

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer

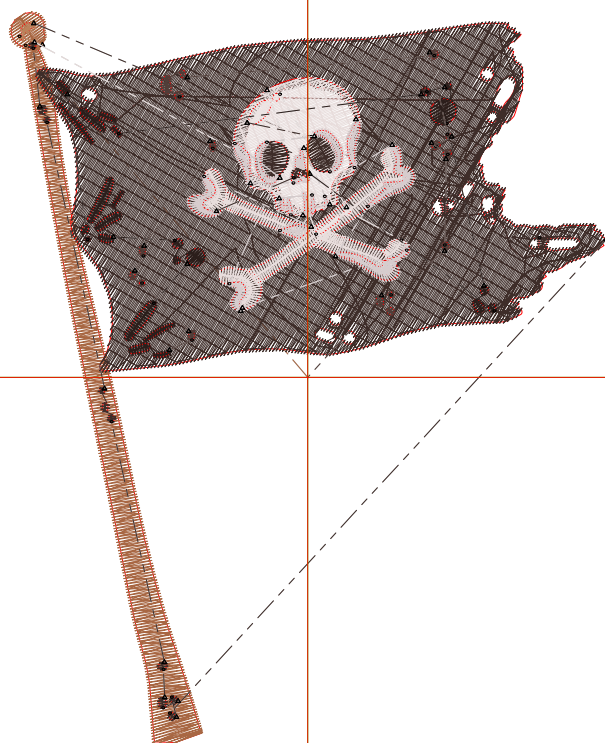


Design: **Pirate Flag with Skull**

Title: **Pirate Flag with Skull**

Stitches: 8,917
 Height: 3.81 in
 Width: 3.11 in
 Colors: 8
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 48
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 39.5 mm
 Right: 39.5 mm
 Up: 48.4 mm
 Down: 48.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 11.85 in²
 Max stitch: 10.2 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 159.69ft
 Total bobbin: 58.02ft



Stop Sequence:

| # | # | Color | St. | Code | Name | Chart |
|-----|----|-------|-------|------|-----------------|--------|
| 1. | 6 | | 771 | 6 | Brick Red | Wilcom |
| 2. | 44 | | 33 | 44 | Red Brown | Wilcom |
| 3. | 19 | | 5,059 | 19 | Deep Navy Blue | Wilcom |
| 4. | 23 | | 1,088 | 23 | Light BlueGreen | Wilcom |
| 5. | 15 | | 94 | 15 | White | Wilcom |
| 6. | 19 | | 108 | 19 | Deep Navy Blue | Wilcom |
| 7. | 14 | | 834 | 14 | Grey | Wilcom |
| 8. | 19 | | 27 | 19 | Deep Navy Blue | Wilcom |
| 9. | 35 | | 616 | 35 | Murky Green | Wilcom |
| 10. | 43 | | 285 | 43 | Brown | Wilcom |

Color Film

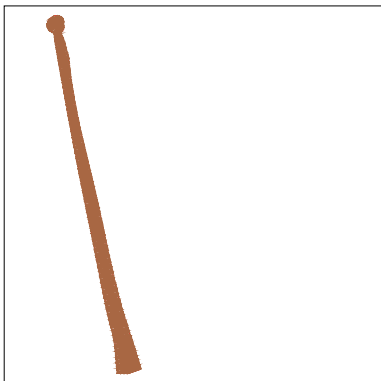
Wilcom TrueSizer



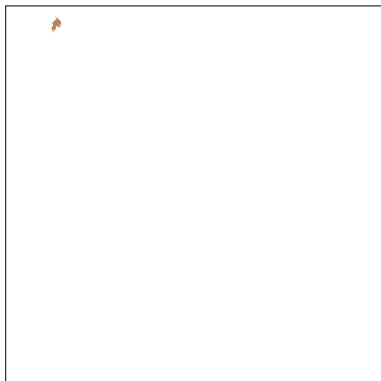
Design: **Pirate Flag with Skull**

Title: **Pirate Flag with Skull**

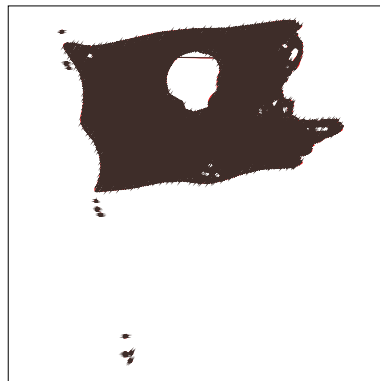
Stitches: 8,917
Height: 3.81 in
Width: 3.11 in
Colors: 8
Colorway: Colorway 1
Zoom: 0.49



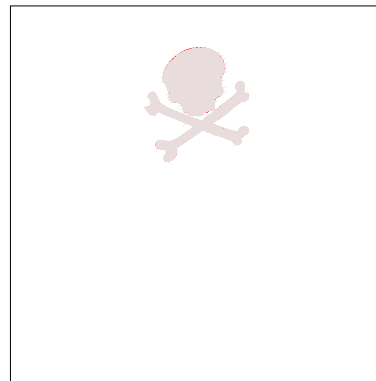
Stop #: 1
Code: 6
Name: Brick Red
Chart: Wilcom
Stitches: 771
Thread used: 16.21ft



Stop #: 2
Code: 44
Name: Red Brown
Chart: Wilcom
Stitches: 33
Thread used: 0.36ft



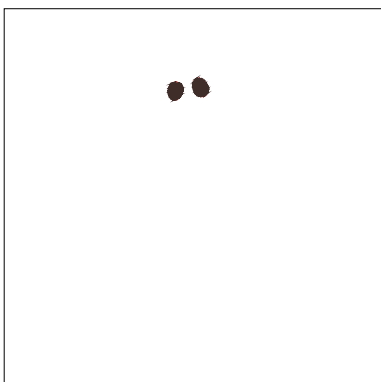
Stop #: 3
Code: 19
Name: Deep Navy Blue
Chart: Wilcom
Stitches: 5,059
Thread used: 97.37ft



Stop #: 4
Code: 23
Name: Light BlueGreen
Chart: Wilcom
Stitches: 1,088
Thread used: 18.93ft



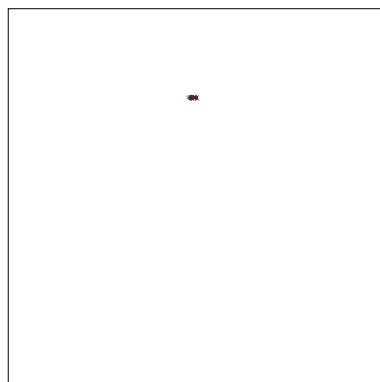
Stop #: 5
Code: 15
Name: White
Chart: Wilcom
Stitches: 94
Thread used: 1.17ft



Stop #: 6
Code: 19
Name: Deep Navy Blue
Chart: Wilcom
Stitches: 108
Thread used: 2.00ft



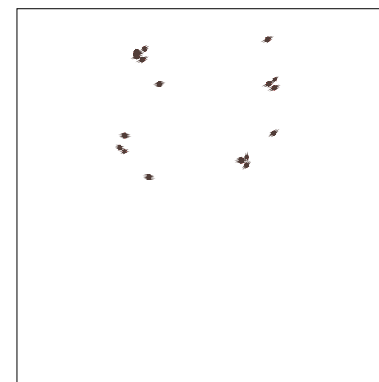
Stop #: 7
Code: 14
Name: Grey
Chart: Wilcom
Stitches: 834
Thread used: 9.78ft



Stop #: 8
Code: 19
Name: Deep Navy Blue
Chart: Wilcom
Stitches: 27
Thread used: 0.33ft



Stop #: 9
Code: 35
Name: Murky Green
Chart: Wilcom
Stitches: 616
Thread used: 7.29ft



Stop #: 10
Code: 43
Name: Brown
Chart: Wilcom
Stitches: 285
Thread used: 2.97ft