

Michaels®

Embroidery Design
Sewing Information

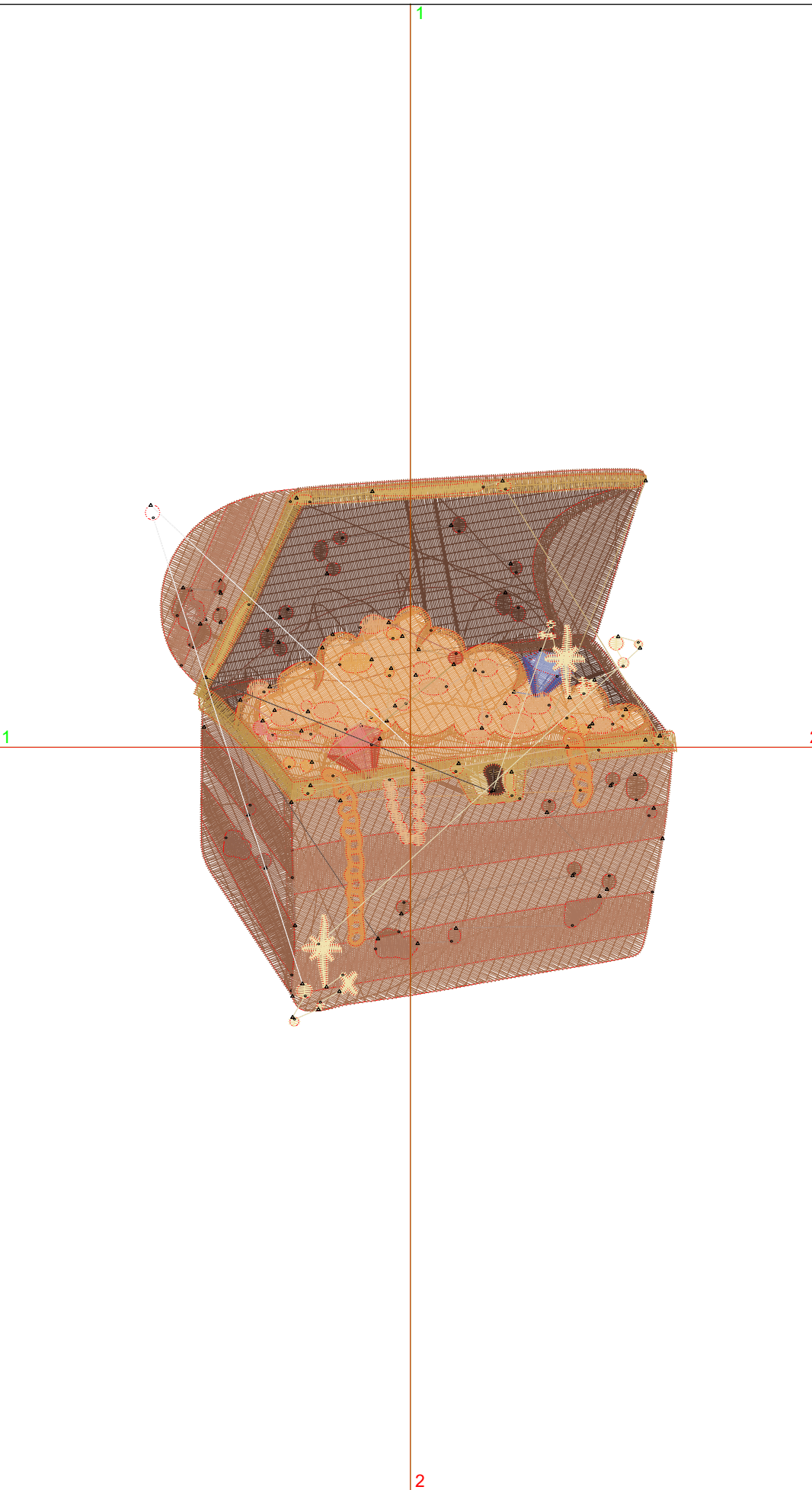
Production Worksheet

Wilcom TrueSizer



Design: **Pirate Treasure Chest**
 Title: **Pirate Treasure Chest**

Stitches: 27,880
 Height: 3.81 in
 Width: 3.64 in
 Colors: 30
 Colorway: Colorway 1
 Zoom: 1:1



Machine format: Tajima
 Color changes: 35
 Stops: 36
 Trims: 93
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 46.2 mm
 Right: 46.2 mm
 Up: 48.4 mm
 Down: 48.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 13.87 in²
 Max stitch: 11.8 mm
 Min stitch: 0.2 mm
 Max jump: 7.0 mm
 Total thread: 501.29ft
 Total bobbin: 181.65ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	6	■	6,078	6	Wilcom	
2.	13	■	1,214	44	Wilcom	
3.	2	■	3,028	2	Wilcom	
4.	1	■	992	1	Wilcom	
5.	18	■	181	18	Wilcom	
6.	17	■	147	17	Wilcom	
7.	19	■	118	19	Wilcom	
8.	18	■	219	18	Wilcom	
9.	17	■	216	17	Wilcom	
10.	12	■	635	43	Wilcom	
11.	16	■	3,039	16	Wilcom	
12.	20	■	294	20	Wilcom	
13.	3	■	1,138	3	Wilcom	
14.	8	■	2,150	9	Wilcom	
15.	7	■	201	8	Wilcom	
16.	23	■	134	23	Wilcom	
17.	21	■	93	21	Wilcom	
18.	22	■	68	22	Wilcom	
19.	7	■	1,285	8	Wilcom	
20.	24	■	163	24	Wilcom	
21.	25	■	116	25	Wilcom	
22.	26	■	123	26	Wilcom	
23.	27	■	207	27	Wilcom	
24.	28	■	600	28	Wilcom	
25.	27	■	57	27	Wilcom	
26.	28	■	52	28	Wilcom	
27.	29	■	25	29	Wilcom	
28.	10	■	797	39	Wilcom	
29.	14	■	1,729	45	Wilcom	
30.	8	■	1,114	9	Wilcom	
31.	15	■	238	50	Wilcom	
32.	30	■	511	30	Wilcom	
33.	5	■	48	5	Wilcom	
34.	4	■	103	4	Wilcom	
35.	11	■	722	42	Wilcom	

Production Worksheet

Wilcom TrueSizer

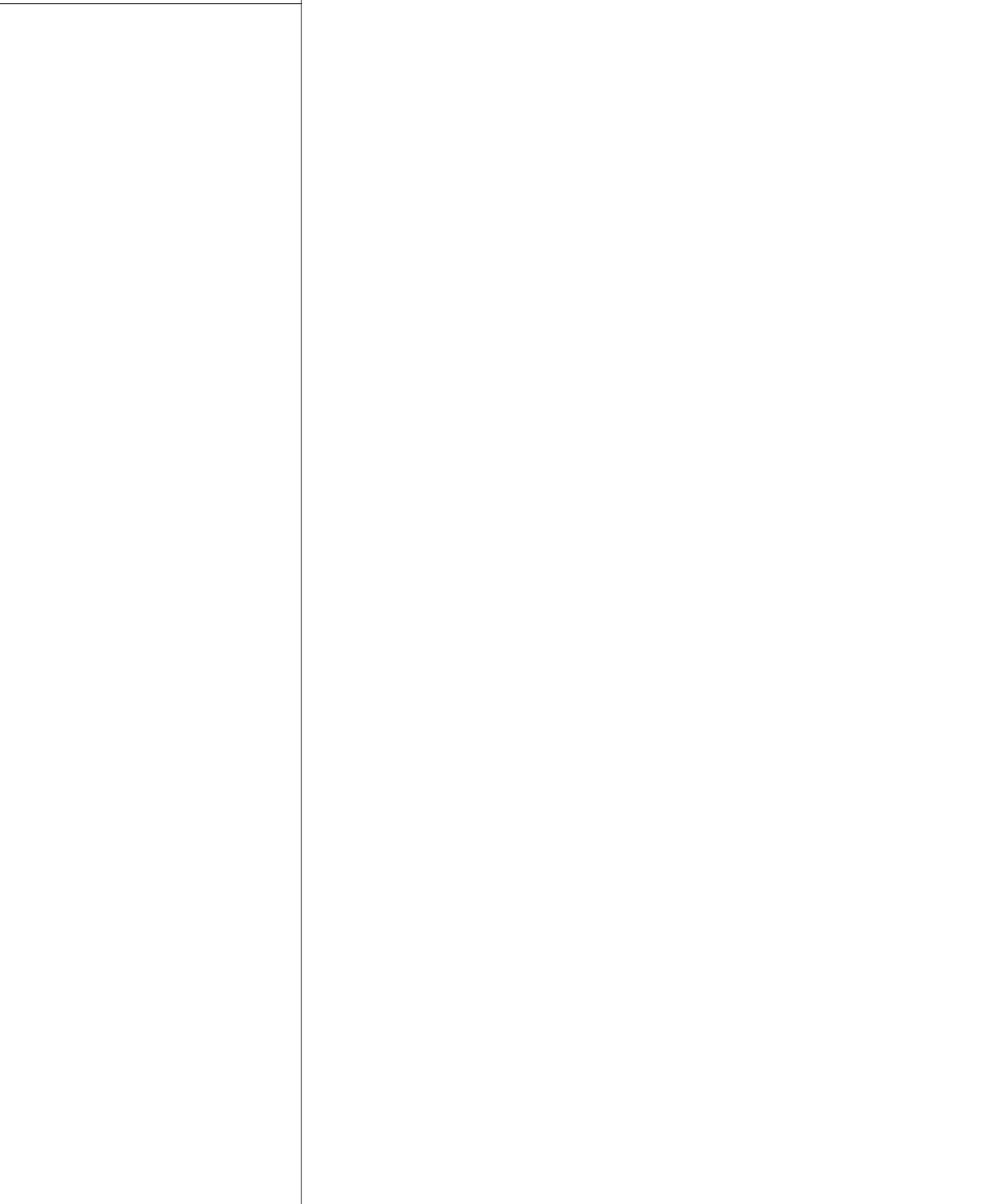


Design: **Pirate Treasure Chest**

Title: **Pirate Treasure Chest**

Stitches: 27,880
Height: 3.81 in
Width: 3.64 in
Colors: 30
Colorway: Colorway 1
Zoom: 1:1

36.9 43 15 White Wilcom



Color Film

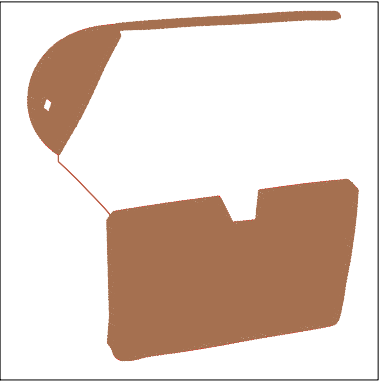
Wilcom TrueSizer



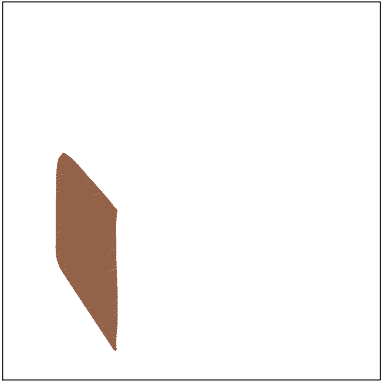
Stitches: 27,880
Height: 3.81 in
Width: 3.64 in
Colors: 30
Colorway: Colorway 1
Zoom: 0.49

Design: **Pirate Treasure Chest**

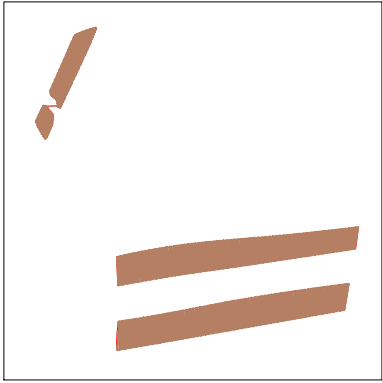
Title: **Pirate Treasure Chest**



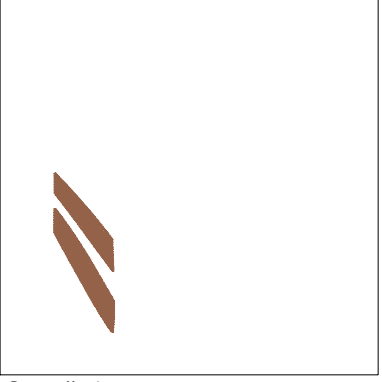
Stop #: 1
Code: 6
Name:
Chart: Wilcom
Stitches: 6,078
Thread used: 126.17ft



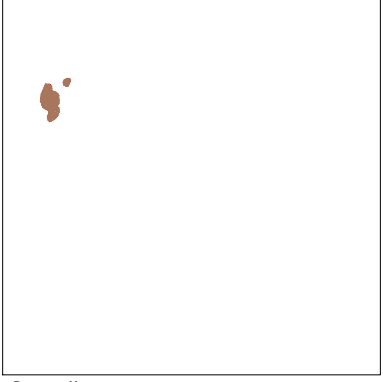
Stop #: 2
Code: 44
Name:
Chart: Wilcom
Stitches: 1,214
Thread used: 23.39ft



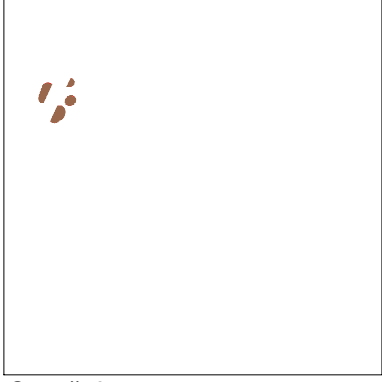
Stop #: 3
Code: 2
Name:
Chart: Wilcom
Stitches: 3,028
Thread used: 53.22ft



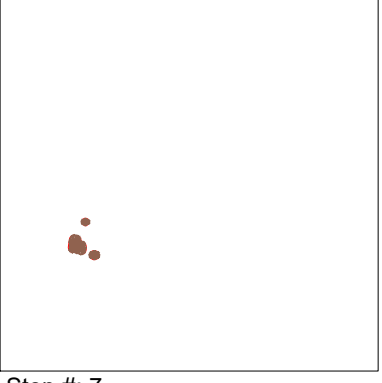
Stop #: 4
Code: 1
Name:
Chart: Wilcom
Stitches: 992
Thread used: 15.60ft



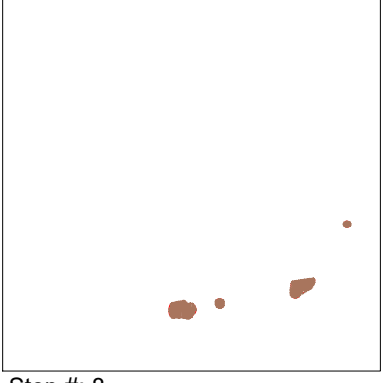
Stop #: 5
Code: 18
Name:
Chart: Wilcom
Stitches: 181
Thread used: 2.45ft



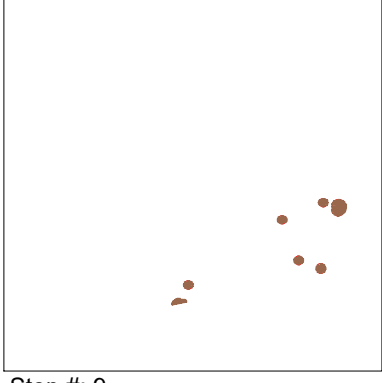
Stop #: 6
Code: 17
Name:
Chart: Wilcom
Stitches: 147
Thread used: 2.00ft



Stop #: 7
Code: 19
Name:
Chart: Wilcom
Stitches: 118
Thread used: 1.69ft



Stop #: 8
Code: 18
Name:
Chart: Wilcom
Stitches: 219
Thread used: 3.69ft



Stop #: 9
Code: 17
Name:
Chart: Wilcom
Stitches: 216
Thread used: 2.94ft

Color Film

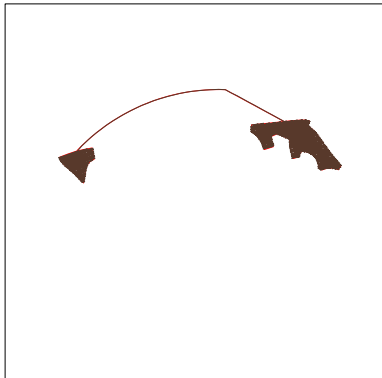
Wilcom TrueSizer



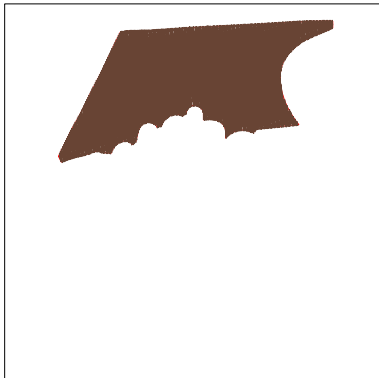
Design: **Pirate Treasure Chest**

Title: **Pirate Treasure Chest**

Stitches: 27,880
Height: 3.81 in
Width: 3.64 in
Colors: 30
Colorway: Colorway 1
Zoom: 0.49



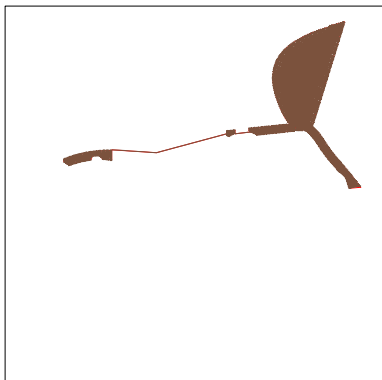
Stop #: 10
Code: 43
Name:
Chart: Wilcom
Stitches: 635
Thread used: 10.39ft



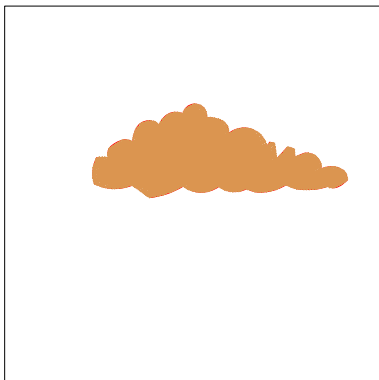
Stop #: 11
Code: 16
Name:
Chart: Wilcom
Stitches: 3,039
Thread used: 62.69ft



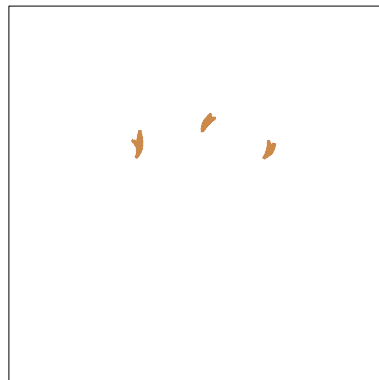
Stop #: 12
Code: 20
Name:
Chart: Wilcom
Stitches: 294
Thread used: 4.07ft



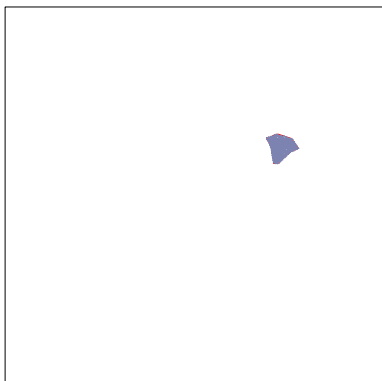
Stop #: 13
Code: 3
Name:
Chart: Wilcom
Stitches: 1,138
Thread used: 20.29ft



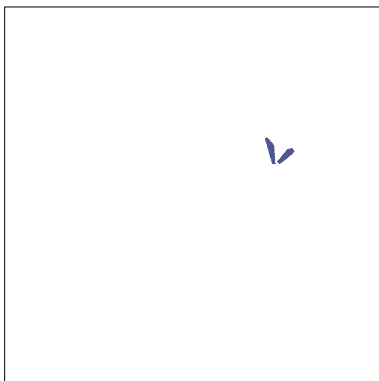
Stop #: 14
Code: 9
Name:
Chart: Wilcom
Stitches: 2,150
Thread used: 42.66ft



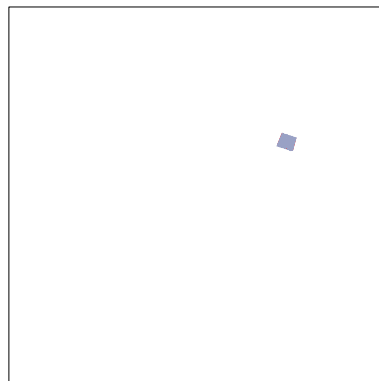
Stop #: 15
Code: 8
Name:
Chart: Wilcom
Stitches: 201
Thread used: 2.42ft



Stop #: 16
Code: 23
Name:
Chart: Wilcom
Stitches: 134
Thread used: 2.07ft



Stop #: 17
Code: 21
Name:
Chart: Wilcom
Stitches: 93
Thread used: 1.13ft



Stop #: 18
Code: 22
Name:
Chart: Wilcom
Stitches: 68
Thread used: 0.97ft

Color Film

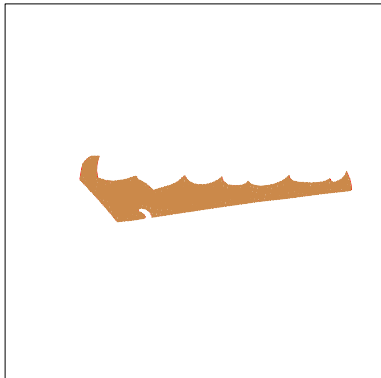
Wilcom TrueSizer



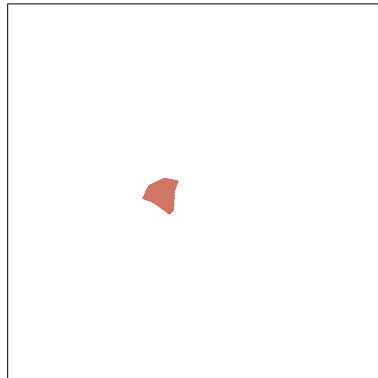
Design: **Pirate Treasure Chest**

Title: **Pirate Treasure Chest**

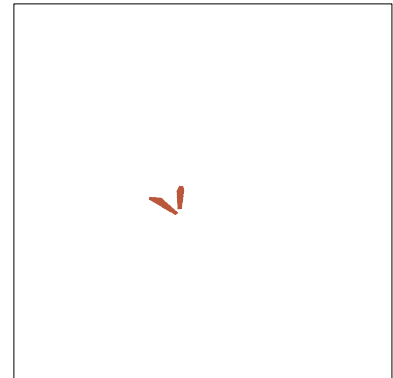
Stitches: 27,880
Height: 3.81 in
Width: 3.64 in
Colors: 30
Colorway: Colorway 1
Zoom: 0.49



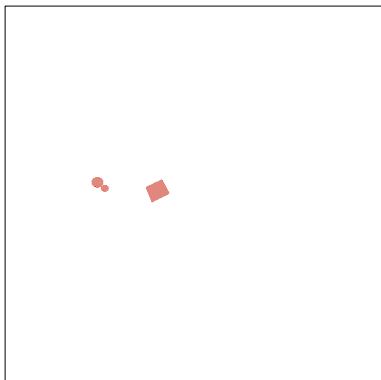
Stop #: 19
Code: 8
Name:
Chart: Wilcom
Stitches: 1,285
Thread used: 22.03ft



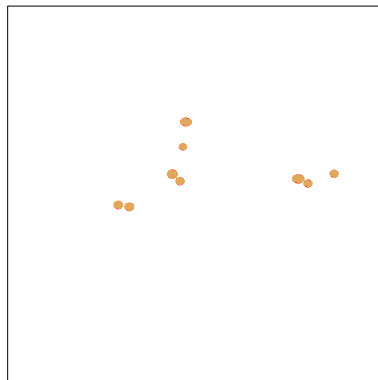
Stop #: 20
Code: 24
Name:
Chart: Wilcom
Stitches: 163
Thread used: 2.65ft



Stop #: 21
Code: 25
Name:
Chart: Wilcom
Stitches: 116
Thread used: 1.47ft



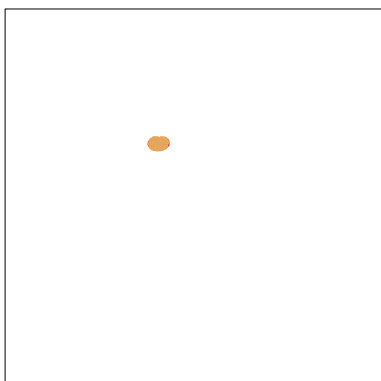
Stop #: 22
Code: 26
Name:
Chart: Wilcom
Stitches: 123
Thread used: 1.76ft



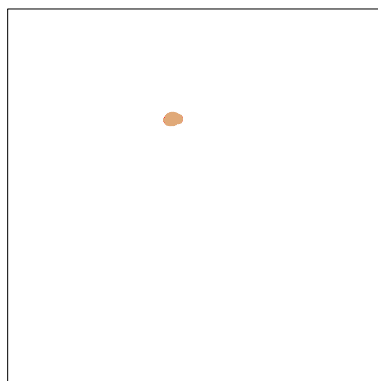
Stop #: 23
Code: 27
Name:
Chart: Wilcom
Stitches: 207
Thread used: 2.67ft



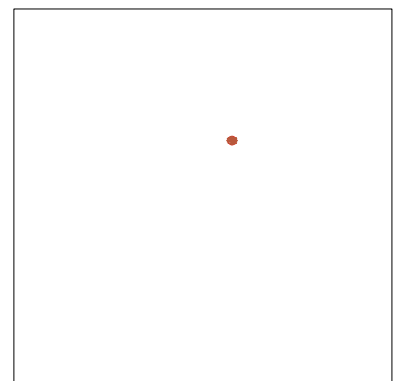
Stop #: 24
Code: 28
Name:
Chart: Wilcom
Stitches: 600
Thread used: 9.14ft



Stop #: 25
Code: 27
Name:
Chart: Wilcom
Stitches: 57
Thread used: 0.99ft



Stop #: 26
Code: 28
Name:
Chart: Wilcom
Stitches: 52
Thread used: 0.86ft



Stop #: 27
Code: 29
Name:
Chart: Wilcom
Stitches: 25
Thread used: 0.37ft

Color Film

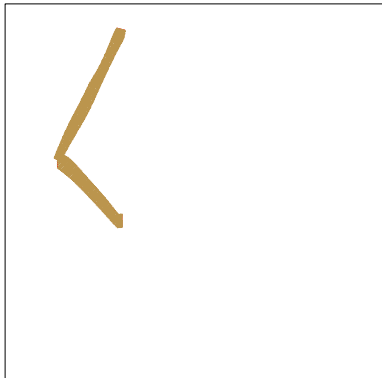
Wilcom TrueSizer



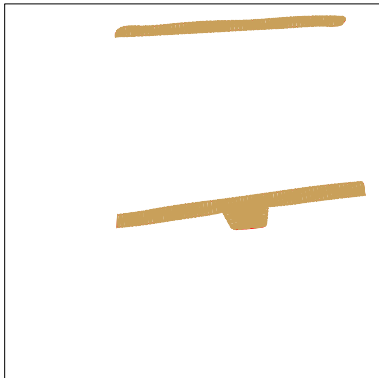
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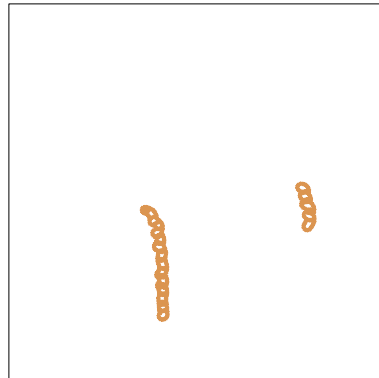
Stitches: 27,880
Height: 3.81 in
Width: 3.64 in
Colors: 30
Colorway: Colorway 1
Zoom: 0.49



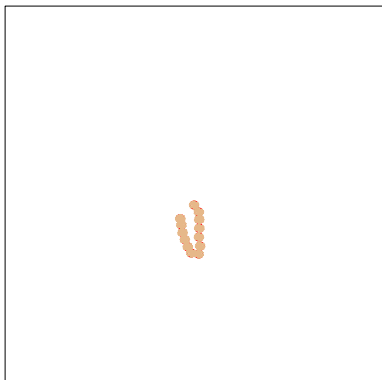
Stop #: 28
Code: 39
Name:
Chart: Wilcom
Stitches: 797
Thread used: 10.65ft



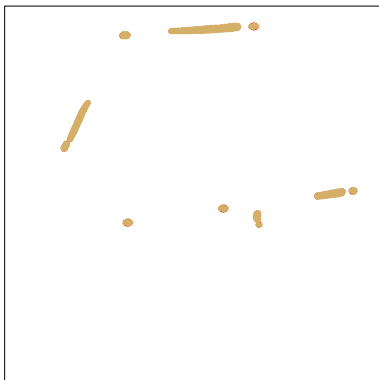
Stop #: 29
Code: 45
Name:
Chart: Wilcom
Stitches: 1,729
Thread used: 25.11ft



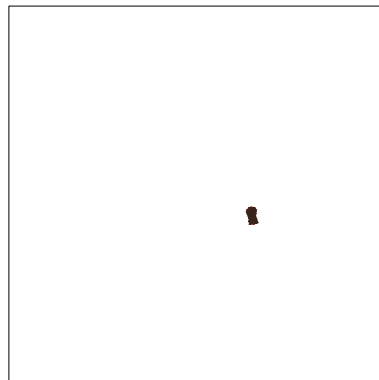
Stop #: 30
Code: 9
Name:
Chart: Wilcom
Stitches: 1,114
Thread used: 12.77ft



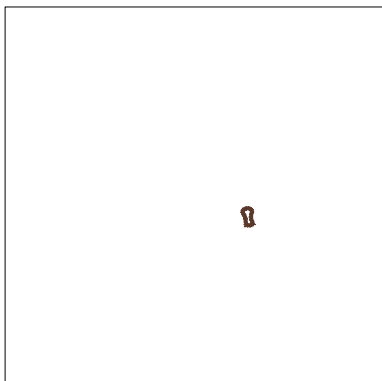
Stop #: 31
Code: 50
Name:
Chart: Wilcom
Stitches: 238
Thread used: 3.36ft



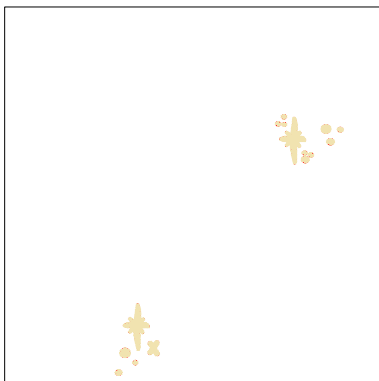
Stop #: 32
Code: 30
Name:
Chart: Wilcom
Stitches: 511
Thread used: 6.90ft



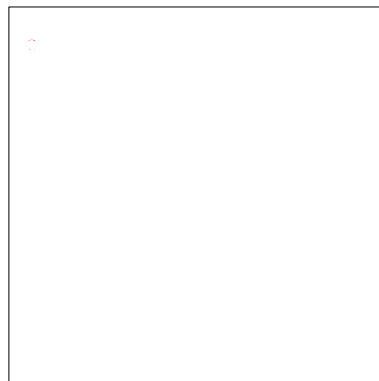
Stop #: 33
Code: 5
Name:
Chart: Wilcom
Stitches: 48
Thread used: 0.68ft



Stop #: 34
Code: 4
Name:
Chart: Wilcom
Stitches: 103
Thread used: 1.13ft



Stop #: 35
Code: 42
Name:
Chart: Wilcom
Stitches: 722
Thread used: 8.64ft



Stop #: 36
Code: 15
Name: White
Chart: Wilcom
Stitches: 43
Thread used: 0.49ft