

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Military Helmet**

Title: **Military Helmet**

Stitches: 14,409
 Height: 2.67 in
 Width: 3.81 in
 Colors: 10
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 12
 Stops: 13
 Trims: 30
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 48.4 mm
 Right: 48.4 mm
 Up: 33.9 mm
 Down: 33.9 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 10.17 in²
 Max stitch: 11.0 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 277.95ft
 Total bobbin: 106.16ft



Stop Sequence:

| # | # | Color | St. | Code | Name | Chart |
|-----|----|-------|-------|------|-----------|--------|
| 1. | 18 | █ | 3,892 | 18 | Navy Blue | Wilcom |
| 2. | 13 | █ | 1,884 | 13 | | Wilcom |
| 3. | 27 | █ | 682 | 27 | | Wilcom |
| 4. | 26 | █ | 2,186 | 26 | Li | Wilcom |
| 5. | 28 | █ | 1,764 | 28 | Sea Green | Wilcom |
| 6. | 27 | █ | 178 | 27 | | Wilcom |
| 7. | 13 | █ | 1,351 | 13 | | Wilcom |
| 8. | 14 | █ | 480 | 14 | | Wilcom |
| 9. | 15 | █ | 595 | 15 | White | Wilcom |
| 10. | 5 | █ | 500 | 5 | Red | Wilcom |
| 11. | 1 | █ | 355 | 1 | | Wilcom |
| 12. | 2 | █ | 295 | 2 | | Wilcom |
| 13. | 15 | █ | 245 | 15 | White | Wilcom |

Color Film

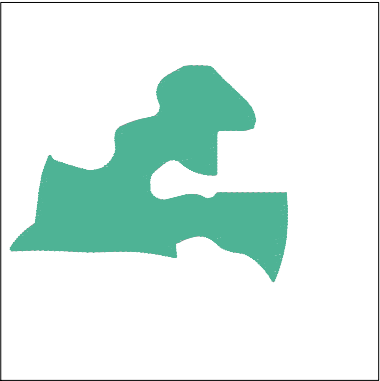
Wilcom TrueSizer



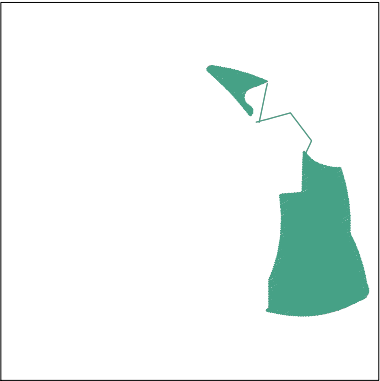
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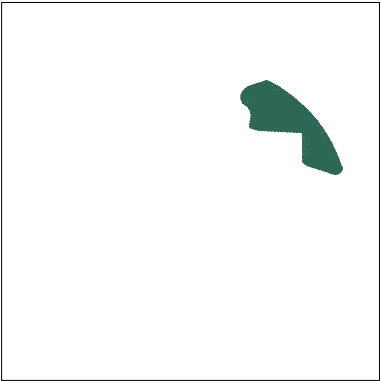
Stitches: 14,409
 Height: 2.67 in
 Width: 3.81 in
 Colors: 10
 Colorway: Colorway 1
 Zoom: 0.49



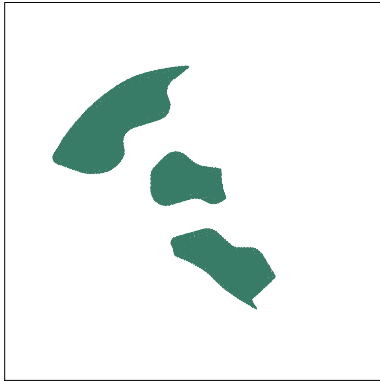
Stop #: 1
 Code: 18
 Name: Navy Blue
 Chart: Wilcom
 Stitches: 3,892
 Thread used: 81.60ft



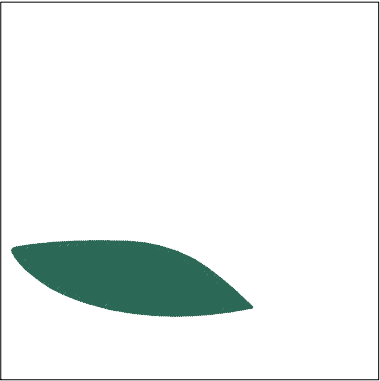
Stop #: 2
 Code: 13
 Name:
 Chart: Wilcom
 Stitches: 1,884
 Thread used: 36.92ft



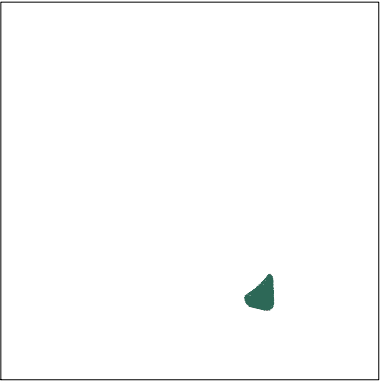
Stop #: 3
 Code: 27
 Name:
 Chart: Wilcom
 Stitches: 682
 Thread used: 12.58ft



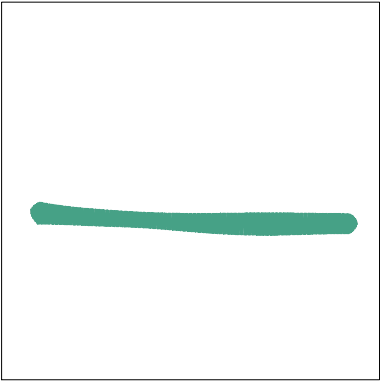
Stop #: 4
 Code: 26
 Name: Li
 Chart: Wilcom
 Stitches: 2,186
 Thread used: 41.30ft



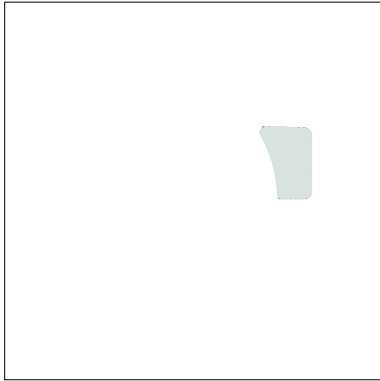
Stop #: 5
 Code: 28
 Name: Sea Green
 Chart: Wilcom
 Stitches: 1,764
 Thread used: 35.92ft



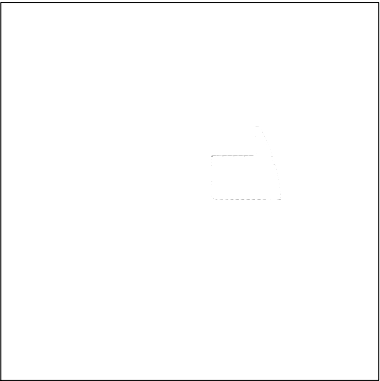
Stop #: 6
 Code: 27
 Name:
 Chart: Wilcom
 Stitches: 178
 Thread used: 2.66ft



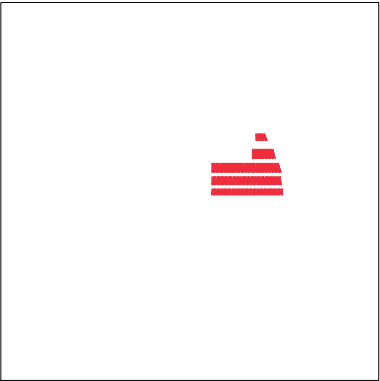
Stop #: 7
 Code: 13
 Name:
 Chart: Wilcom
 Stitches: 1,351
 Thread used: 22.22ft



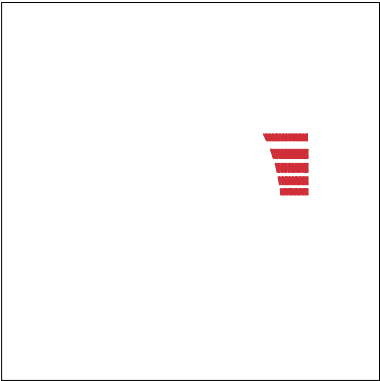
Stop #: 8
 Code: 14
 Name:
 Chart: Wilcom
 Stitches: 480
 Thread used: 8.99ft



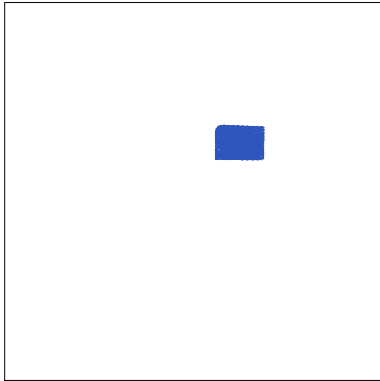
Stop #: 9
 Code: 15
 Name: White
 Chart: Wilcom
 Stitches: 595
 Thread used: 10.83ft



Stop #: 10
 Code: 5
 Name: Red
 Chart: Wilcom
 Stitches: 500
 Thread used: 7.49ft



Stop #: 11
 Code: 1
 Name:
 Chart: Wilcom
 Stitches: 355
 Thread used: 5.24ft



Stop #: 12
 Code: 2
 Name:
 Chart: Wilcom
 Stitches: 295
 Thread used: 5.45ft

Color Film

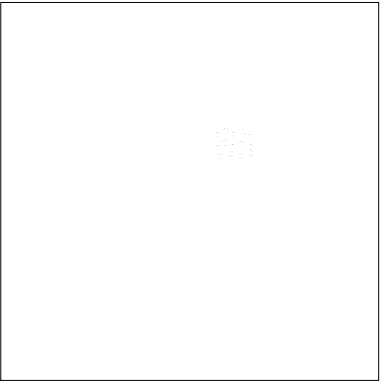
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Colors: 10
Colorway: Colorway 1
Zoom: 0.49



Stop #: 13
Code: 15
Name: White
Chart: Wilcom
Stitches: 245
Thread used: 2.46ft