

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Long Beer Can**

Title: **Long Beer Can**

Stitches: 11,164
 Height: 3.82 in
 Width: 1.52 in
 Colors: 12
 Colorway: Madeira Classic 40
 Zoom: 1:1

Machine format: Tajima
 Color changes: 11
 Stops: 12
 Trims: 14
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 19.3 mm
 Right: 19.3 mm
 Up: 48.5 mm
 Down: 48.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 5.81 in²
 Max stitch: 9.8 mm
 Min stitch: 0.2 mm
 Max jump: 6.9 mm
 Total thread: 212.57ft
 Total bobbin: 80.22ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9	■	2,146	1281	Madeira Classic 40	
2.	11	■	2,586	1033	Madeira Classic 40	
3.	12	■	544	1191	Madeira Classic 40	
4.	15	■	1,494	1321	Madeira Classic 40	
5.	4	■	841	1064	Madeira Classic 40	
6.	5	■	900	1094	Madeira Classic 40	
7.	6	■	221	1309	Madeira Classic 40	
8.	7	■	226	1249	Madeira Classic 40	
9.	8	■	683	1134	Madeira Classic 40	
10.	3	■	584	1146	Madeira Classic 40	
11.	1	■	181	1103	Madeira Classic 40	
12.	2	■	756	1934	Madeira Classic	

Color Film

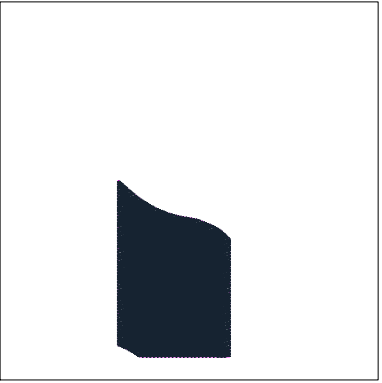
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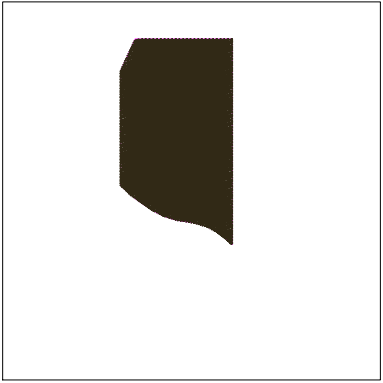
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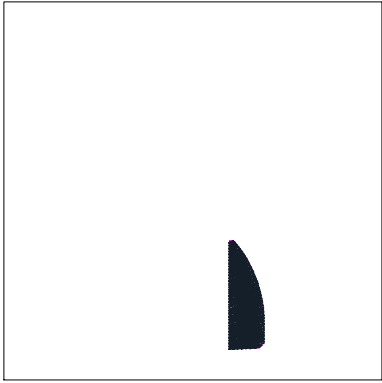
Stitches: 11,164
Height: 3.82 in
Width: 1.52 in
Colors: 12
Colorway: Madeira Classic 40
Zoom: 0.49



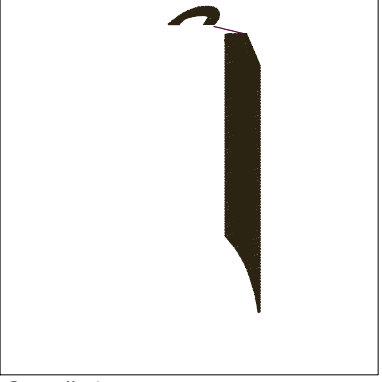
Stop #: 1
Code: 1281
Name:
Chart: Madeira Classic 40
Stitches: 2,146
Thread used: 45.92ft



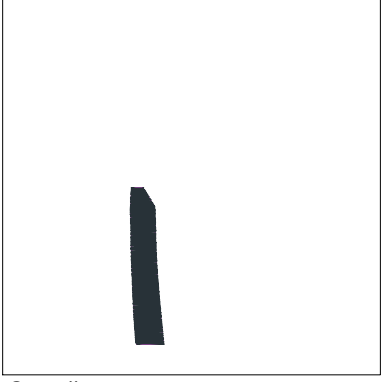
Stop #: 2
Code: 1033
Name:
Chart: Madeira Classic 40
Stitches: 2,586
Thread used: 55.82ft



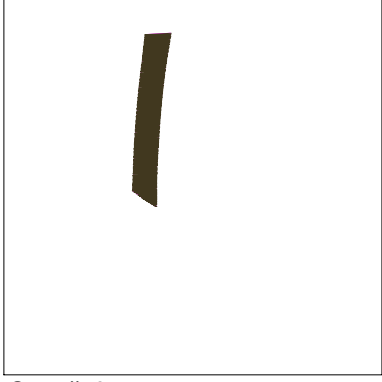
Stop #: 3
Code: 1191
Name:
Chart: Madeira Classic 40
Stitches: 544
Thread used: 9.77ft



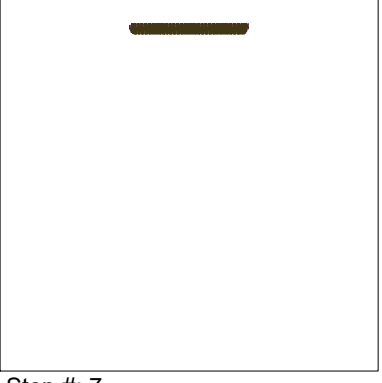
Stop #: 4
Code: 1321
Name:
Chart: Madeira Classic 40
Stitches: 1,494
Thread used: 27.12ft



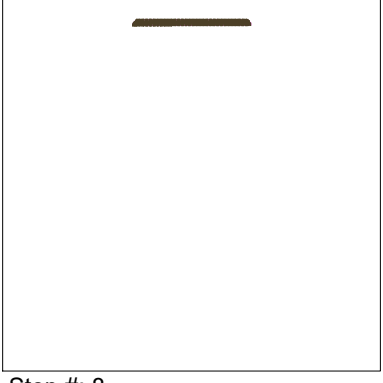
Stop #: 5
Code: 1064
Name:
Chart: Madeira Classic 40
Stitches: 841
Thread used: 14.51ft



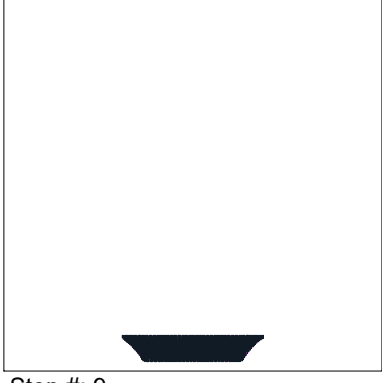
Stop #: 6
Code: 1094
Name:
Chart: Madeira Classic 40
Stitches: 900
Thread used: 15.20ft



Stop #: 7
Code: 1309
Name:
Chart: Madeira Classic 40
Stitches: 221
Thread used: 3.97ft



Stop #: 8
Code: 1249
Name:
Chart: Madeira Classic 40
Stitches: 226
Thread used: 3.24ft



Stop #: 9
Code: 1134
Name:
Chart: Madeira Classic 40
Stitches: 683
Thread used: 11.46ft

Color Film

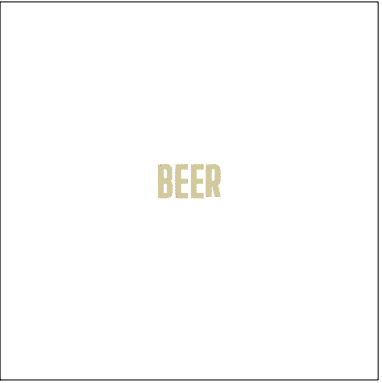
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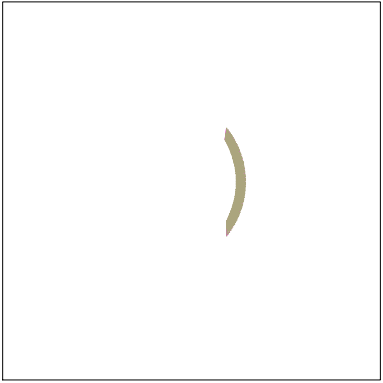
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Stop #: 10
Code: 1146
Name:
Chart: Madeira Classic 40
Stitches: 584
Thread used: 7.10ft



Stop #: 11
Code: 1103
Name:
Chart: Madeira Classic 40
Stitches: 181
Thread used: 3.22ft



Stop #: 12
Code: 1934
Name:
Chart: Madeira Classic
Stitches: 756
Thread used: 11.29ft