

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

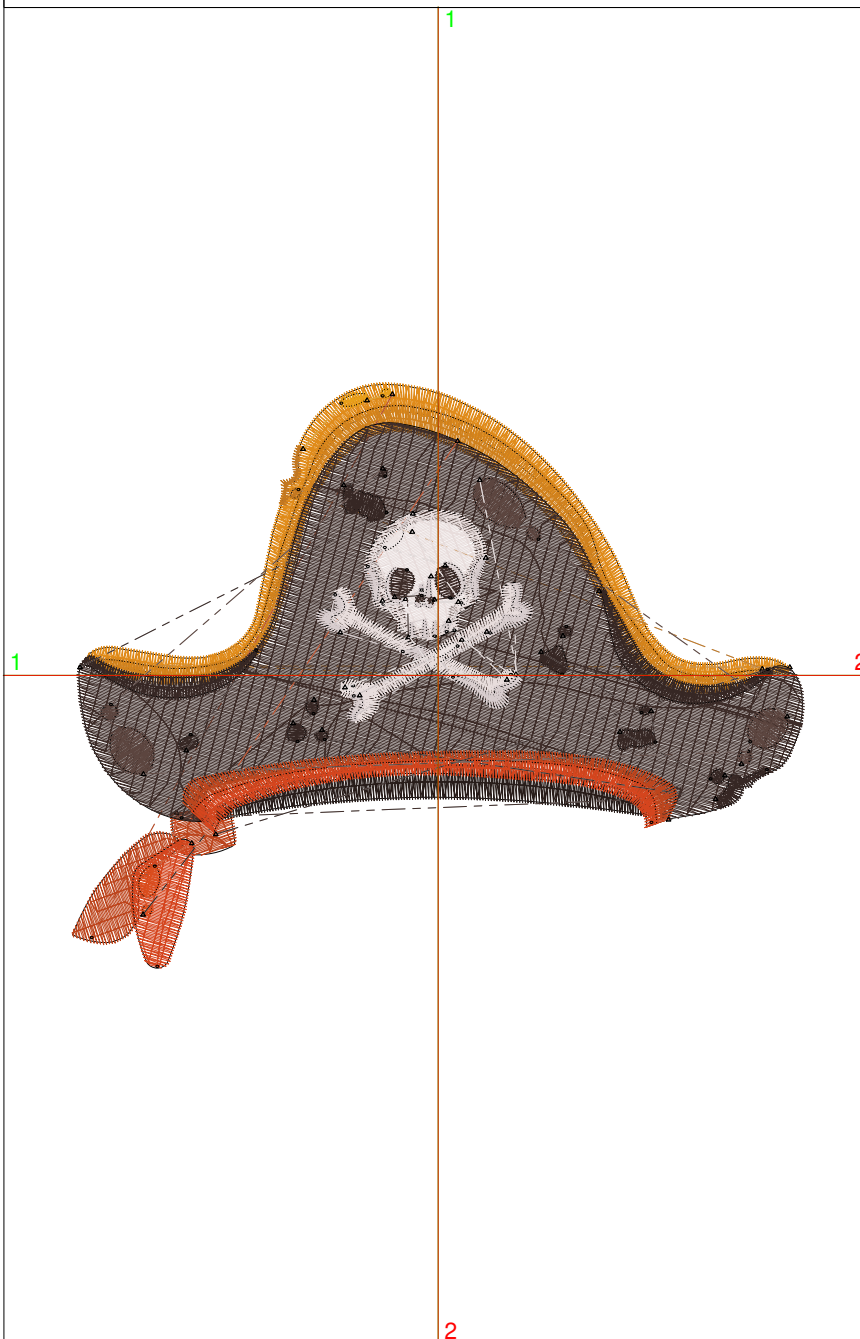
Wilcom TrueSizer



Design: **Pirate Hat**

Title: **Pirate Hat**

Stitches: 13,259  
 Height: 3.05 in  
 Width: 3.81 in  
 Colors: 14  
 Colorway: Madeira Classic 40  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 21  
 Stops: 22  
 Trims: 53  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.4 mm  
 Right: 48.4 mm  
 Up: 38.7 mm  
 Down: 38.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.63 in<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 236.06ft  
 Total bobbin: 84.05ft

18.	7		65	1001	Madeira Classic 40
19.	11		464	1275	Madeira Classic 40
20.	13		364	1239	Madeira Classic 40
21.	10		110	1066	Madeira Classic 40
22.	7		83	1001	Madeira Classic 40

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	6		1,607	1172	Madeira Classic 40	
2.	3		1,492	1064	Madeira Classic 40	
3.	12		99	1290	Madeira Classic 40	
4.	14		54	1248	Madeira Classic 40	
5.	2		411	1146	Madeira Classic 40	
6.	5		273	1281	Madeira Classic 40	
7.	9		52	1321	Madeira Classic 40	
8.	8		805	1000	Madeira Classic 40	
9.	10		4,307	1066	Madeira Classic 40	
10.	2		526	1146	Madeira Classic 40	
11.	5		482	1281	Madeira Classic 40	
12.	1		917	1934	Madeira Classic	
13.	4		281	1134	Madeira Classic 40	
14.	11		249	1275	Madeira Classic 40	
15.	13		195	1239	Madeira Classic 40	
16.	11		299	1275	Madeira Classic 40	
17.	13		122	1239	Madeira Classic 40	

# Color Film

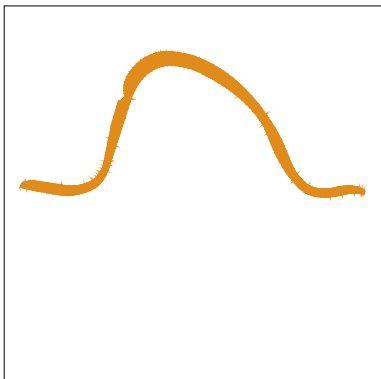
Wilcom TrueSizer



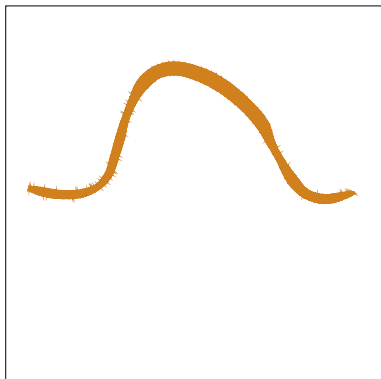
Design: **Pirate Hat**

Title: **Pirate Hat**

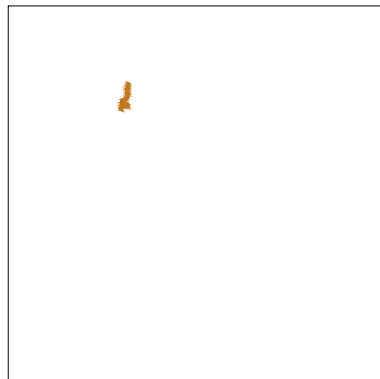
Stitches: 13,259  
Height: 3.05 in  
Width: 3.81 in  
Colors: 14  
Colorway: Madeira Classic 40  
Zoom: 0.49



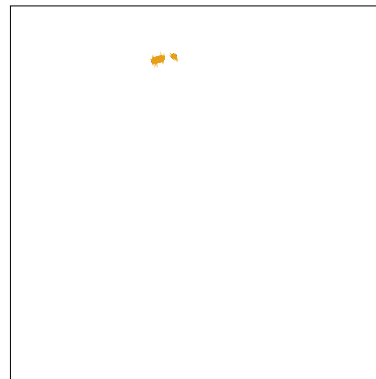
Stop #: 1  
Code: 1172  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,607  
Thread used: 23.32ft



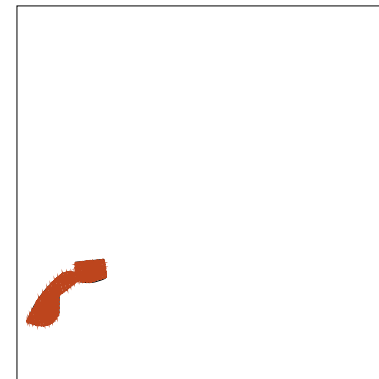
Stop #: 2  
Code: 1064  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,492  
Thread used: 21.51ft



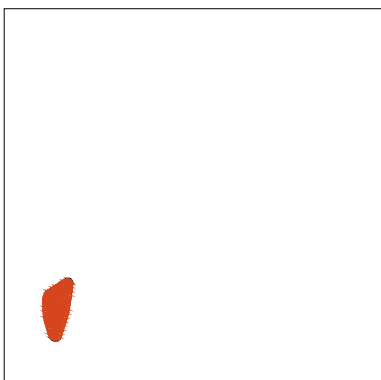
Stop #: 3  
Code: 1290  
Name:  
Chart: Madeira Classic 40  
Stitches: 99  
Thread used: 1.08ft



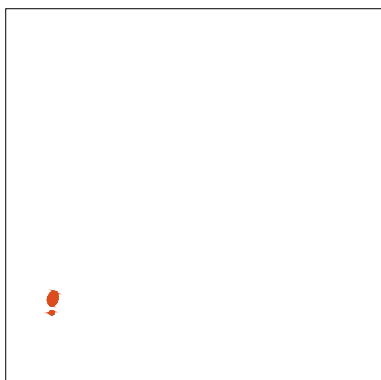
Stop #: 4  
Code: 1248  
Name:  
Chart: Madeira Classic 40  
Stitches: 54  
Thread used: 0.66ft



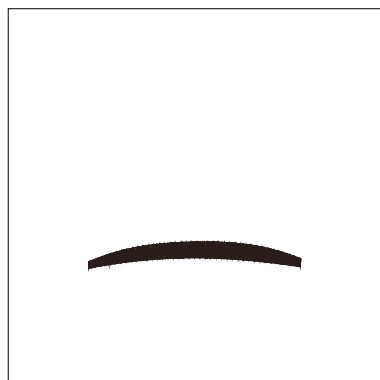
Stop #: 5  
Code: 1146  
Name:  
Chart: Madeira Classic 40  
Stitches: 411  
Thread used: 6.62ft



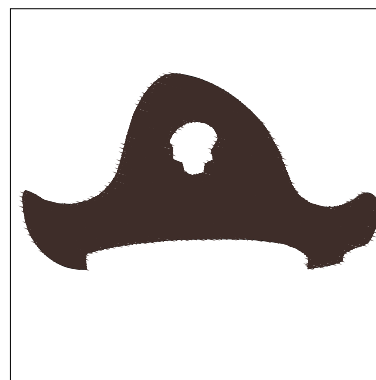
Stop #: 6  
Code: 1281  
Name:  
Chart: Madeira Classic 40  
Stitches: 273  
Thread used: 4.58ft



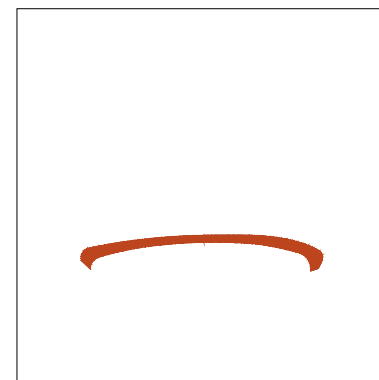
Stop #: 7  
Code: 1321  
Name:  
Chart: Madeira Classic 40  
Stitches: 52  
Thread used: 0.77ft



Stop #: 8  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 805  
Thread used: 12.39ft



Stop #: 9  
Code: 1066  
Name:  
Chart: Madeira Classic 40  
Stitches: 4,307  
Thread used: 92.31ft



Stop #: 10  
Code: 1146  
Name:  
Chart: Madeira Classic 40  
Stitches: 526  
Thread used: 9.56ft

# Color Film

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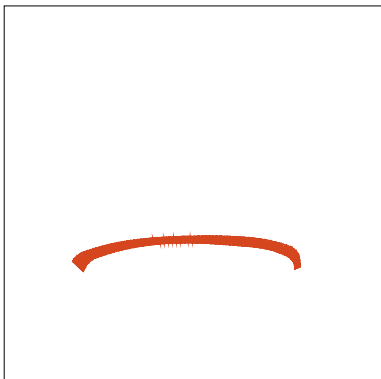
Height: 3.05 in

Width: 3.81 in

Colors: 14

Colorway: Madeira Classic 40

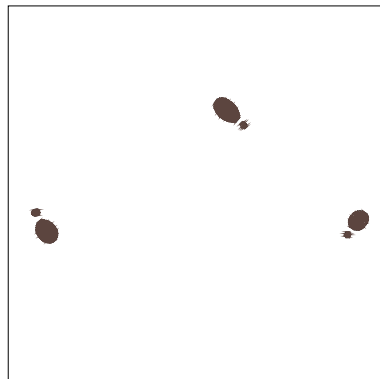
Zoom: 0.49



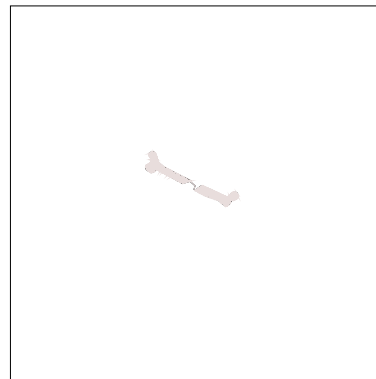
Stop #: 11  
Code: 1281  
Name:  
Chart: Madeira Classic 40  
Stitches: 482  
Thread used: 8.49ft



Stop #: 12  
Code: 1934  
Name:  
Chart: Madeira Classic  
Stitches: 917  
Thread used: 13.62ft



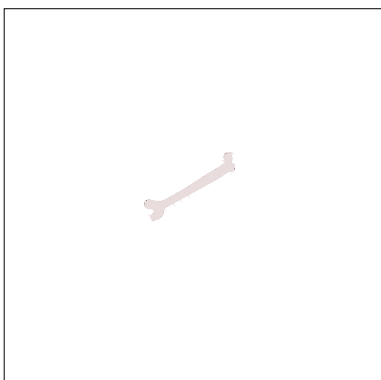
Stop #: 13  
Code: 1134  
Name:  
Chart: Madeira Classic 40  
Stitches: 281  
Thread used: 5.27ft



Stop #: 14  
Code: 1275  
Name:  
Chart: Madeira Classic 40  
Stitches: 249  
Thread used: 3.92ft



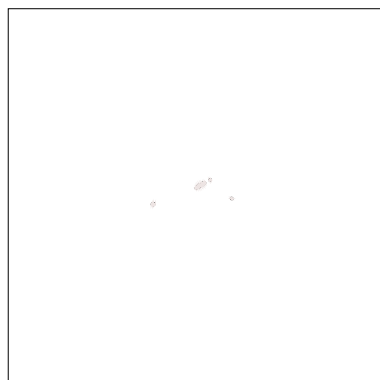
Stop #: 15  
Code: 1239  
Name:  
Chart: Madeira Classic 40  
Stitches: 195  
Thread used: 2.48ft



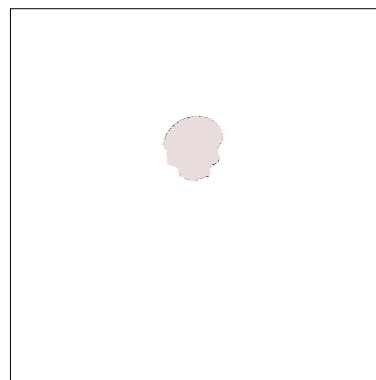
Stop #: 16  
Code: 1275  
Name:  
Chart: Madeira Classic 40  
Stitches: 299  
Thread used: 4.75ft



Stop #: 17  
Code: 1239  
Name:  
Chart: Madeira Classic 40  
Stitches: 122  
Thread used: 1.50ft



Stop #: 18  
Code: 1001  
Name:  
Chart: Madeira Classic 40  
Stitches: 65  
Thread used: 0.67ft



Stop #: 19  
Code: 1275  
Name:  
Chart: Madeira Classic 40  
Stitches: 464  
Thread used: 8.74ft



Stop #: 20  
Code: 1239  
Name:  
Chart: Madeira Classic 40  
Stitches: 364  
Thread used: 4.04ft

# Color Film

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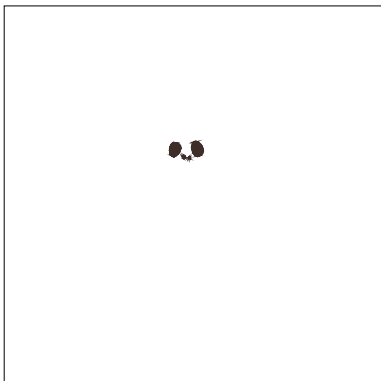
Height: 3.05 in

Width: 3.81 in

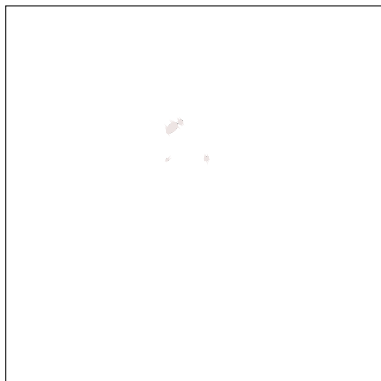
Colors: 14

Colorway: Madeira Classic 40

Zoom: 0.49



Stop #: 21  
Code: 1066  
Name:  
Chart: Madeira Classic 40  
Stitches: 110  
Thread used: 1.60ft



Stop #: 22  
Code: 1001  
Name:  
Chart: Madeira Classic 40  
Stitches: 83  
Thread used: 0.94ft