: 9  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 249  
Thread used: 2.89ft

**Color Film**

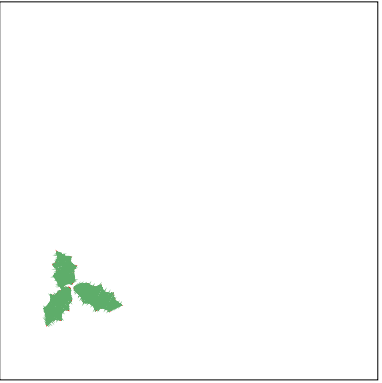
Wilcom TrueSizer



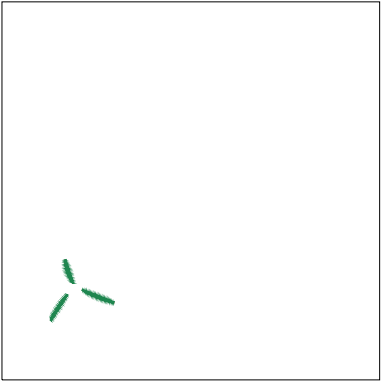
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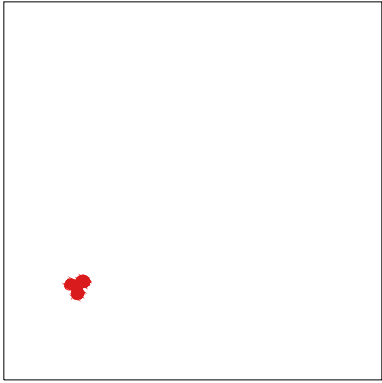
Stitches: 24,261  
Height: 3.31 in  
Width: 3.81 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.49



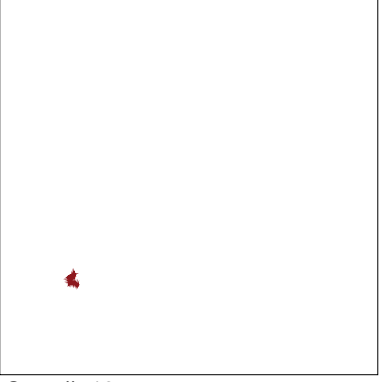
Stop #: 10  
Code: 3  
Name: Green  
Chart: Wilcom  
Stitches: 540  
Thread used: 7.94ft



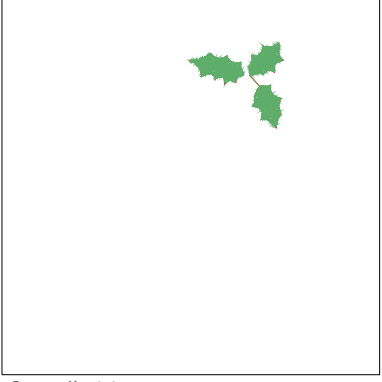
Stop #: 11  
Code: 33  
Name: Dark green  
Chart: Wilcom  
Stitches: 204  
Thread used: 2.24ft



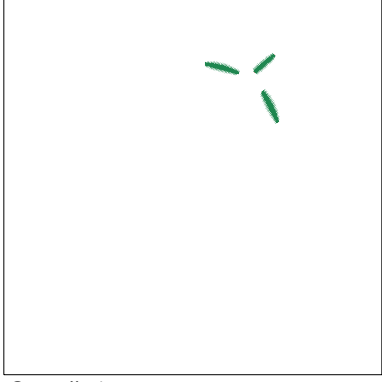
Stop #: 12  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 154  
Thread used: 2.05ft



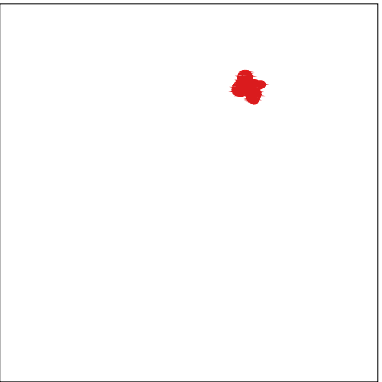
Stop #: 13  
Code: 54  
Name: Neon Red  
Chart: Wilcom  
Stitches: 65  
Thread used: 0.72ft



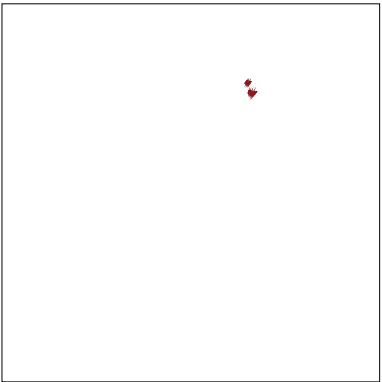
Stop #: 14  
Code: 3  
Name: Green  
Chart: Wilcom  
Stitches: 607  
Thread used: 9.11ft



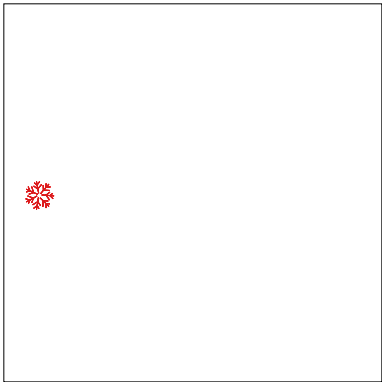
Stop #: 15  
Code: 33  
Name: Dark green  
Chart: Wilcom  
Stitches: 214  
Thread used: 2.37ft



Stop #: 16  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 186  
Thread used: 2.82ft



Stop #: 17  
Code: 54  
Name: Neon Red  
Chart: Wilcom  
Stitches: 35  
Thread used: 0.41ft



Stop #: 18  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 111  
Thread used: 1.32ft

**Color Film**

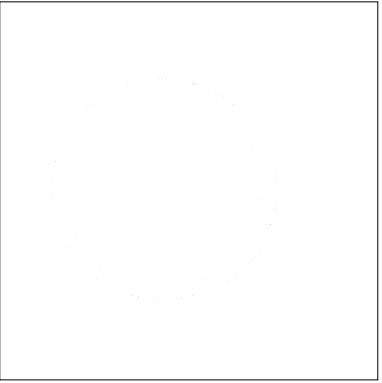
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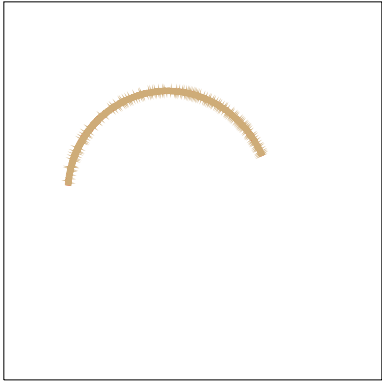
Stitches: 24,261  
Height: 3.31 in  
Width: 3.81 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.49



Stop #: 19  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 1,305  
Thread used: 28.98ft



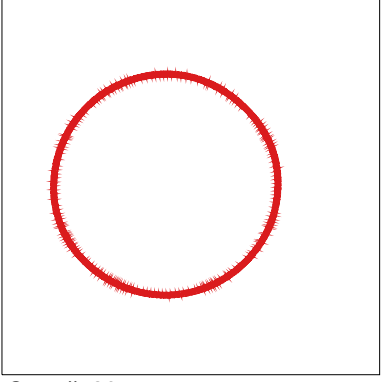
Stop #: 20  
Code: 39  
Name: dARK Brown  
Chart: Wilcom  
Stitches: 652  
Thread used: 9.17ft



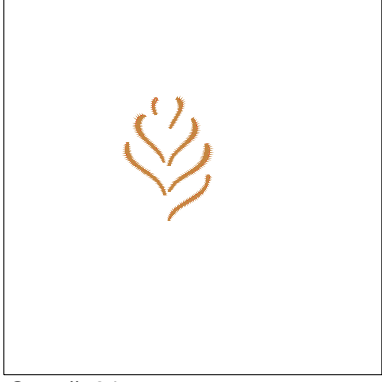
Stop #: 21  
Code: 44  
Name: Brown  
Chart: Wilcom  
Stitches: 505  
Thread used: 7.18ft



Stop #: 22  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 3,861  
Thread used: 59.67ft



Stop #: 23  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 1,172  
Thread used: 17.29ft



Stop #: 24  
Code: 9  
Name: Orange  
Chart: Wilcom  
Stitches: 510  
Thread used: 5.52ft