

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

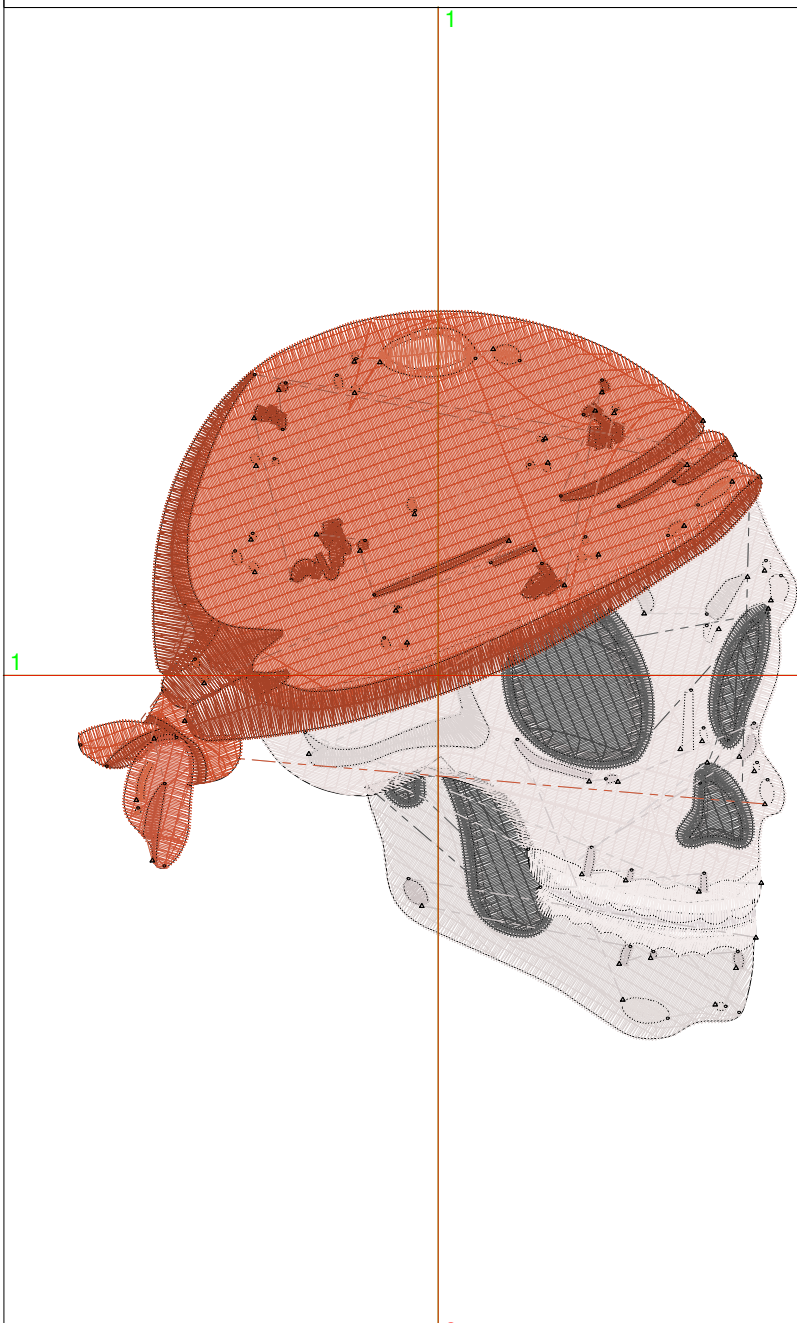
Wilcom TrueSizer



Design: **Pirate Skull**

Title: **Pirate Skull**

Stitches: 20,295
 Height: 3.80 in
 Width: 3.75 in
 Colors: 17
 Colorway: Madeira Classic 40
 Zoom: 1:1



Machine format: Tajima
 Color changes: 22
 Stops: 23
 Trims: 72
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 47.6 mm
 Right: 47.6 mm
 Up: 48.3 mm
 Down: 48.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 14.27 in²
 Max stitch: 10.7 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 374.43ft
 Total bobbin: 138.50ft

18.	3	■	58	1064	Madeira Classic 40
19.	2	■	4,868	1146	Madeira Classic 40
20.	6	■	3,508	1281	Madeira Classic 40
21.	10	■	27	1321	Madeira Classic 40
22.	6	■	88	1281	Madeira Classic 40
23.	14	■	697	1275	Madeira Classic 40

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	7	■	1,508	1172	Madeira Classic 40	
2.	15	■	490	1239	Madeira Classic 40	
3.	12	■	301	1287	Madeira Classic 40	
4.	1	■	3,647	1934	Madeira Classic	
5.	15	■	989	1239	Madeira Classic 40	
6.	12	■	879	1287	Madeira Classic 40	
7.	13	■	224	1010	Madeira Classic 40	
8.	9	■	933	1001	Madeira Classic 40	
9.	16	■	115	1158	Madeira Classic 40	
10.	5	■	79	1134	Madeira Classic 40	
11.	8	■	244	1191	Madeira Classic 40	
12.	7	■	389	1172	Madeira Classic 40	
13.	17	■	241	1103	Madeira Classic 40	
14.	2	■	407	1146	Madeira Classic 40	
15.	6	■	161	1281	Madeira Classic 40	
16.	4	■	322	1309	Madeira Classic 40	
17.	11	■	118	1066	Madeira Classic 40	

Color Film

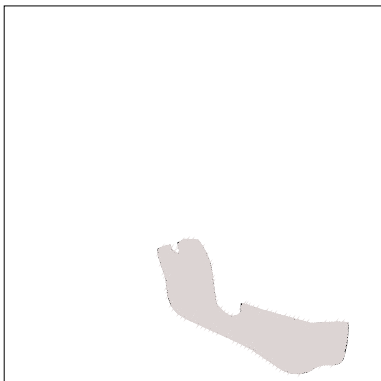
Wilcom TrueSizer



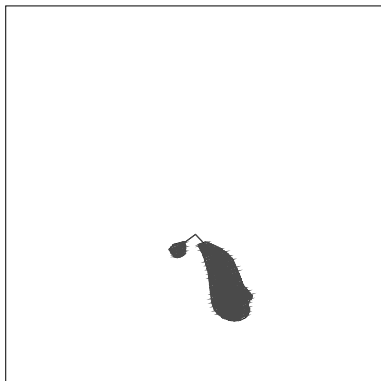
Design: **Pirate Skull**

Title: **Pirate Skull**

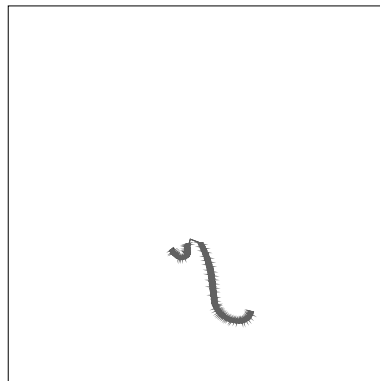
Stitches: 20,295
Height: 3.80 in
Width: 3.75 in
Colors: 17
Colorway: Madeira Classic 40
Zoom: 0.49



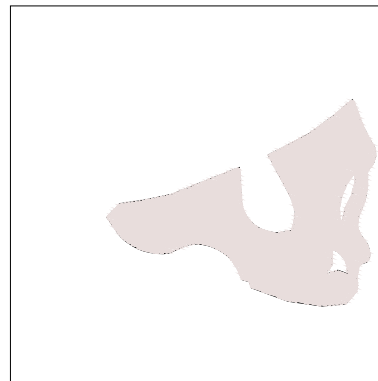
Stop #: 1
Code: 1172
Name:
Chart: Madeira Classic 40
Stitches: 1,508
Thread used: 28.79ft



Stop #: 2
Code: 1239
Name:
Chart: Madeira Classic 40
Stitches: 490
Thread used: 8.58ft



Stop #: 3
Code: 1287
Name:
Chart: Madeira Classic 40
Stitches: 301
Thread used: 3.99ft



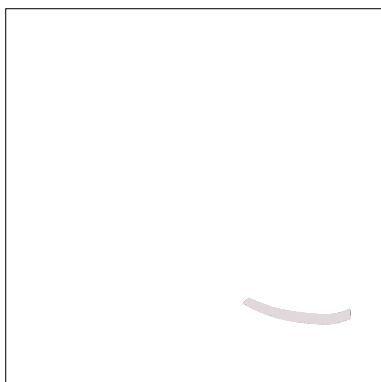
Stop #: 4
Code: 1934
Name:
Chart: Madeira Classic
Stitches: 3,647
Thread used: 74.37ft



Stop #: 5
Code: 1239
Name:
Chart: Madeira Classic 40
Stitches: 989
Thread used: 18.04ft



Stop #: 6
Code: 1287
Name:
Chart: Madeira Classic 40
Stitches: 879
Thread used: 12.45ft



Stop #: 7
Code: 1010
Name:
Chart: Madeira Classic 40
Stitches: 224
Thread used: 4.00ft



Stop #: 8
Code: 1001
Name:
Chart: Madeira Classic 40
Stitches: 933
Thread used: 14.36ft



Stop #: 9
Code: 1158
Name:
Chart: Madeira Classic 40
Stitches: 115
Thread used: 1.44ft



Stop #: 10
Code: 1134
Name:
Chart: Madeira Classic 40
Stitches: 79
Thread used: 1.25ft

Color Film

Wilcom TrueSizer



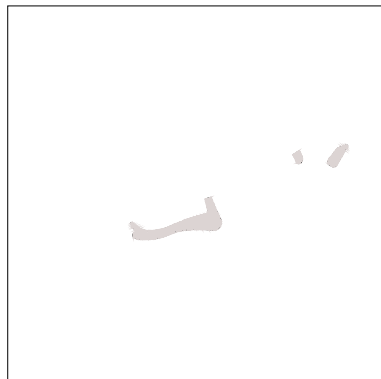
Design: **Pirate Skull**

Title: **Pirate Skull**

Stitches: 20,295
Height: 3.80 in
Width: 3.75 in
Colors: 17
Colorway: Madeira Classic 40
Zoom: 0.49



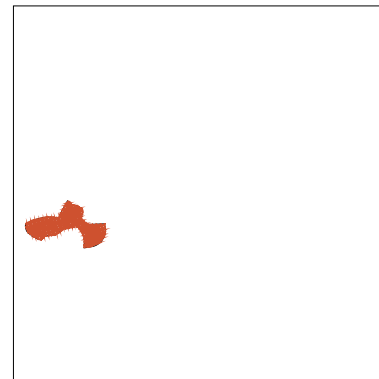
Stop #: 11
Code: 1191
Name:
Chart: Madeira Classic 40
Stitches: 244
Thread used: 2.92ft



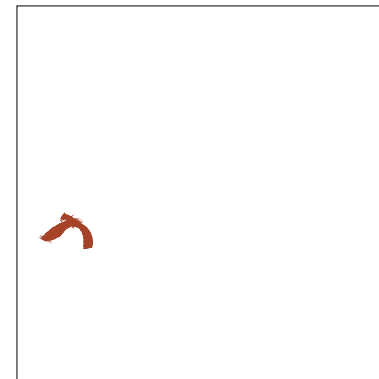
Stop #: 12
Code: 1172
Name:
Chart: Madeira Classic 40
Stitches: 389
Thread used: 6.72ft



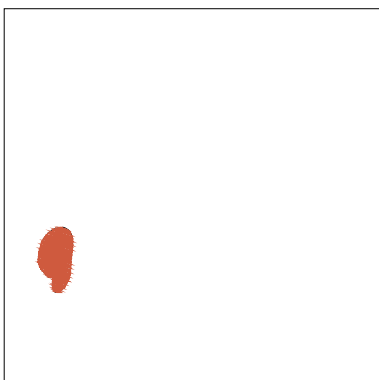
Stop #: 13
Code: 1103
Name:
Chart: Madeira Classic 40
Stitches: 241
Thread used: 3.01ft



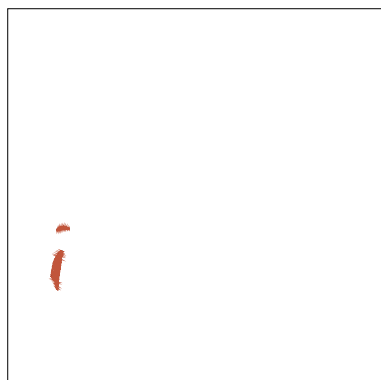
Stop #: 14
Code: 1146
Name:
Chart: Madeira Classic 40
Stitches: 407
Thread used: 6.28ft



Stop #: 15
Code: 1281
Name:
Chart: Madeira Classic 40
Stitches: 161
Thread used: 2.44ft



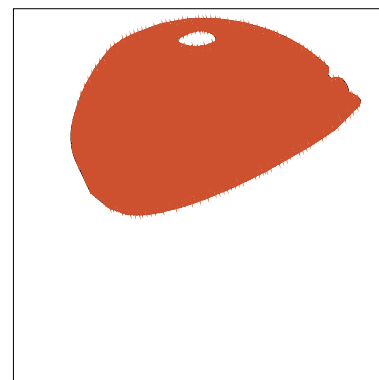
Stop #: 16
Code: 1309
Name:
Chart: Madeira Classic 40
Stitches: 322
Thread used: 5.59ft



Stop #: 17
Code: 1066
Name:
Chart: Madeira Classic 40
Stitches: 118
Thread used: 1.52ft



Stop #: 18
Code: 1064
Name:
Chart: Madeira Classic 40
Stitches: 58
Thread used: 0.72ft



Stop #: 19
Code: 1146
Name:
Chart: Madeira Classic 40
Stitches: 4,868
Thread used: 107.76ft



Stop #: 20
Code: 1281
Name:
Chart: Madeira Classic 40
Stitches: 3,508
Thread used: 52.30ft

Color Film

Wilcom TrueSizer



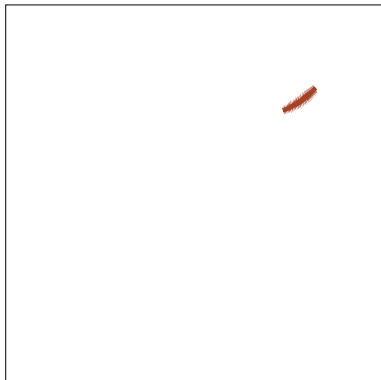
Design: **Pirate Skull**

Title: **Pirate Skull**

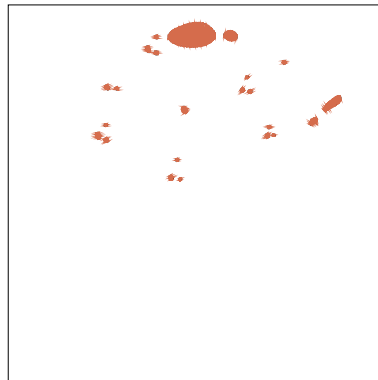
Stitches: 20,295
Height: 3.80 in
Width: 3.75 in
Colors: 17
Colorway: Madeira Classic 40
Zoom: 0.49



Stop #: 21
Code: 1321
Name:
Chart: Madeira Classic 40
Stitches: 27
Thread used: 0.33ft



Stop #: 22
Code: 1281
Name:
Chart: Madeira Classic 40
Stitches: 88
Thread used: 1.05ft



Stop #: 23
Code: 1275
Name:
Chart: Madeira Classic 40
Stitches: 697
Thread used: 8.98ft