

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Pirate**

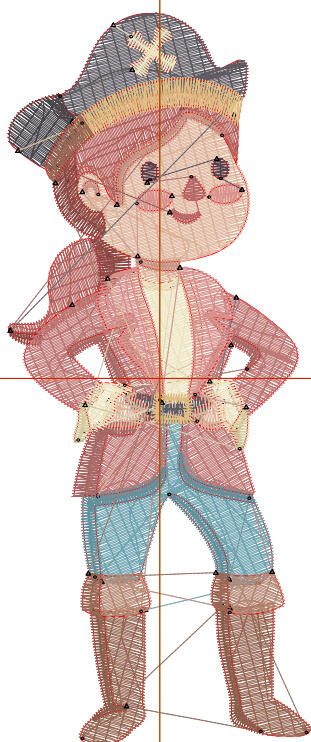
Title: **Pirate**

Stitches: 9,140
 Height: 3.80 in
 Width: 1.58 in
 Colors: 21
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 24
 Stops: 25
 Trims: 44
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x
 2
 Appliqués: 0
 Left: 20.1 mm
 Right: 20.1 mm
 Up: 48.3 mm
 Down: 48.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area 6.02 in²
 Max stitch: 10.9 mm
 Min stitch: 0.3 mm
 Max jump: 6.9 mm
 Total thread: 153.65ft
 Total bobbin: 50.65ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9		802	10		Wilcom
2.	10		715	11		Wilcom
3.	6		243	7		Wilcom
4.	3		87	4		Wilcom
5.	4		59	5		Wilcom
6.	8		72	9		Wilcom
7.	20		311	51		Wilcom
8.	12		524	20		Wilcom
9.	1		106	2		Wilcom
10.	11		188	19		Wilcom
11.	19		332	47		Wilcom
12.	16		741	43		Wilcom
13.	13		701	27		Wilcom
14.	18		243	45		Wilcom
15.	21		1,353	55		Wilcom
16.	12		160	20		Wilcom
17.	7		302	8		Wilcom
18.	9		187	10		Wilcom
19.	1		553	2		Wilcom
20.	15		98	39		Wilcom
21.	2		516	3		Wilcom
22.	19		102	47		Wilcom
23.	14		368	28		Wilcom
24.	17		275	44		Wilcom
25.	5		100	6		Wilcom



Color Film

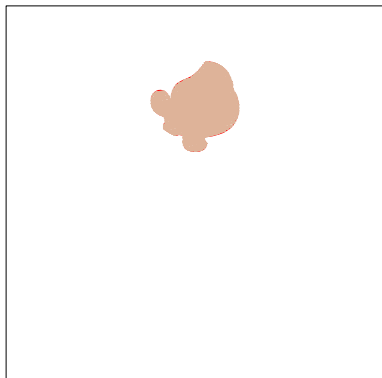
Wilcom TrueSizer



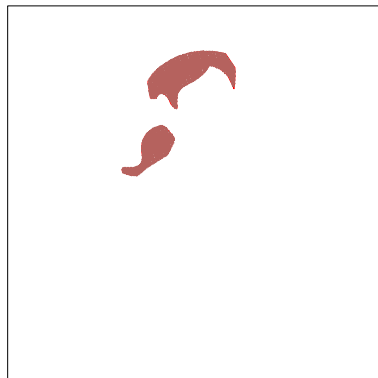
Design: **Pirate**

Title: **Pirate**

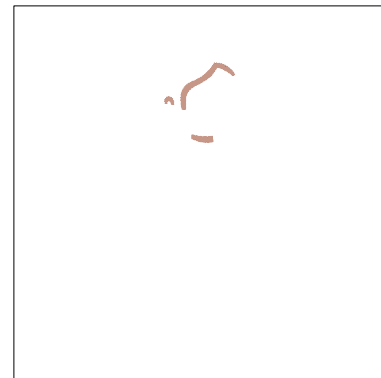
Stitches: 9,140
Height: 3.80 in
Width: 1.58 in
Colors: 21
Colorway: Colorway 1
Zoom: 0.49



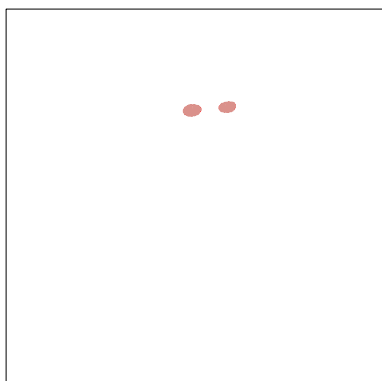
Stop #: 1
Code: 10
Name:
Chart: Wilcom
Stitches: 802
Thread used: 15.22ft



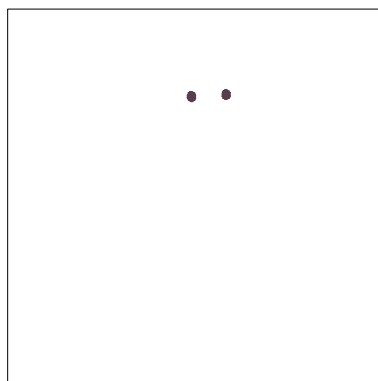
Stop #: 2
Code: 11
Name:
Chart: Wilcom
Stitches: 715
Thread used: 11.78ft



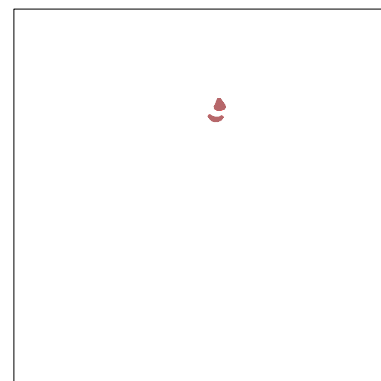
Stop #: 3
Code: 7
Name:
Chart: Wilcom
Stitches: 243
Thread used: 2.93ft



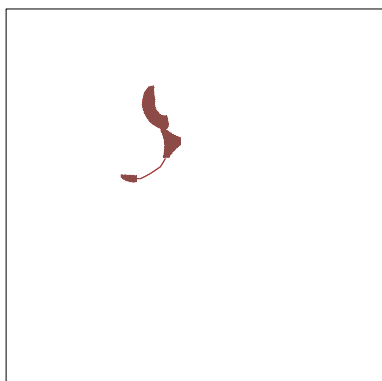
Stop #: 4
Code: 4
Name:
Chart: Wilcom
Stitches: 87
Thread used: 1.36ft



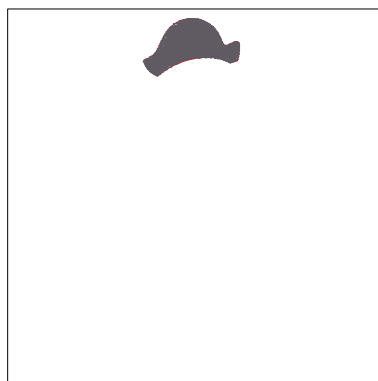
Stop #: 5
Code: 5
Name:
Chart: Wilcom
Stitches: 59
Thread used: 0.77ft



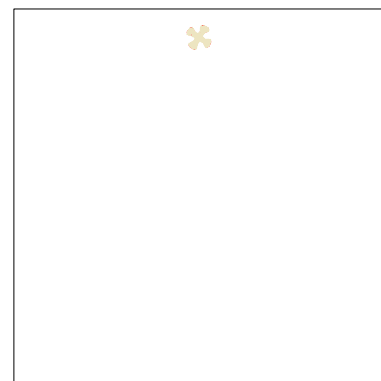
Stop #: 6
Code: 9
Name:
Chart: Wilcom
Stitches: 72
Thread used: 0.93ft



Stop #: 7
Code: 51
Name:
Chart: Wilcom
Stitches: 311
Thread used: 4.43ft



Stop #: 8
Code: 20
Name:
Chart: Wilcom
Stitches: 524
Thread used: 9.74ft



Stop #: 9
Code: 2
Name:
Chart: Wilcom
Stitches: 106
Thread used: 1.46ft

Color Film

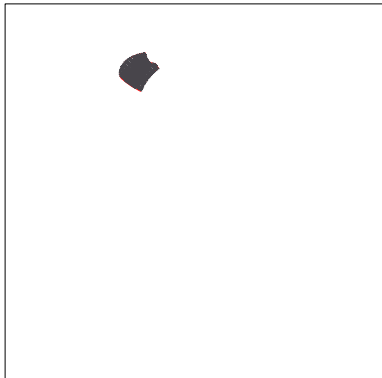
Wilcom TrueSizer



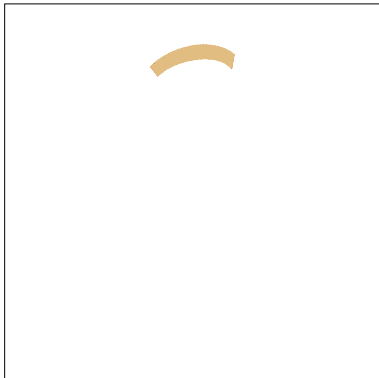
Design: **Pirate**

Title: **Pirate**

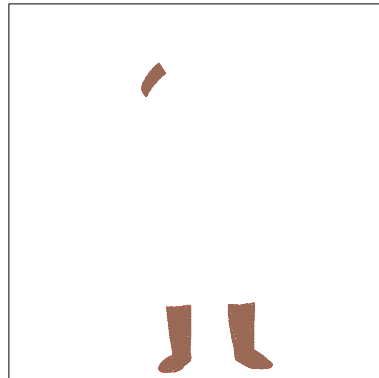
Stitches: 9,140
Height: 3.80 in
Width: 1.58 in
Colors: 21
Colorway: Colorway 1
Zoom: 0.49



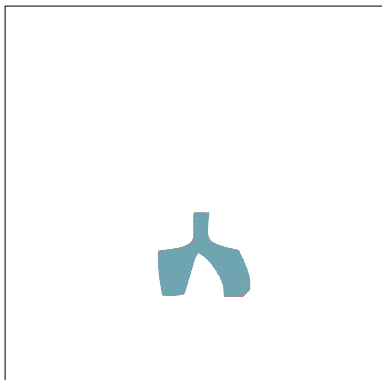
Stop #: 10
Code: 19
Name:
Chart: Wilcom
Stitches: 188
Thread used: 3.16ft



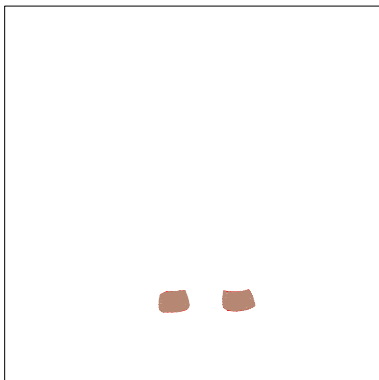
Stop #: 11
Code: 47
Name:
Chart: Wilcom
Stitches: 332
Thread used: 4.93ft



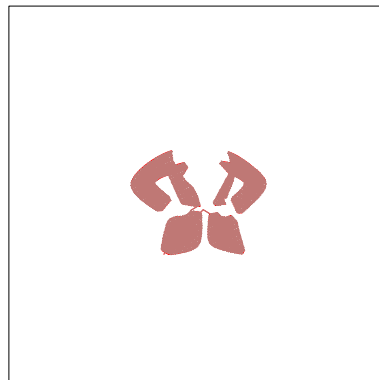
Stop #: 12
Code: 43
Name:
Chart: Wilcom
Stitches: 741
Thread used: 12.02ft



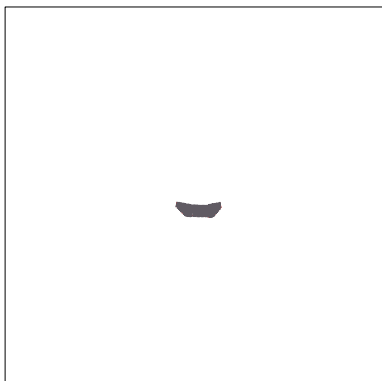
Stop #: 13
Code: 27
Name:
Chart: Wilcom
Stitches: 701
Thread used: 12.13ft



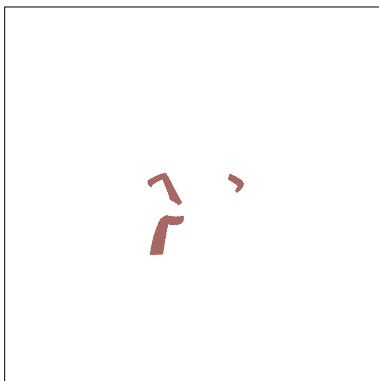
Stop #: 14
Code: 45
Name:
Chart: Wilcom
Stitches: 243
Thread used: 3.96ft



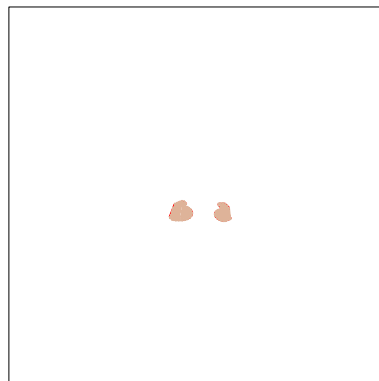
Stop #: 15
Code: 55
Name:
Chart: Wilcom
Stitches: 1,353
Thread used: 22.25ft



Stop #: 16
Code: 20
Name:
Chart: Wilcom
Stitches: 160
Thread used: 2.27ft



Stop #: 17
Code: 8
Name:
Chart: Wilcom
Stitches: 302
Thread used: 4.39ft



Stop #: 18
Code: 10
Name:
Chart: Wilcom
Stitches: 187
Thread used: 2.59ft

Color Film

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Stitches: 9,140

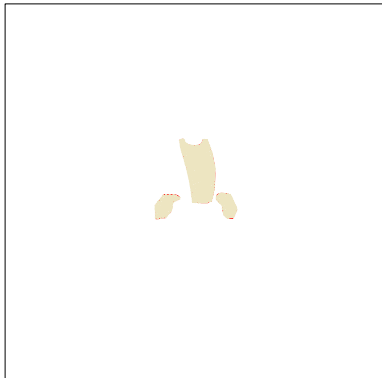
Height: 3.80 in

Width: 1.58 in

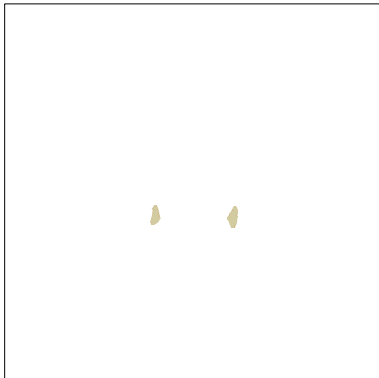
Colors: 21

Colorway: Colorway 1

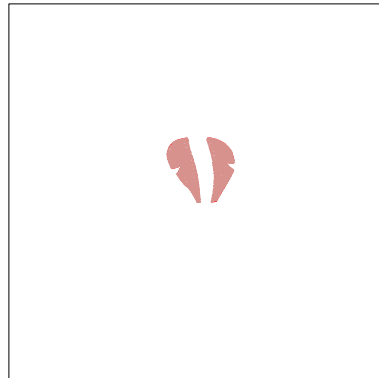
Zoom: 0.49



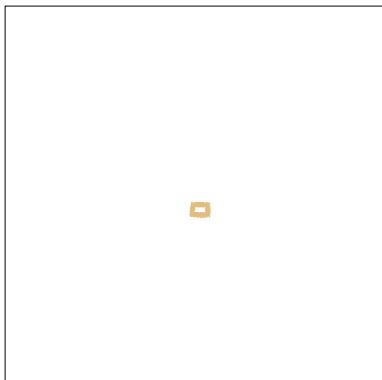
Stop #: 19
Code: 2
Name:
Chart: Wilcom
Stitches: 553
Thread used: 8.49ft



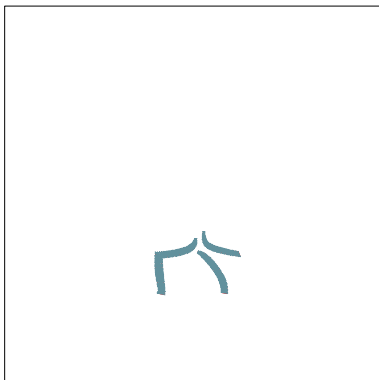
Stop #: 20
Code: 39
Name:
Chart: Wilcom
Stitches: 98
Thread used: 1.29ft



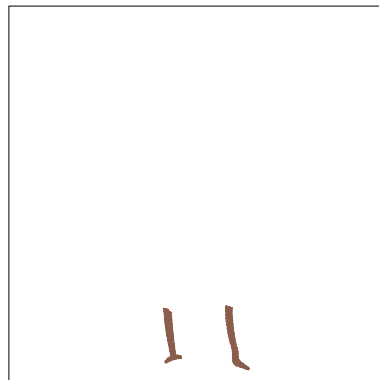
Stop #: 21
Code: 3
Name:
Chart: Wilcom
Stitches: 516
Thread used: 7.83ft



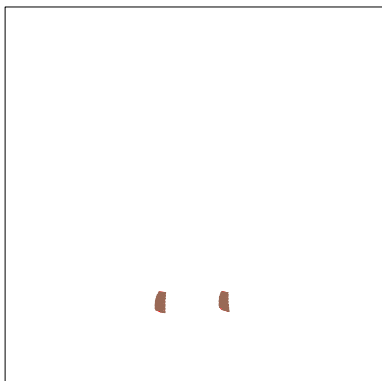
Stop #: 22
Code: 47
Name:
Chart: Wilcom
Stitches: 102
Thread used: 1.22ft



Stop #: 23
Code: 28
Name:
Chart: Wilcom
Stitches: 368
Thread used: 5.04ft



Stop #: 24
Code: 44
Name:
Chart: Wilcom
Stitches: 275
Thread used: 3.74ft



Stop #: 25
Code: 6
Name:
Chart: Wilcom
Stitches: 100
Thread used: 1.53ft