

*Michaels*<sup>®</sup>

**Embroidery Design  
Sewing Information**

# Production Worksheet

Wilcom TrueSizer



Design: **Healthy Drink**

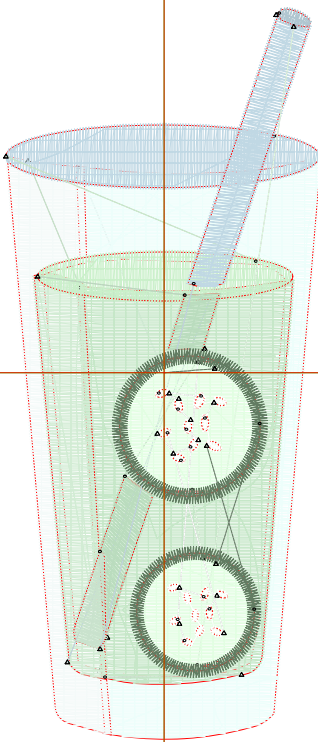
Title: **Healthy Drink**

Stitches: 9,997  
 Height: 3.80 in  
 Width: 1.65 in  
 Colors: 12  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 27  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 21.0 mm  
 Right: 21.0 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 6.28 in<sup>2</sup>  
 Max stitch: 11.3 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total thread: 181.51ft  
 Total bobbin: 66.16ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	5		1,829	5	Red	Wilcom
2.	23		1,095	23	Light BlueGreen	Wilcom
3.	4		2,055	4	Yellow	Wilcom
4.	8		866	8	Purple	Wilcom
5.	1		707	1	Blue	Wilcom
6.	3		487	3	Green	Wilcom
7.	9		233	9	Orange	Wilcom
8.	22		104	22	Ice Blue	Wilcom
9.	1		335	1	Blue	Wilcom
10.	14		42	14	Grey	Wilcom
11.	30		966	30	Ghost Green	Wilcom
12.	15		429	15	White	Wilcom
13.	26		847	26	Light Green	Wilcom



# Color Film

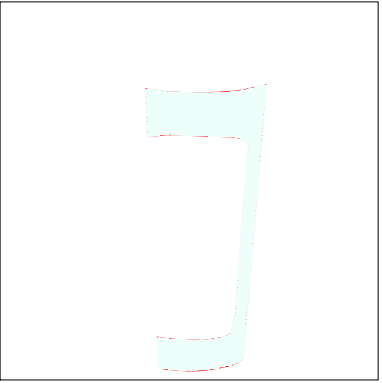
Wilcom TrueSizer



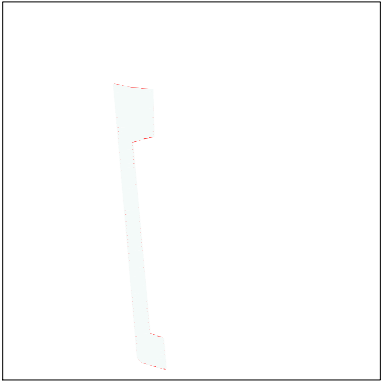
Design: **Healthy Drink**

Title: **Healthy Drink**

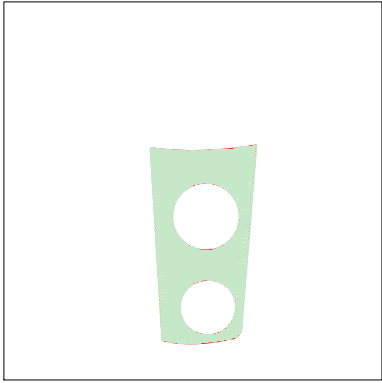
Stitches: 9,997  
Height: 3.80 in  
Width: 1.65 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.49



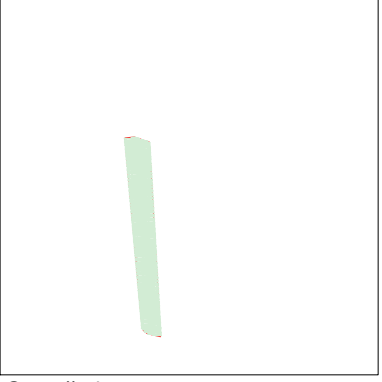
Stop #: 1  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 1,829  
Thread used: 34.01ft



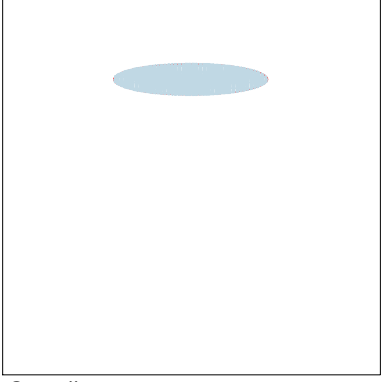
Stop #: 2  
Code: 23  
Name: Light BlueGreen  
Chart: Wilcom  
Stitches: 1,095  
Thread used: 18.55ft



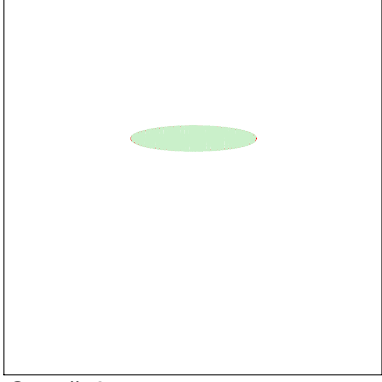
Stop #: 3  
Code: 4  
Name: Yellow  
Chart: Wilcom  
Stitches: 2,055  
Thread used: 38.41ft



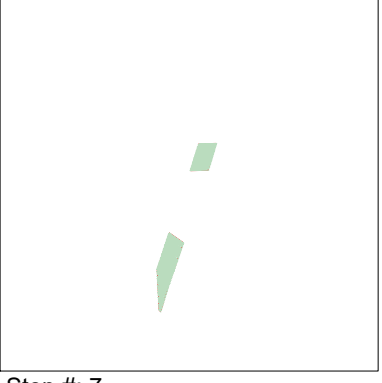
Stop #: 4  
Code: 8  
Name: Purple  
Chart: Wilcom  
Stitches: 866  
Thread used: 14.89ft



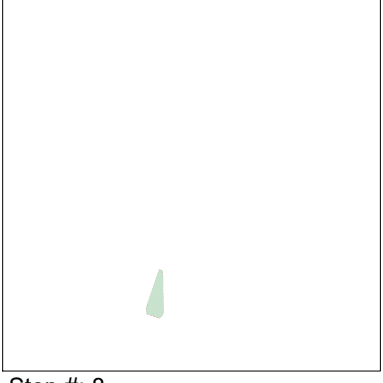
Stop #: 5  
Code: 1  
Name: Blue  
Chart: Wilcom  
Stitches: 707  
Thread used: 12.44ft



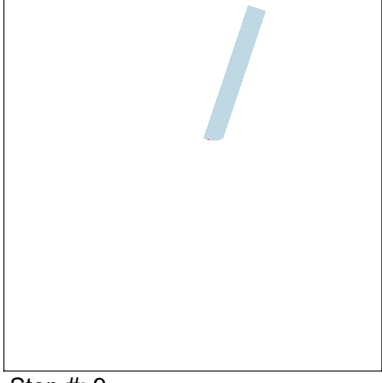
Stop #: 6  
Code: 3  
Name: Green  
Chart: Wilcom  
Stitches: 487  
Thread used: 8.17ft



Stop #: 7  
Code: 9  
Name: Orange  
Chart: Wilcom  
Stitches: 233  
Thread used: 5.05ft



Stop #: 8  
Code: 22  
Name: Ice Blue  
Chart: Wilcom  
Stitches: 104  
Thread used: 1.96ft



Stop #: 9  
Code: 1  
Name: Blue  
Chart: Wilcom  
Stitches: 335  
Thread used: 7.82ft

**Color Film**

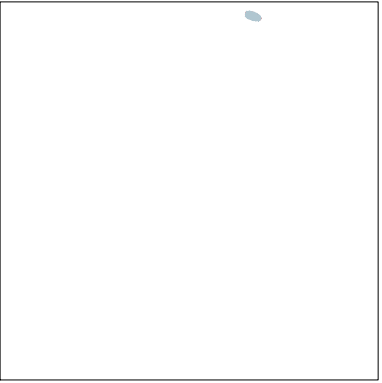
Wilcom TrueSizer



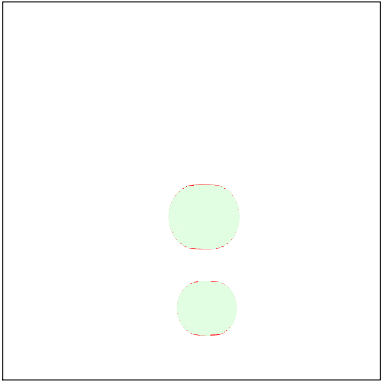
Design: **Healthy Drink**

Title: **Healthy Drink**

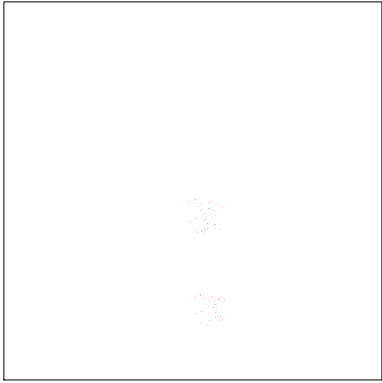
Stitches: 9,997  
Height: 3.80 in  
Width: 1.65 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.49



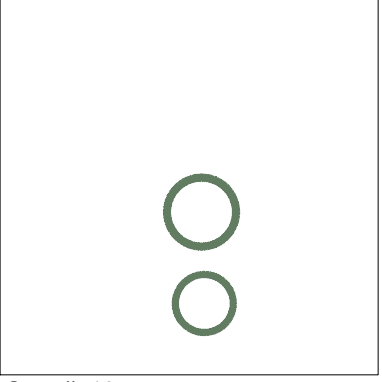
Stop #: 10  
Code: 14  
Name: Grey  
Chart: Wilcom  
Stitches: 42  
Thread used: 0.58ft



Stop #: 11  
Code: 30  
Name: Ghost Green  
Chart: Wilcom  
Stitches: 966  
Thread used: 18.97ft



Stop #: 12  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 429  
Thread used: 4.19ft



Stop #: 13  
Code: 26  
Name: Light Green  
Chart: Wilcom  
Stitches: 847  
Thread used: 12.19ft