

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Forest Bastion**

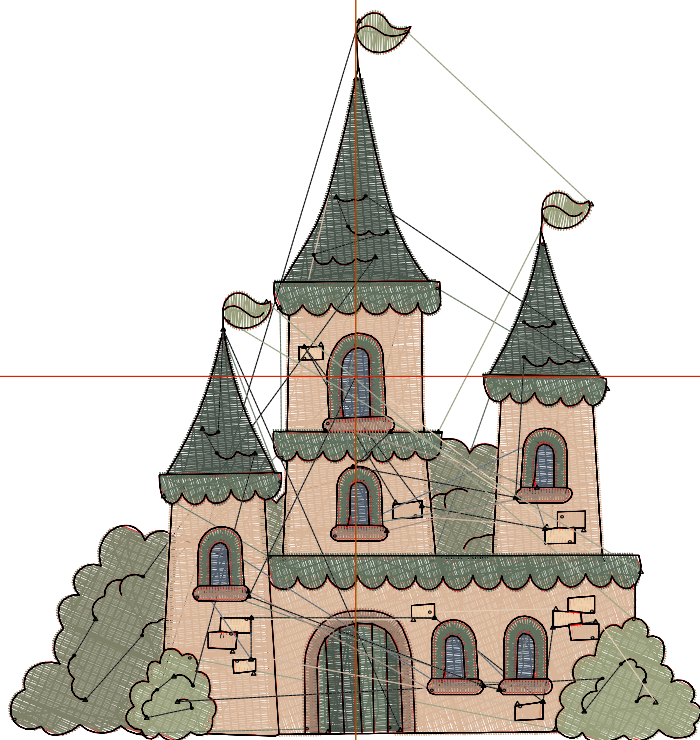
Title: **Forest Bastion**

Stitches: 20,794
 Height: 3.81 in
 Width: 3.61 in
 Colors: 9
 Colorway: Classic
 Zoom: 1:1

Machine format: Tajima
 Color changes: 27
 Stops: 28
 Trims: 79
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away
 x 2
 Appliqués: 0
 Left: 45.9 mm
 Right: 45.9 mm
 Up: 48.4 mm
 Down: 48.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 13.78 in²
 Max stitch: 12.1 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 347.05ft
 Total bobbin: 119.36ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	12	■	1,752			
2.	5	■	1,130			
3.	11	■	2,649			
4.	4	■	1,046			
5.	3	■	149			
6.	13	■	1,196			
7.	2	■	78			
8.	11	■	72			
9.	13	■	151			
10.	10	■	475			
11.	4	■	495			
12.	6	■	198			
13.	13	■	753			
14.	11	■	3,393			
15.	5	■	406			
16.	4	■	1,163			
17.	3	■	1,108			
18.	4	■	404			
19.	5	■	368			
20.	6	■	290			
21.	13	■	1,521			
22.	2	■	171			
23.	11	■	98			
24.	13	■	285			
25.	10	■	405			
26.	4	■	449			
27.	6	■	182			
28.	13	■	405			



Color Film

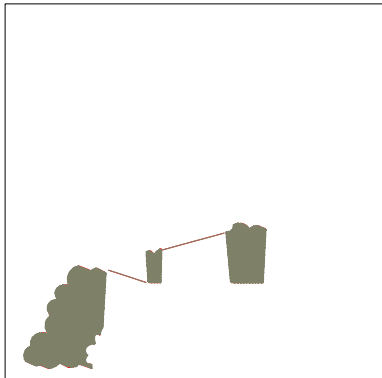
Wilcom TrueSizer



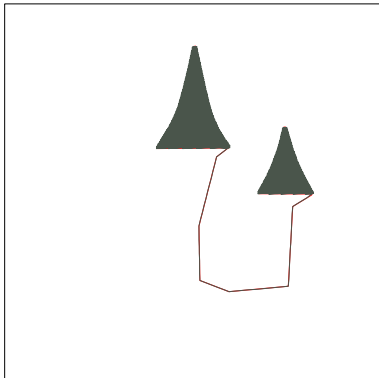
Design: **Forest Bastion**

Title: **Forest Bastion**

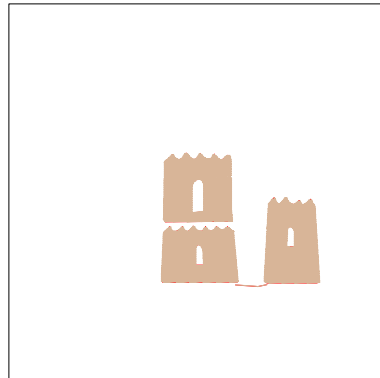
Stitches: 20,794
Height: 3.81 in
Width: 3.61 in
Colors: 9
Colorway: Classic
Zoom: 0.49



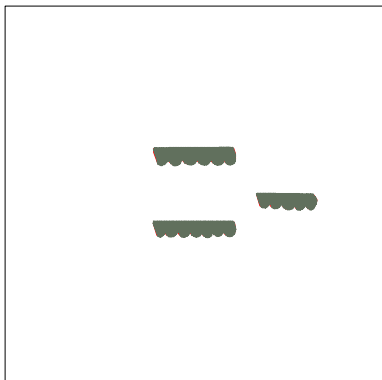
Stop #: 1
Code:
Name:
Chart:
Stitches: 1,752
Thread used: 32.59ft



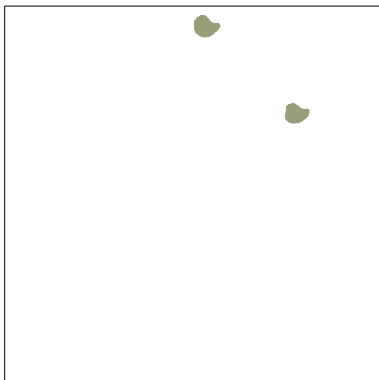
Stop #: 2
Code:
Name:
Chart:
Stitches: 1,130
Thread used: 20.55ft



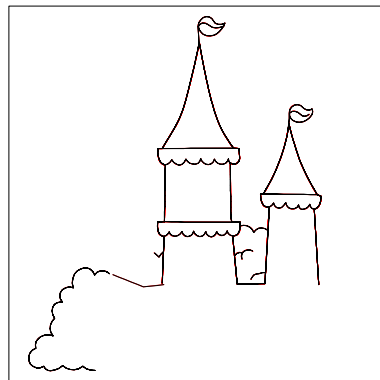
Stop #: 3
Code:
Name:
Chart:
Stitches: 2,649
Thread used: 49.64ft



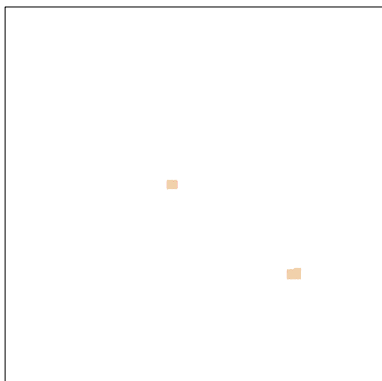
Stop #: 4
Code:
Name:
Chart:
Stitches: 1,046
Thread used: 15.85ft



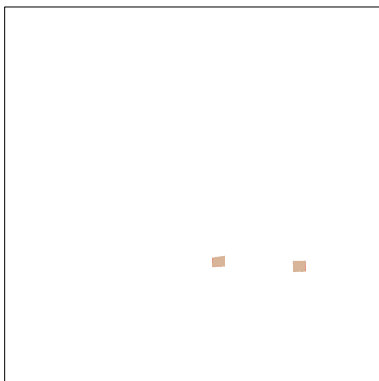
Stop #: 5
Code:
Name:
Chart:
Stitches: 149
Thread used: 2.88ft



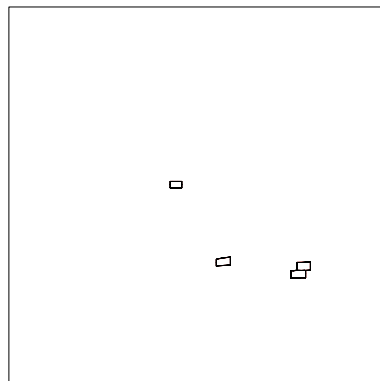
Stop #: 6
Code:
Name:
Chart:
Stitches: 1,196
Thread used: 13.90ft



Stop #: 7
Code:
Name:
Chart:
Stitches: 78
Thread used: 1.14ft



Stop #: 8
Code:
Name:
Chart:
Stitches: 72
Thread used: 1.11ft



Stop #: 9
Code:
Name:
Chart:
Stitches: 151
Thread used: 1.73ft

Color Film

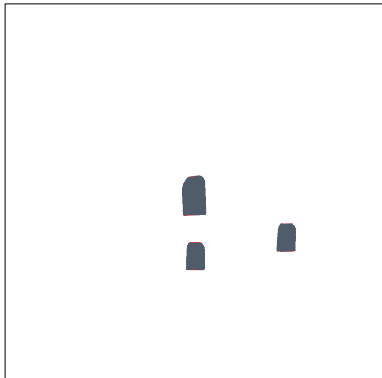
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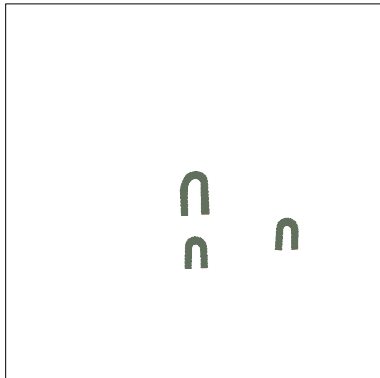
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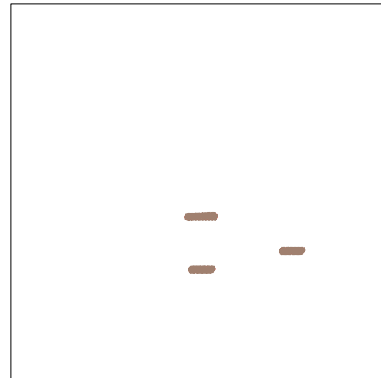
Stitches: 20,794
Height: 3.81 in
Width: 3.61 in
Colors: 9
Colorway: Classic
Zoom: 0.49



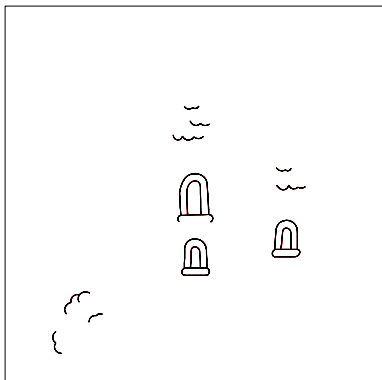
Stop #: 10
Code:
Name:
Chart:
Stitches: 475
Thread used: 7.69ft



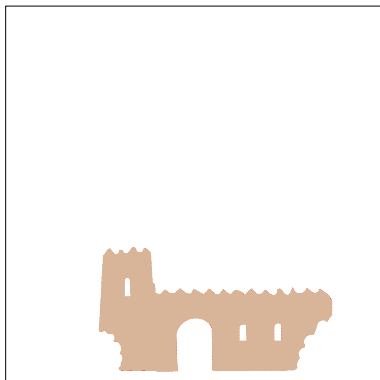
Stop #: 11
Code:
Name:
Chart:
Stitches: 495
Thread used: 6.96ft



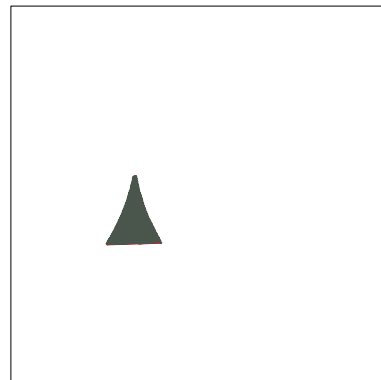
Stop #: 12
Code:
Name:
Chart:
Stitches: 198
Thread used: 2.80ft



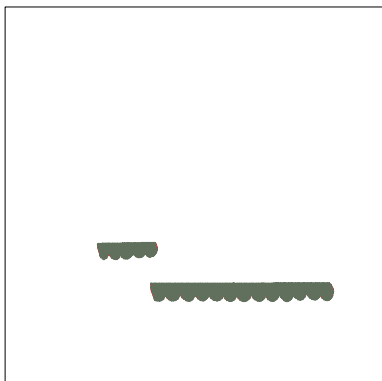
Stop #: 13
Code:
Name:
Chart:
Stitches: 753
Thread used: 7.94ft



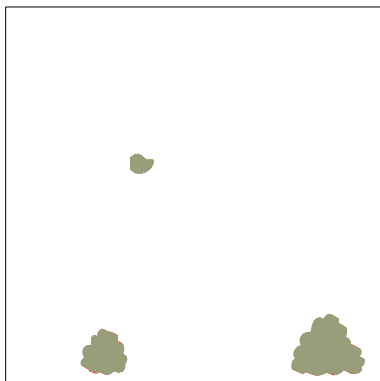
Stop #: 14
Code:
Name:
Chart:
Stitches: 3,393
Thread used: 65.70ft



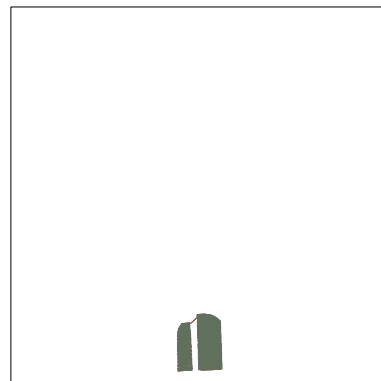
Stop #: 15
Code:
Name:
Chart:
Stitches: 406
Thread used: 7.16ft



Stop #: 16
Code:
Name:
Chart:
Stitches: 1,163
Thread used: 17.81ft



Stop #: 17
Code:
Name:
Chart:
Stitches: 1,108
Thread used: 20.12ft



Stop #: 18
Code:
Name:
Chart:
Stitches: 404
Thread used: 7.44ft

Color Film

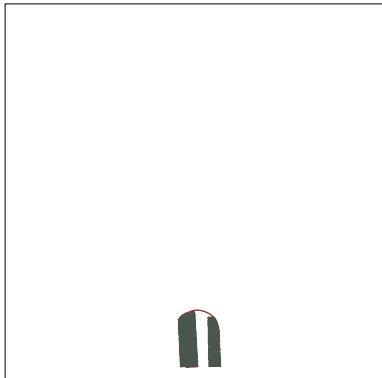
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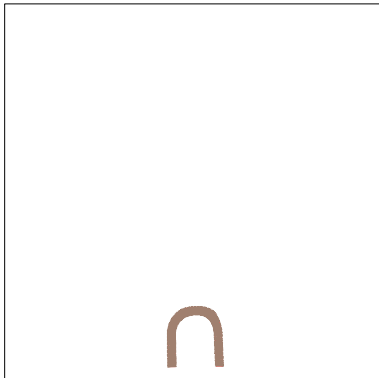
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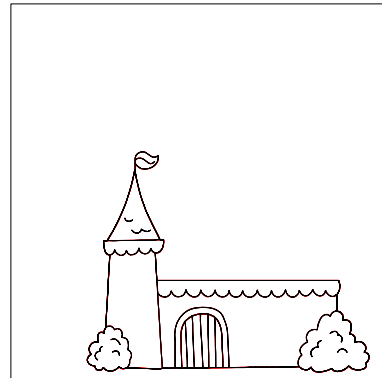
Stitches: 20,794
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Width: 3.61 in
Colors: 9
Colorway: Classic
Zoom: 0.49



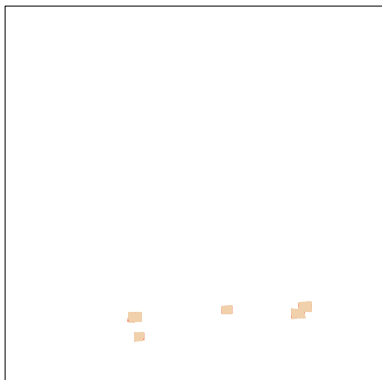
Stop #: 19
Code:
Name:
Chart:
Stitches: 368
Thread used: 6.17ft



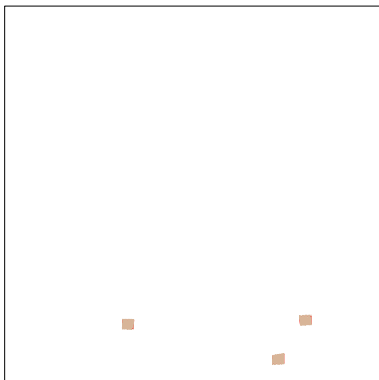
Stop #: 20
Code:
Name:
Chart:
Stitches: 290
Thread used: 4.69ft



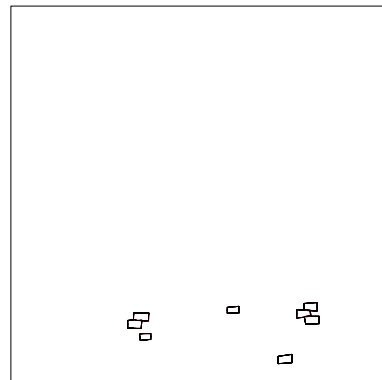
Stop #: 21
Code:
Name:
Chart:
Stitches: 1,521
Thread used: 17.09ft



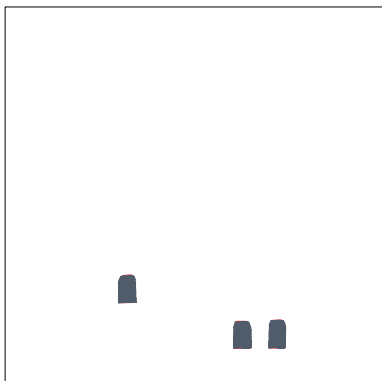
Stop #: 22
Code:
Name:
Chart:
Stitches: 171
Thread used: 2.60ft



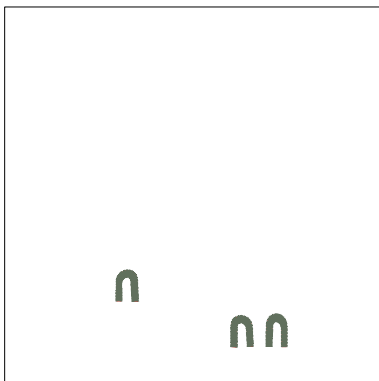
Stop #: 23
Code:
Name:
Chart:
Stitches: 98
Thread used: 1.53ft



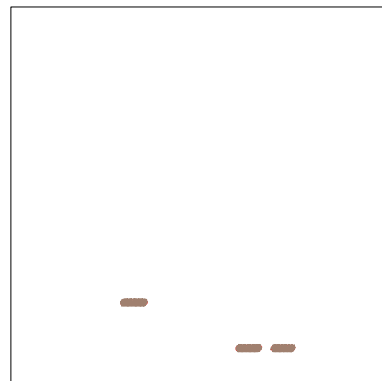
Stop #: 24
Code:
Name:
Chart:
Stitches: 285
Thread used: 3.16ft



Stop #: 25
Code:
Name:
Chart:
Stitches: 405
Thread used: 6.40ft



Stop #: 26
Code:
Name:
Chart:
Stitches: 449
Thread used: 6.22ft



Stop #: 27
Code:
Name:
Chart:
Stitches: 182
Thread used: 2.54ft

Color Film

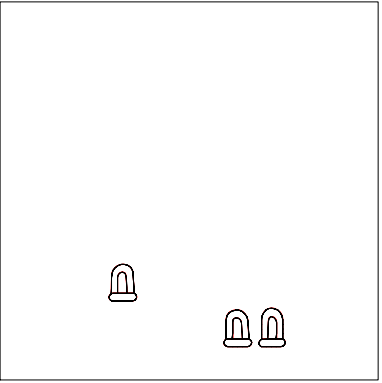
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Stop #: 28
Code:
Name:
Chart:
Stitches: 405
Thread used: 4.45ft