

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

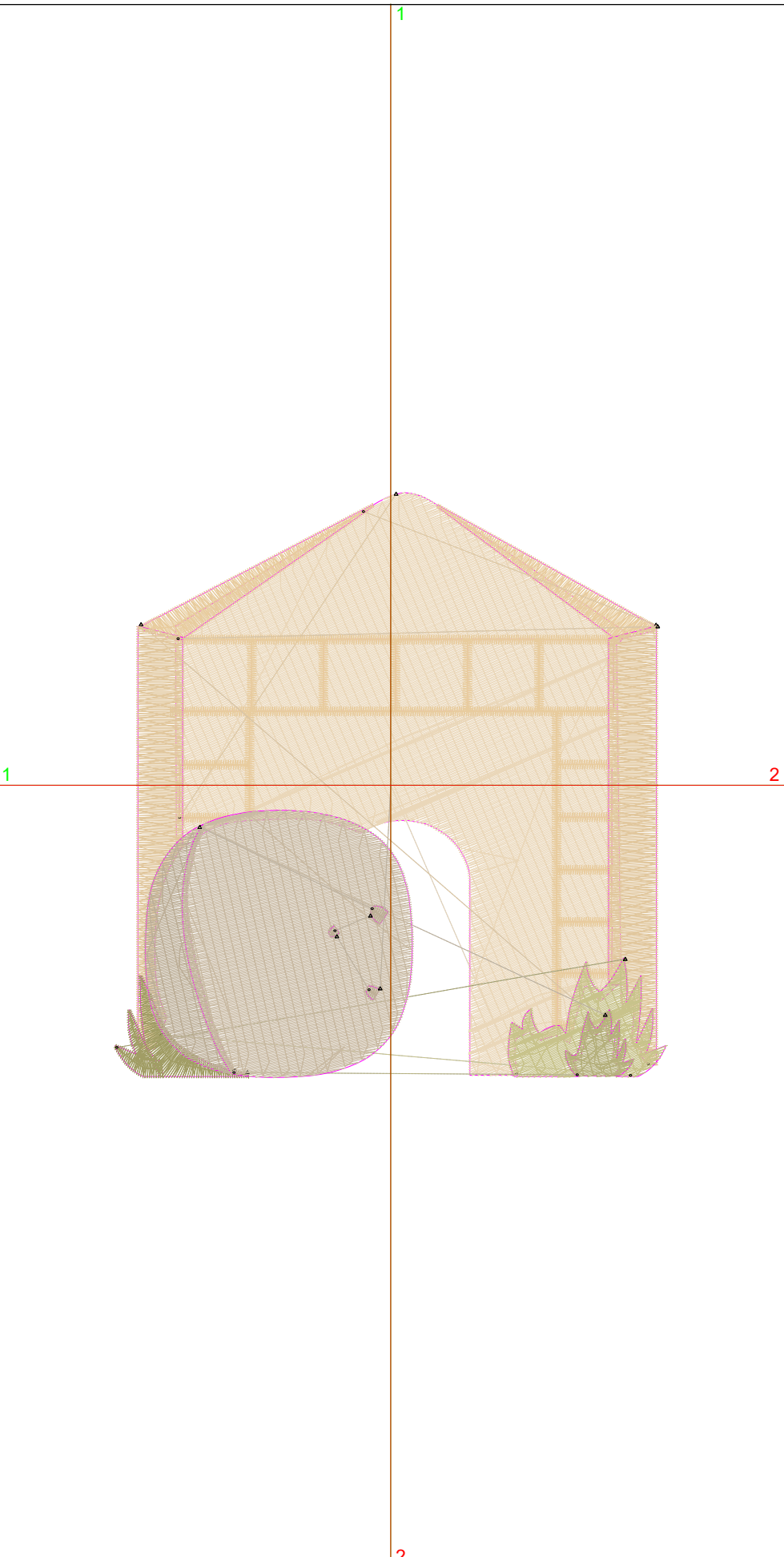
Wilcom TrueSizer



Design: **Locke Welding**

Title: **Locke Welding**

Stitches: 18,030  
 Height: 3.81 in  
 Width: 3.60 in  
 Colors: 9  
 Colorway: Madeira Classic 40  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 13  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 45.7 mm  
 Right: 45.7 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.69 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 349.62ft  
 Total bobbin: 135.32ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9		7,210	1281	Madeira Classic 40	
2.	8		3,391	1134	Madeira Classic 40	
3.	7		2,449	1249	Madeira Classic 40	
4.	6		950	1309	Madeira Classic 40	
5.	4		413	1064	Madeira Classic 40	
6.	5		357	1094	Madeira Classic 40	
7.	3		721	1146	Madeira Classic 40	
8.	2		2,449	1934	Madeira Classic	
9.	1		88	1103	Madeira Classic 40	

# Color Film

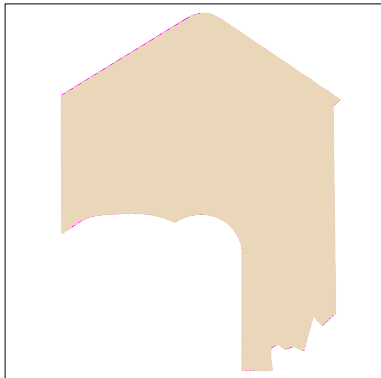
Wilcom TrueSizer



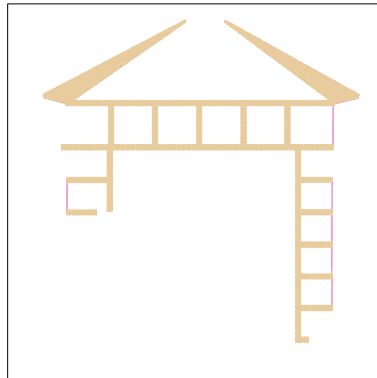
Design: **Locke Welding**

Title: **Locke Welding**

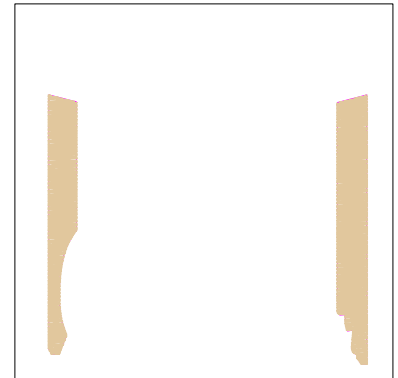
Stitches: 18,030  
Height: 3.81 in  
Width: 3.60 in  
Colors: 9  
Colorway: Madeira Classic 40  
Zoom: 0.49



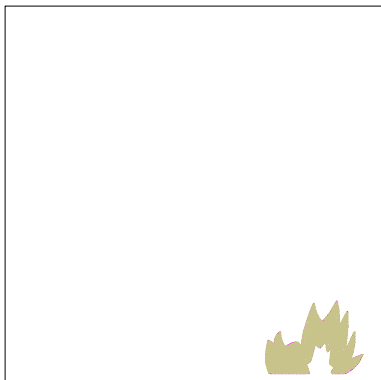
Stop #: 1  
Code: 1281  
Name:  
Chart: Madeira Classic 40  
Stitches: 7,210  
Thread used: 161.33ft



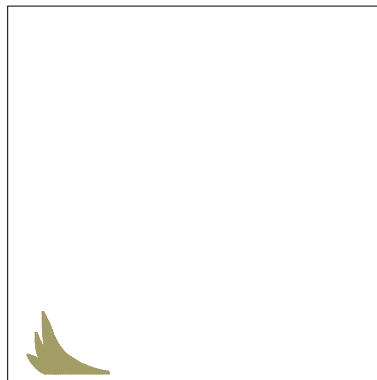
Stop #: 2  
Code: 1134  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,391  
Thread used: 45.62ft



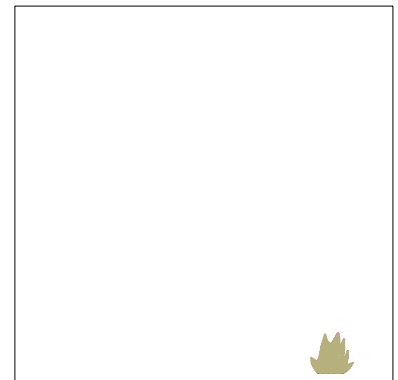
Stop #: 3  
Code: 1249  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,449  
Thread used: 44.37ft



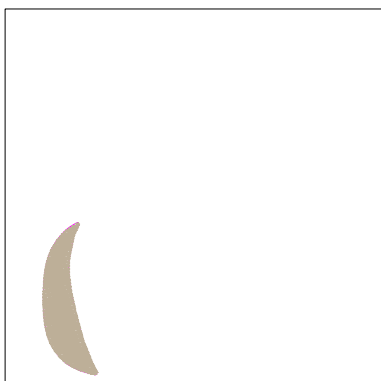
Stop #: 4  
Code: 1309  
Name:  
Chart: Madeira Classic 40  
Stitches: 950  
Thread used: 14.84ft



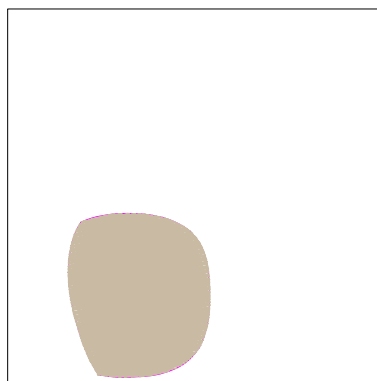
Stop #: 5  
Code: 1064  
Name:  
Chart: Madeira Classic 40  
Stitches: 413  
Thread used: 7.27ft



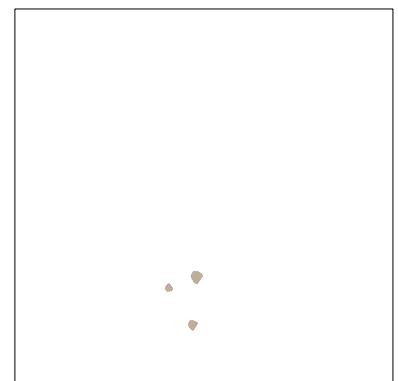
Stop #: 6  
Code: 1094  
Name:  
Chart: Madeira Classic 40  
Stitches: 357  
Thread used: 4.94ft



Stop #: 7  
Code: 1146  
Name:  
Chart: Madeira Classic 40  
Stitches: 721  
Thread used: 12.72ft



Stop #: 8  
Code: 1934  
Name:  
Chart: Madeira Classic  
Stitches: 2,449  
Thread used: 54.46ft



Stop #: 9  
Code: 1103  
Name:  
Chart: Madeira Classic 40  
Stitches: 88  
Thread used: 1.10ft