

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Happy Pirate**

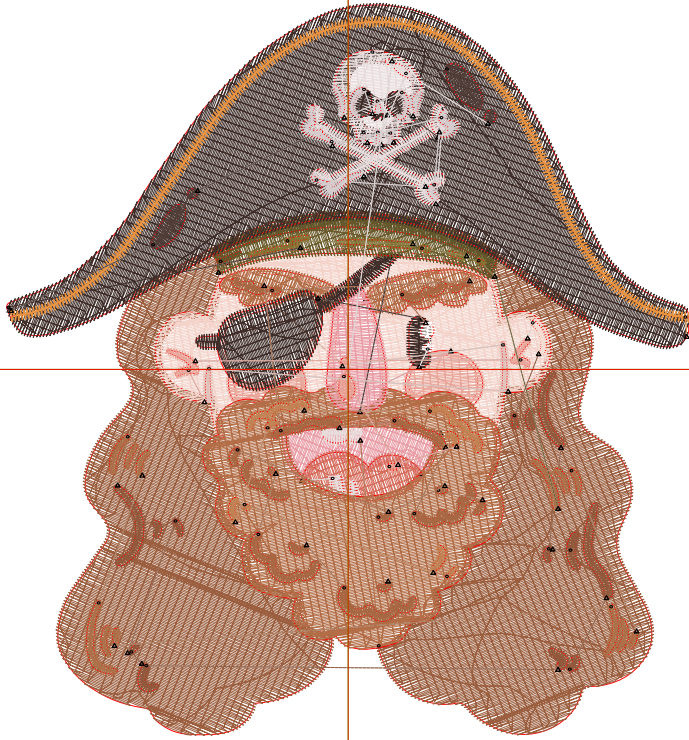
Title: **Happy Pirate**

Stitches: 19,519
 Height: 3.81 in
 Width: 3.55 in
 Colors: 23
 Colorway: Classic
 Zoom: 1:1

Machine format: Tajima
 Color changes: 27
 Stops: 28
 Trims: 68
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 45.1 mm
 Right: 45.1 mm
 Up: 48.4 mm
 Down: 48.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 13.55 in²
 Max stitch: 8.9 mm
 Min stitch: 0.3 mm
 Max jump: 6.9 mm
 Total thread: 351.37ft
 Total bobbin: 126.88ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	26	■	4,460			
2.	23	■	1,715			
3.	20	■	335			
4.	10	■	328	1315	Pink Grapefruit	Madeira Classic 40
5.	18	■	226			
6.	17	■	107			
7.	13	■	2,353			
8.	10	■	277	1315	Pink Grapefruit	Madeira Classic 40
9.	5	■	495			
10.	14	■	37			
11.	12	■	1,046			
12.	15	■	369			
13.	11	■	66			
14.	19	■	105			
15.	20	■	127			
16.	22	■	54			
17.	24	■	617			
18.	25	■	537			
19.	8	■	533			
20.	6	■	338			
21.	7	■	208			
22.	5	■	2,996			
23.	4	■	706			
24.	9	■	169			
25.	2	■	633			
26.	5	■	105			
27.	1	■	532			
28.	17	■	43			



Color Film

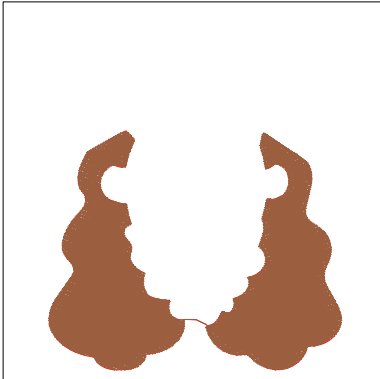
Wilcom TrueSizer



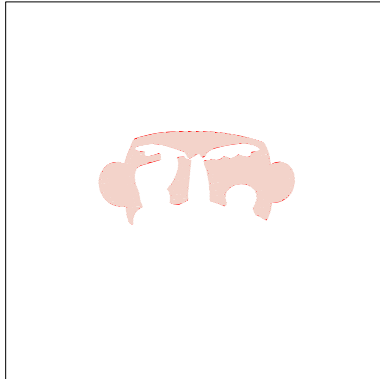
Design: **Happy Pirate**

Title: **Happy Pirate**

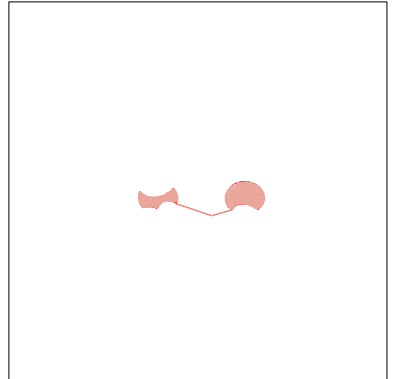
Stitches: 19,519
Height: 3.81 in
Width: 3.55 in
Colors: 23
Colorway: Classic
Zoom: 0.49



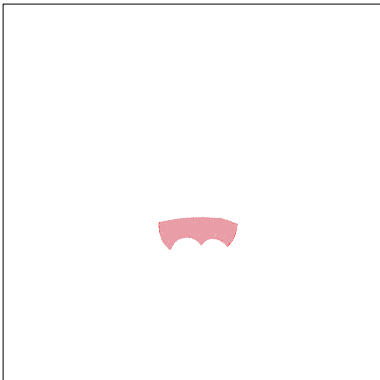
Stop #: 1
Code:
Name:
Chart:
Stitches: 4,460
Thread used: 92.33ft



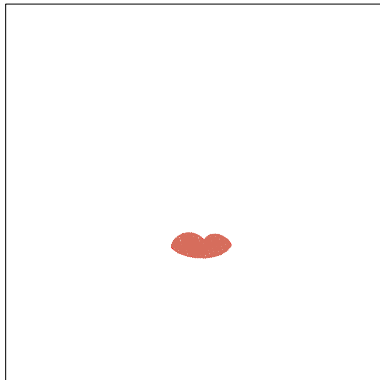
Stop #: 2
Code:
Name:
Chart:
Stitches: 1,715
Thread used: 29.13ft



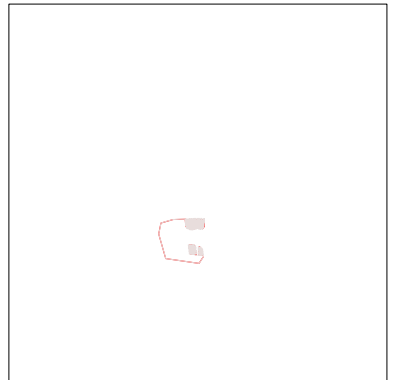
Stop #: 3
Code:
Name:
Chart:
Stitches: 335
Thread used: 5.29ft



Stop #: 4
Code: 1315
Name: Pink Grapefruit
Chart: Madeira Classic 40
Stitches: 328
Thread used: 5.64ft



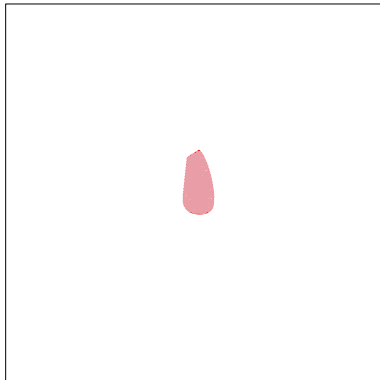
Stop #: 5
Code:
Name:
Chart:
Stitches: 226
Thread used: 3.78ft



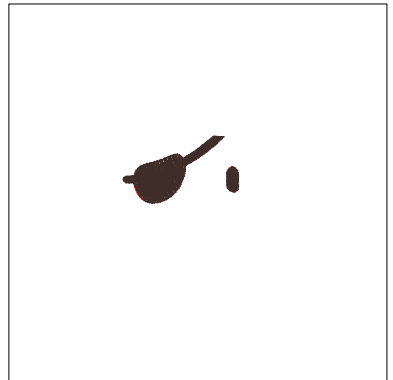
Stop #: 6
Code:
Name:
Chart:
Stitches: 107
Thread used: 1.57ft



Stop #: 7
Code:
Name:
Chart:
Stitches: 2,353
Thread used: 45.20ft



Stop #: 8
Code: 1315
Name: Pink Grapefruit
Chart: Madeira Classic 40
Stitches: 277
Thread used: 4.87ft



Stop #: 9
Code:
Name:
Chart:
Stitches: 495
Thread used: 8.79ft

Color Film

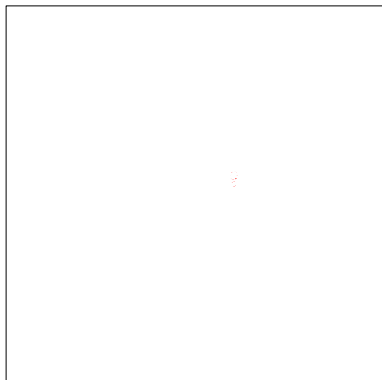
Wilcom TrueSizer



Design: **Happy Pirate**

Title: **Happy Pirate**

Stitches: 19,519
Height: 3.81 in
Width: 3.55 in
Colors: 23
Colorway: Classic
Zoom: 0.49



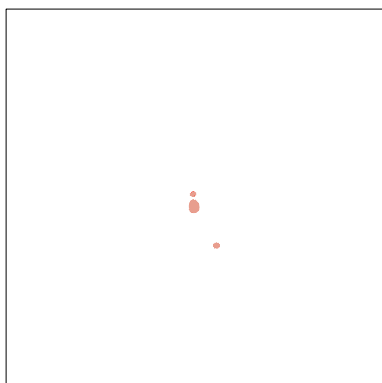
Stop #: 10
Code:
Name:
Chart:
Stitches: 37
Thread used: 0.43ft



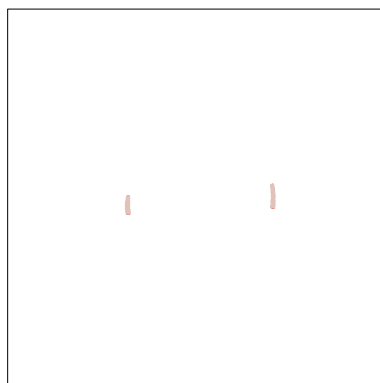
Stop #: 11
Code:
Name:
Chart:
Stitches: 1,046
Thread used: 12.42ft



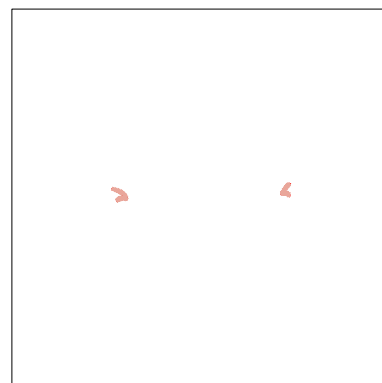
Stop #: 12
Code:
Name:
Chart:
Stitches: 369
Thread used: 4.26ft



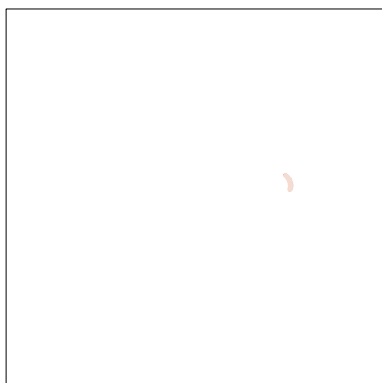
Stop #: 13
Code:
Name:
Chart:
Stitches: 66
Thread used: 0.87ft



Stop #: 14
Code:
Name:
Chart:
Stitches: 105
Thread used: 1.25ft



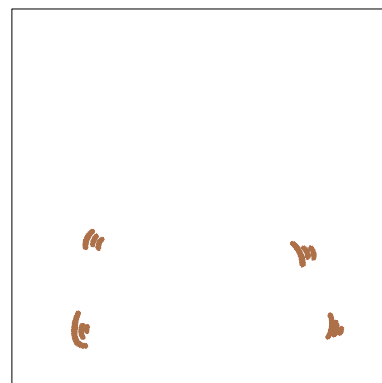
Stop #: 15
Code:
Name:
Chart:
Stitches: 127
Thread used: 1.46ft



Stop #: 16
Code:
Name:
Chart:
Stitches: 54
Thread used: 0.62ft



Stop #: 17
Code:
Name:
Chart:
Stitches: 617
Thread used: 7.59ft



Stop #: 18
Code:
Name:
Chart:
Stitches: 537
Thread used: 6.47ft

Color Film

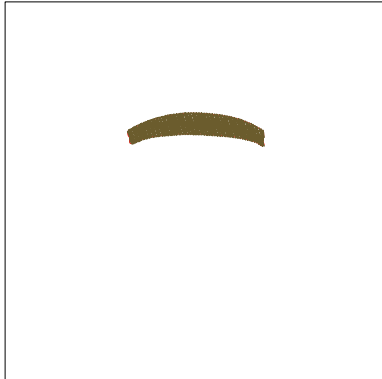
Wilcom TrueSizer



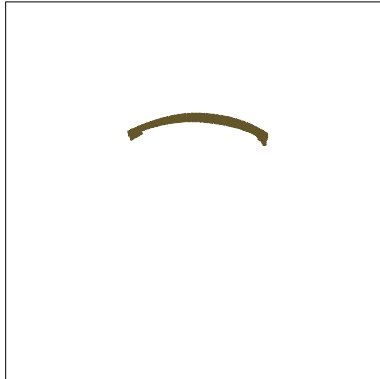
Design: **Happy Pirate**

Title: **Happy Pirate**

Stitches: 19,519
Height: 3.81 in
Width: 3.55 in
Colors: 23
Colorway: Classic
Zoom: 0.49



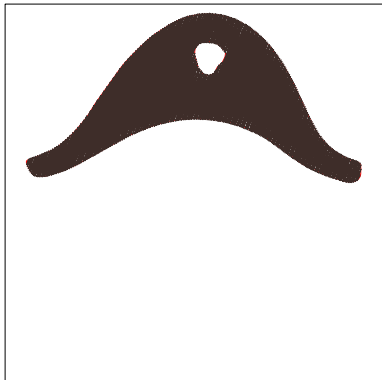
Stop #: 19
Code:
Name:
Chart:
Stitches: 533
Thread used: 9.03ft



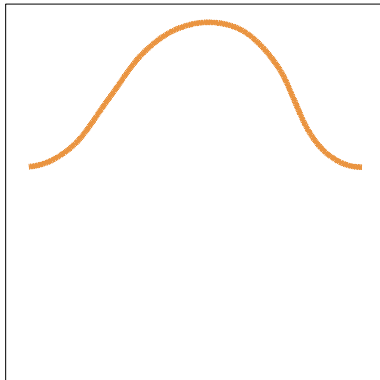
Stop #: 20
Code:
Name:
Chart:
Stitches: 338
Thread used: 5.10ft



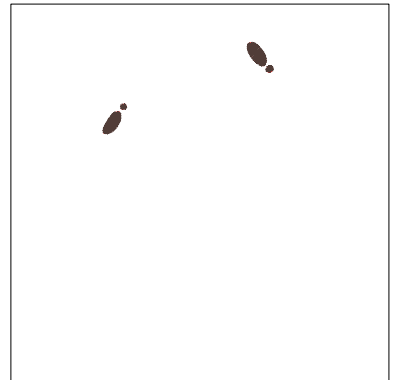
Stop #: 21
Code:
Name:
Chart:
Stitches: 208
Thread used: 2.38ft



Stop #: 22
Code:
Name:
Chart:
Stitches: 2,996
Thread used: 63.78ft



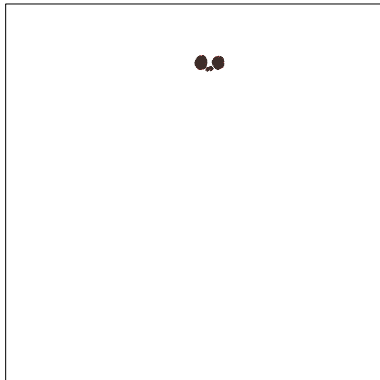
Stop #: 23
Code:
Name:
Chart:
Stitches: 706
Thread used: 9.30ft



Stop #: 24
Code:
Name:
Chart:
Stitches: 169
Thread used: 2.65ft



Stop #: 25
Code:
Name:
Chart:
Stitches: 633
Thread used: 10.18ft



Stop #: 26
Code:
Name:
Chart:
Stitches: 105
Thread used: 1.41ft



Stop #: 27
Code:
Name:
Chart:
Stitches: 532
Thread used: 5.87ft

Color Film

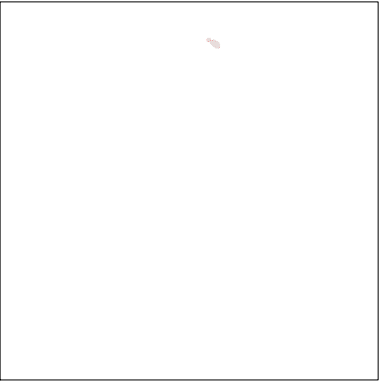
Wilcom TrueSizer



Design: **Happy Pirate**

Title: **Happy Pirate**

Stitches: 19,519
Height: 3.81 in
Width: 3.55 in
Colors: 23
Colorway: Classic
Zoom: 0.49



Stop #: 28
Code:
Name:
Chart:
Stitches: 43
Thread used: 0.49ft