

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Military Bear**

Title: **Military Bear**

Stitches: 10,629  
 Height: 3.82 in  
 Width: 2.11 in  
 Colors: 12  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 24  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 26.8 mm  
 Right: 26.8 mm  
 Up: 48.5 mm  
 Down: 48.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.07 in<sup>2</sup>  
 Max stitch: 8.9 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total thread: 200.69ft  
 Total bobbin: 74.68ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	25	█	1,075	Mahandi Green	PMS 370	Madeira Classic 1170
2.	14	█	723	Brown	PMS 4635	Madeira Classic 1258
3.	22	█	1,477	Dark Green	PMS 3435	Madeira Classic 1370
4.	24	█	420	Dark sea green	PMS 322	Madeira Classic 1293
5.	13	□	300	White		Madeira Classic 1005
6.	19	█	175	Yellow Gold	PMS 123	Madeira Classic 1172
7.	23	█	2,472	Light Green	PMS 367	Madeira Classic 1049
8.	24	█	602	Dark sea green	PMS 322	Madeira Classic 1293
9.	21	█	363	Masturd	PMS 124	Madeira Classic 1025
10.	14	█	1,465	Brown	PMS 4635	Madeira Classic 1258
11.	15	█	752	Light Brown	PMS 729	Madeira Classic 1126
12.	16	█	312	Dark Brown	PMS 181	Madeira Classic 1174
13.	11	█	325	Light Orange	PMS 150	Madeira Classic 1155
14.	12	█	129	Black		Madeira Classic 1000
15.	13	□	37	White		Madeira Classic 1005

