

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Beer**

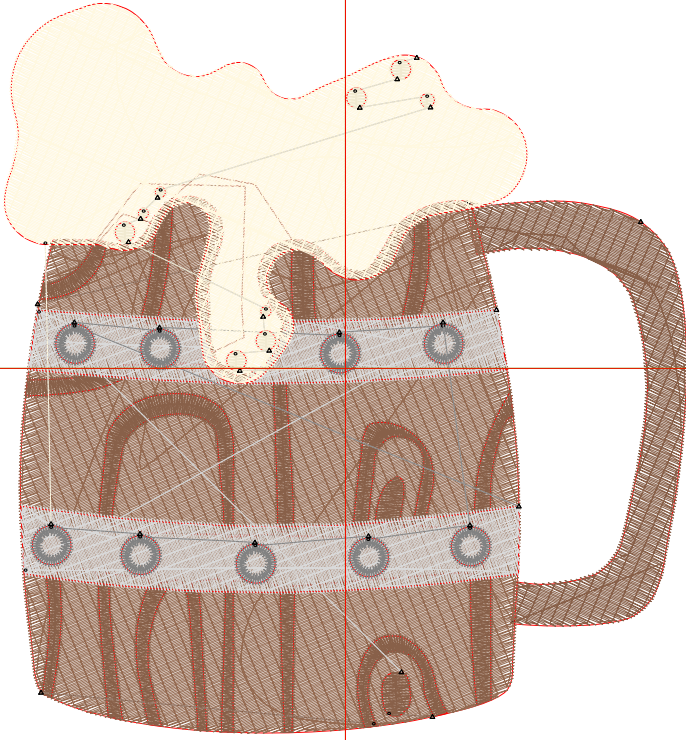
Title: **Beer**

Stitches: 18,076  
Height: 3.80 in  
Width: 3.57 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 26  
Auto fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away  
x 2  
Appliqués: 0  
Left: 45.3 mm  
Right: 45.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.56 in<sup>2</sup>  
Max stitch: 6.9 mm  
Min stitch: 0.3 mm  
Max jump: 6.9 mm  
Total thread: 355.46ft  
Total bobbin: 139.00ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	36	■	1,276	36	Wilcom	
2.	37	■	6,879	37	Wilcom	
3.	36	■	2,749	36	Wilcom	
4.	30	■	2,505	30	Wilcom	
5.	14	■	1,032	14	Wilcom	
6.	41	■	3,368	41	Wilcom	
7.	31	■	265	31	Wilcom	



# Color Film

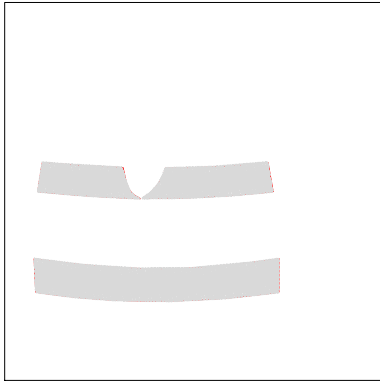
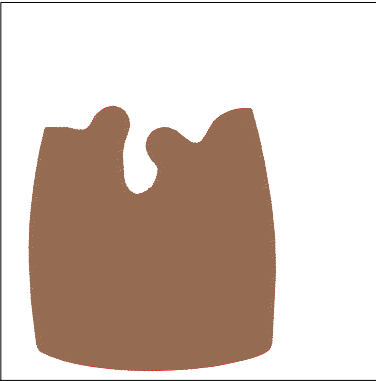
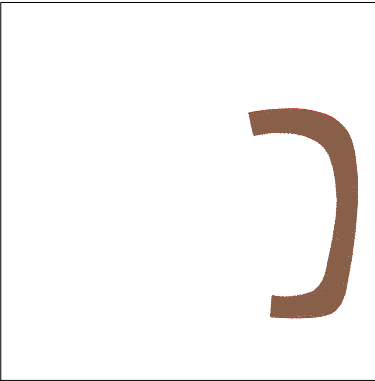
Wilcom TrueSizer



Design: **Beer**

Title: **Beer**

Stitches: 18,076  
Height: 3.80 in  
Width: 3.57 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.49

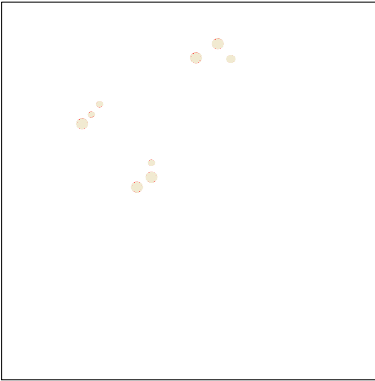
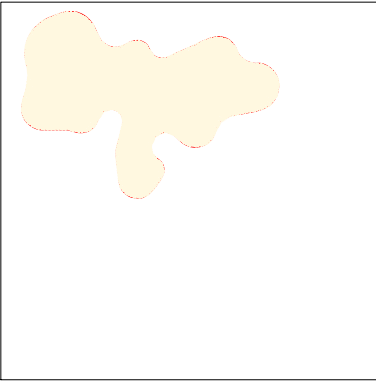
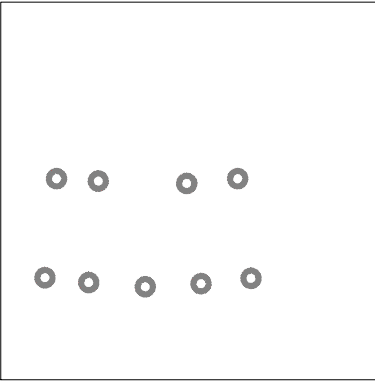


Stop #: 1  
Code: 36  
Name:  
Chart: Wilcom  
Stitches: 1,276  
Thread used: 23.30ft

Stop #: 2  
Code: 37  
Name:  
Chart: Wilcom  
Stitches: 6,879  
Thread used: 153.26ft

Stop #: 3  
Code: 36  
Name:  
Chart: Wilcom  
Stitches: 2,749  
Thread used: 43.97ft

Stop #: 4  
Code: 30  
Name:  
Chart: Wilcom  
Stitches: 2,505  
Thread used: 46.02ft



Stop #: 5  
Code: 14  
Name:  
Chart: Wilcom  
Stitches: 1,032  
Thread used: 12.55ft

Stop #: 6  
Code: 41  
Name:  
Chart: Wilcom  
Stitches: 3,368  
Thread used: 70.84ft

Stop #: 7  
Code: 31  
Name:  
Chart: Wilcom  
Stitches: 265  
Thread used: 3.21ft