

*Michaels*<sup>®</sup>

**Embroidery Design  
Sewing Information**

# Production Worksheet

Wilcom TrueSizer



Design: **Happy Anniversary**

Title: **Happy Anniversary**

Stitches: 20,894  
 Height: 3.81 in  
 Width: 3.53 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 45  
 Stops: 46  
 Trims: 80  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 44.9 mm  
 Right: 44.9 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.45 in<sup>2</sup>  
 Max stitch: 8.9 mm  
 Min stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total thread: 344.91ft  
 Total bobbin: 114.20ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	11		341	PMS 150	Light Orange Madeira1155	Madeira Classic 40
2.	20		1,341	114	Light Yellow	Madeira PolyNeon 40
3.	11		393	PMS 150	Light Orange Madeira1155	Madeira Classic 40
4.	21		229	PMS 124	Masturd Madeira1025	Madeira Classic 40
5.	16		513	1730	Dark Brown	Madeira PolyNeon 40
6.	25		1,791	370	Mahandi Green	Madeira PolyNeon 40
7.	26		687	1702	Light sea green	Madeira PolyNeon 40
8.	24		604	322	Dark sea green	Madeira PolyNeon 40
9.	26		668	1702	Light sea green	Madeira PolyNeon 40
10.	24		735	322	Dark sea green	Madeira PolyNeon 40
11.	25		411	370	Mahandi Green	Madeira PolyNeon 40
12.	1		981	4133	Deep Ocean	Isacord 40
13.	32		734	1812	Dark Gray	Madeira PolyNeon 40
14.	20		261	114	Light Yellow	Madeira PolyNeon 40
15.	11		115	PMS 150	Light Orange Madeira1155	Madeira Classic 40
16.	9		1,066	1655	Dark Orange	Madeira PolyNeon 40
17.	7		85	1907	Red	Madeira PolyNeon 40
18.	32		279	1812	Dark Gray	Madeira PolyNeon 40
19.	11		50	PMS 150	Light Orange Madeira1155	Madeira Classic 40
20.	20		895	114	Light Yellow	Madeira PolyNeon 40
21.	9		60	1655	Dark Orange	Madeira PolyNeon 40
22.	21		66	PMS 124	Masturd Madeira1025	Madeira Classic 40
23.	7		386	1907	Red	Madeira PolyNeon 40
24.	16		57	1730	Dark Brown	Madeira PolyNeon 40
25.	1		1,618	4133	Deep Ocean	Isacord 40
26.	32		1,292	1812	Dark Gray	Madeira PolyNeon 40
27.	20		394	114	Light Yellow	Madeira PolyNeon 40
28.	12		3,463	1665	Black	Madeira PolyNeon 40
29.	1		76	4133	Deep Ocean	Isacord 40



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30.	18		72	116	Yellow	Madeira PolyNeon 40
31.	30		103	1595	Pink	Madeira PolyNeon 40
32.	9		74	1655	Dark Orange	Madeira PolyNeon 40
33.	7		105	1907	Red	Madeira PolyNeon 40
34.	25		76	370	Mahandi Green	Madeira PolyNeon 40
35.	18		72	116	Yellow	Madeira PolyNeon 40
36.	30		103	1595	Pink	Madeira PolyNeon 40
37.	9		74	1655	Dark Orange	Madeira PolyNeon 40
38.	7		102	1907	Red	Madeira PolyNeon 40
39.	9		36	1655	Dark Orange	Madeira PolyNeon 40
40.	7		11	1907	Red	Madeira PolyNeon 40
41.	25		82	370	Mahandi Green	Madeira PolyNeon 40
42.	18		72	116	Yellow	Madeira PolyNeon 40
43.	30		103	1595	Pink	Madeira PolyNeon 40
44.	9		74	1655	Dark Orange	Madeira PolyNeon 40
45.	7		102	1907	Red	Madeira PolyNeon 40
46.	9		40	1655	Dark Orange	Madeira PolyNeon 40