

*Michaels*<sup>®</sup>

**Embroidery Design  
Sewing Information**

# Production Worksheet

Wilcom TrueSizer



Design: **Black Bear WV**

Title: **Black Bear WV**

Stitches: 16,394  
 Height: 3.80 in  
 Width: 3.01 in  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 24  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 38.2 mm  
 Right: 38.2 mm  
 Up: 48.3 mm  
 Down: 48.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.44 in<sup>2</sup>  
 Max stitch: 11.1 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 281.51ft  
 Total bobbin: 100.74ft

Stop Sequence:

#	#	Color	St.	Code Name	Chart
1.	12	■	656	Black	Madeira Classic 1000
2.	32	■	6,757	Dark Gray PMS 431	Madeira Classic 1041
3.	33	■	1,417	Gray PMS 430	Madeira Classic 1118
4.	12	■	357	Black	Madeira Classic 1000
5.	33	■	2,041	Gray PMS 430	Madeira Classic 1118
6.	12	■	3,205	Black	Madeira Classic 1000
7.	32	■	967	Dark Gray PMS 431	Madeira Classic 1041
8.	22	■	210	Dark Green PMS 3435	Madeira Classic 1370
9.	32	■	251	Dark Gray PMS 431	Madeira Classic 1041
10.	6	■	45	Powder Blue PMS 283	Madeira Classic 1274
11.	32	■	27	Dark Gray PMS 431	Madeira Classic 1041
12.	12	■	459	Black	Madeira Classic 1000

