

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

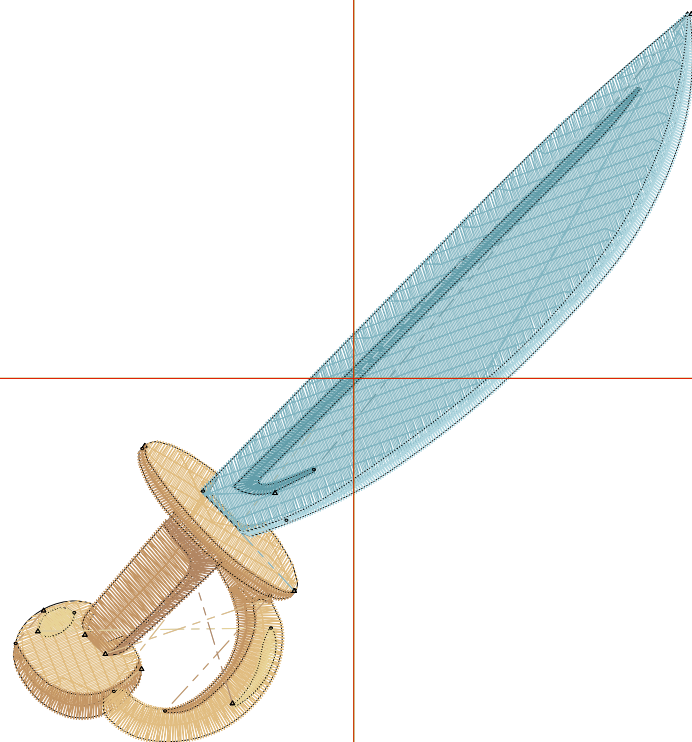
Wilcom TrueSizer



Design: **Pirate Sword**

Title: **Pirate Sword**

Stitches: 6,419  
Height: 3.80 in  
Width: 3.55 in  
Colors: 7  
Colorway: Madeira Classic 40  
Zoom: 1:1



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 12  
Auto fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2  
Appliqués: 0  
Left: 45.0 mm  
Right: 45.0 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.49 in<sup>2</sup>  
Max stitch: 6.7 mm  
Min stitch: 0.4 mm  
Max jump: 6.9 mm  
Total thread: 119.07ft  
Total bobbin: 43.46ft

### Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	10		363	1172	Madeira Classic 40	
2.	24		176	1158	Madeira Classic 40	
3.	10		609	1172	Madeira Classic 40	
4.	24		590	1158	Madeira Classic 40	
5.	16		144	1066	Madeira Classic 40	
6.	9		188	1281	Madeira Classic 40	
7.	10		432	1172	Madeira Classic 40	
8.	24		210	1158	Madeira Classic 40	
9.	18		2,454	1287	Madeira Classic 40	
10.	22		594	1239	Madeira Classic 40	
11.	19		657	1010	Madeira Classic 40	

# Color Film

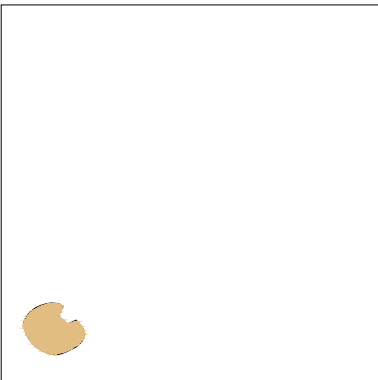
Wilcom TrueSizer



Design: **Pirate Sword**

Title: **Pirate Sword**

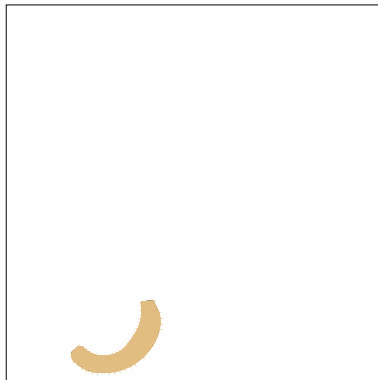
Stitches: 6,419  
Height: 3.80 in  
Width: 3.55 in  
Colors: 7  
Colorway: Madeira Classic 40  
Zoom: 0.49



Stop #: 1  
Code: 1172  
Name:  
Chart: Madeira Classic 40  
Stitches: 363  
Thread used: 6.70ft



Stop #: 2  
Code: 1158  
Name:  
Chart: Madeira Classic 40  
Stitches: 176  
Thread used: 3.19ft



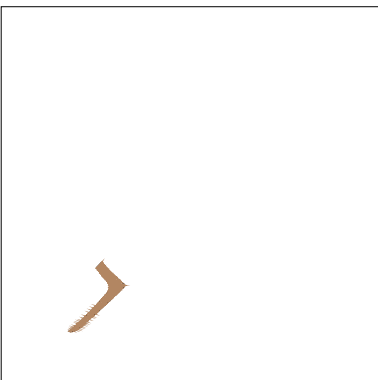
Stop #: 3  
Code: 1172  
Name:  
Chart: Madeira Classic 40  
Stitches: 609  
Thread used: 9.99ft



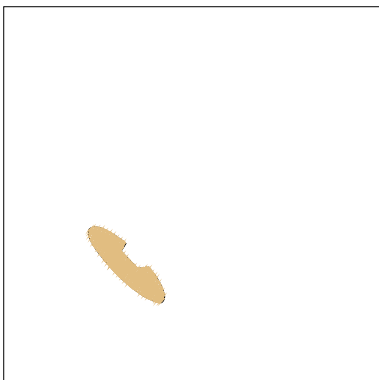
Stop #: 4  
Code: 1158  
Name:  
Chart: Madeira Classic 40  
Stitches: 590  
Thread used: 9.93ft



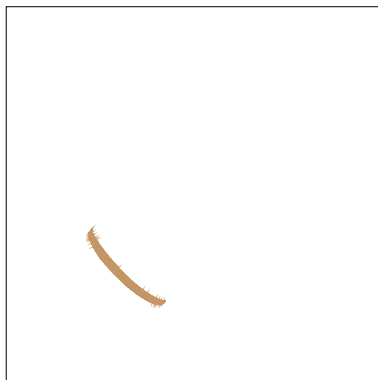
Stop #: 5  
Code: 1066  
Name:  
Chart: Madeira Classic 40  
Stitches: 144  
Thread used: 2.16ft



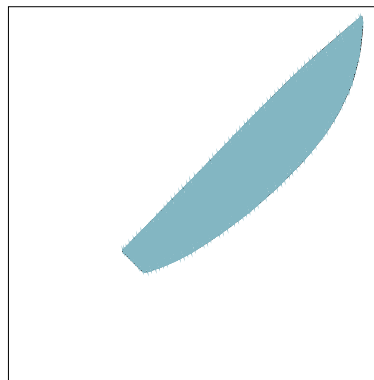
Stop #: 6  
Code: 1281  
Name:  
Chart: Madeira Classic 40  
Stitches: 188  
Thread used: 3.16ft



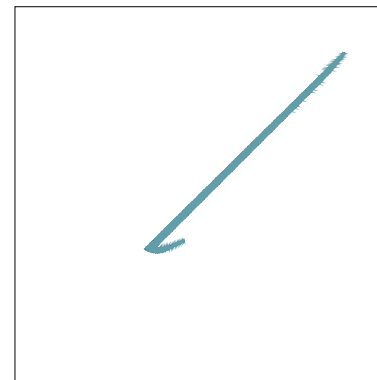
Stop #: 7  
Code: 1172  
Name:  
Chart: Madeira Classic 40  
Stitches: 432  
Thread used: 7.30ft



Stop #: 8  
Code: 1158  
Name:  
Chart: Madeira Classic 40  
Stitches: 210  
Thread used: 3.16ft



Stop #: 9  
Code: 1287  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,454  
Thread used: 50.77ft



Stop #: 10  
Code: 1239  
Name:  
Chart: Madeira Classic 40  
Stitches: 594  
Thread used: 8.83ft

# Color Film

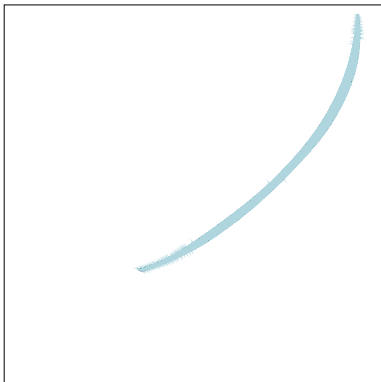
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Zoom: 0.49



Stop #: 11  
Code: 1010  
Name:  
Chart: Madeira Classic 40  
Stitches: 657  
Thread used: 10.26ft