

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer

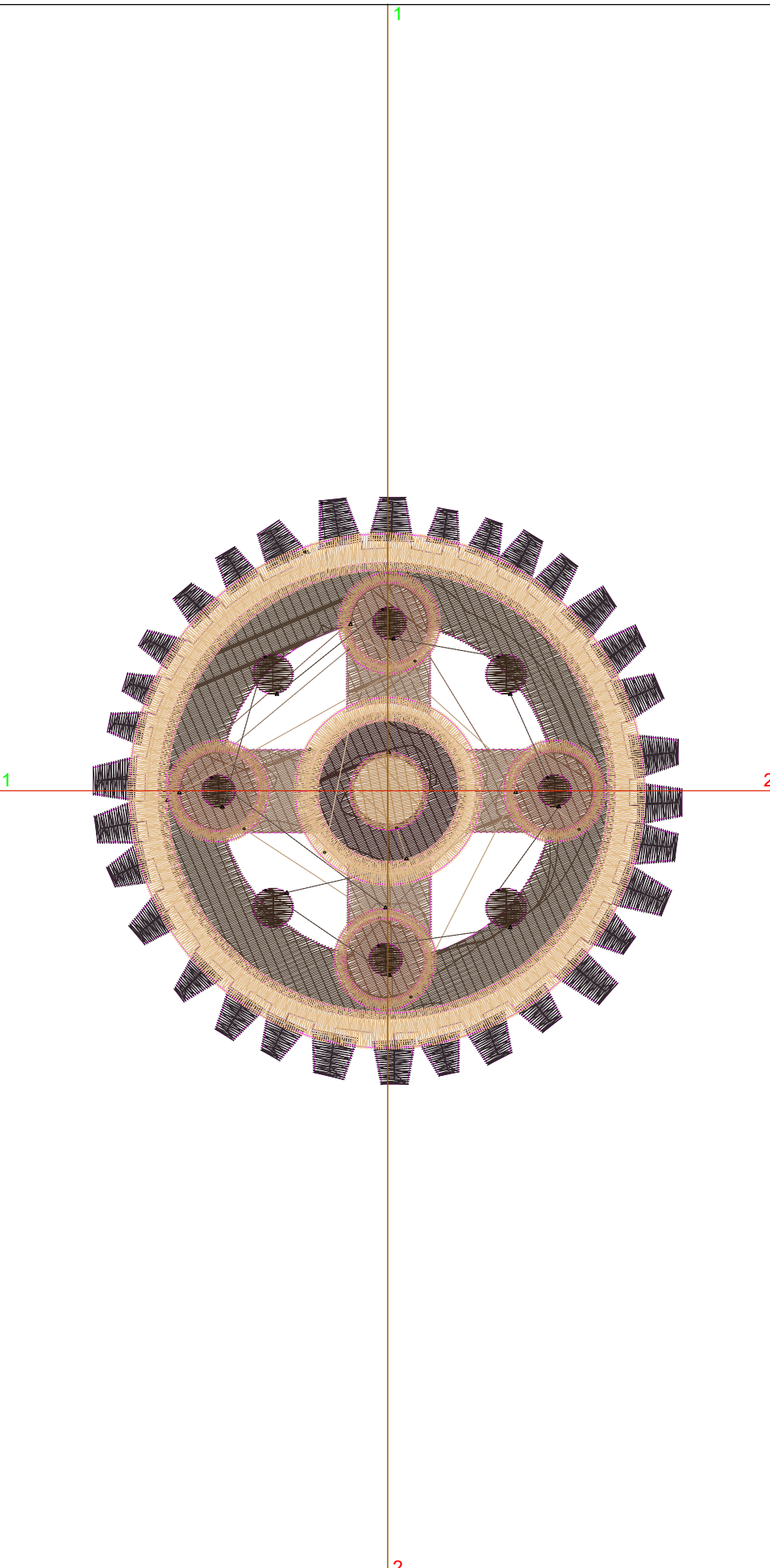


Stitches: 15,022  
 Height: 3.79 in  
 Width: 3.80 in  
 Colors: 9  
 Colorway: Madeira Classic 40  
 Zoom: 1:1

Design: **Steampunk Gear with Wide Spokes**

Title: **Steampunk Gear with Wide Spokes**

Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 23  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.3 mm  
 Right: 48.3 mm  
 Up: 48.1 mm  
 Down: 48.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.39 in<sup>2</sup>  
 Max stitch: 11.1 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 319.31ft  
 Total bobbin: 128.86ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9	■	3,938	1281	Madeira Classic 40	
2.	2	■	2,468	1934	Madeira Classic	
3.	1	■	2,017	1103	Madeira Classic 40	
4.	3	■	1,309	1146	Madeira Classic 40	
5.	5	■	1,441	1094	Madeira Classic 40	
6.	4	■	1,354	1064	Madeira Classic 40	
7.	6	■	500	1309	Madeira Classic 40	
8.	7	■	957	1249	Madeira Classic 40	
9.	1	■	734	1103	Madeira Classic 40	
10.	8	■	302	1134	Madeira Classic 40	

**Color Film**

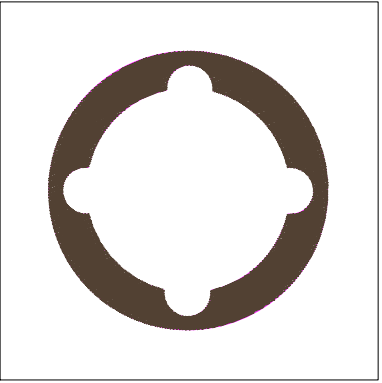
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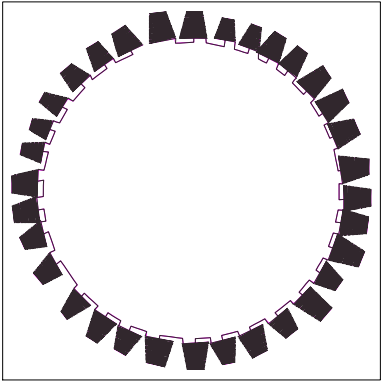
Stitches: 15,022  
Height: 3.79 in  
Width: 3.80 in  
Colors: 9  
Colorway: Madeira Classic 40  
Zoom: 0.49

Design: **Steampunk Gear with Wide Spokes**

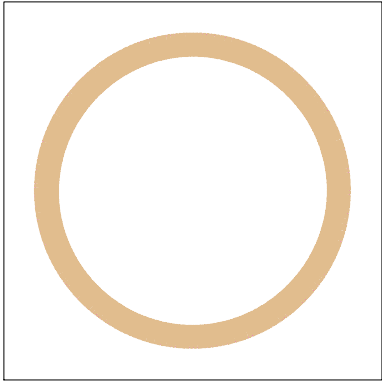
Title: **Steampunk Gear with Wide Spokes**



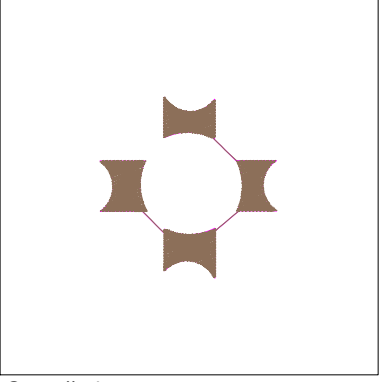
Stop #: 1  
Code: 1281  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,938  
Thread used: 76.58ft



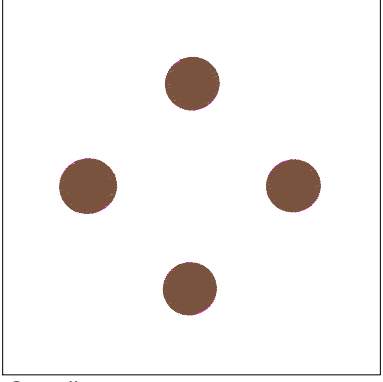
Stop #: 2  
Code: 1934  
Name:  
Chart: Madeira Classic  
Stitches: 2,468  
Thread used: 57.34ft



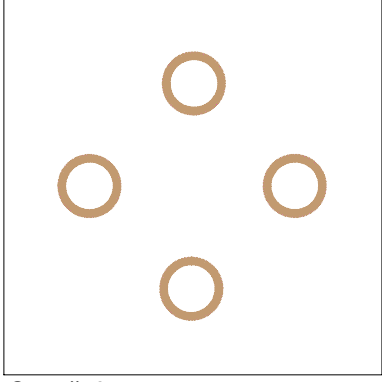
Stop #: 3  
Code: 1103  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,017  
Thread used: 60.99ft



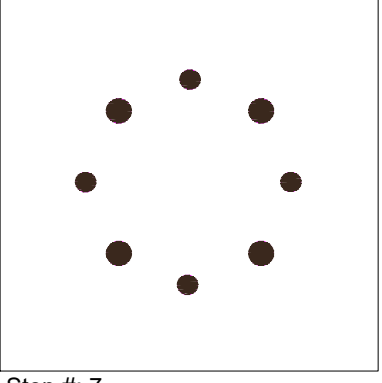
Stop #: 4  
Code: 1146  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,309  
Thread used: 22.14ft



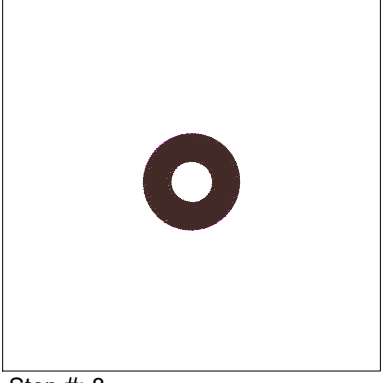
Stop #: 5  
Code: 1094  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,441  
Thread used: 27.46ft



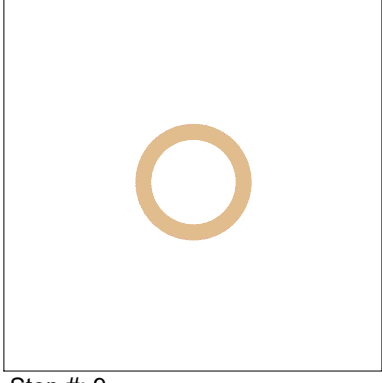
Stop #: 6  
Code: 1064  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,354  
Thread used: 21.02ft



Stop #: 7  
Code: 1309  
Name:  
Chart: Madeira Classic 40  
Stitches: 500  
Thread used: 10.85ft



Stop #: 8  
Code: 1249  
Name:  
Chart: Madeira Classic 40  
Stitches: 957  
Thread used: 18.23ft



Stop #: 9  
Code: 1103  
Name:  
Chart: Madeira Classic 40  
Stitches: 734  
Thread used: 15.79ft

**Color Film**

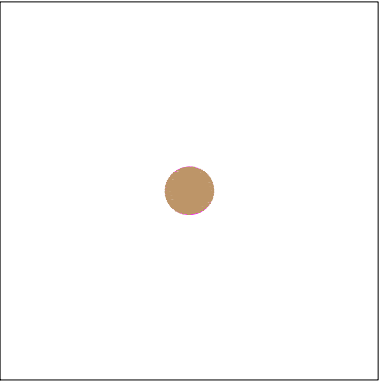
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Stitches: 15,022  
Height: 3.79 in  
Width: 3.80 in  
Colors: 9  
Colorway: Madeira Classic 40  
Zoom: 0.49

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Stop #: 10  
Code: 1134  
Name:  
Chart: Madeira Classic 40  
Stitches: 302  
Thread used: 5.63ft