

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Viking Boat**

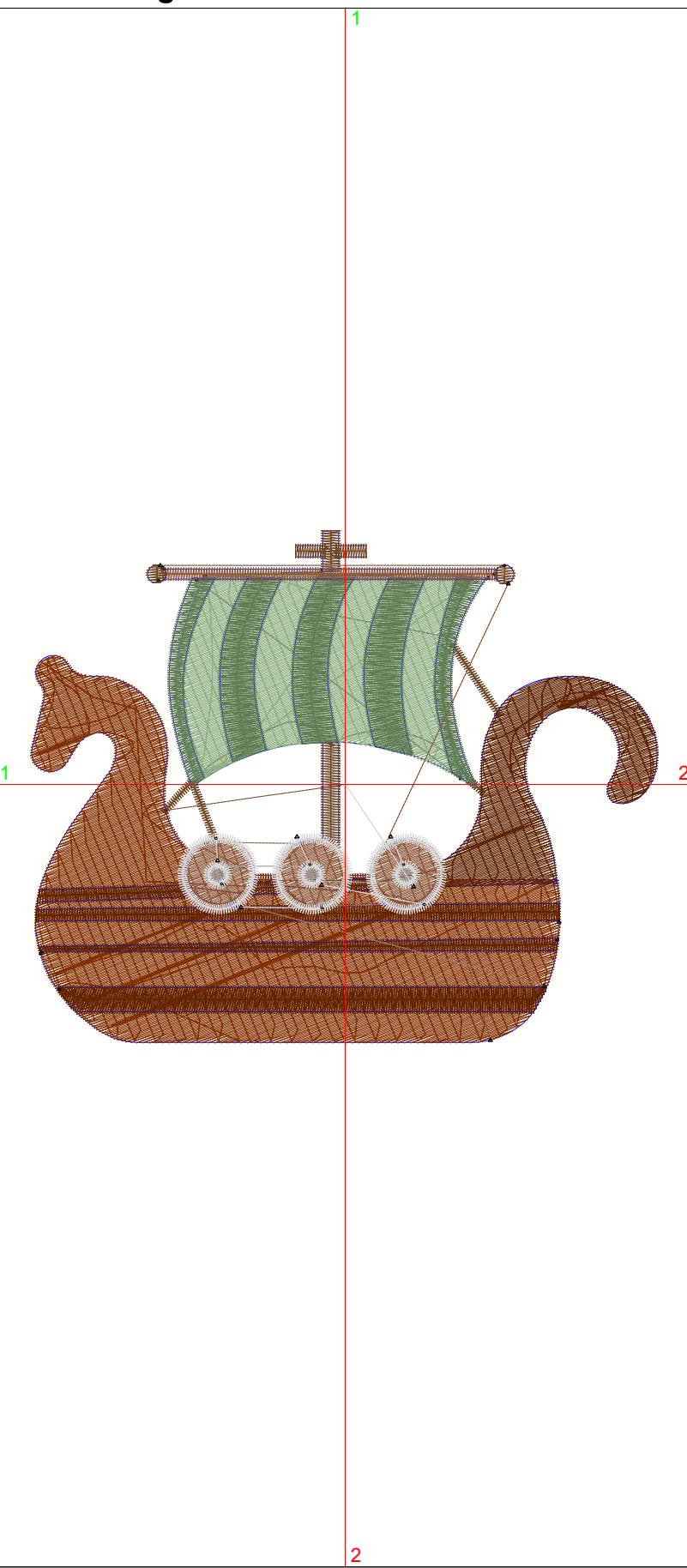
Title: **Viking Boat**

Stitches: 13,539
Height: 3.11 in
Width: 3.81 in
Colors: 8
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Appliqués: 0
Left: 48.6 mm
Right: 48.3 mm
Up: 39.1 mm
Down: 39.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.87 in²
Max stitch: 6.9 mm
Min stitch: 0.2 mm
Max jump: 7.0 mm
Total thread: 268.13ft
Total bobbin: 104.30ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	506	Dark Brown	PMS 181	Madeira Classic 1174
2.	25	■	2,113	Mahandi Green	PMS 370	Madeira Classic 1170
3.	22	■	1,335	Mahndi Green	PMS 3435	Madeira Classic 1370
4.	14	■	331	Brown	PMS 4635	Madeira Classic 1258
5.	16	■	60	Dark Brown	PMS 181	Madeira Classic 1174
6.	36	■	4,462	Dark Red	PMS 188	Madeira Classic 2425
7.	12	■	2,992	Black		Madeira Classic 1000
8.	14	■	685	Brown	PMS 4635	Madeira Classic 1258
9.	33	■	85	Gray	PMS 430	Madeira Classic 1118
10.	34	■	968	Light Gray	PMS 429	Madeira Classic 1011



Color Film

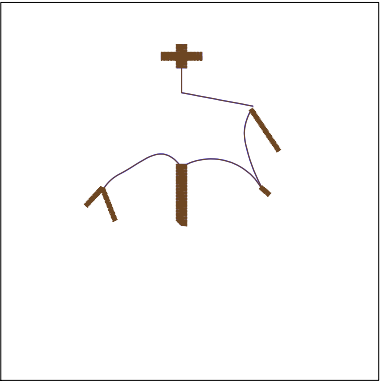
Wilcom TrueSizer



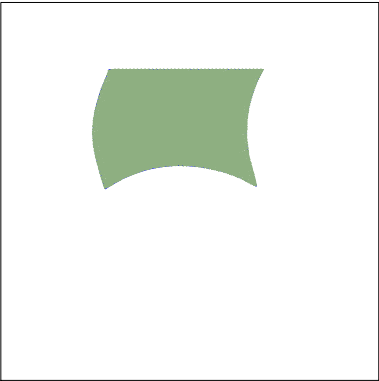
Design: **Viking Boat**

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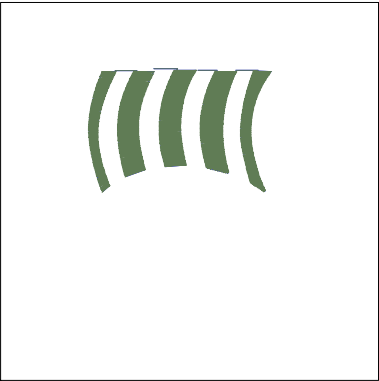
Stitches:	13,539
Height:	3.11 in
Width:	3.81 in
Colors:	8
Colorway:	Colorway 1
Zoom:	0.49



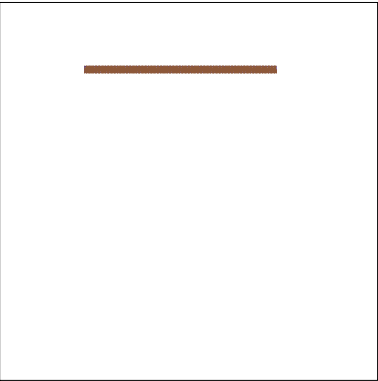
Stop #: 1
 Code: Dark Brown
 Name: PMS 181
 Chart: Madeira Classic 1174
 Stitches: 506
 Thread used: 7.29ft



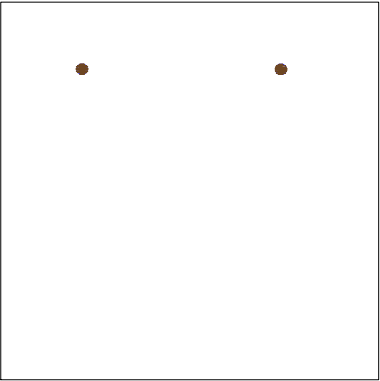
Stop #: 2
 Code: Mahandi Green
 Name: PMS 370
 Chart: Madeira Classic 1170
 Stitches: 2,113
 Thread used: 45.53ft



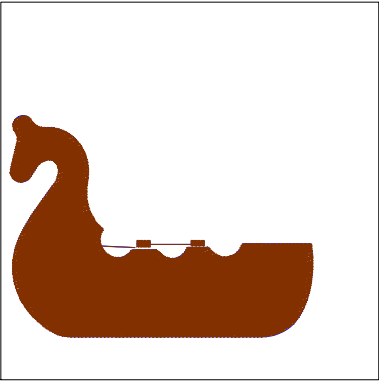
Stop #: 3
 Code: Mahandi Green
 Name: PMS 3435
 Chart: Madeira Classic 1370
 Stitches: 1,335
 Thread used: 30.83ft



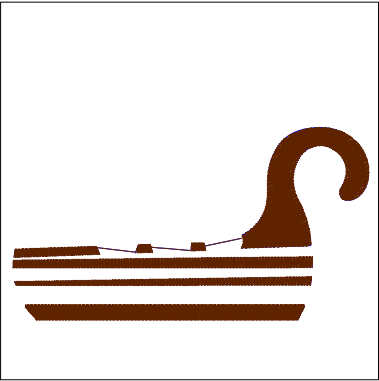
Stop #: 4
 Code: Brown
 Name: PMS 4635
 Chart: Madeira Classic 1258
 Stitches: 331
 Thread used: 5.02ft



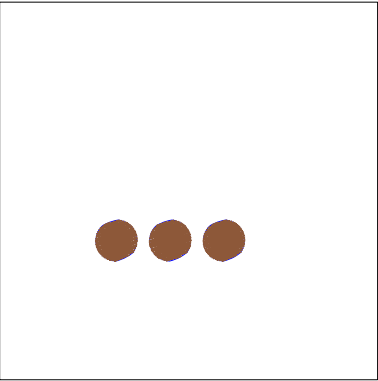
Stop #: 5
 Code: Dark Brown
 Name: PMS 181
 Chart: Madeira Classic 1174
 Stitches: 60
 Thread used: 0.86ft



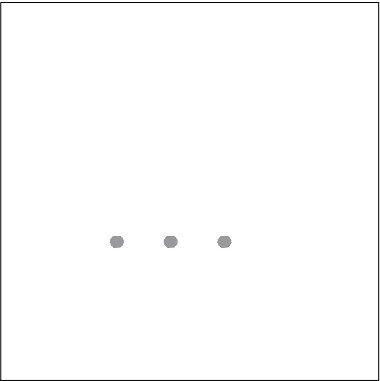
Stop #: 6
 Code: Dark Red
 Name: PMS 188
 Chart: Madeira Classic 2425
 Stitches: 4,462
 Thread used: 95.45ft



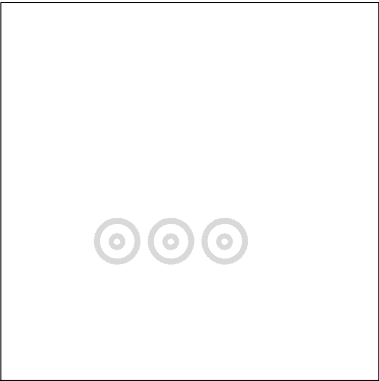
Stop #: 7
 Code: Black
 Name:
 Chart: Madeira Classic 1000
 Stitches: 2,992
 Thread used: 54.01ft



Stop #: 8
 Code: Brown
 Name: PMS 4635
 Chart: Madeira Classic 1258
 Stitches: 685
 Thread used: 12.44ft



Stop #: 9
 Code: Gray
 Name: PMS 430
 Chart: Madeira Classic 1118
 Stitches: 85
 Thread used: 1.34ft



Stop #: 10
 Code: Light Gray
 Name: PMS 429
 Chart: Madeira Classic 1011
 Stitches: 968
 Thread used: 12.06ft