

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer

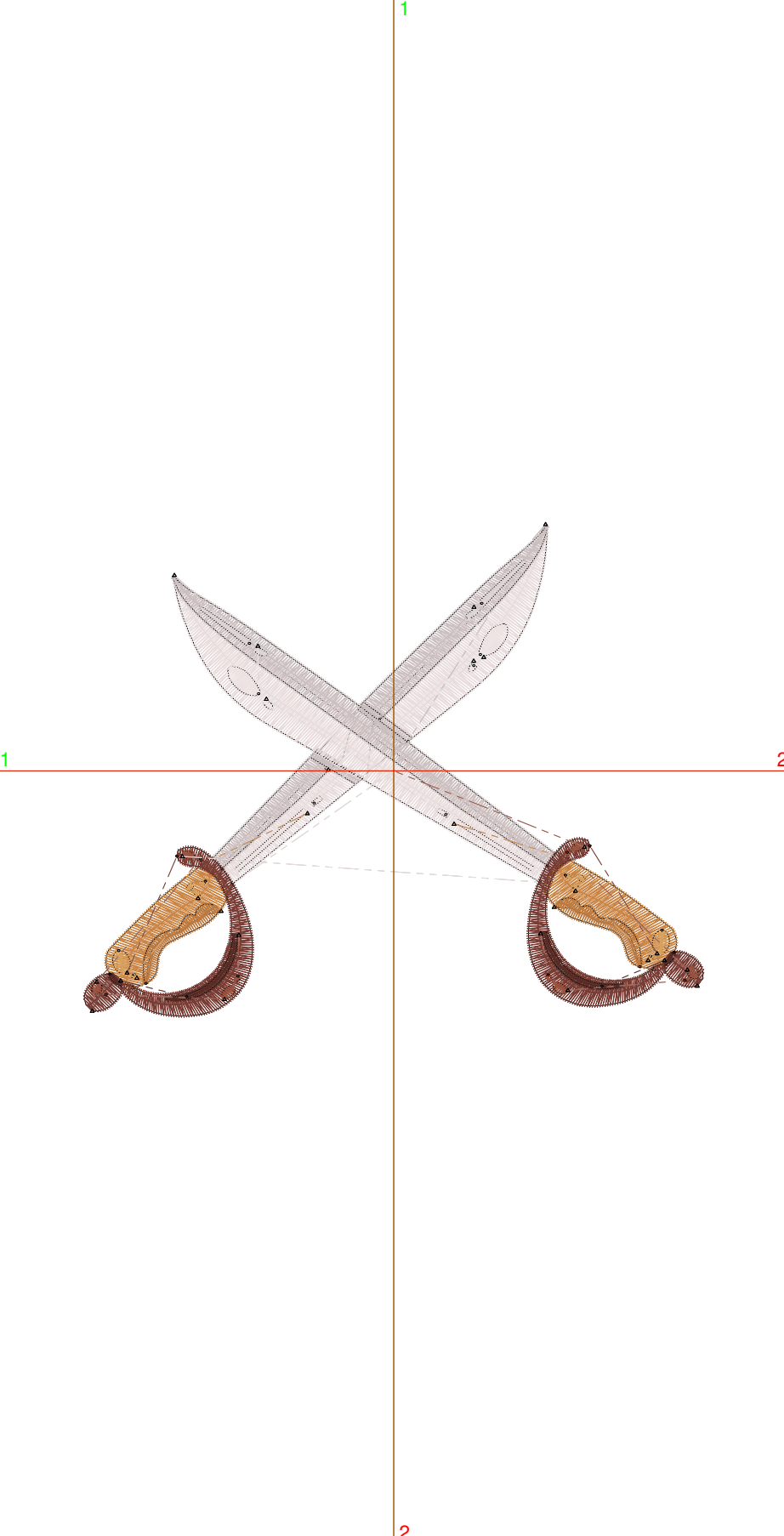


Design: **Pirate Swords**

Title: **Pirate Swords**

Stitches: 8,170
 Height: 3.02 in
 Width: 3.80 in
 Colors: 11
 Colorway: Madeira Classic 40
 Zoom: 1:1

Machine format: Tajima
 Color changes: 20
 Stops: 21
 Trims: 35
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 48.3 mm
 Right: 48.3 mm
 Up: 38.3 mm
 Down: 38.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 11.48 in²
 Max stitch: 11.7 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 134.91ft
 Total bobbin: 44.10ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	8	█	1,125	1287		Madeira Classic 40
2.	10	█	924	1239		Madeira Classic 40
3.	3	█	69	1134		Madeira Classic 40
4.	2	█	88	1064		Madeira Classic 40
5.	7	█	188	1066		Madeira Classic 40
6.	6	█	433	1191		Madeira Classic 40
7.	11	█	138	1158	Drak Brown	Madeira Classic 40
8.	5	█	89	1172		Madeira Classic 40
9.	1	█	740	1146		Madeira Classic 40
10.	4	█	151	1281	Ma	Madeira Classic 40
11.	9	█	104	1275		Madeira Classic 40
12.	8	█	1,254	1287		Madeira Classic 40
13.	10	█	950	1239		Madeira Classic 40
14.	2	█	85	1064		Madeira Classic 40
15.	7	█	181	1066		Madeira Classic 40
16.	6	█	423	1191		Madeira Classic 40
17.	11	█	138	1158	Drak Brown	Madeira Classic 40
18.	5	█	90	1172		Madeira Classic 40
19.	1	█	739	1146		Madeira Classic 40
20.	4	█	151	1281	Ma	Madeira Classic 40
21.	9	█	108	1275		Madeira Classic 40

Color Film

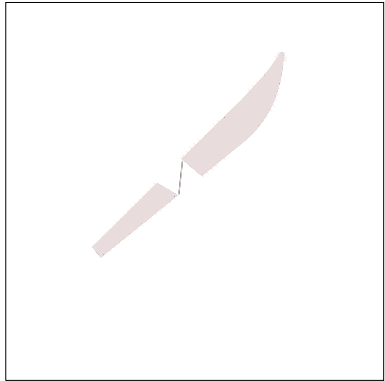
Wilcom TrueSizer



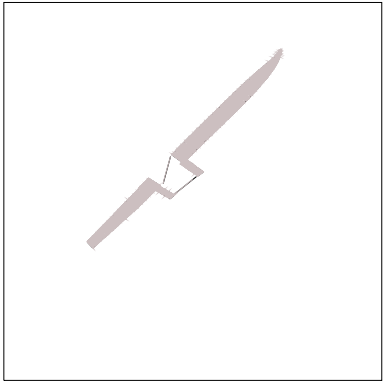
Design: **Pirate Swords**

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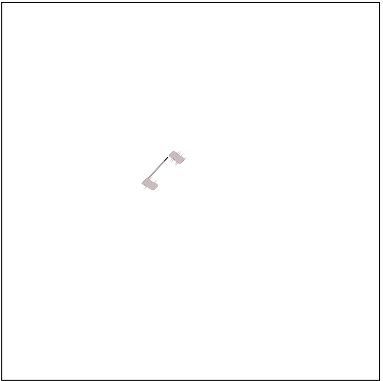
Stitches: 8,170
 Height: 3.02 in
 Width: 3.80 in
 Colors: 11
 Colorway: Madeira Classic 40
 Zoom: 0.49



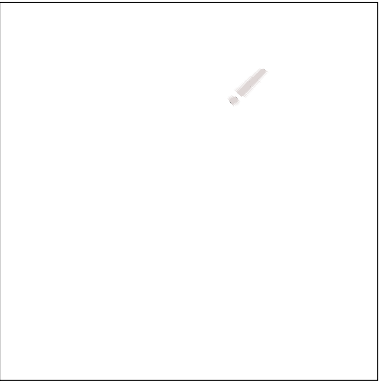
Stop #: 1
 Code: 1287
 Name:
 Chart: Madeira Classic 40
 Stitches: 1,125
 Thread used: 19.53ft



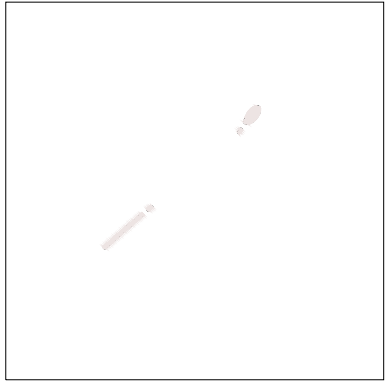
Stop #: 2
 Code: 1239
 Name:
 Chart: Madeira Classic 40
 Stitches: 924
 Thread used: 14.12ft



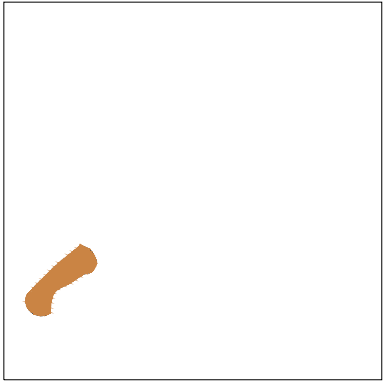
Stop #: 3
 Code: 1134
 Name:
 Chart: Madeira Classic 40
 Stitches: 69
 Thread used: 0.96ft



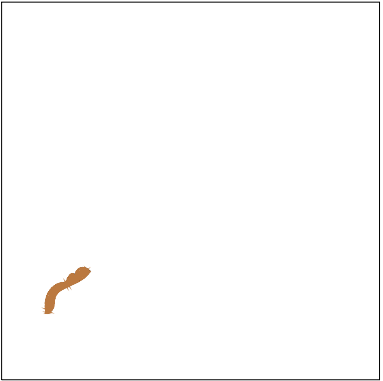
Stop #: 4
 Code: 1064
 Name:
 Chart: Madeira Classic 40
 Stitches: 88
 Thread used: 1.09ft



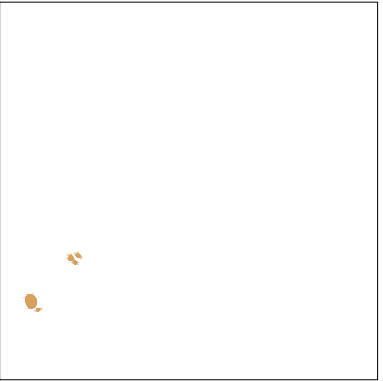
Stop #: 5
 Code: 1066
 Name:
 Chart: Madeira Classic 40
 Stitches: 188
 Thread used: 2.45ft



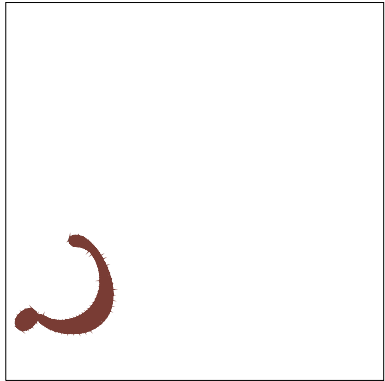
Stop #: 6
 Code: 1191
 Name:
 Chart: Madeira Classic 40
 Stitches: 433
 Thread used: 7.54ft



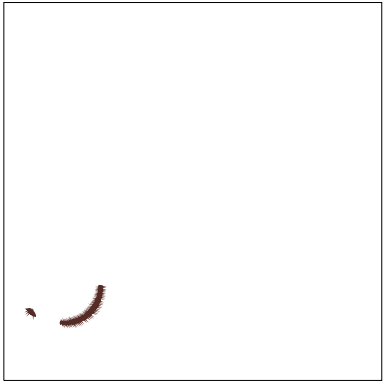
Stop #: 7
 Code: 1158
 Name: Drak Brown
 Chart: Madeira Classic 40
 Stitches: 138
 Thread used: 2.14ft



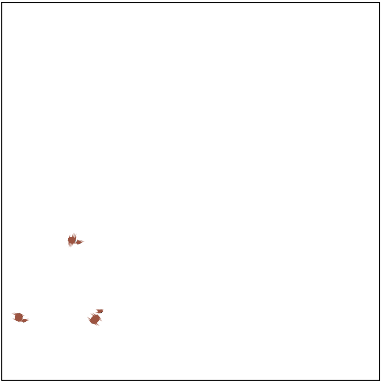
Stop #: 8
 Code: 1172
 Name:
 Chart: Madeira Classic 40
 Stitches: 89
 Thread used: 1.10ft



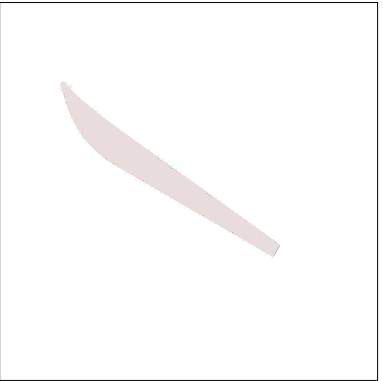
Stop #: 9
 Code: 1146
 Name:
 Chart: Madeira Classic 40
 Stitches: 740
 Thread used: 11.14ft



Stop #: 10
 Code: 1281
 Name: Ma
 Chart: Madeira Classic 40
 Stitches: 151
 Thread used: 1.83ft



Stop #: 11
 Code: 1275
 Name:
 Chart: Madeira Classic 40
 Stitches: 104
 Thread used: 1.22ft



Stop #: 12
 Code: 1287
 Name:
 Chart: Madeira Classic 40
 Stitches: 1,254
 Thread used: 21.95ft

Color Film

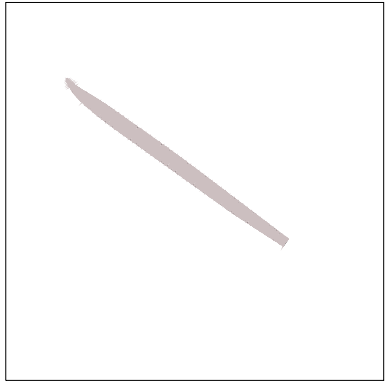
Wilcom TrueSizer



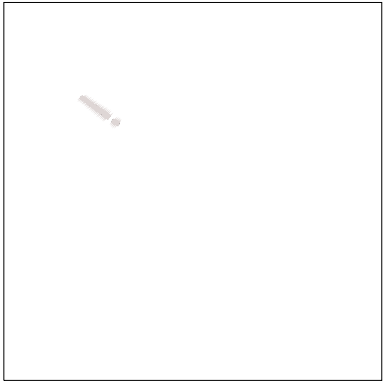
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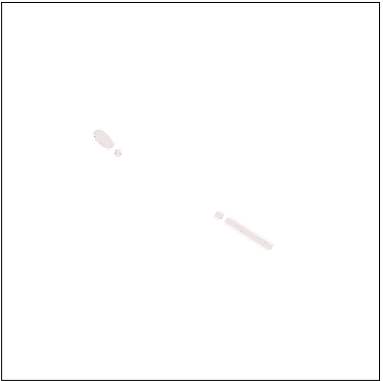
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Width: 3.80 in
Colors: 11
Colorway: Madeira Classic 40
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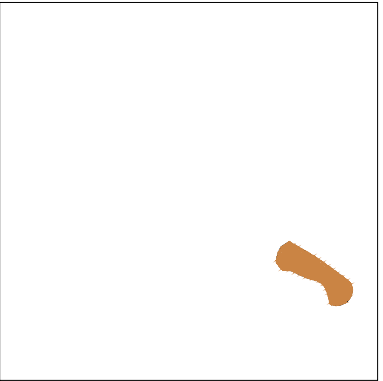
Stop #: 13
Code: 1239
Name:
Chart: Madeira Classic 40
Stitches: 950
Thread used: 14.50ft



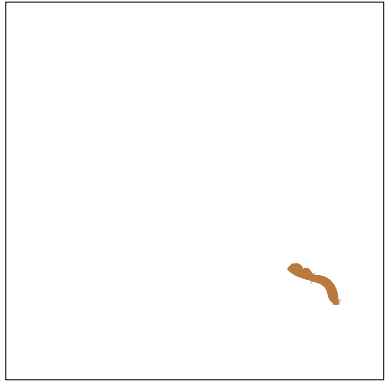
Stop #: 14
Code: 1064
Name:
Chart: Madeira Classic 40
Stitches: 85
Thread used: 1.10ft



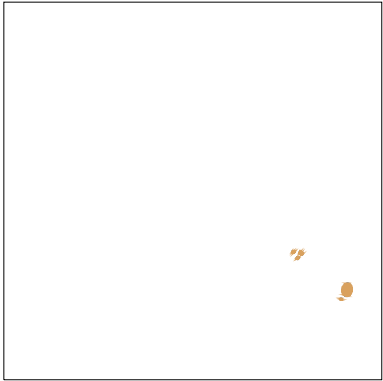
Stop #: 15
Code: 1066
Name:
Chart: Madeira Classic 40
Stitches: 181
Thread used: 2.41ft



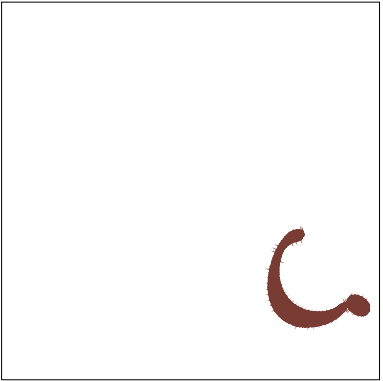
Stop #: 16
Code: 1191
Name:
Chart: Madeira Classic 40
Stitches: 423
Thread used: 7.48ft



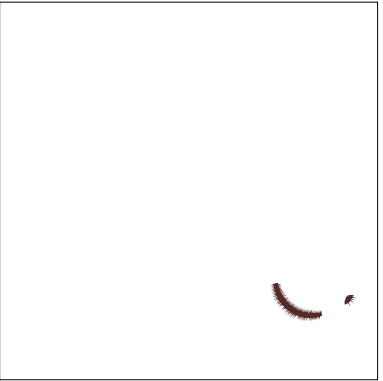
Stop #: 17
Code: 1158
Name: Drak Brown
Chart: Madeira Classic 40
Stitches: 138
Thread used: 2.14ft



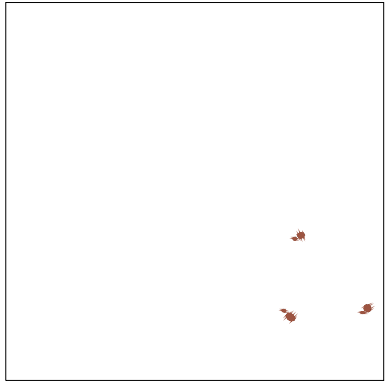
Stop #: 18
Code: 1172
Name:
Chart: Madeira Classic 40
Stitches: 90
Thread used: 1.10ft



Stop #: 19
Code: 1146
Name:
Chart: Madeira Classic 40
Stitches: 739
Thread used: 11.13ft



Stop #: 20
Code: 1281
Name: Ma
Chart: Madeira Classic 40
Stitches: 151
Thread used: 1.83ft



Stop #: 21
Code: 1275
Name:
Chart: Madeira Classic 40
Stitches: 108
Thread used: 1.24ft