

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Imperial Castle**

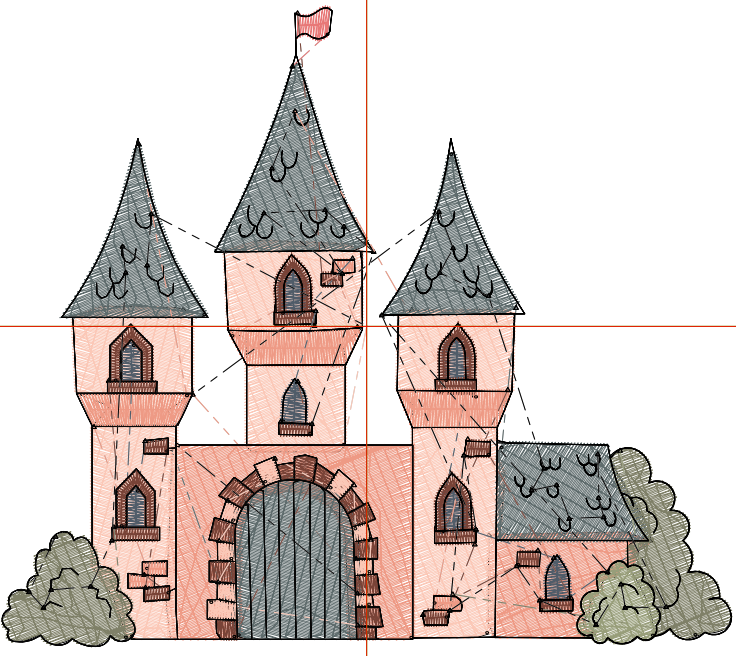
Title: **Imperial Castle**

Stitches: 14,695
 Height: 3.34 in
 Width: 3.81 in
 Colors: 10
 Colorway: Madeira Classic 40
 Zoom: 1:1

Machine format: Tajima
 Color changes: 35
 Stops: 36
 Trims: 90
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 48.3 mm
 Right: 48.3 mm
 Up: 42.4 mm
 Down: 42.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 12.71 in²
 Max stitch: 10.8 mm
 Min stitch: 0.3 mm
 Max jump: 6.9 mm
 Total thread: 261.37ft
 Total bobbin: 90.75ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	5		866	1172		Madeira Classic 40
2.	11		572	1239		Madeira Classic 40
3.	4		41	55	Deep Pink	Wilcom
4.	12		32	1158	Drak Brown	Madeira Classic 40
5.	3		194	52	Soft Pink	Wilcom
6.	6		59	1033		Madeira Classic 40
7.	12		159	1158	Drak Brown	Madeira Classic 40
8.	2		70	13	Black	Wilcom
9.	6		56	1033		Madeira Classic 40
10.	12		34	1158	Drak Brown	Madeira Classic 40
11.	2		452	13	Black	Wilcom
12.	3		551	52	Soft Pink	Wilcom
13.	5		1,143	1172		Madeira Classic 40
14.	11		969	1239		Madeira Classic 40
15.	6		172	1033		Madeira Classic 40
16.	12		156	1158	Drak Brown	Madeira Classic 40
17.	3		147	52	Soft Pink	Wilcom
18.	12		293	1158	Drak Brown	Madeira Classic 40
19.	3		39	52	Soft Pink	Wilcom
20.	1		536	1103		Madeira Classic 40
21.	10		293	1290	BLUE	Madeira Classic 40
22.	2		1,147	13	Black	Wilcom
23.	8		24	1000	Emerald Black	Madeira Classic 40
24.	3		1,303	52	Soft Pink	Wilcom
25.	11		674	1239		Madeira Classic 40
26.	12		344	1158	Drak Brown	Madeira Classic 40
27.	5		247	1172		Madeira Classic 40
28.	8		620	1000	Emerald Black	Madeira Classic 40
29.	5		1,095	1172		Madeira Classic 40
30.	11		467	1239		Madeira Classic 40
31.	3		192	52	Soft Pink	Wilcom
32.	12		60	1158	Drak Brown	Madeira Classic 40



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33.	6		90	1033	Madeira Classic 40
34.	12		317	1158 Drak Brown	Madeira Classic 40
35.	1		484	1103	Madeira Classic 40
36.	8		795	1000 Emerald Black	Madeira Classic 40



Color Film

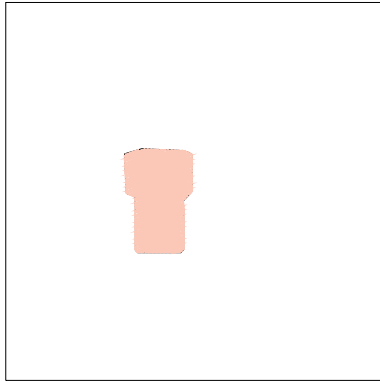
Wilcom TrueSizer



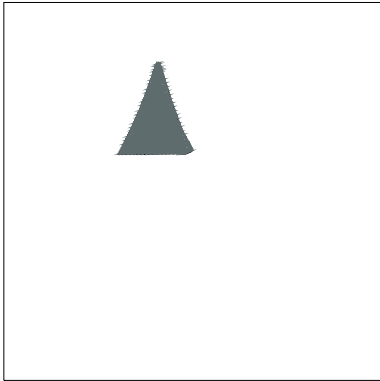
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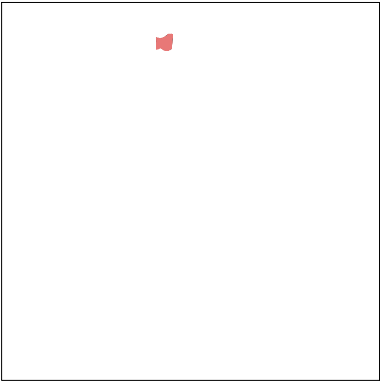
Stitches: 14,695
 Height: 3.34 in
 Width: 3.81 in
 Colors: 10
 Colorway: Madeira Classic 40
 Zoom: 0.49



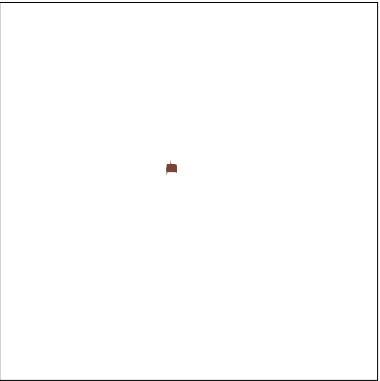
Stop #: 1
 Code: 1172
 Name:
 Chart: Madeira Classic 40
 Stitches: 866
 Thread used: 17.41ft



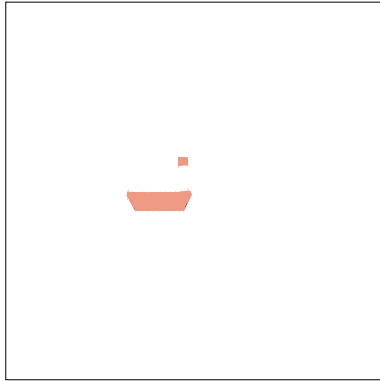
Stop #: 2
 Code: 1239
 Name:
 Chart: Madeira Classic 40
 Stitches: 572
 Thread used: 10.66ft



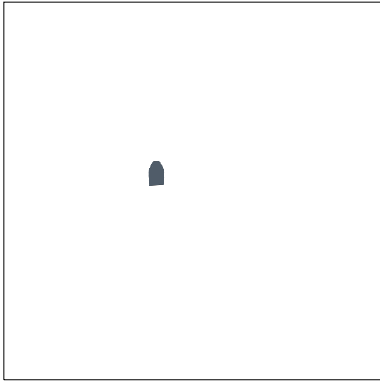
Stop #: 3
 Code: 55
 Name: Deep Pink
 Chart: Wilcom
 Stitches: 41
 Thread used: 0.78ft



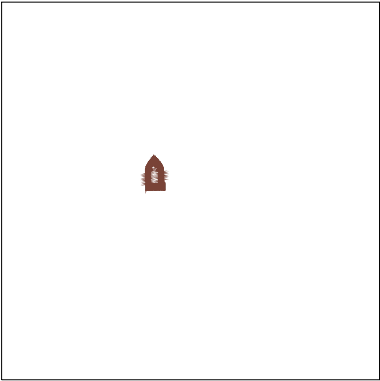
Stop #: 4
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 32
 Thread used: 0.42ft



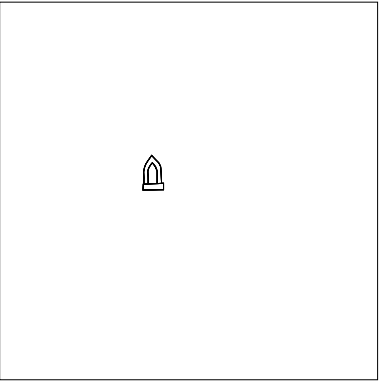
Stop #: 5
 Code: 52
 Name: Soft Pink
 Chart: Wilcom
 Stitches: 194
 Thread used: 3.97ft



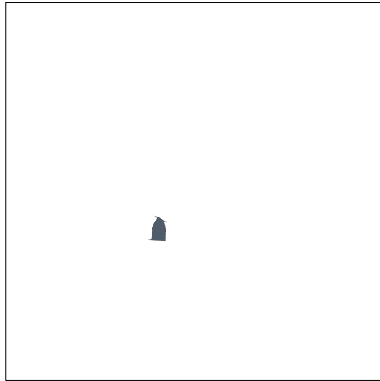
Stop #: 6
 Code: 1033
 Name:
 Chart: Madeira Classic 40
 Stitches: 59
 Thread used: 1.14ft



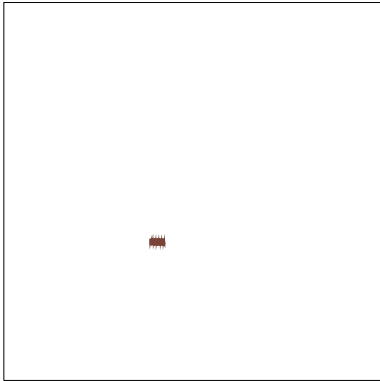
Stop #: 7
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 159
 Thread used: 2.24ft



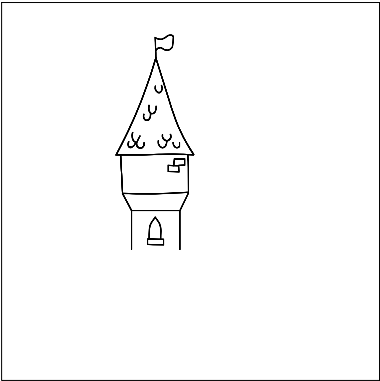
Stop #: 8
 Code: 13
 Name: Black
 Chart: Wilcom
 Stitches: 70
 Thread used: 0.87ft



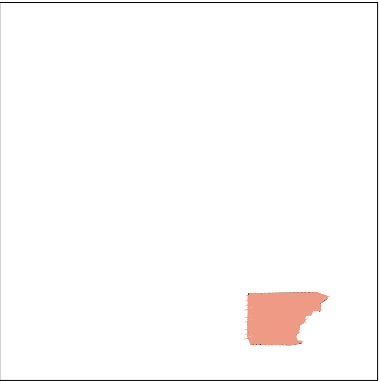
Stop #: 9
 Code: 1033
 Name:
 Chart: Madeira Classic 40
 Stitches: 56
 Thread used: 0.99ft



Stop #: 10
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 34
 Thread used: 0.49ft



Stop #: 11
 Code: 13
 Name: Black
 Chart: Wilcom
 Stitches: 452
 Thread used: 5.49ft



Stop #: 12
 Code: 52
 Name: Soft Pink
 Chart: Wilcom
 Stitches: 551
 Thread used: 10.32ft

Color Film

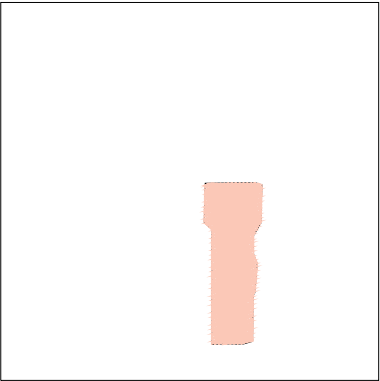
Wilcom TrueSizer



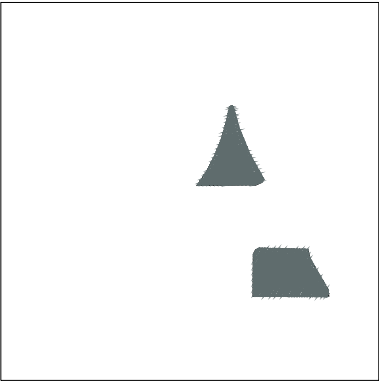
Design: **Imperial Castle**

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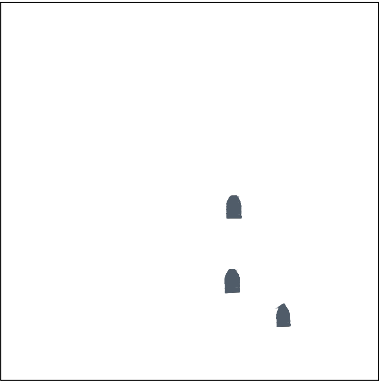
Stitches: 14,695
 Height: 3.34 in
 Width: 3.81 in
 Colors: 10
 Colorway: Madeira Classic 40
 Zoom: 0.49



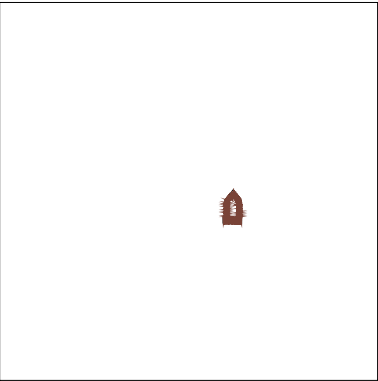
Stop #: 13
 Code: 1172
 Name:
 Chart: Madeira Classic 40
 Stitches: 1,143
 Thread used: 22.54ft



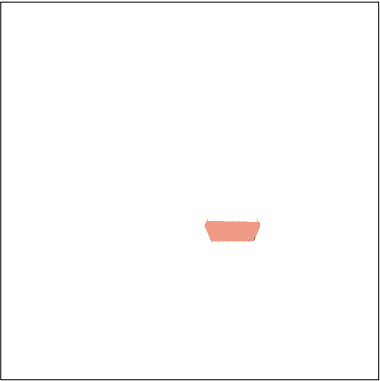
Stop #: 14
 Code: 1239
 Name:
 Chart: Madeira Classic 40
 Stitches: 969
 Thread used: 17.79ft



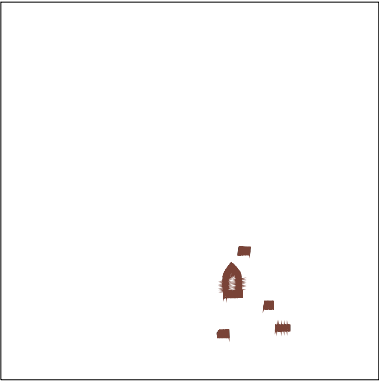
Stop #: 15
 Code: 1033
 Name:
 Chart: Madeira Classic 40
 Stitches: 172
 Thread used: 3.20ft



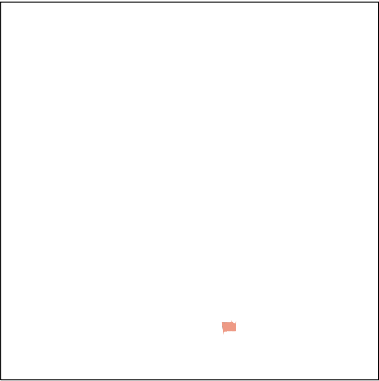
Stop #: 16
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 156
 Thread used: 2.20ft



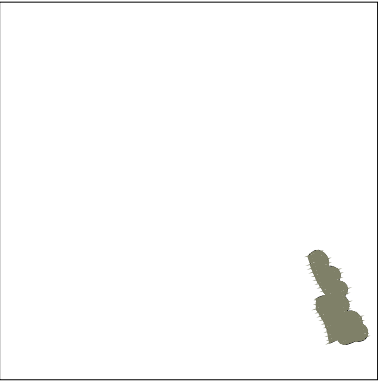
Stop #: 17
 Code: 52
 Name: Soft Pink
 Chart: Wilcom
 Stitches: 147
 Thread used: 3.25ft



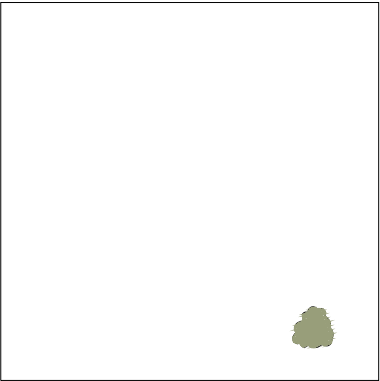
Stop #: 18
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 293
 Thread used: 4.11ft



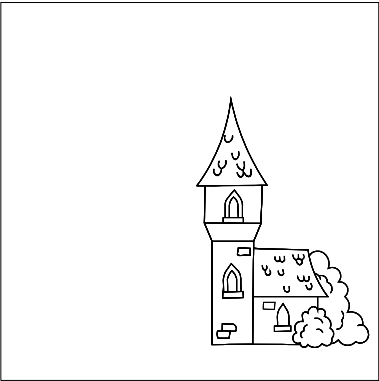
Stop #: 19
 Code: 52
 Name: Soft Pink
 Chart: Wilcom
 Stitches: 39
 Thread used: 0.56ft



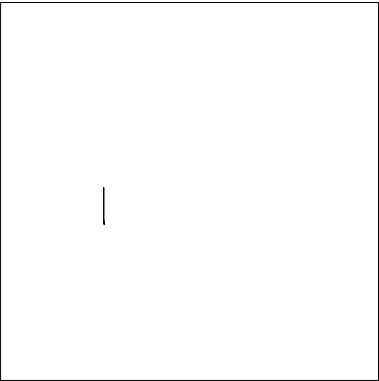
Stop #: 20
 Code: 1103
 Name:
 Chart: Madeira Classic 40
 Stitches: 536
 Thread used: 9.21ft



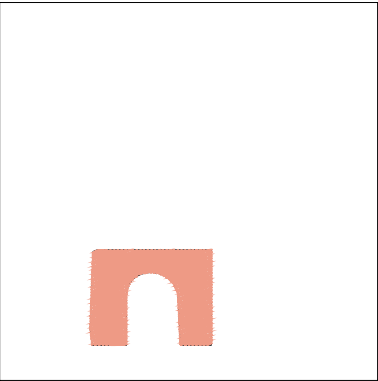
Stop #: 21
 Code: 1290
 Name: BLUE
 Chart: Madeira Classic 40
 Stitches: 293
 Thread used: 4.61ft



Stop #: 22
 Code: 13
 Name: Black
 Chart: Wilcom
 Stitches: 1,147
 Thread used: 13.23ft



Stop #: 23
 Code: 1000
 Name: Emerald Black
 Chart: Madeira Classic 40
 Stitches: 24
 Thread used: 0.30ft



Stop #: 24
 Code: 52
 Name: Soft Pink
 Chart: Wilcom
 Stitches: 1,303
 Thread used: 25.36ft

Color Film

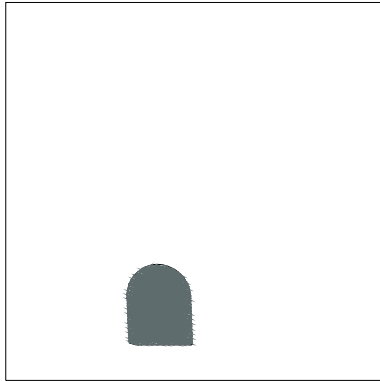
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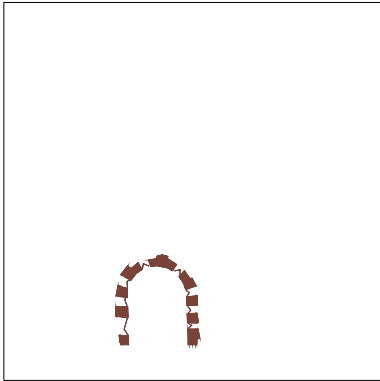
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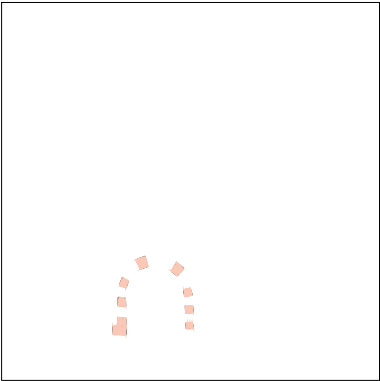
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 Zoom: 0.49



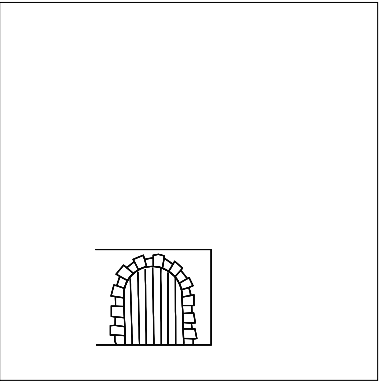
Stop #: 25
 Code: 1239
 Name:
 Chart: Madeira Classic 40
 Stitches: 674
 Thread used: 13.69ft



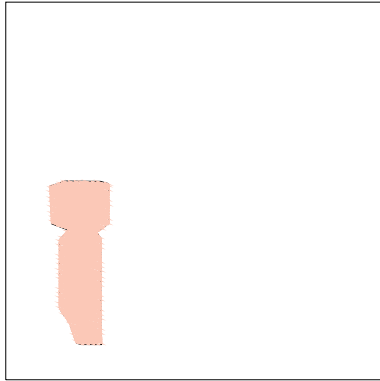
Stop #: 26
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 344
 Thread used: 5.72ft



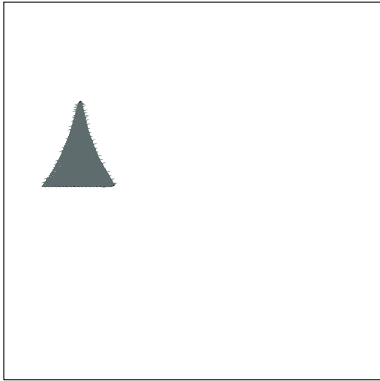
Stop #: 27
 Code: 1172
 Name:
 Chart: Madeira Classic 40
 Stitches: 247
 Thread used: 3.54ft



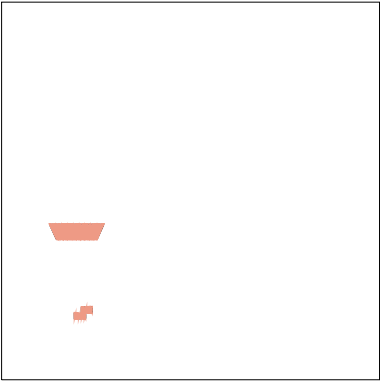
Stop #: 28
 Code: 1000
 Name: Emerald Black
 Chart: Madeira Classic 40
 Stitches: 620
 Thread used: 7.73ft



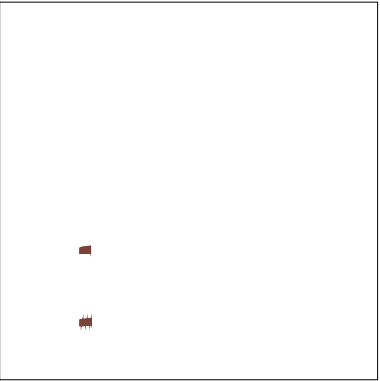
Stop #: 29
 Code: 1172
 Name:
 Chart: Madeira Classic 40
 Stitches: 1,095
 Thread used: 21.49ft



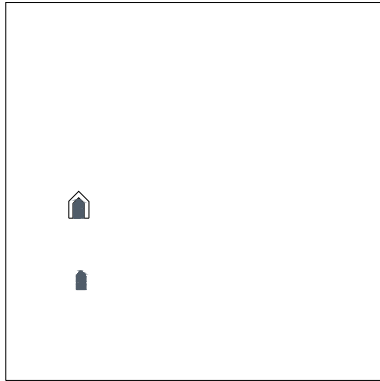
Stop #: 30
 Code: 1239
 Name:
 Chart: Madeira Classic 40
 Stitches: 467
 Thread used: 8.44ft



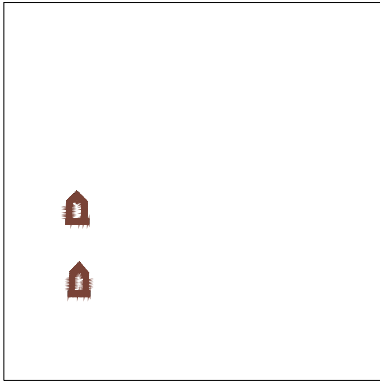
Stop #: 31
 Code: 52
 Name: Soft Pink
 Chart: Wilcom
 Stitches: 192
 Thread used: 3.72ft



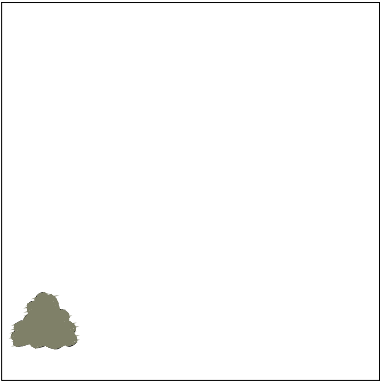
Stop #: 32
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 60
 Thread used: 0.83ft



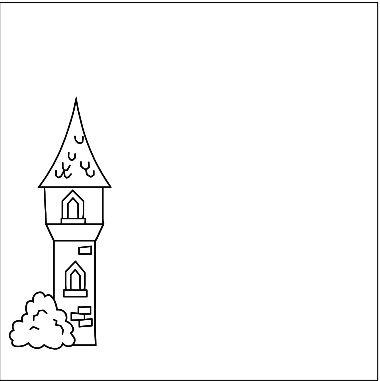
Stop #: 33
 Code: 1033
 Name:
 Chart: Madeira Classic 40
 Stitches: 90
 Thread used: 1.49ft



Stop #: 34
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 317
 Thread used: 4.35ft



Stop #: 35
 Code: 1103
 Name:
 Chart: Madeira Classic 40
 Stitches: 484
 Thread used: 8.42ft



Stop #: 36
 Code: 1000
 Name: Emerald Black
 Chart: Madeira Classic 40
 Stitches: 795
 Thread used: 9.03ft