

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Big Beer Mug**

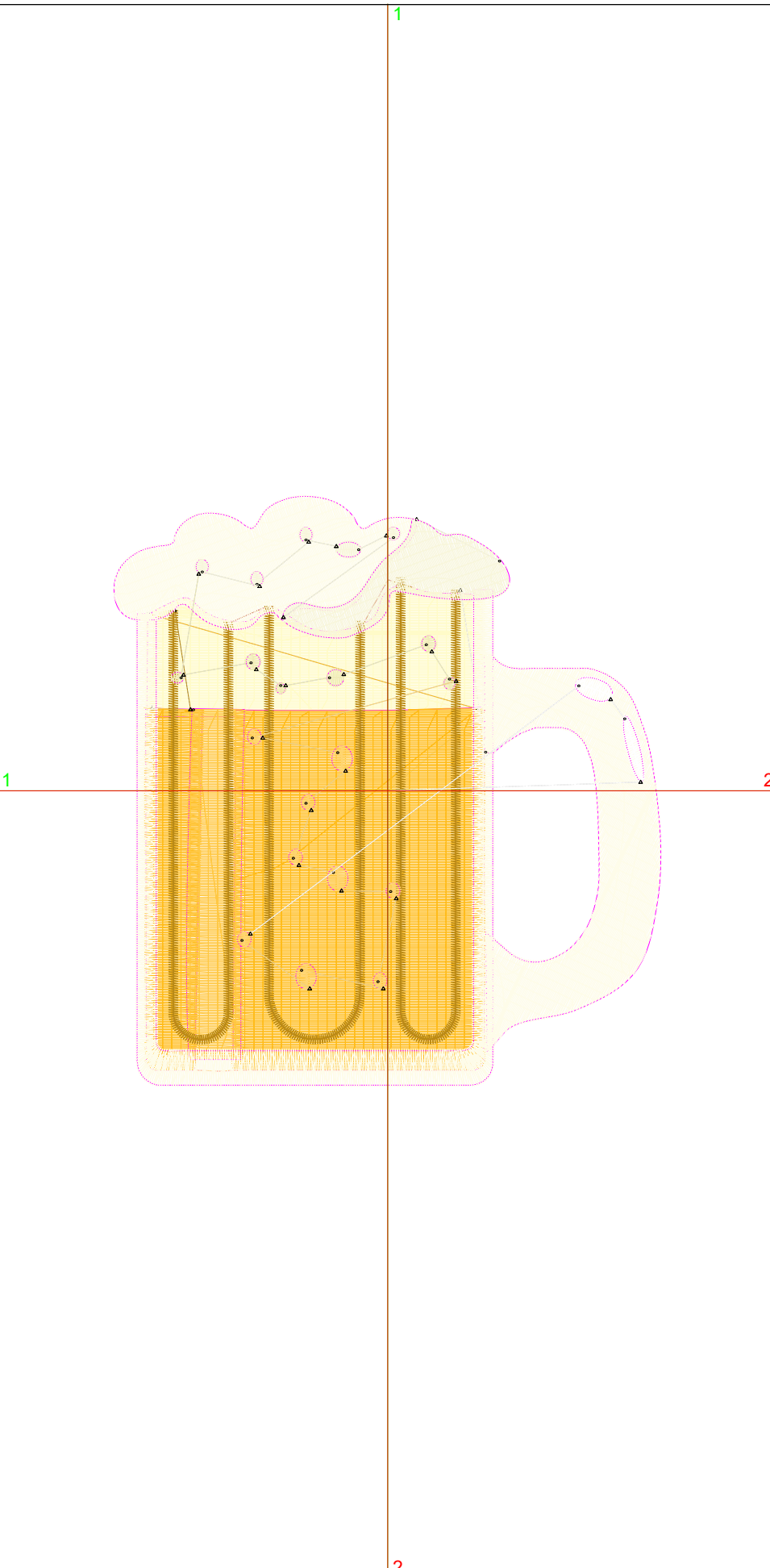
Title: **Big Beer Mug**

Stitches: 17,374  
 Height: 3.82 in  
 Width: 3.54 in  
 Colors: 9  
 Colorway: Madeira Classic 40  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 28  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 44.9 mm  
 Right: 44.9 mm  
 Up: 48.5 mm  
 Down: 48.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.50 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 342.98ft  
 Total bobbin: 133.94ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	6		1,814	1309	Madeira Classic 40	
2.	4		5,150	1064	Madeira Classic 40	
3.	5		1,143	1094	Madeira Classic 40	
4.	3		2,967	1146	Madeira Classic 40	
5.	13		4,835	1001	Madeira Classic 40	
6.	7		857	1249	Madeira Classic 40	
7.	8		159	1134	Madeira Classic 40	
8.	9		288	1281	Madeira Classic 40	
9.	25		159	5 Aqua	Default	



# Color Film

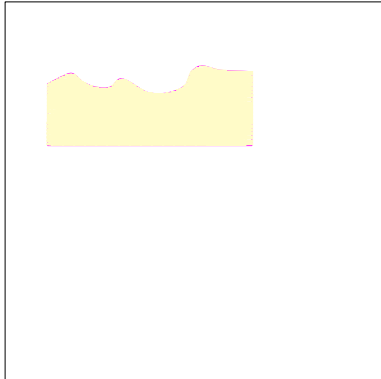
Wilcom TrueSizer



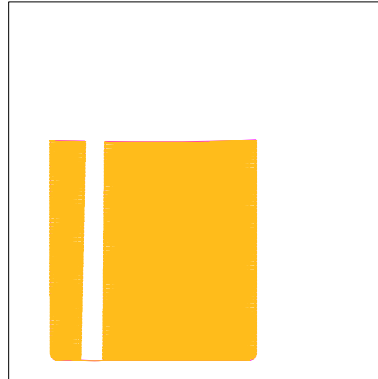
Design: **Big Beer Mug**

Title: **Big Beer Mug**

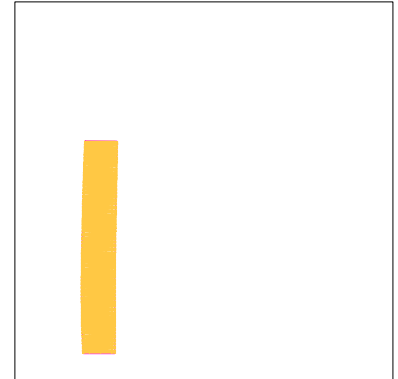
Stitches: 17,374  
Height: 3.82 in  
Width: 3.54 in  
Colors: 9  
Colorway: Madeira Classic 40  
Zoom: 0.49



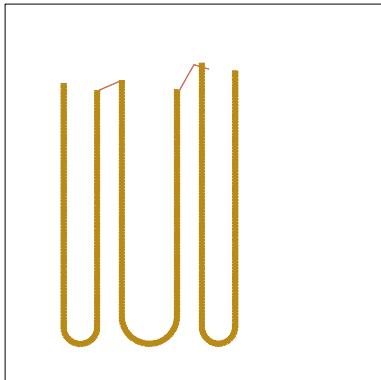
Stop #: 1  
Code: 1309  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,814  
Thread used: 39.39ft



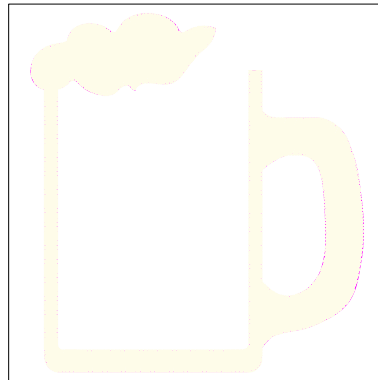
Stop #: 2  
Code: 1064  
Name:  
Chart: Madeira Classic 40  
Stitches: 5,150  
Thread used: 113.12ft



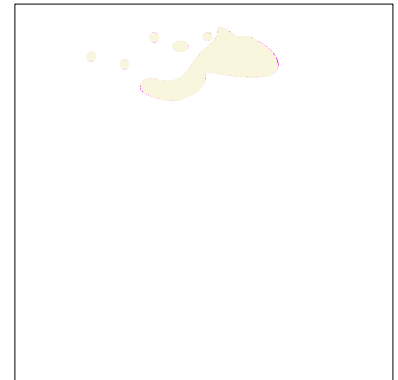
Stop #: 3  
Code: 1094  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,143  
Thread used: 21.85ft



Stop #: 4  
Code: 1146  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,967  
Thread used: 39.43ft



Stop #: 5  
Code: 1001  
Name:  
Chart: Madeira Classic 40  
Stitches: 4,835  
Thread used: 102.88ft



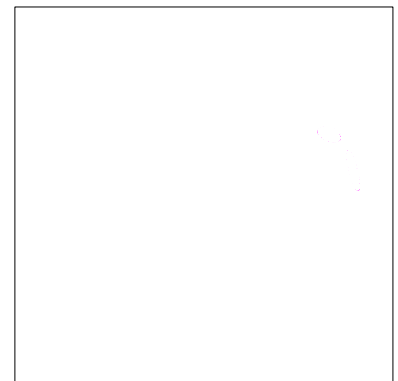
Stop #: 6  
Code: 1249  
Name:  
Chart: Madeira Classic 40  
Stitches: 857  
Thread used: 14.75ft



Stop #: 7  
Code: 1134  
Name:  
Chart: Madeira Classic 40  
Stitches: 159  
Thread used: 2.04ft



Stop #: 8  
Code: 1281  
Name:  
Chart: Madeira Classic 40  
Stitches: 288  
Thread used: 4.11ft



Stop #: 9  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 159  
Thread used: 2.44ft