

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer

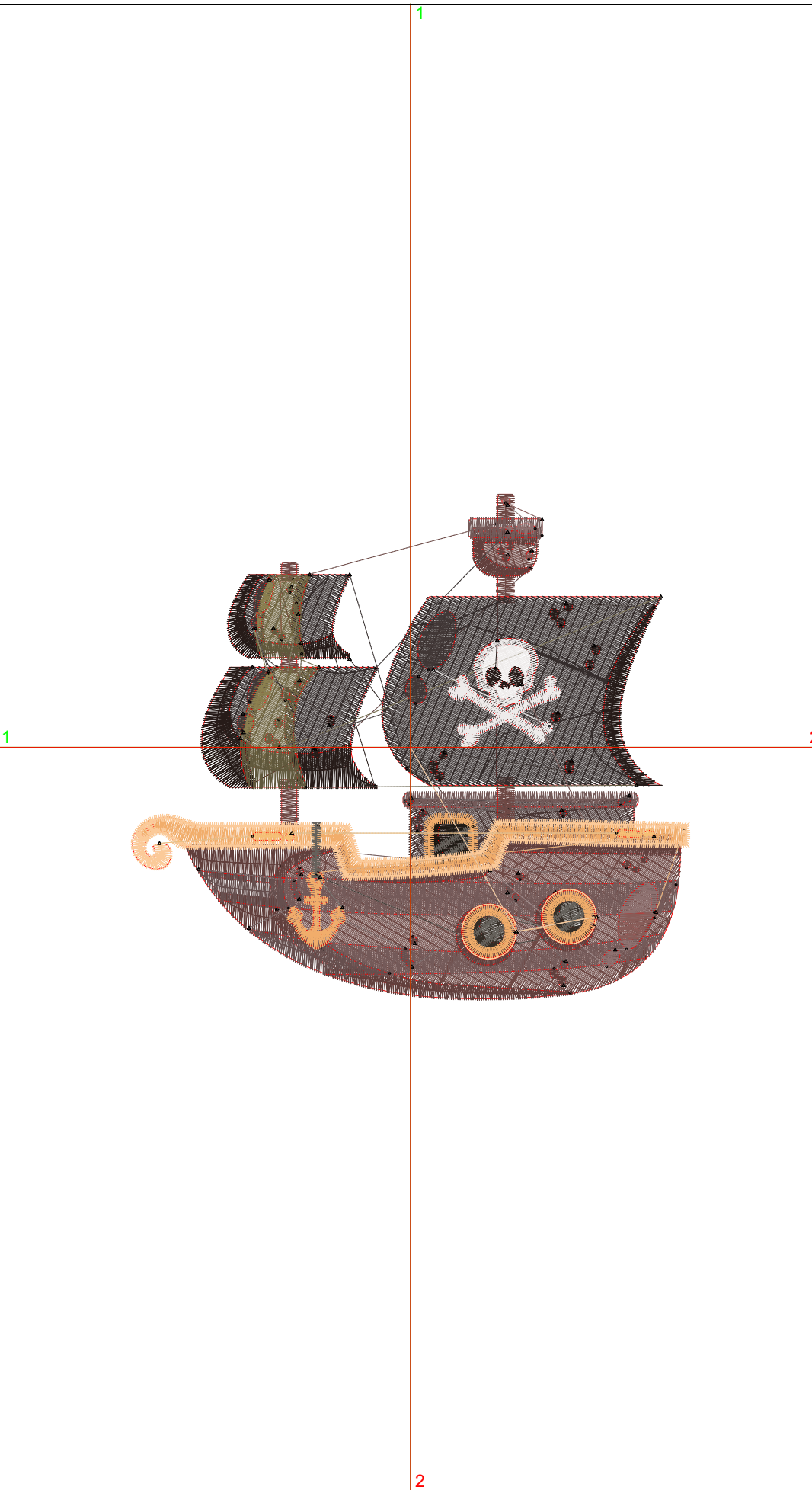


Design: **Pirate Ship**

Title: **Pirate Ship**

Stitches: 23,056
 Height: 3.46 in
 Width: 3.82 in
 Colors: 26
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 40
 Stops: 41
 Trims: 84
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 48.5 mm
 Right: 48.5 mm
 Up: 43.9 mm
 Down: 43.9 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 13.20 in²
 Max stitch: 11.7 mm
 Min stitch: 0.3 mm
 Max jump: 6.8 mm
 Total thread: 397.64ft
 Total bobbin: 138.02ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	8	■	730	8	Wilcom	
2.	1	■	309	1	Wilcom	
3.	9	■	49	9	Wilcom	
4.	10	■	58	10	Wilcom	
5.	11	■	173	11	Wilcom	
6.	12	■	98	12	Wilcom	
7.	14	■	141	14	Wilcom	
8.	25	■	179	47	Wilcom	
9.	6	■	698	6	Wilcom	
10.	3	■	243	3	Wilcom	
11.	19	■	18	28	Wilcom	
12.	1	■	177	1	Wilcom	
13.	19	■	19	28	Wilcom	
14.	4	■	42	4	Wilcom	
15.	13	■	3,540	13	Wilcom	
16.	23	■	667	40	Wilcom	
17.	7	■	1,492	7	Wilcom	
18.	20	■	434	32	Wilcom	
19.	22	■	167	39	Wilcom	
20.	18	■	154	22	Wilcom	
21.	17	■	76	21	Wilcom	
22.	18	■	232	22	Wilcom	
23.	15	■	708	14	Wilcom	
24.	7	■	87	7	Wilcom	
25.	6	■	3,015	6	Wilcom	
26.	3	■	1,143	3	Wilcom	
27.	1	■	1,936	1	Wilcom	
28.	2	■	681	2	Wilcom	
29.	3	■	866	3	Wilcom	
30.	4	■	125	4	Wilcom	
31.	5	■	46	5	Wilcom	
32.	25	■	1,388	47	Wilcom	
33.	24	■	1,604	44	Wilcom	
34.	26	■	120	49	Wilcom	
35.	25	■	300	47	Wilcom	

Production Worksheet

Wilcom TrueSizer



Design: **Pirate Ship**

Title: **Pirate Ship**

Stitches: 23,056
Height: 3.46 in
Width: 3.82 in
Colors: 26
Colorway: Colorway 1
Zoom: 1:1

36.	14	■	80	14	Wilcom
37.	21	■	262	35	Wilcom
38.	16	■	289	19	Wilcom
39.	14	■	231	14	Wilcom
40.	25	■	364	47	Wilcom
41.	24	■	113	44	Wilcom

Color Film

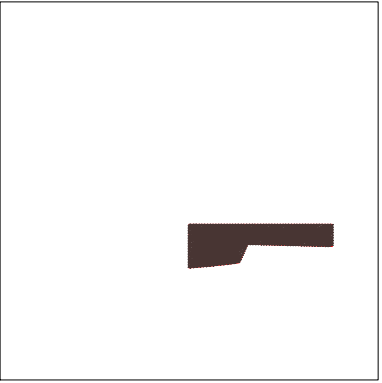
Wilcom TrueSizer



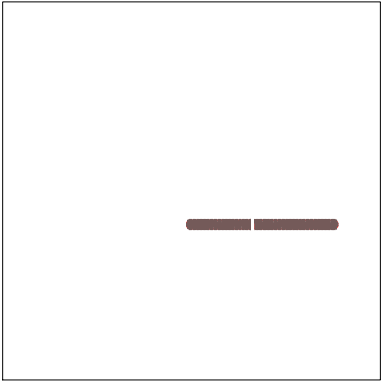
Design: **Pirate Ship**

Title: **Pirate Ship**

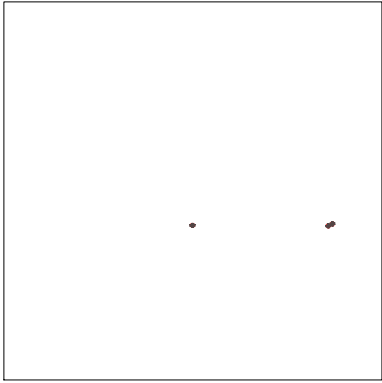
Stitches: 23,056
Height: 3.46 in
Width: 3.82 in
Colors: 26
Colorway: Colorway 1
Zoom: 0.49



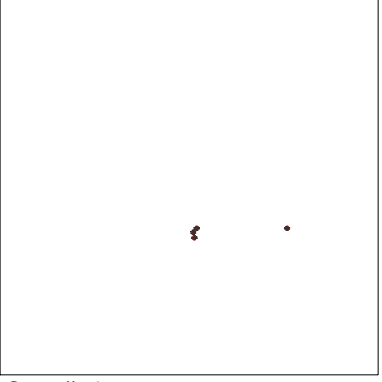
Stop #: 1
Code: 8
Name:
Chart: Wilcom
Stitches: 730
Thread used: 13.81ft



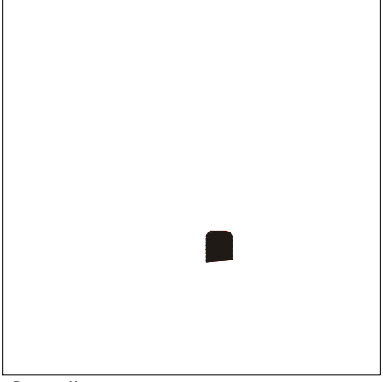
Stop #: 2
Code: 1
Name:
Chart: Wilcom
Stitches: 309
Thread used: 5.66ft



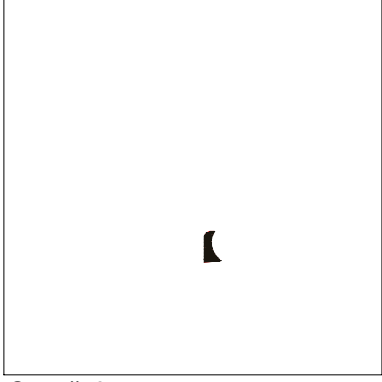
Stop #: 3
Code: 9
Name:
Chart: Wilcom
Stitches: 49
Thread used: 0.54ft



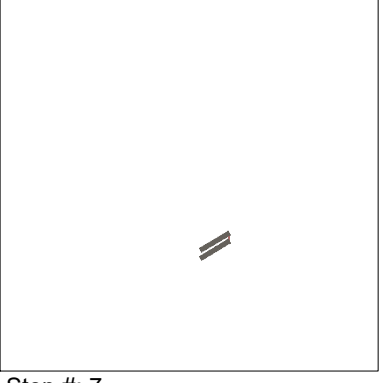
Stop #: 4
Code: 10
Name:
Chart: Wilcom
Stitches: 58
Thread used: 0.68ft



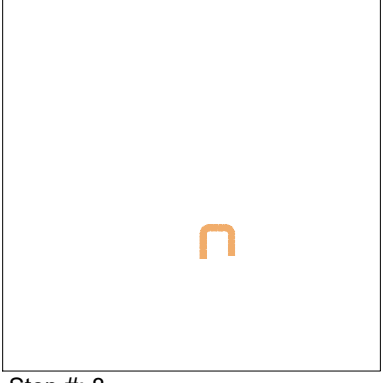
Stop #: 5
Code: 11
Name:
Chart: Wilcom
Stitches: 173
Thread used: 2.98ft



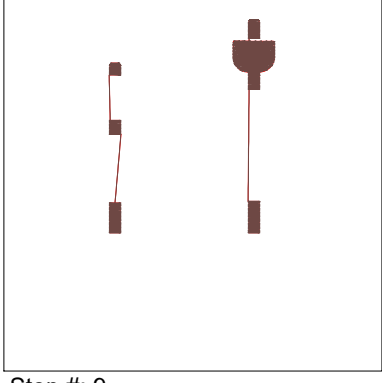
Stop #: 6
Code: 12
Name:
Chart: Wilcom
Stitches: 98
Thread used: 1.38ft



Stop #: 7
Code: 14
Name:
Chart: Wilcom
Stitches: 141
Thread used: 1.72ft



Stop #: 8
Code: 47
Name:
Chart: Wilcom
Stitches: 179
Thread used: 2.48ft



Stop #: 9
Code: 6
Name:
Chart: Wilcom
Stitches: 698
Thread used: 11.04ft

Color Film

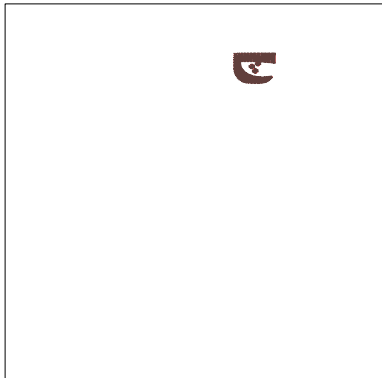
Wilcom TrueSizer



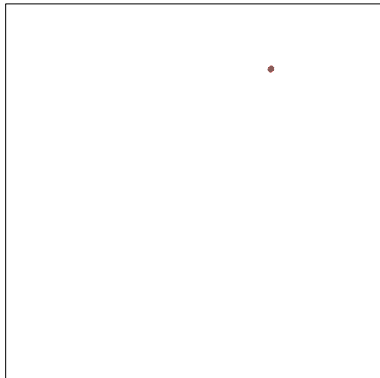
Design: **Pirate Ship**

Title: **Pirate Ship**

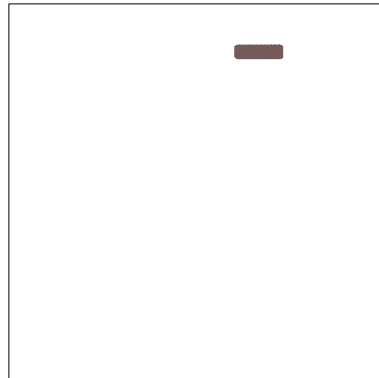
Stitches: 23,056
Height: 3.46 in
Width: 3.82 in
Colors: 26
Colorway: Colorway 1
Zoom: 0.49



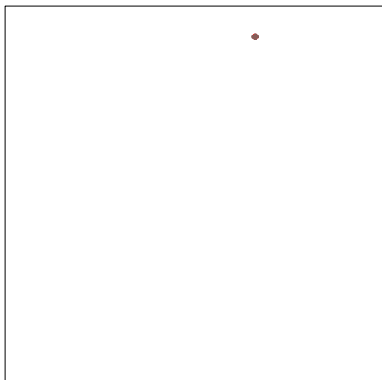
Stop #: 10
Code: 3
Name:
Chart: Wilcom
Stitches: 243
Thread used: 3.67ft



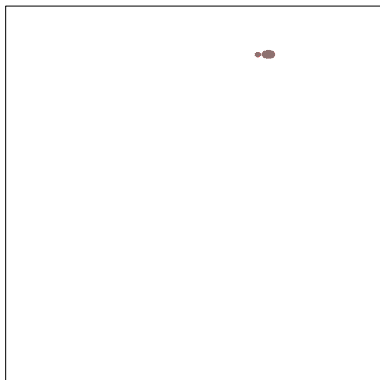
Stop #: 11
Code: 28
Name:
Chart: Wilcom
Stitches: 18
Thread used: 0.21ft



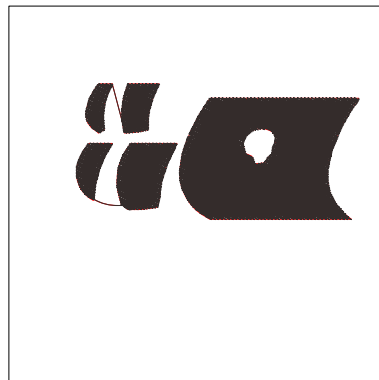
Stop #: 12
Code: 1
Name:
Chart: Wilcom
Stitches: 177
Thread used: 2.62ft



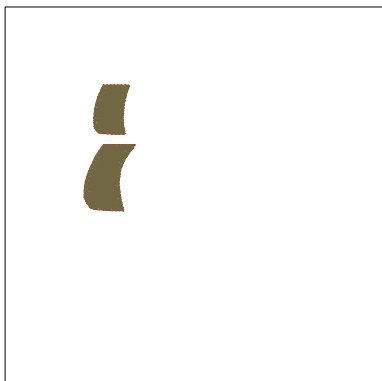
Stop #: 13
Code: 28
Name:
Chart: Wilcom
Stitches: 19
Thread used: 0.23ft



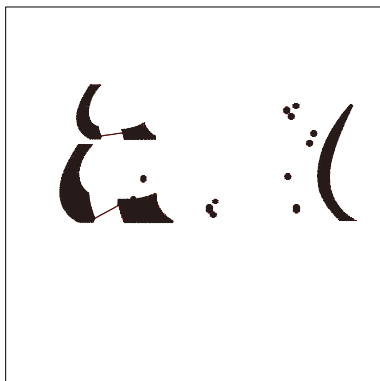
Stop #: 14
Code: 4
Name:
Chart: Wilcom
Stitches: 42
Thread used: 0.55ft



Stop #: 15
Code: 13
Name:
Chart: Wilcom
Stitches: 3,540
Thread used: 70.38ft



Stop #: 16
Code: 40
Name:
Chart: Wilcom
Stitches: 667
Thread used: 11.72ft



Stop #: 17
Code: 7
Name:
Chart: Wilcom
Stitches: 1,492
Thread used: 23.14ft



Stop #: 18
Code: 32
Name:
Chart: Wilcom
Stitches: 434
Thread used: 6.31ft

Color Film

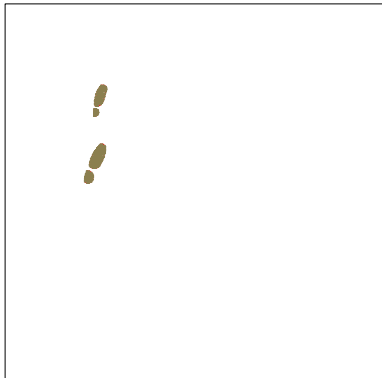
Wilcom TrueSizer



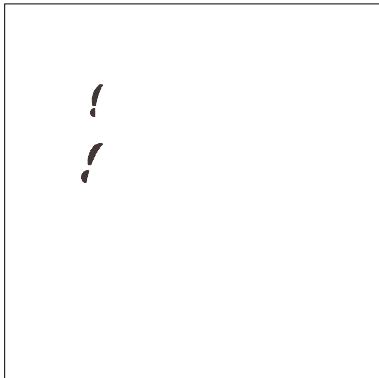
Design: **Pirate Ship**

Title: **Pirate Ship**

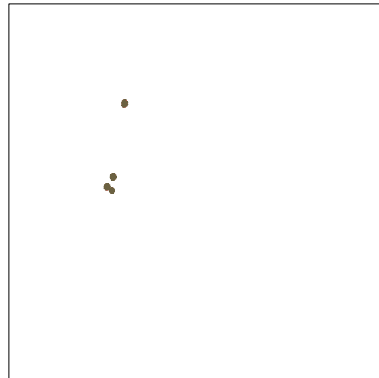
Stitches: 23,056
Height: 3.46 in
Width: 3.82 in
Colors: 26
Colorway: Colorway 1
Zoom: 0.49



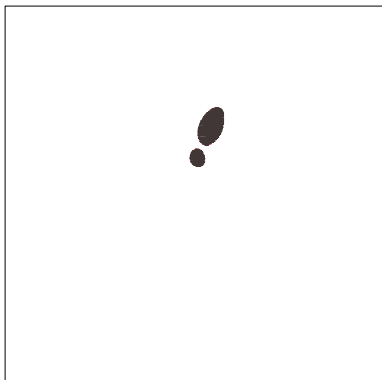
Stop #: 19
Code: 39
Name:
Chart: Wilcom
Stitches: 167
Thread used: 2.55ft



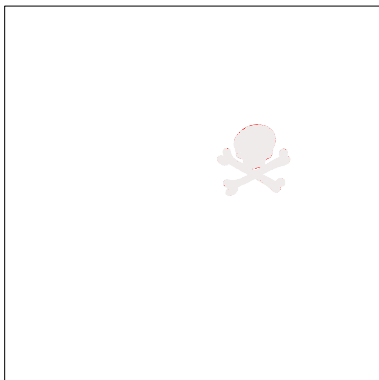
Stop #: 20
Code: 22
Name:
Chart: Wilcom
Stitches: 154
Thread used: 1.82ft



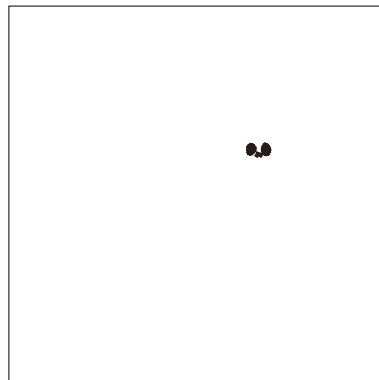
Stop #: 21
Code: 21
Name:
Chart: Wilcom
Stitches: 76
Thread used: 0.92ft



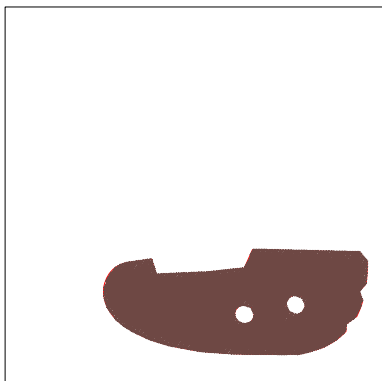
Stop #: 22
Code: 22
Name:
Chart: Wilcom
Stitches: 232
Thread used: 3.62ft



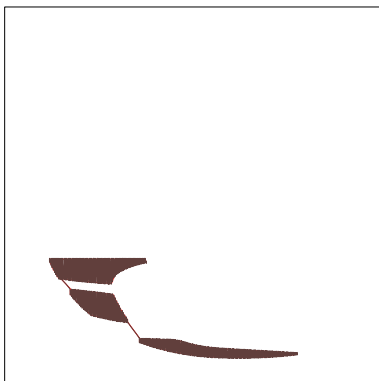
Stop #: 23
Code: 14
Name:
Chart: Wilcom
Stitches: 708
Thread used: 11.12ft



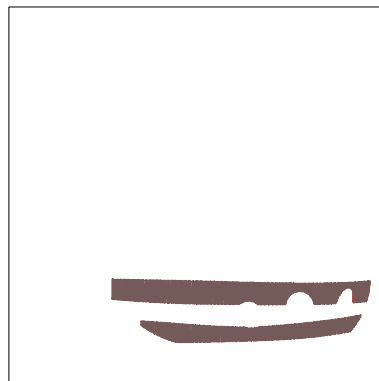
Stop #: 24
Code: 7
Name:
Chart: Wilcom
Stitches: 87
Thread used: 1.17ft



Stop #: 25
Code: 6
Name:
Chart: Wilcom
Stitches: 3,015
Thread used: 62.92ft



Stop #: 26
Code: 3
Name:
Chart: Wilcom
Stitches: 1,143
Thread used: 17.25ft



Stop #: 27
Code: 1
Name:
Chart: Wilcom
Stitches: 1,936
Thread used: 31.49ft

Color Film

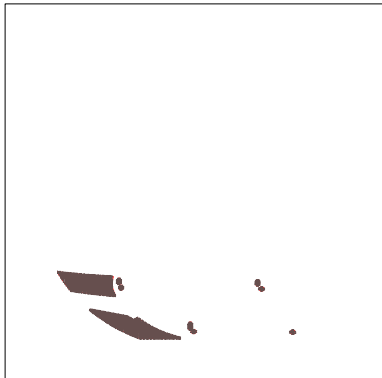
Wilcom TrueSizer



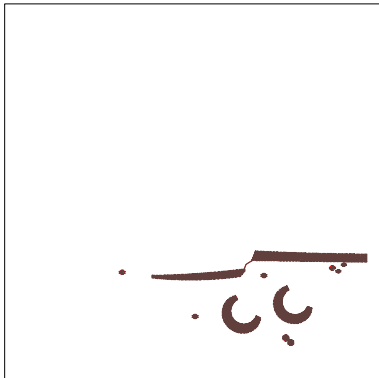
Design: **Pirate Ship**

Title: **Pirate Ship**

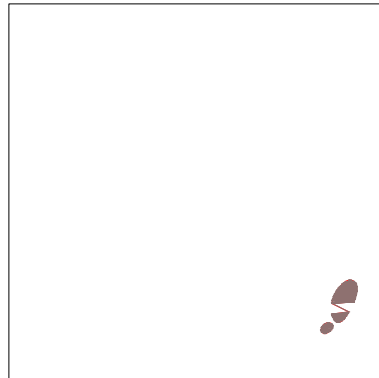
Stitches: 23,056
Height: 3.46 in
Width: 3.82 in
Colors: 26
Colorway: Colorway 1
Zoom: 0.49



Stop #: 28
Code: 2
Name:
Chart: Wilcom
Stitches: 681
Thread used: 9.89ft



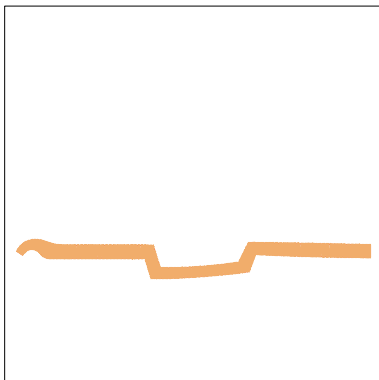
Stop #: 29
Code: 3
Name:
Chart: Wilcom
Stitches: 866
Thread used: 12.97ft



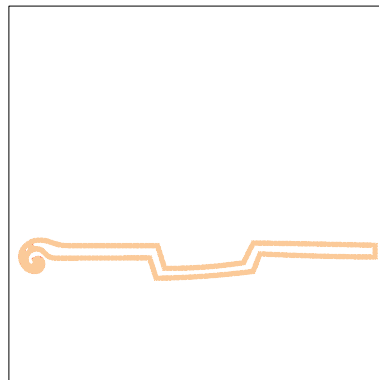
Stop #: 30
Code: 4
Name:
Chart: Wilcom
Stitches: 125
Thread used: 2.50ft



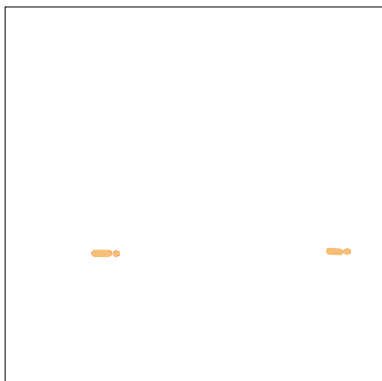
Stop #: 31
Code: 5
Name:
Chart: Wilcom
Stitches: 46
Thread used: 1.11ft



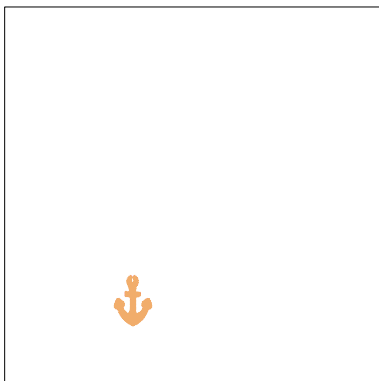
Stop #: 32
Code: 47
Name:
Chart: Wilcom
Stitches: 1,388
Thread used: 20.75ft



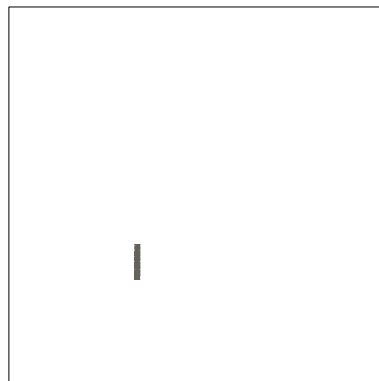
Stop #: 33
Code: 44
Name:
Chart: Wilcom
Stitches: 1,604
Thread used: 20.55ft



Stop #: 34
Code: 49
Name:
Chart: Wilcom
Stitches: 120
Thread used: 1.53ft



Stop #: 35
Code: 47
Name:
Chart: Wilcom
Stitches: 300
Thread used: 4.20ft



Stop #: 36
Code: 14
Name:
Chart: Wilcom
Stitches: 80
Thread used: 1.06ft

Color Film

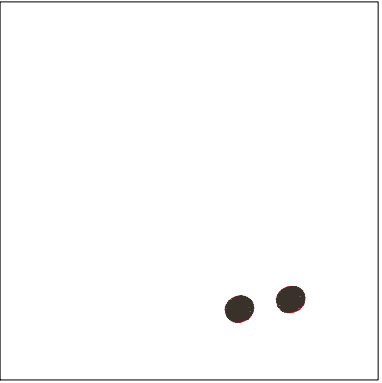
Wilcom TrueSizer



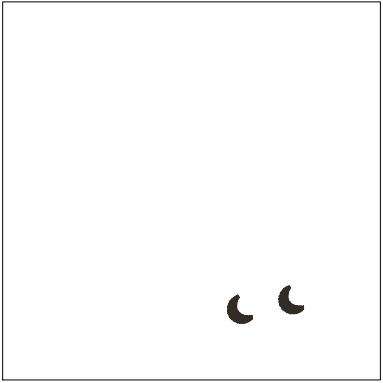
Design: **Pirate Ship**

Title: **Pirate Ship**

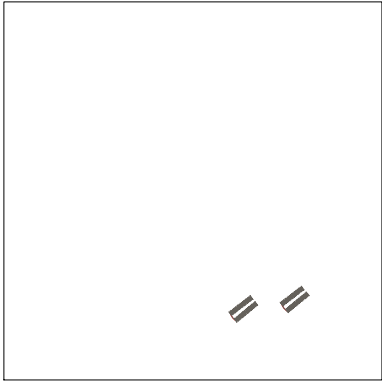
Stitches: 23,056
Height: 3.46 in
Width: 3.82 in
Colors: 26
Colorway: Colorway 1
Zoom: 0.49



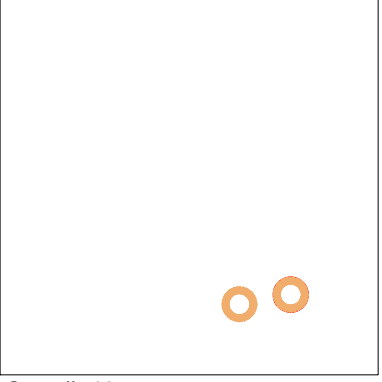
Stop #: 37
Code: 35
Name:
Chart: Wilcom
Stitches: 262
Thread used: 4.23ft



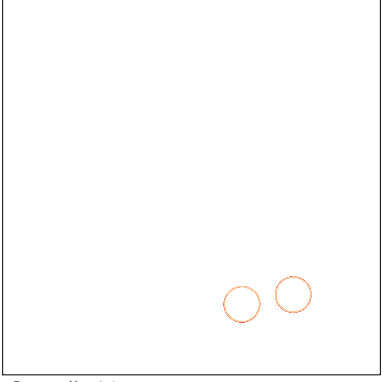
Stop #: 38
Code: 19
Name:
Chart: Wilcom
Stitches: 289
Thread used: 3.74ft



Stop #: 39
Code: 14
Name:
Chart: Wilcom
Stitches: 231
Thread used: 2.84ft



Stop #: 40
Code: 47
Name:
Chart: Wilcom
Stitches: 364
Thread used: 5.49ft



Stop #: 41
Code: 44
Name:
Chart: Wilcom
Stitches: 113
Thread used: 1.30ft