

*Michaels*<sup>®</sup>

**Embroidery Design  
Sewing Information**

# Production Worksheet

Wilcom TrueSizer

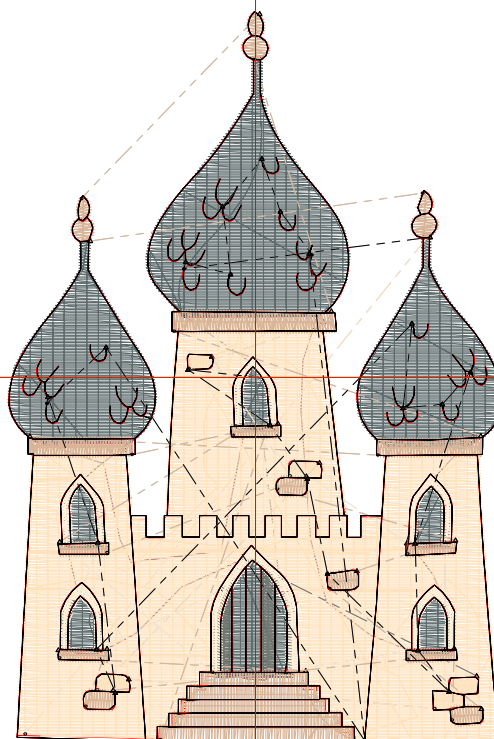


Design: **Ironfang Keep**

Title: **Ironfang Keep**

Stitches: 13,337  
Height: 3.81 in  
Width: 2.58 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 53  
Auto fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2  
Appliqués: 0  
Left: 32.8 mm  
Right: 32.8 mm  
Up: 48.4 mm  
Down: 48.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.83 in<sup>2</sup>  
Max stitch: 6.9 mm  
Min stitch: 0.3 mm  
Max jump: 6.9 mm  
Total thread: 229.35ft  
Total bobbin: 82.89ft



### Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	25	█	3,444	25	Moss Green	Wilcom
2.	41	█	4,761	41	Chalk	Wilcom
3.	14	█	185	14	Grey	Wilcom
4.	40	█	967	40	Light Yellow	Wilcom
5.	45	█	1,529	45	Gold	Wilcom
6.	13	█	2,449	13	Black	Wilcom

# Color Film

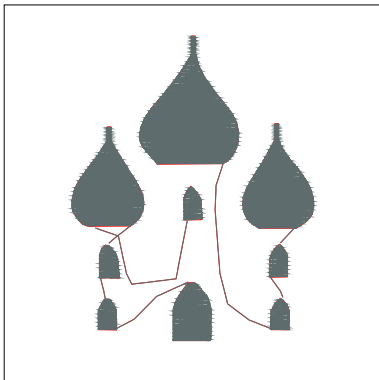
Wilcom TrueSizer



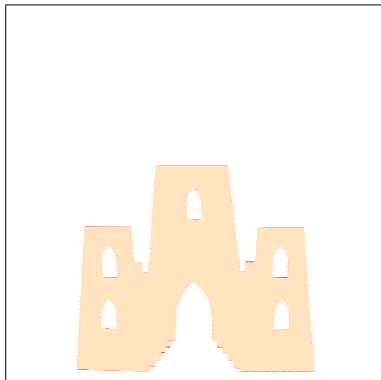
Design: **Ironfang Keep**

Title: **Ironfang Keep**

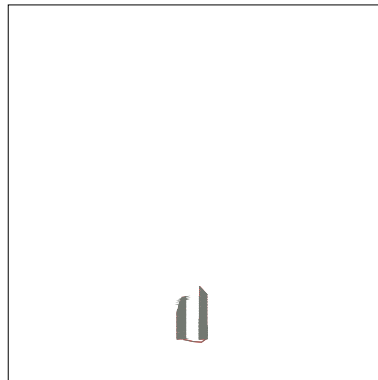
Stitches: 13,337  
Height: 3.81 in  
Width: 2.58 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.49



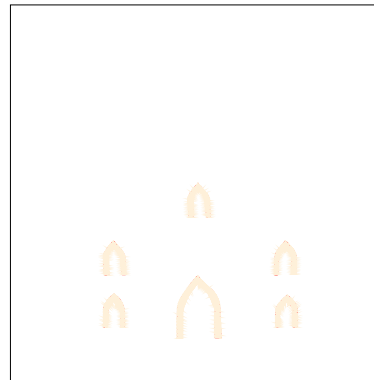
Stop #: 1  
Code: 25  
Name: Moss Green  
Chart: Wilcom  
Stitches: 3,444  
Thread used: 63.95ft



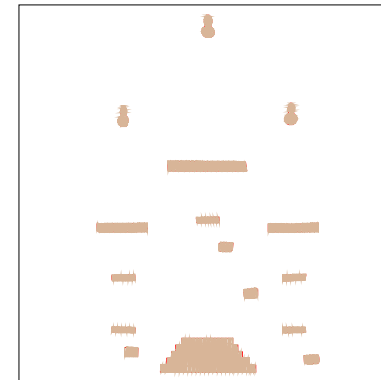
Stop #: 2  
Code: 41  
Name: Chalk  
Chart: Wilcom  
Stitches: 4,761  
Thread used: 94.03ft



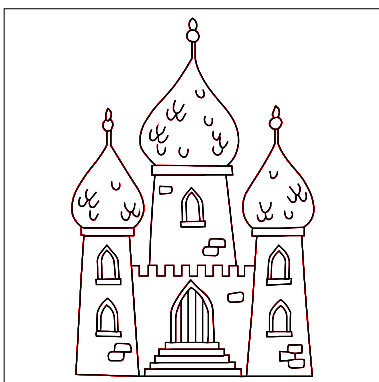
Stop #: 3  
Code: 14  
Name: Grey  
Chart: Wilcom  
Stitches: 185  
Thread used: 2.95ft



Stop #: 4  
Code: 40  
Name: Light Yellow  
Chart: Wilcom  
Stitches: 967  
Thread used: 12.80ft



Stop #: 5  
Code: 45  
Name: Gold  
Chart: Wilcom  
Stitches: 1,529  
Thread used: 24.24ft



Stop #: 6  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 2,449  
Thread used: 29.41ft