

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Birthday Cake**

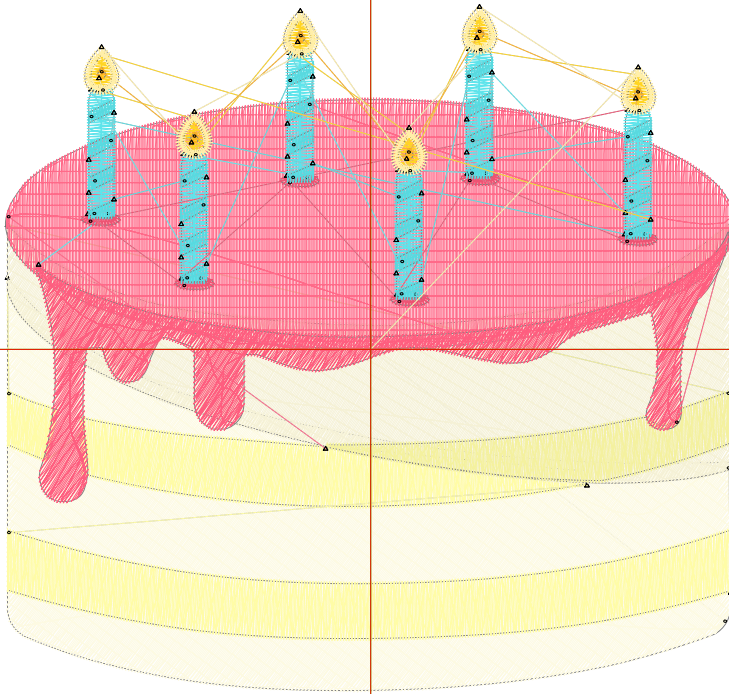
Title: **Birthday Cake**

Stitches: 22,429  
 Height: 3.57 in  
 Width: 3.79 in  
 Colors: 12  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 61  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x  
 2  
 Appliqués: 0  
 Left: 48.2 mm  
 Right: 48.2 mm  
 Up: 45.3 mm  
 Down: 45.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.54 in<sup>2</sup>  
 Max stitch: 9.2 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 446.24ft  
 Total bobbin: 174.89ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	13		5,585	13	Wilcom	
2.	12		3,182	12	Wilcom	
3.	10		3,383	10	Wilcom	
4.	11		832	11	Wilcom	
5.	9		4,429	9	Wilcom	
6.	8		1,880	8	Wilcom	
7.	3		839	3	Wilcom	
8.	2		319	2	Wilcom	
9.	4		867	4	Wilcom	
10.	6		320	6	Wilcom	
11.	7		120	7	Wilcom	
12.	5		671	5	Wilcom	



# Color Film

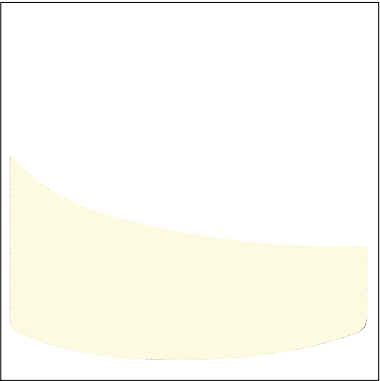
Wilcom TrueSizer



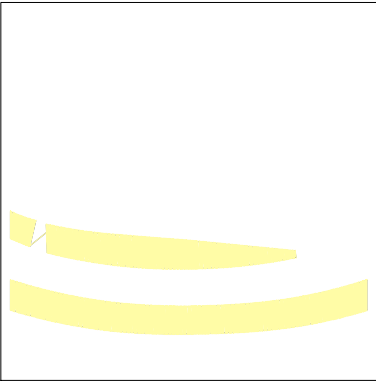
Design: **Birthday Cake**

Title: **Birthday Cake**

Stitches: 22,429  
 Height: 3.57 in  
 Width: 3.79 in  
 Colors: 12  
 Colorway: Colorway 1  
 Zoom: 0.49



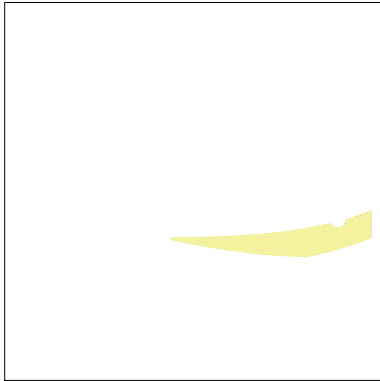
Stop #: 1  
 Code: 13  
 Name:  
 Chart: Wilcom  
 Stitches: 5,585  
 Thread used: 123.19ft



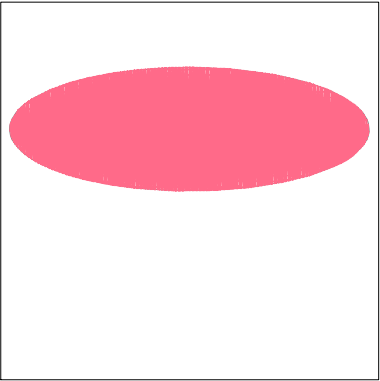
Stop #: 2  
 Code: 12  
 Name:  
 Chart: Wilcom  
 Stitches: 3,182  
 Thread used: 59.56ft



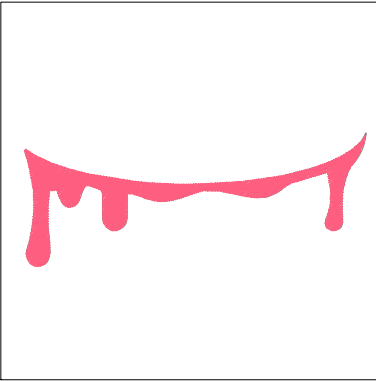
Stop #: 3  
 Code: 10  
 Name:  
 Chart: Wilcom  
 Stitches: 3,383  
 Thread used: 70.74ft



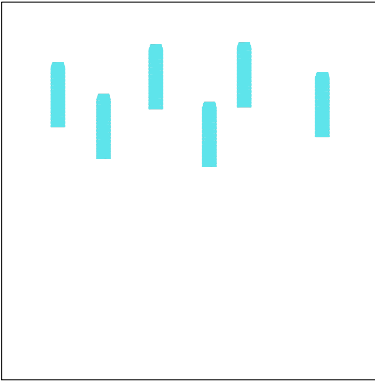
Stop #: 4  
 Code: 11  
 Name:  
 Chart: Wilcom  
 Stitches: 832  
 Thread used: 13.79ft



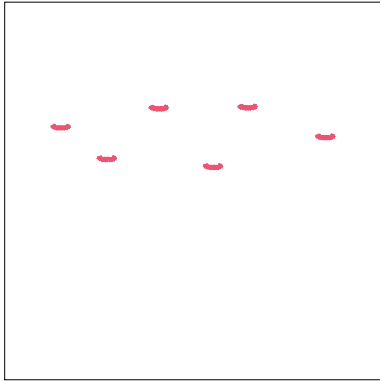
Stop #: 5  
 Code: 9  
 Name:  
 Chart: Wilcom  
 Stitches: 4,429  
 Thread used: 96.87ft



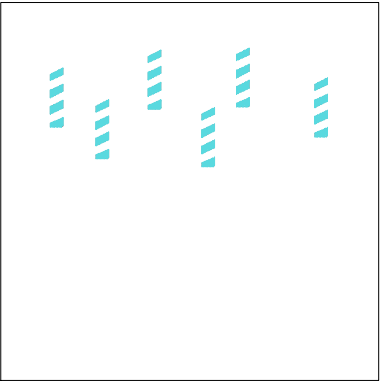
Stop #: 6  
 Code: 8  
 Name:  
 Chart: Wilcom  
 Stitches: 1,880  
 Thread used: 31.88ft



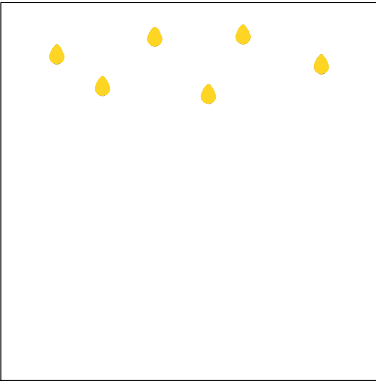
Stop #: 7  
 Code: 3  
 Name:  
 Chart: Wilcom  
 Stitches: 839  
 Thread used: 17.44ft



Stop #: 8  
 Code: 2  
 Name:  
 Chart: Wilcom  
 Stitches: 319  
 Thread used: 3.47ft



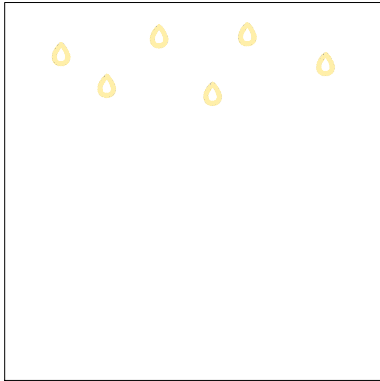
Stop #: 9  
 Code: 4  
 Name:  
 Chart: Wilcom  
 Stitches: 867  
 Thread used: 11.24ft



Stop #: 10  
 Code: 6  
 Name:  
 Chart: Wilcom  
 Stitches: 320  
 Thread used: 5.06ft



Stop #: 11  
 Code: 7  
 Name:  
 Chart: Wilcom  
 Stitches: 120  
 Thread used: 1.23ft



Stop #: 12  
 Code: 5  
 Name:  
 Chart: Wilcom  
 Stitches: 671  
 Thread used: 7.83ft