

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Phoenix**

Title: **Phoenix**

Stitches: 20,595  
 Height: 3.82 in  
 Width: 3.68 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 24  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 46.8 mm  
 Right: 46.8 mm  
 Up: 48.5 mm  
 Down: 48.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.07 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.2 mm  
 Max jump: 6.7 mm  
 Total thread: 344.82ft  
 Total bobbin: 121.73ft



Stop Sequence:

| #   | #  | Color     | St.   | Code | Name      | Chart  |
|-----|----|-----------|-------|------|-----------|--------|
| 1.  | 9  | Orange    | 6,719 | 9    | Orange    | Wilcom |
| 2.  | 5  | Red       | 1,567 | 5    | Red       | Wilcom |
| 3.  | 6  | Brick Red | 1,177 | 6    | Brick Red | Wilcom |
| 4.  | 7  | Magenta   | 578   | 7    | Magenta   | Wilcom |
| 5.  | 4  | Yellow    | 1,339 | 4    | Yellow    | Wilcom |
| 6.  | 2  | Cyan      | 53    | 2    | Cyan      | Wilcom |
| 7.  | 15 | White     | 88    | 15   | White     | Wilcom |
| 8.  | 10 | Pink      | 29    | 10   | Pink      | Wilcom |
| 9.  | 15 | White     | 123   | 15   | White     | Wilcom |
| 10. | 10 | Pink      | 32    | 10   | Pink      | Wilcom |
| 11. | 15 | White     | 25    | 15   | White     | Wilcom |
| 12. | 3  | Green     | 22    | 3    | Green     | Wilcom |
| 13. | 1  | Blue      | 8,841 | 1    | Blue      | Wilcom |