

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer

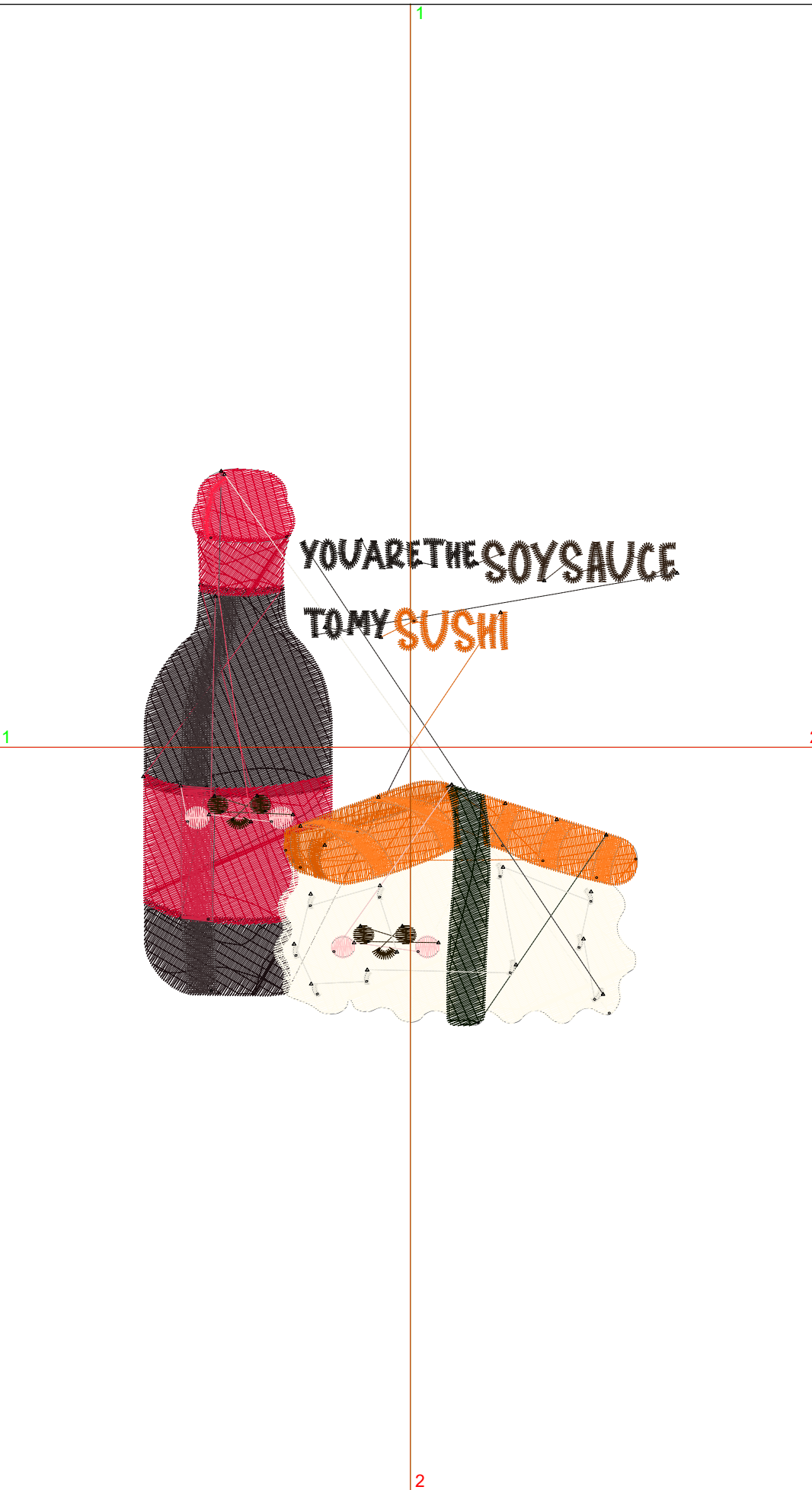


Design: **Sushi and Soy Sauce**

Title: **Sushi and Soy Sauce**

Stitches: 15,128  
 Height: 3.81 in  
 Width: 3.65 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 20  
 Stops: 21  
 Trims: 46  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 46.3 mm  
 Right: 46.3 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.88 in<sup>2</sup>  
 Max stitch: 9.5 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 273.43ft  
 Total bobbin: 99.12ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	2	Black	2,518	2		Wilcom
2.	3	Red	1,722	3		Wilcom
3.	4	Red	405	4		Wilcom
4.	14	Black	815	14		Wilcom
5.	12	Red	413	12		Wilcom
6.	8	Light Pink	88	8		Wilcom
7.	11	Black	129	11		Wilcom
8.	16	Red	106	16		Wilcom
9.	15	White	2,939	15		Wilcom
10.	9	Orange	1,161	9		Wilcom
11.	10	Orange	464	10		Wilcom
12.	7	Orange	113	7		Wilcom
13.	6	Orange	533	6		Wilcom
14.	1	Black	680	1		Wilcom
15.	8	Light Pink	94	8		Wilcom
16.	11	Black	129	11		Wilcom
17.	5	White	318	5		Wilcom
18.	13	Black	751	13	Black	Wilcom
19.	17	Black	901	17		Wilcom
20.	13	Black	345	13	Black	Wilcom
21.	21	Orange	502	21		Wilcom

# Color Film

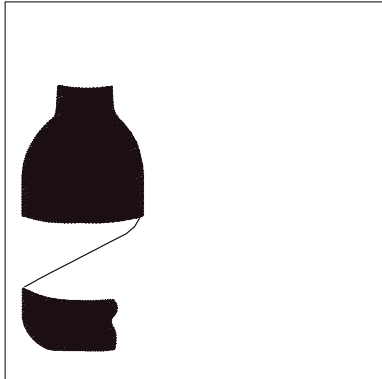
Wilcom TrueSizer



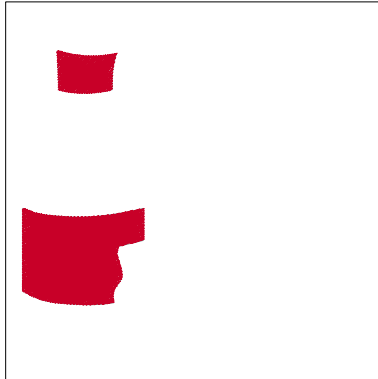
Design: **Sushi and Soy Sauce**

Title: **Sushi and Soy Sauce**

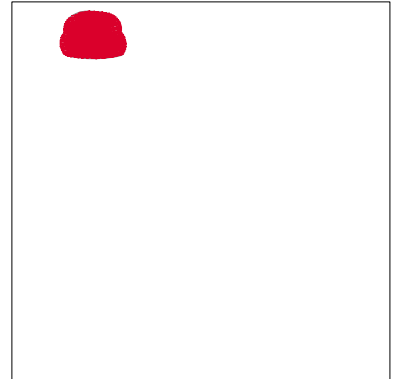
Stitches: 15,128  
Height: 3.81 in  
Width: 3.65 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 0.49



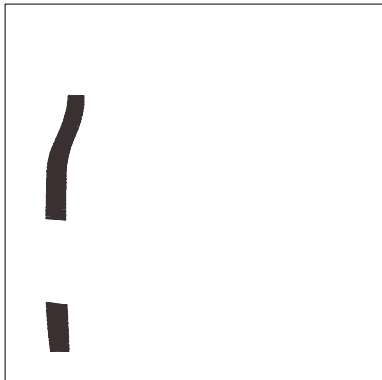
Stop #: 1  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 2,518  
Thread used: 51.95ft



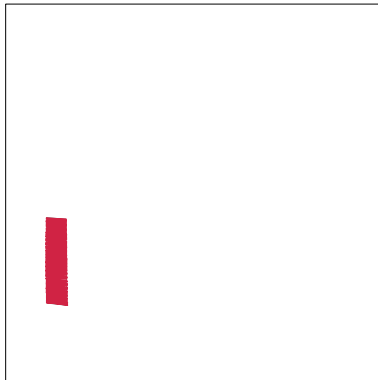
Stop #: 2  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 1,722  
Thread used: 34.49ft



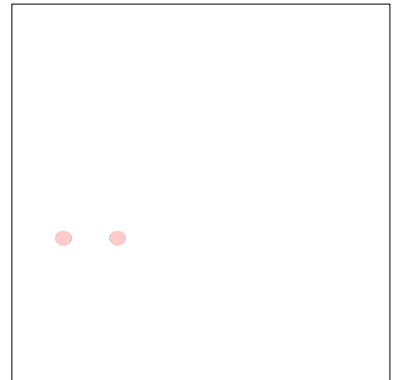
Stop #: 3  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 405  
Thread used: 7.91ft



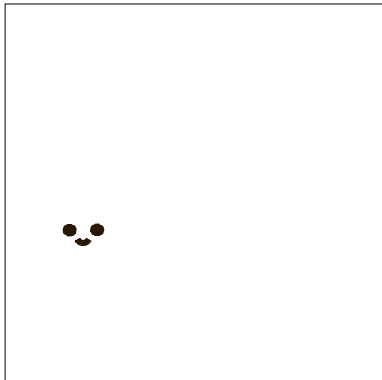
Stop #: 4  
Code: 14  
Name:  
Chart: Wilcom  
Stitches: 815  
Thread used: 13.07ft



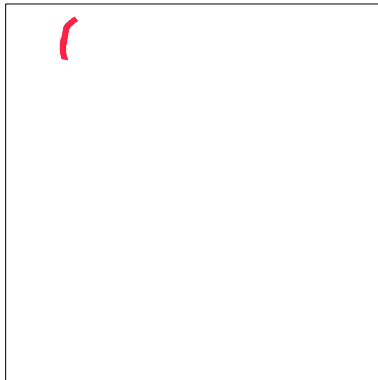
Stop #: 5  
Code: 12  
Name:  
Chart: Wilcom  
Stitches: 413  
Thread used: 6.87ft



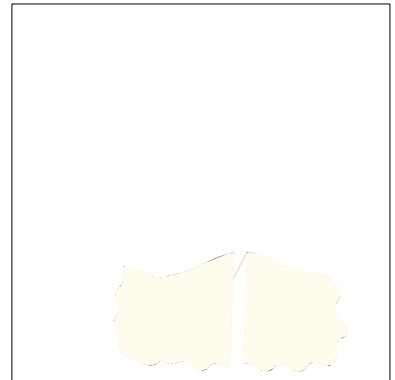
Stop #: 6  
Code: 8  
Name:  
Chart: Wilcom  
Stitches: 88  
Thread used: 1.43ft



Stop #: 7  
Code: 11  
Name:  
Chart: Wilcom  
Stitches: 129  
Thread used: 1.78ft



Stop #: 8  
Code: 16  
Name:  
Chart: Wilcom  
Stitches: 106  
Thread used: 1.33ft



Stop #: 9  
Code: 15  
Name:  
Chart: Wilcom  
Stitches: 2,939  
Thread used: 60.10ft

# Color Film

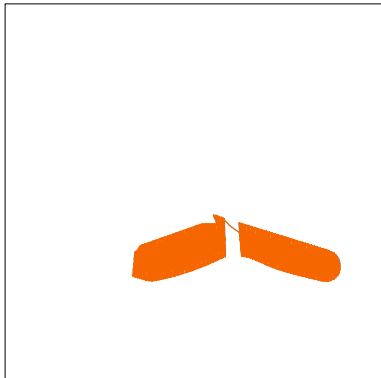
Wilcom TrueSizer



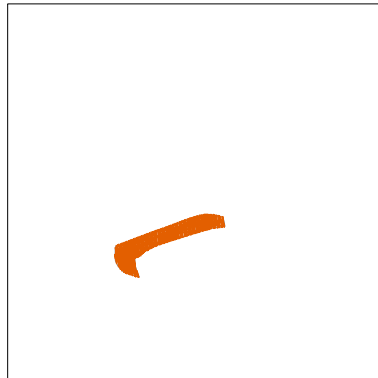
Design: **Sushi and Soy Sauce**

Title: **Sushi and Soy Sauce**

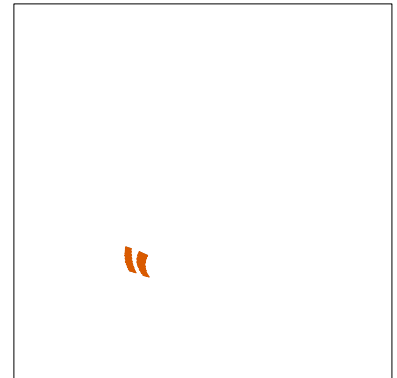
Stitches: 15,128  
Height: 3.81 in  
Width: 3.65 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 0.49



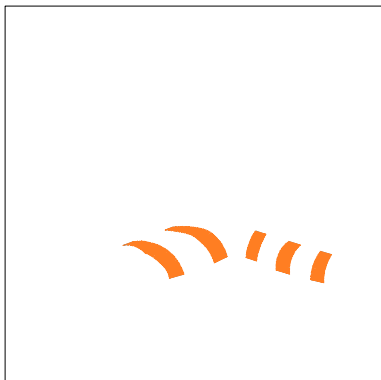
Stop #: 10  
Code: 9  
Name:  
Chart: Wilcom  
Stitches: 1,161  
Thread used: 21.63ft



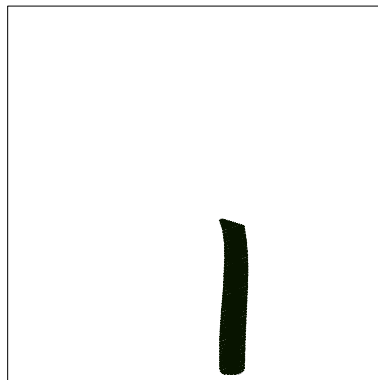
Stop #: 11  
Code: 10  
Name:  
Chart: Wilcom  
Stitches: 464  
Thread used: 7.48ft



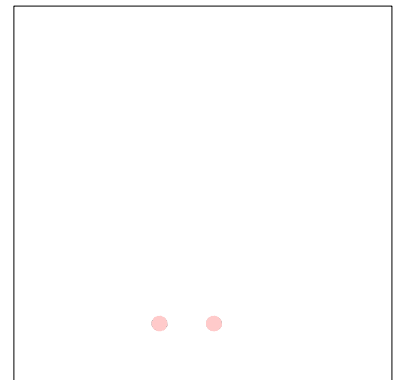
Stop #: 12  
Code: 7  
Name:  
Chart: Wilcom  
Stitches: 113  
Thread used: 1.64ft



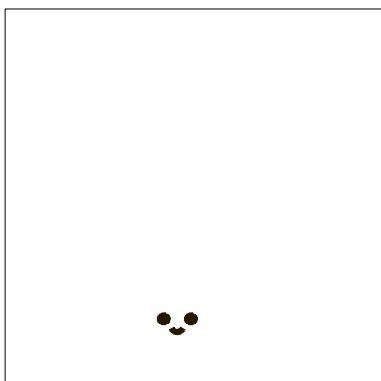
Stop #: 13  
Code: 6  
Name:  
Chart: Wilcom  
Stitches: 533  
Thread used: 9.88ft



Stop #: 14  
Code: 1  
Name:  
Chart: Wilcom  
Stitches: 680  
Thread used: 11.78ft



Stop #: 15  
Code: 8  
Name:  
Chart: Wilcom  
Stitches: 94  
Thread used: 1.51ft



Stop #: 16  
Code: 11  
Name:  
Chart: Wilcom  
Stitches: 129  
Thread used: 1.78ft



Stop #: 17  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 318  
Thread used: 3.37ft



Stop #: 18  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 751  
Thread used: 8.38ft

**Color Film**

Wilcom TrueSizer



Design: **Sushi and Soy Sauce**

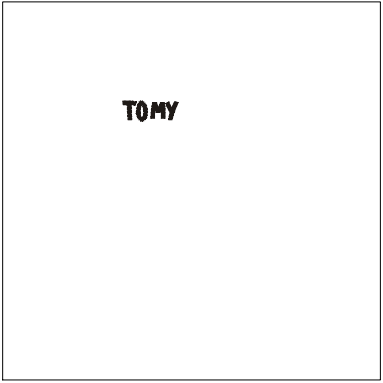
Title: **Sushi and Soy Sauce**

Stitches: 15,128  
Height: 3.81 in  
Width: 3.65 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 0.49



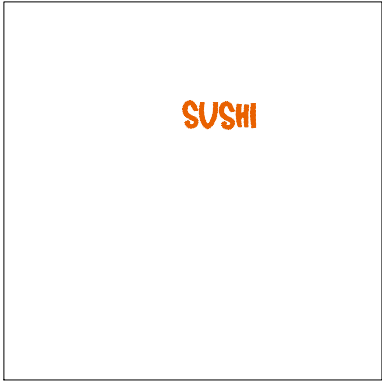
**SOYSAUCE**

Stop #: 19  
Code: 17  
Name:  
Chart: Wilcom  
Stitches: 901  
Thread used: 10.47ft



**TOMY**

Stop #: 20  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 345  
Thread used: 3.87ft



**SUSHI**

Stop #: 21  
Code: 21  
Name:  
Chart: Wilcom  
Stitches: 502  
Thread used: 5.81ft