

*Michaels*<sup>®</sup>

**Embroidery Design  
Sewing Information**

# Production Worksheet

Wilcom TrueSizer



Design: **Bear Tanning**

Title: **Bear Tanning**

Stitches: 13,064  
 Height: 3.20 in  
 Width: 3.82 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 23  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x  
 2  
 Appliqués: 0  
 Left: 48.5 mm  
 Right: 48.5 mm  
 Up: 40.6 mm  
 Down: 40.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.21 in<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 239.43ft  
 Total bobbin: 88.36ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	6		2,101	6	Wilcom	
2.	9		1,253	9	Wilcom	
3.	10		1,150	10	Wilcom	
4.	2		402	2	Wilcom	
5.	1		1,095	1	Wilcom	
6.	8		348	8	Wilcom	
7.	5		352	5	Wilcom	
8.	8		45	8	Wilcom	
9.	5		3,442	5	Wilcom	
10.	8		187	8	Wilcom	
11.	4		190	4	Wilcom	
12.	3		779	3	Wilcom	
13.	7		796	7	Wilcom	
14.	11		922	49	Wilcom	

# Color Film

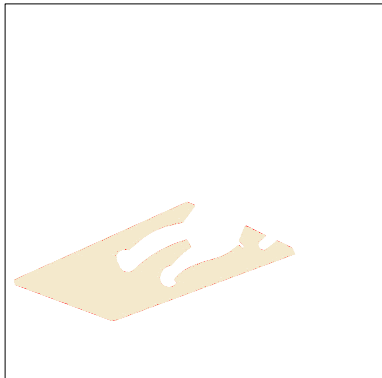
Wilcom TrueSizer



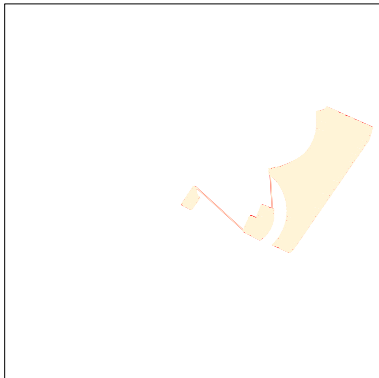
Design: **Bear Tanning**

Title: **Bear Tanning**

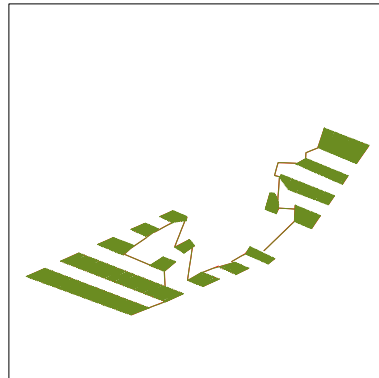
Stitches: 13,064  
Height: 3.20 in  
Width: 3.82 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.49



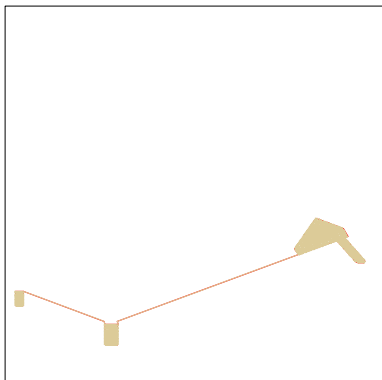
Stop #: 1  
Code: 6  
Name:  
Chart: Wilcom  
Stitches: 2,101  
Thread used: 39.04ft



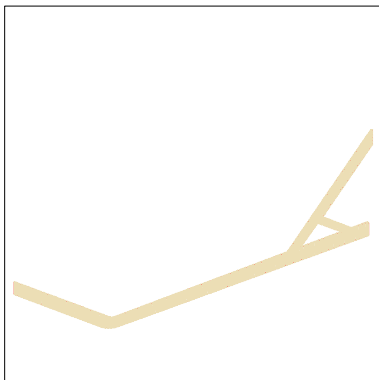
Stop #: 2  
Code: 9  
Name:  
Chart: Wilcom  
Stitches: 1,253  
Thread used: 23.12ft



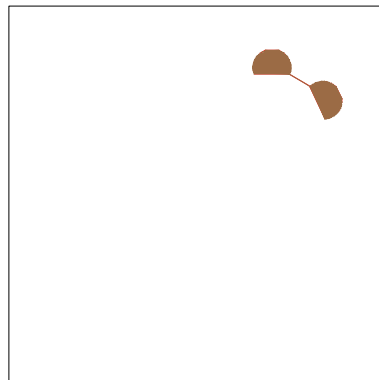
Stop #: 3  
Code: 10  
Name:  
Chart: Wilcom  
Stitches: 1,150  
Thread used: 25.04ft



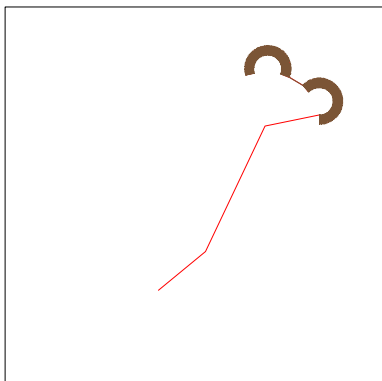
Stop #: 4  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 402  
Thread used: 6.72ft



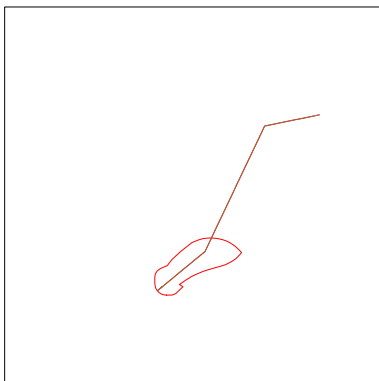
Stop #: 5  
Code: 1  
Name:  
Chart: Wilcom  
Stitches: 1,095  
Thread used: 21.10ft



Stop #: 6  
Code: 8  
Name:  
Chart: Wilcom  
Stitches: 348  
Thread used: 6.81ft



Stop #: 7  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 352  
Thread used: 6.05ft



Stop #: 8  
Code: 8  
Name:  
Chart: Wilcom  
Stitches: 45  
Thread used: 0.61ft



Stop #: 9  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 3,442  
Thread used: 65.10ft

# Color Film

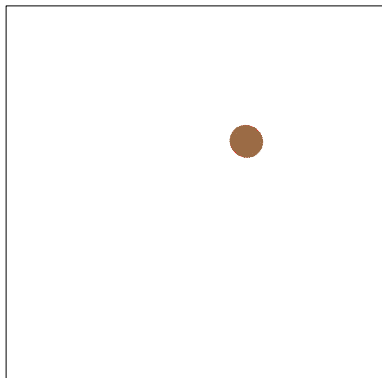
Wilcom TrueSizer



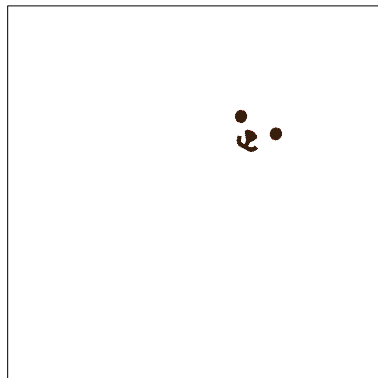
Design: **Bear Tanning**

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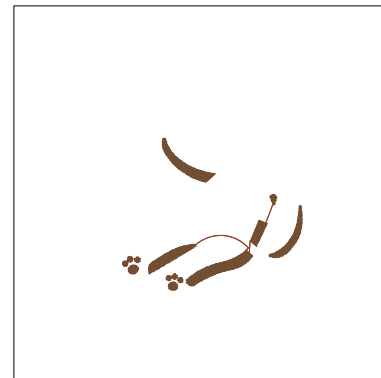
Stitches: 13,064  
Height: 3.20 in  
Width: 3.82 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.49



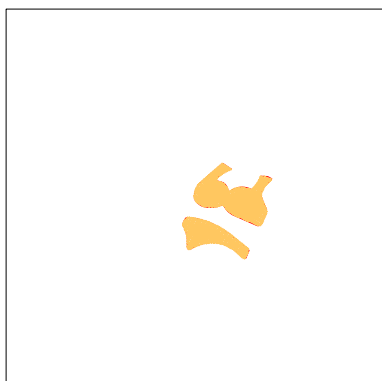
Stop #: 10  
Code: 8  
Name:  
Chart: Wilcom  
Stitches: 187  
Thread used: 3.41ft



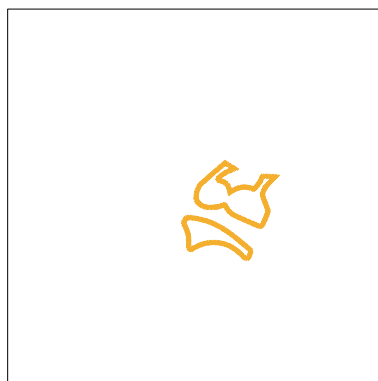
Stop #: 11  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 190  
Thread used: 2.43ft



Stop #: 12  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 779  
Thread used: 11.42ft



Stop #: 13  
Code: 7  
Name:  
Chart: Wilcom  
Stitches: 796  
Thread used: 12.95ft



Stop #: 14  
Code: 49  
Name:  
Chart: Wilcom  
Stitches: 922  
Thread used: 11.04ft