

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

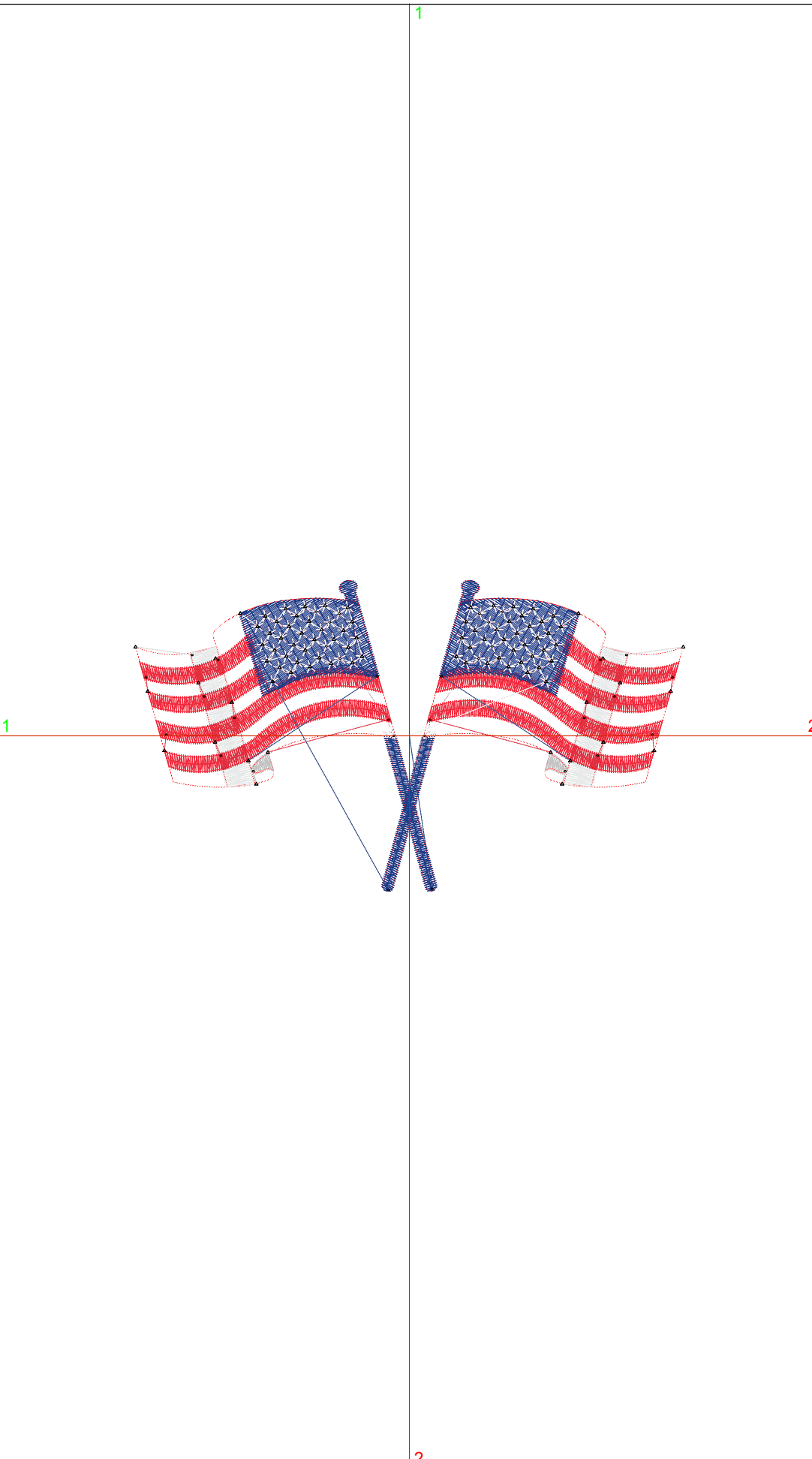
Wilcom TrueSizer



Design: **American Flags**

Title: **American Flags**

Stitches: 10,684
 Height: 2.16 in
 Width: 3.80 in
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1



Machine format: Tajima
 Color changes: 15
 Stops: 16
 Trims: 94
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away
 x 2
 Appliqués: 0
 Left: 48.3 mm
 Right: 48.3 mm
 Up: 27.4 mm
 Down: 27.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 8.20 in²
 Max stitch: 10.0 mm
 Min stitch: 0.2 mm
 Max jump: 6.7 mm
 Total thread: 178.53ft
 Total bobbin: 61.14ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	1	■	284	1		Wilcom
2.	6	□	1,611	15	White	Wilcom
3.	4	□	375	12		Wilcom
4.	5	■	56	14		Wilcom
5.	3	■	1,434	5		Wilcom
6.	2	■	282	2		Wilcom
7.	1	■	622	1		Wilcom
8.	6	□	683	15	White	Wilcom
9.	1	■	274	1		Wilcom
10.	6	□	1,603	15	White	Wilcom
11.	4	□	375	12		Wilcom
12.	5	■	56	14		Wilcom
13.	3	■	1,434	5		Wilcom
14.	2	■	282	2		Wilcom
15.	1	■	625	1		Wilcom
16.	6	□	686	15	White	Wilcom

Color Film

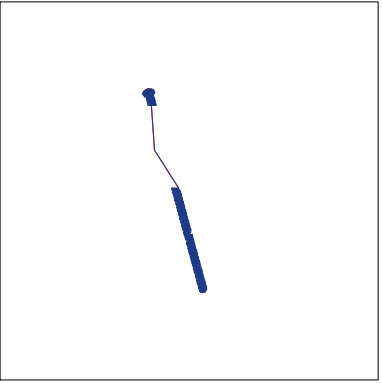
Wilcom TrueSizer



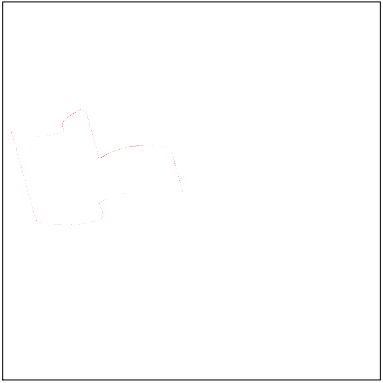
Design: **American Flags**

Title: **American Flags**

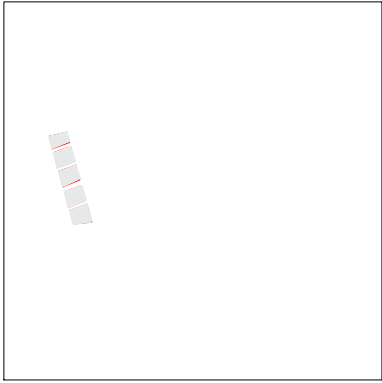
Stitches: 10,684
Height: 2.16 in
Width: 3.80 in
Colors: 6
Colorway: Colorway 1
Zoom: 0.49



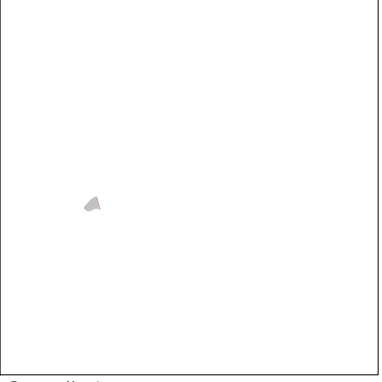
Stop #: 1
Code: 1
Name:
Chart: Wilcom
Stitches: 284
Thread used: 4.33ft



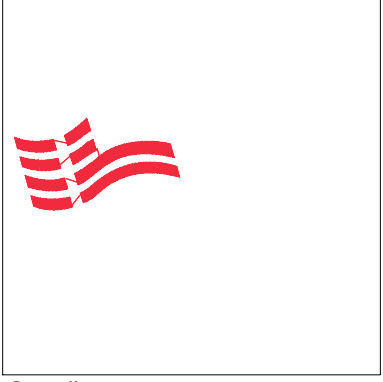
Stop #: 2
Code: 15
Name: White
Chart: Wilcom
Stitches: 1,611
Thread used: 32.07ft



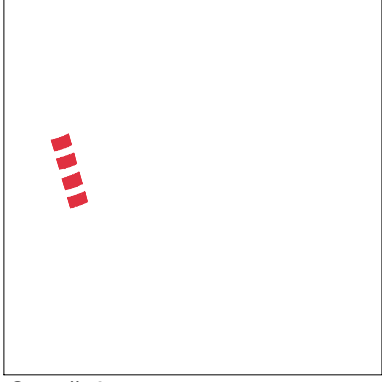
Stop #: 3
Code: 12
Name:
Chart: Wilcom
Stitches: 375
Thread used: 6.09ft



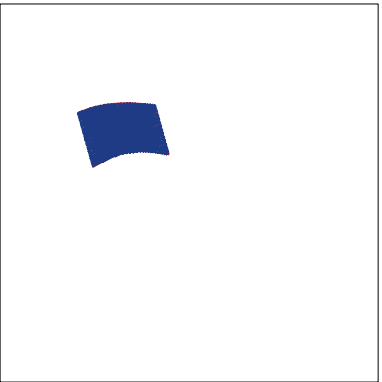
Stop #: 4
Code: 14
Name:
Chart: Wilcom
Stitches: 56
Thread used: 0.71ft



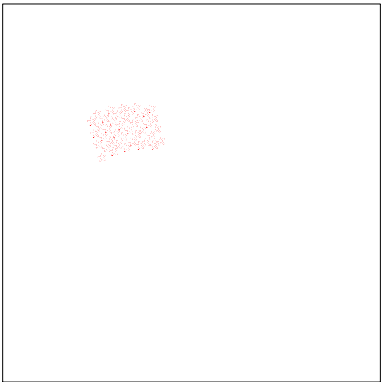
Stop #: 5
Code: 5
Name:
Chart: Wilcom
Stitches: 1,434
Thread used: 20.65ft



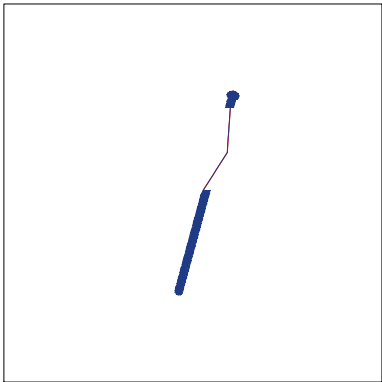
Stop #: 6
Code: 2
Name:
Chart: Wilcom
Stitches: 282
Thread used: 3.82ft



Stop #: 7
Code: 1
Name:
Chart: Wilcom
Stitches: 622
Thread used: 12.28ft



Stop #: 8
Code: 15
Name: White
Chart: Wilcom
Stitches: 683
Thread used: 6.85ft



Stop #: 9
Code: 1
Name:
Chart: Wilcom
Stitches: 274
Thread used: 4.25ft

Color Film

Wilcom TrueSizer



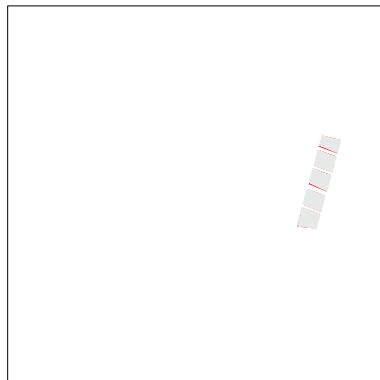
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Stitches: 10,684
Height: 2.16 in
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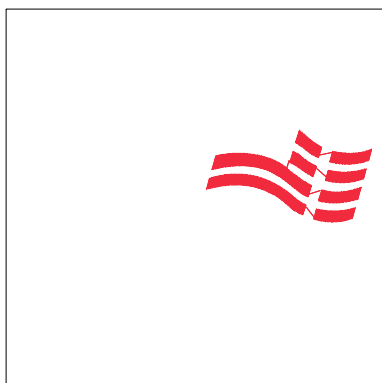
Stop #: 10
Code: 15
Name: White
Chart: Wilcom
Stitches: 1,603
Thread used: 31.90ft



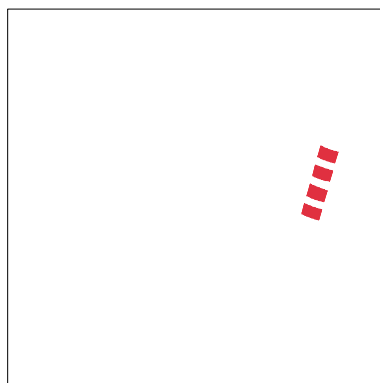
Stop #: 11
Code: 12
Name:
Chart: Wilcom
Stitches: 375
Thread used: 6.09ft



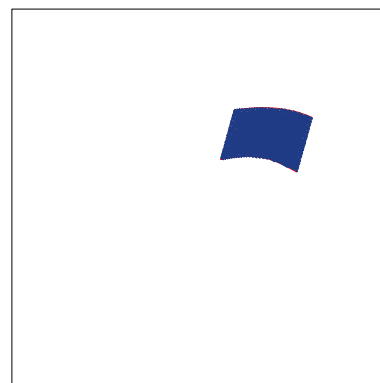
Stop #: 12
Code: 14
Name:
Chart: Wilcom
Stitches: 56
Thread used: 0.71ft



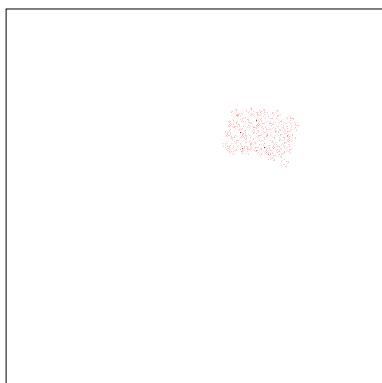
Stop #: 13
Code: 5
Name:
Chart: Wilcom
Stitches: 1,434
Thread used: 20.65ft



Stop #: 14
Code: 2
Name:
Chart: Wilcom
Stitches: 282
Thread used: 3.82ft



Stop #: 15
Code: 1
Name:
Chart: Wilcom
Stitches: 625
Thread used: 12.18ft



Stop #: 16
Code: 15
Name: White
Chart: Wilcom
Stitches: 686
Thread used: 6.87ft