

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Pirate Flag**

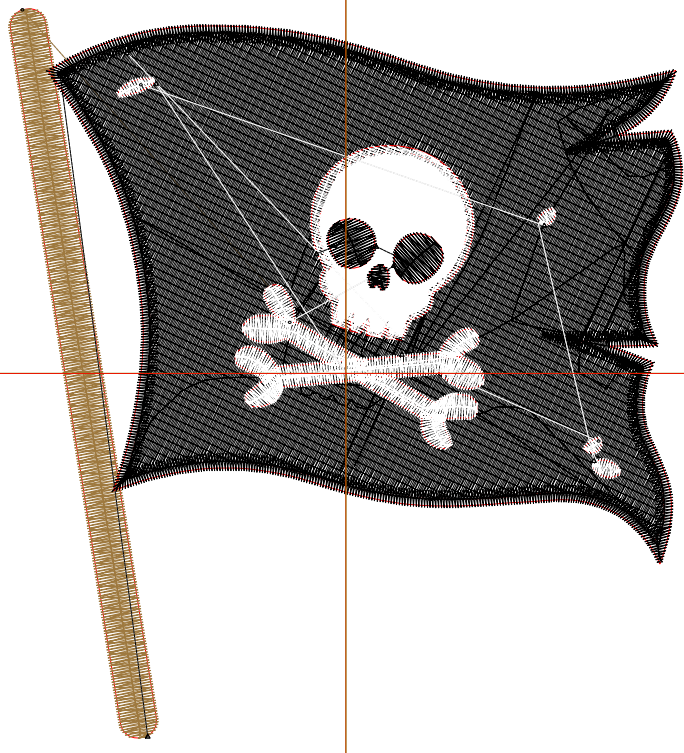
Title: **Pirate Flag**

Stitches: 12,245  
Height: 3.80 in  
Width: 3.51 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 10  
Auto fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away  
x 2  
  
Appliqués: 0  
Left: 44.6 mm  
Right: 44.6 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.34 in<sup>2</sup>  
Max stitch: 10.7 mm  
Min stitch: 0.3 mm  
Max jump: 6.9 mm  
Total thread: 246.35ft  
Total bobbin: 97.40ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	3	■	981	3	Green	Wilcom
2.	13	■	9,005	13	Black	Wilcom
3.	15	□	956	15	White	Wilcom
4.	13	■	232	13	Black	Wilcom
5.	15	□	1,069	15	White	Wilcom



# Color Film

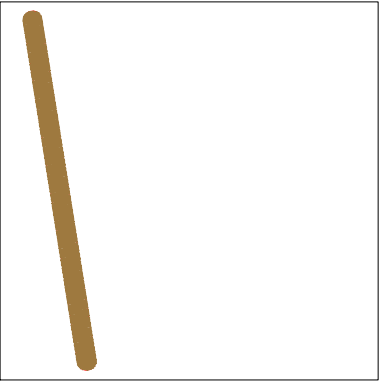
Wilcom TrueSizer



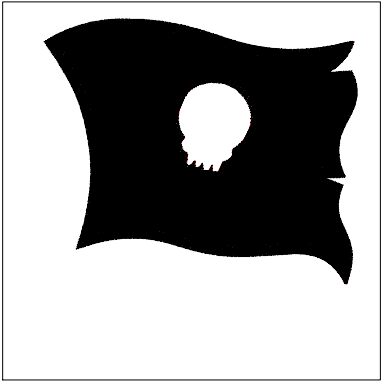
Design: **Pirate Flag**

Title: **Pirate Flag**

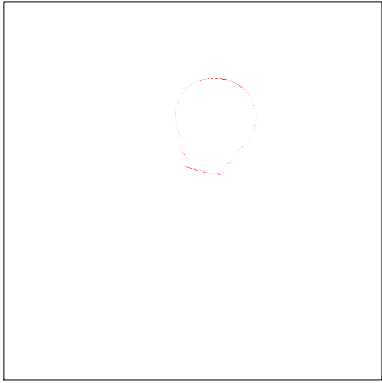
Stitches: 12,245  
Height: 3.80 in  
Width: 3.51 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.49



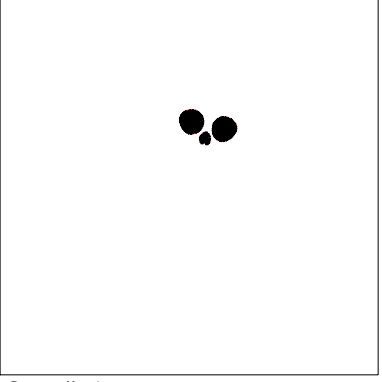
Stop #: 1  
Code: 3  
Name: Green  
Chart: Wilcom  
Stitches: 981  
Thread used: 22.15ft



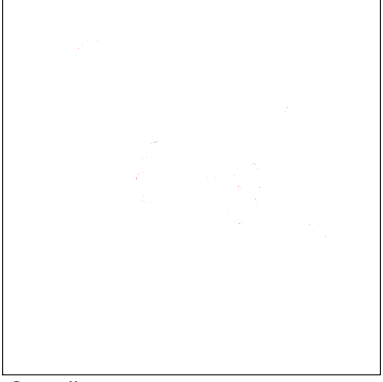
Stop #: 2  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 9,005  
Thread used: 181.98ft



Stop #: 3  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 956  
Thread used: 18.61ft



Stop #: 4  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 232  
Thread used: 4.30ft



Stop #: 5  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 1,069  
Thread used: 17.67ft