Michaels®

Embroidery Design
Sewing Information

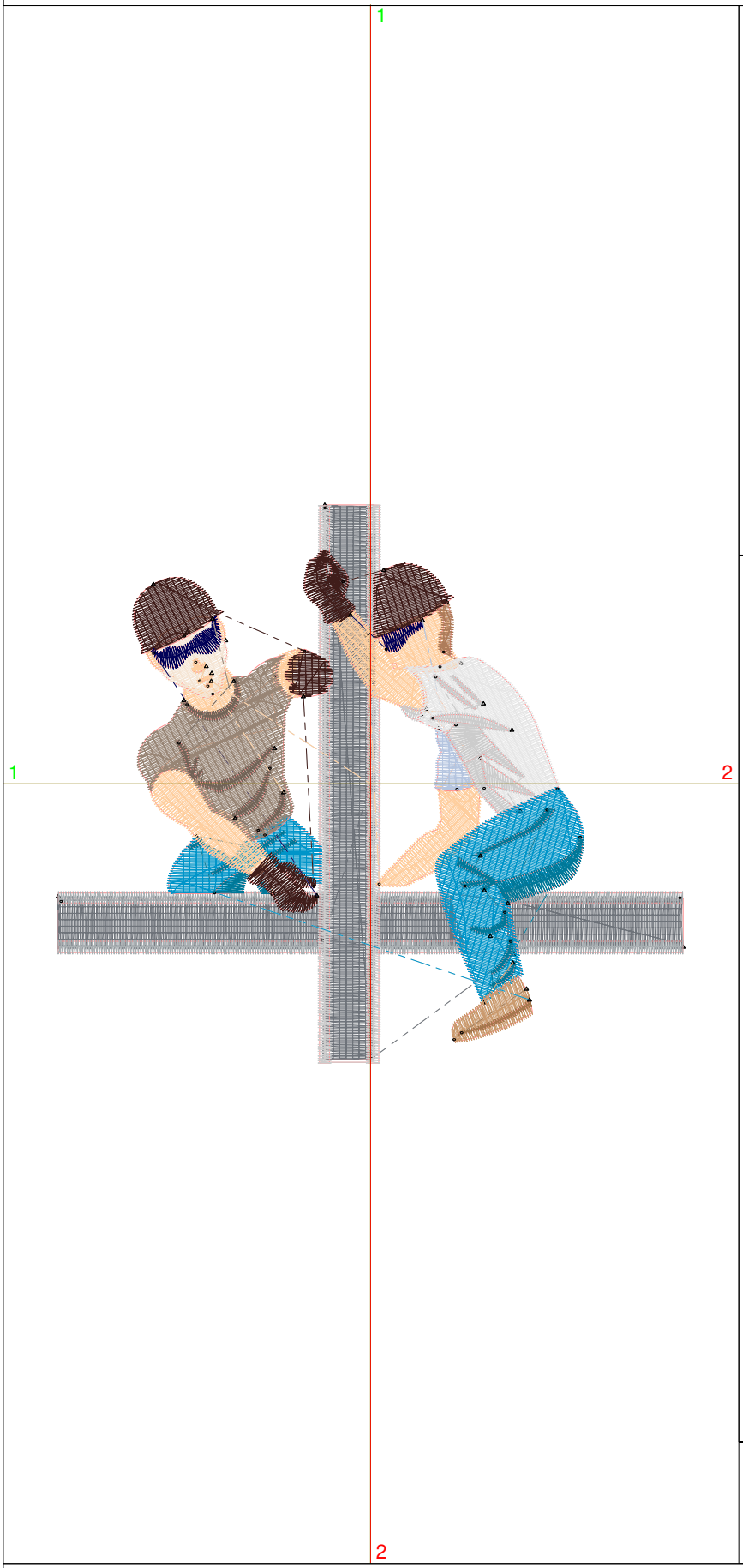
Production Worksheet

Wilcom TrueSizer

Design: **Ironworkers**

Title: **Ironworkers**

Stitches:	13,759
Height:	3.39 in
Width:	3.80 in
Colors:	16
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	26
Stops:	27
Trims:	43
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	48.2 mm
Right:	48.2 mm
Up:	43.1 mm
Down:	43.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	12.88 in²
Max stitch:	11.9 mm
Min stitch:	0.2 mm
Max jump:	6.9 mm
Total thread:	241.18ft
Total bobbin:	84.17ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	32		765	1812	Dark Gray	Madeira PolyNeon 40
2.	34		568	1810	Light Gray	Madeira
3.	32		803	1812	Dark Gray	Madeira PolyNeon 40
4.	34		577	1810	Light Gray	Madeira
5.	32		1,570	1812	Dark Gray	Madeira PolyNeon 40
6.	3		1,058	2766	Navy Blue	Madeira PolyNeon 40
7.	1		913	4133	Deep Ocean	Isacord 40
8.	15		123	PMS 729	Light Brown Madeira1126	Madeira Classic 40
9.	16		432	1730	Dark Brown	Madeira PolyNeon 40
10.	9		62	1655	Dark Orange	Madeira PolyNeon 40
11.	2		152	PMS 367	LT GREEN	Madeira PolyNeon 40
12.	3		43	2766	Navy Blue	Madeira PolyNeon 40
13.	4		709	1692	New Blue	Madeira PolyNeon 40
14.	3		467	2766	Navy Blue	Madeira PolyNeon 40
15.	5		873	1376	Dark Blue	Madeira PolyNeon 40
16.	6		517	1274	sky Blue	Madeira PolyNeon 40
17.	7		237	1907	Red	Madeira PolyNeon 40
18.	8		92	187	Mahroon	Madeira PolyNeon 40
19.	5		452	1376	Dark Blue	Madeira PolyNeon 40
20.	6		191	1274	sky Blue	Madeira PolyNeon 40
21.	1		743	4133	Deep Ocean	Isacord 40
22.	11		247	PMS 150	Light Orange Madeira1155	Madeira Classic 40
23.	16		568	1730	Dark Brown	Madeira PolyNeon 40
24.	9		126	1655	Dark Orange	Madeira PolyNeon 40
25.	10		919	151	Orange	Madeira PolyNeon 40
26.	20		449	114	Light Yellow	Madeira PolyNeon 40
27.	1		101	4133	Deep Ocean	Isacord 40