

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer

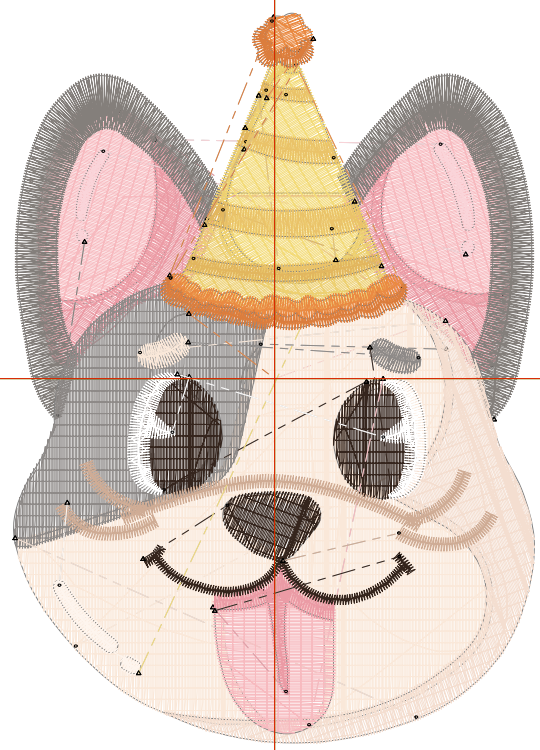


Design: **Birthday Dog**

Title: **Birthday Dog**

Stitches: 16,774  
 Height: 3.80 in  
 Width: 2.71 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 35  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 34.4 mm  
 Right: 34.4 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 10.29 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 330.40ft  
 Total bobbin: 126.29ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	18		1,551	18		Wilcom
2.	17		1,125	17		Wilcom
3.	30		210	30		Wilcom
4.	26		1,153	26		Wilcom
5.	25		3,852	25		Wilcom
6.	27		1,355	27		Wilcom
7.	28		1,424	28		Wilcom
8.	21		63	21		Wilcom
9.	14		66	14		Wilcom
10.	19		649	19		Wilcom
11.	15		360	15	White	Wilcom
12.	18		565	18		Wilcom
13.	17		237	17		Wilcom
14.	19		581	19		Wilcom
15.	16		701	16		Wilcom
16.	23		114	23		Wilcom
17.	10		742	10	Pink	Wilcom
18.	3		695	3		Wilcom
19.	7		259	7		Wilcom
20.	4		352	4		Wilcom
21.	6		349	6		Wilcom
22.	9		369	9	Orange	Wilcom

# Color Film

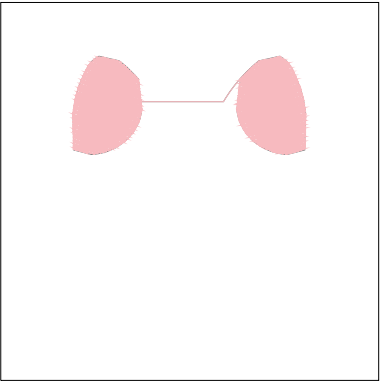
Wilcom TrueSizer



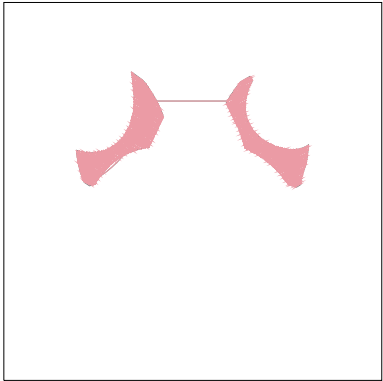
Design: **Birthday Dog**

Title: **Birthday Dog**

Stitches: 16,774  
 Height: 3.80 in  
 Width: 2.71 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 0.49



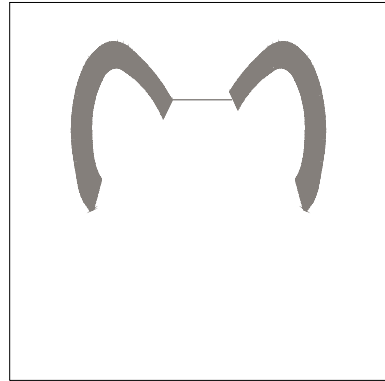
Stop #: 1  
 Code: 18  
 Name:  
 Chart: Wilcom  
 Stitches: 1,551  
 Thread used: 31.38ft



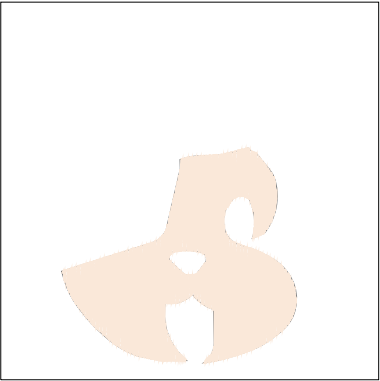
Stop #: 2  
 Code: 17  
 Name:  
 Chart: Wilcom  
 Stitches: 1,125  
 Thread used: 18.91ft



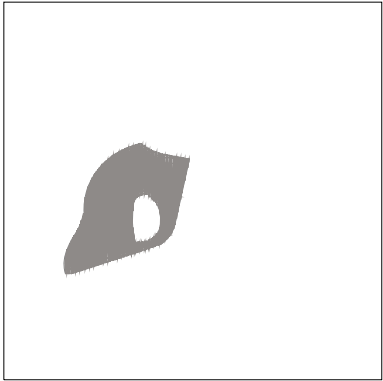
Stop #: 3  
 Code: 30  
 Name:  
 Chart: Wilcom  
 Stitches: 210  
 Thread used: 3.12ft



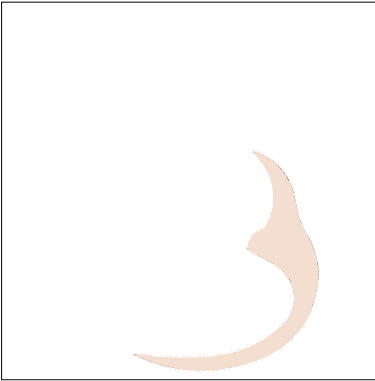
Stop #: 4  
 Code: 26  
 Name:  
 Chart: Wilcom  
 Stitches: 1,153  
 Thread used: 33.24ft



Stop #: 5  
 Code: 25  
 Name:  
 Chart: Wilcom  
 Stitches: 3,852  
 Thread used: 79.70ft



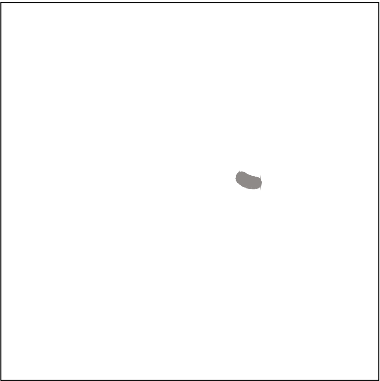
Stop #: 6  
 Code: 27  
 Name:  
 Chart: Wilcom  
 Stitches: 1,355  
 Thread used: 27.16ft



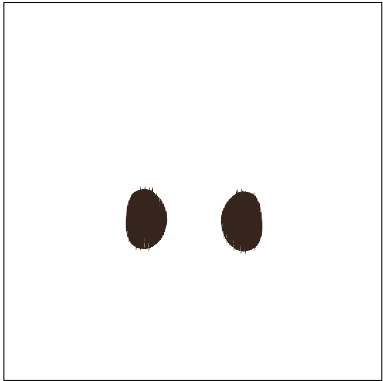
Stop #: 7  
 Code: 28  
 Name:  
 Chart: Wilcom  
 Stitches: 1,424  
 Thread used: 25.21ft



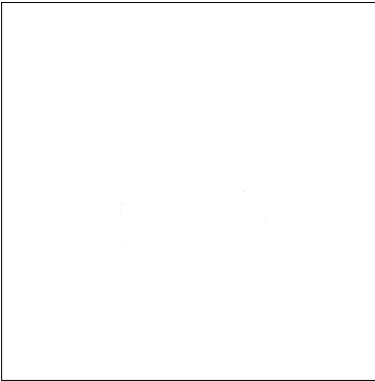
Stop #: 8  
 Code: 21  
 Name:  
 Chart: Wilcom  
 Stitches: 63  
 Thread used: 1.13ft



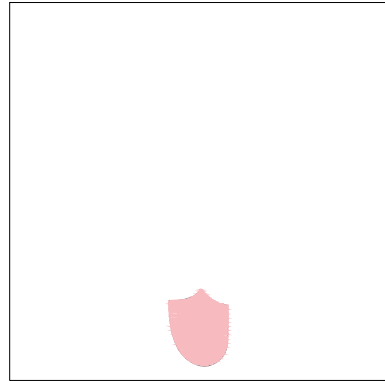
Stop #: 9  
 Code: 14  
 Name:  
 Chart: Wilcom  
 Stitches: 66  
 Thread used: 1.20ft



Stop #: 10  
 Code: 19  
 Name:  
 Chart: Wilcom  
 Stitches: 649  
 Thread used: 12.39ft



Stop #: 11  
 Code: 15  
 Name: White  
 Chart: Wilcom  
 Stitches: 360  
 Thread used: 6.05ft



Stop #: 12  
 Code: 18  
 Name:  
 Chart: Wilcom  
 Stitches: 565  
 Thread used: 10.83ft

**Color Film**

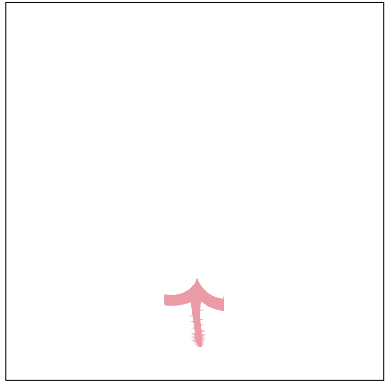
Wilcom TrueSizer



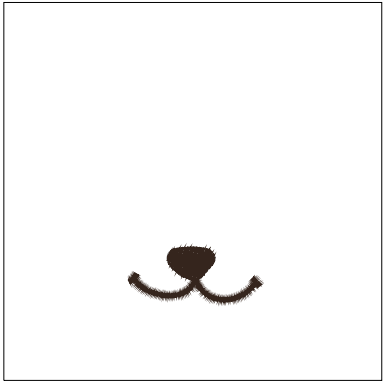
Stitches: 16,774  
Height: 3.80 in  
Width: 2.71 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 0.49

Design: **Birthday Dog**

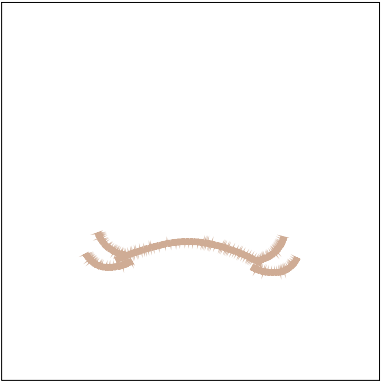
Title: **Birthday Dog**



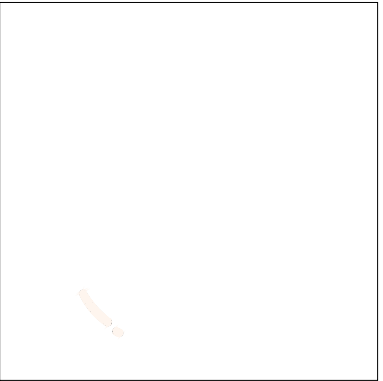
Stop #: 13  
Code: 17  
Name:  
Chart: Wilcom  
Stitches: 237  
Thread used: 4.21ft



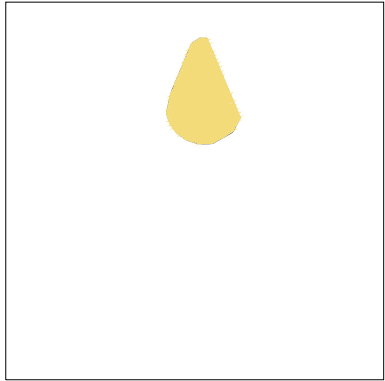
Stop #: 14  
Code: 19  
Name:  
Chart: Wilcom  
Stitches: 581  
Thread used: 8.39ft



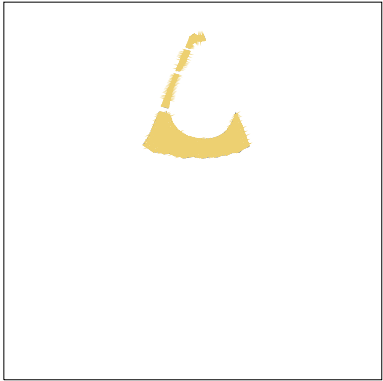
Stop #: 15  
Code: 16  
Name:  
Chart: Wilcom  
Stitches: 701  
Thread used: 9.92ft



Stop #: 16  
Code: 23  
Name:  
Chart: Wilcom  
Stitches: 114  
Thread used: 1.82ft



Stop #: 17  
Code: 10  
Name: Pink  
Chart: Wilcom  
Stitches: 742  
Thread used: 14.83ft



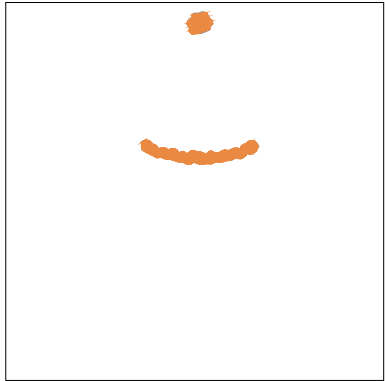
Stop #: 18  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 695  
Thread used: 11.42ft



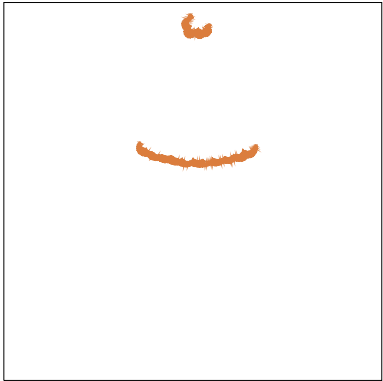
Stop #: 19  
Code: 7  
Name:  
Chart: Wilcom  
Stitches: 259  
Thread used: 4.10ft



Stop #: 20  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 352  
Thread used: 6.35ft



Stop #: 21  
Code: 6  
Name:  
Chart: Wilcom  
Stitches: 349  
Thread used: 6.47ft



Stop #: 22  
Code: 9  
Name: Orange  
Chart: Wilcom  
Stitches: 369  
Thread used: 5.33ft