

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: Yellow Knuckle Boom

Title: Yellow Knuckle Boom

Stitches: 14,610  
 Height: 2.98 in  
 Width: 3.82 in  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 19  
 Stops: 20  
 Trims: 51  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 48.5 mm  
 Right: 48.5 mm  
 Up: 37.9 mm  
 Down: 37.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.40 in<sup>2</sup>  
 Max stitch: 11.9 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 246.72ft  
 Total bobbin: 85.51ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	23		491	Light Green	PMS 367	Madeira Classic 1049
2.	13		94	White		Madeira Classic 1005
3.	32		872	Dark Gray	PMS 431	Madeira Classic 1041
4.	19		923	Yellow Gold	PMS 123	Madeira Classic 1172
5.	33		395	Gray	PMS 430	Madeira Classic 1118
6.	31		430	Light Pink	PMS 210	Madeira Classic 1321
7.	32		55	Dark Gray	PMS 431	Madeira Classic 1041
8.	12		2,099	Black		Madeira Classic 1000
9.	29		286	Dark purple	PMS 2607	Madeira Classic 1122
10.	32		717	Dark Gray	PMS 431	Madeira Classic 1041
11.	29		281	Dark purple	PMS 2607	Madeira Classic 1122
12.	30		702	Pink	PMS 211	Madeira Classic 1309
13.	21		141	Masturd	PMS 124	Madeira Classic 1025
14.	19		2,312	Yellow Gold	PMS 123	Madeira Classic 1172
15.	1		1,637	Thread #1		
16.	17		169	Fone	PMS 155	Madeira Classic 1055
17.	31		398	Light Pink	PMS 210	Madeira Classic 1321
18.	33		1,060	Gray	PMS 430	Madeira Classic 1118
19.	27		916	Green	PMS 355	Madeira Classic 1251
20.	12		630	Black		Madeira Classic 1000

