

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Winter Cake**

Title: **Winter Cake**

Stitches: 12,274  
 Height: 3.23 in  
 Width: 3.82 in  
 Colors: 13  
 Colorway: Madeira Classic 40  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 30  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.5 mm  
 Right: 48.5 mm  
 Up: 41.1 mm  
 Down: 41.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.34 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 240.72ft  
 Total bobbin: 92.40ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	2	■	2,377	1934	Madeira Classic	
2.	3	■	3,174	1146	Madeira Classic 40	
3.	4	■	3,408	1064	Madeira Classic 40	
4.	1	■	1,165	1103	Madeira Classic 40	
5.	5	■	799	1094	Madeira Classic 40	
6.	6	■	359	1309	Madeira Classic 40	
7.	7	■	361	1249	Madeira Classic 40	
8.	8	■	98	1134	Madeira Classic 40	
9.	9	■	129	1281	Madeira Classic 40	
10.	10	■	142	1172	Madeira Classic 40	
11.	11	■	39	1033	Madeira Classic 40	
12.	12	■	144	1191	Madeira Classic 40	
13.	15	■	77	1321	Madeira Classic 40	



# Color Film

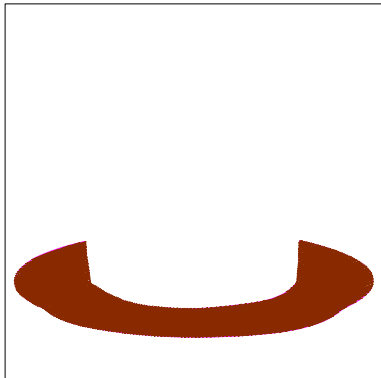
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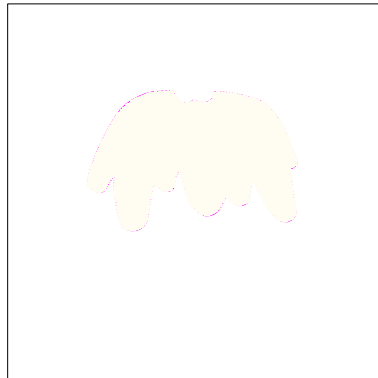
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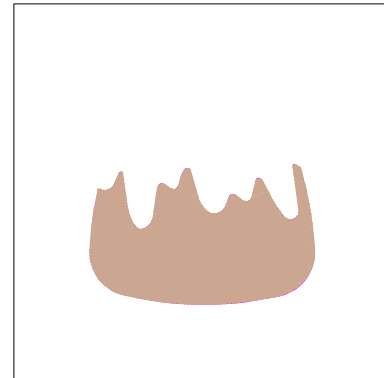
Stitches: 12,274  
Height: 3.23 in  
Width: 3.82 in  
Colors: 13  
Colorway: Madeira Classic 40  
Zoom: 0.49



Stop #: 1  
Code: 1934  
Name:  
Chart: Madeira Classic  
Stitches: 2,377  
Thread used: 49.29ft



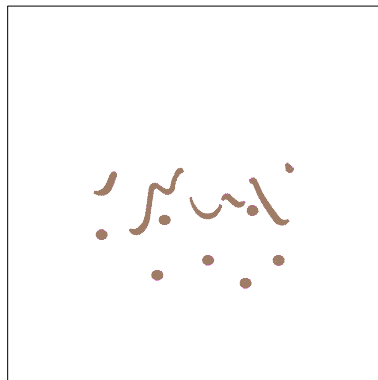
Stop #: 2  
Code: 1146  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,174  
Thread used: 65.80ft



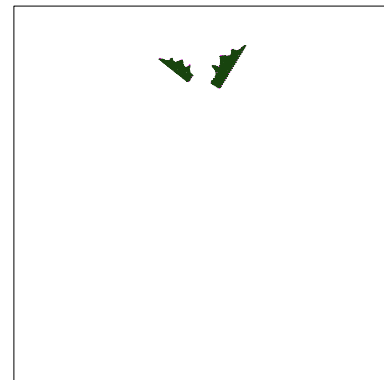
Stop #: 3  
Code: 1064  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,408  
Thread used: 69.53ft



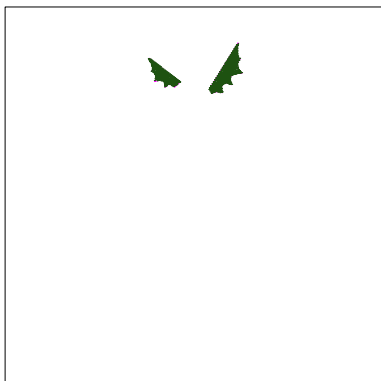
Stop #: 4  
Code: 1103  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,165  
Thread used: 23.41ft



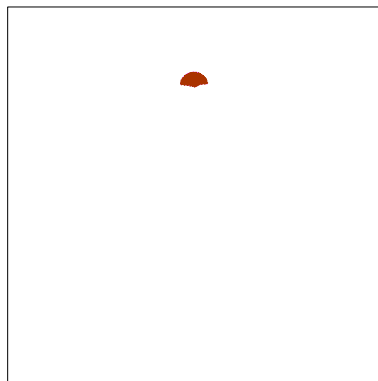
Stop #: 5  
Code: 1094  
Name:  
Chart: Madeira Classic 40  
Stitches: 799  
Thread used: 9.91ft



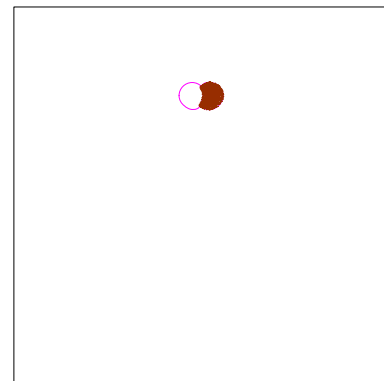
Stop #: 6  
Code: 1309  
Name:  
Chart: Madeira Classic 40  
Stitches: 359  
Thread used: 4.61ft



Stop #: 7  
Code: 1249  
Name:  
Chart: Madeira Classic 40  
Stitches: 361  
Thread used: 4.89ft



Stop #: 8  
Code: 1134  
Name:  
Chart: Madeira Classic 40  
Stitches: 98  
Thread used: 1.41ft



Stop #: 9  
Code: 1281  
Name:  
Chart: Madeira Classic 40  
Stitches: 129  
Thread used: 2.02ft

**Color Film**

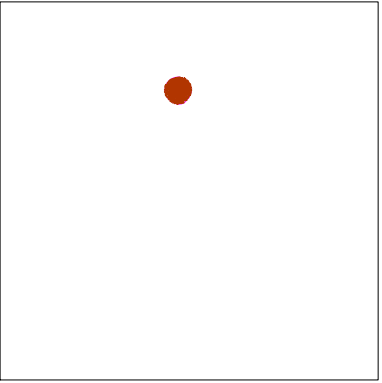
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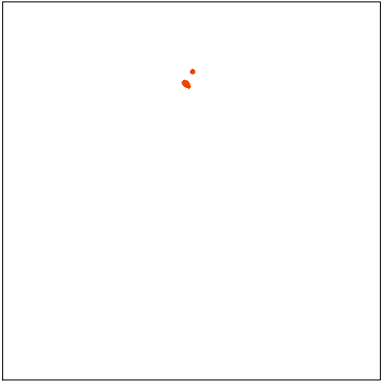
Design: **Winter Cake**

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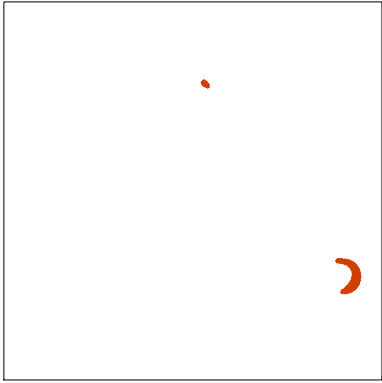
Stitches:	12,274
Height:	3.23 in
Width:	3.82 in
Colors:	13
Colorway:	Madeira Classic 40
Zoom:	0.49



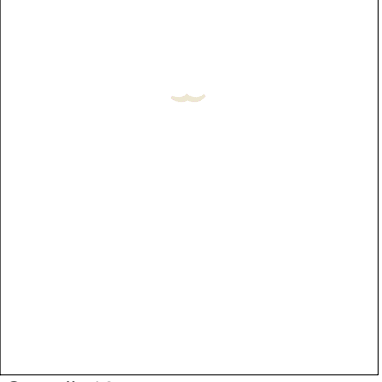
Stop #: 10  
 Code: 1172  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 142  
 Thread used: 2.26ft



Stop #: 11  
 Code: 1033  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 39  
 Thread used: 0.44ft



Stop #: 12  
 Code: 1191  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 144  
 Thread used: 2.03ft



Stop #: 13  
 Code: 1321  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 77  
 Thread used: 0.86ft