

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

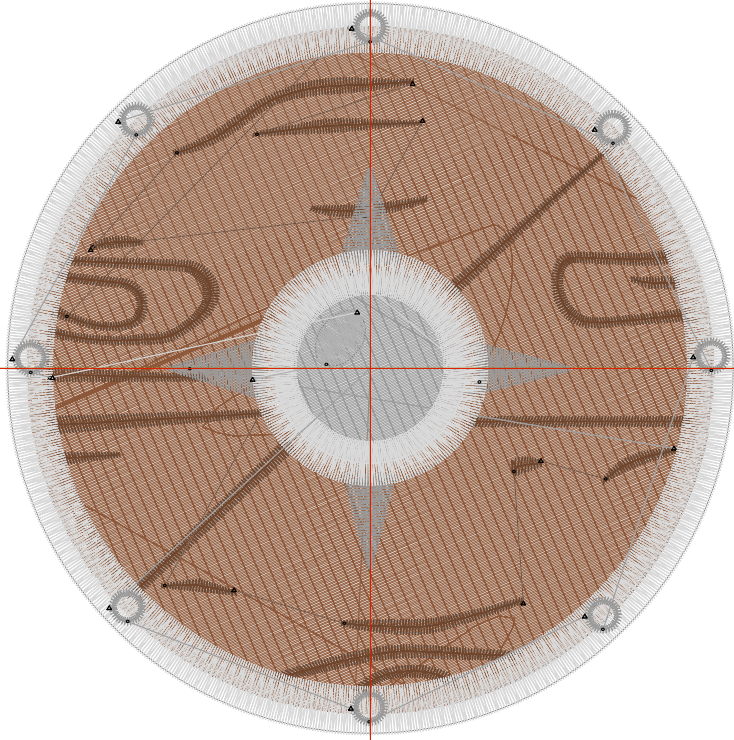
Wilcom TrueSizer



Design: **Viking Shield**

Title: **Viking Shield**

Stitches: 22,837  
 Height: 3.82 in  
 Width: 3.80 in  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 21  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x  
 2  
 Appliqués: 0  
 Left: 48.2 mm  
 Right: 48.2 mm  
 Up: 48.5 mm  
 Down: 48.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.51 in<sup>2</sup>  
 Max stitch: 9.7 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 434.13ft  
 Total bobbin: 167.10ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	14	■	10,112	14	Wilcom	
2.	7	■	2,939	7	Wilcom	
3.	2	■	1,739	2	Wilcom	
4.	1	■	1,679	1	Wilcom	
5.	3	■	88	3	Wilcom	
6.	1	■	5,444	1	Wilcom	
7.	2	■	834	2	Wilcom	

**Color Film**

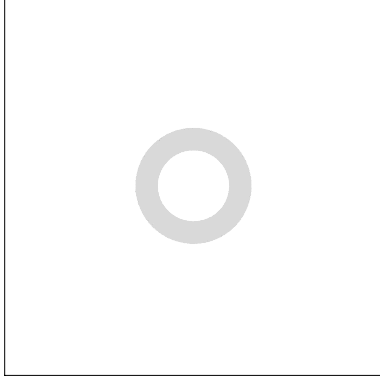
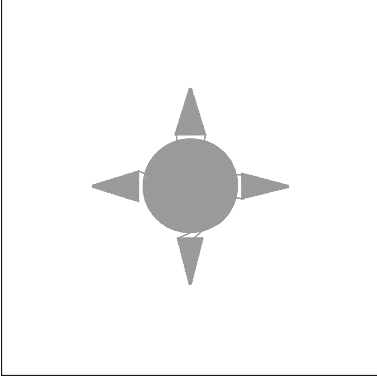
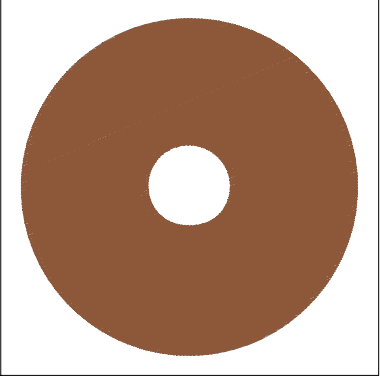
Wilcom TrueSizer



Design: **Viking Shield**

Title: **Viking Shield**

Stitches: 22,837  
Height: 3.82 in  
Width: 3.80 in  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.49

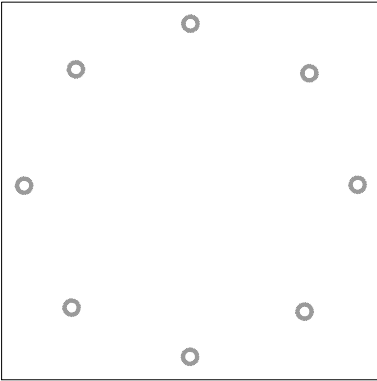
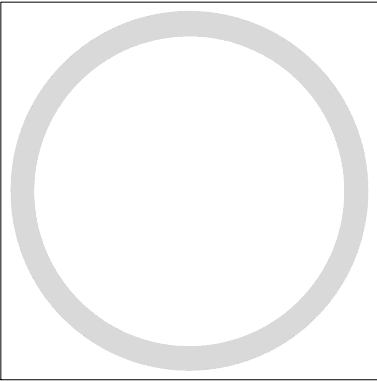
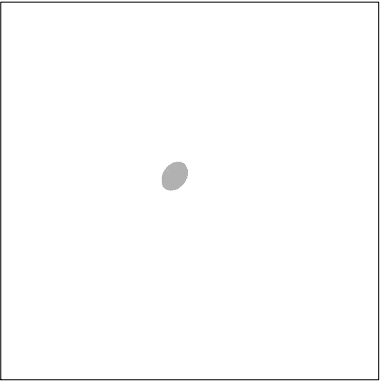


Stop #: 1  
Code: 14  
Name:  
Chart: Wilcom  
Stitches: 10,112  
Thread used: 230.55ft

Stop #: 2  
Code: 7  
Name:  
Chart: Wilcom  
Stitches: 2,939  
Thread used: 38.75ft

Stop #: 3  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 1,739  
Thread used: 31.80ft

Stop #: 4  
Code: 1  
Name:  
Chart: Wilcom  
Stitches: 1,679  
Thread used: 27.77ft



Stop #: 5  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 88  
Thread used: 1.95ft

Stop #: 6  
Code: 1  
Name:  
Chart: Wilcom  
Stitches: 5,444  
Thread used: 91.91ft

Stop #: 7  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 834  
Thread used: 9.09ft