

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Merry Christmas Smiling Tree**
 Title: **Merry Christmas Smiling Tree**

Stitches: 12,360
 Height: 3.81 in
 Width: 2.82 in
 Colors: 20
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 28
 Stops: 29
 Trims: 97
 Auto fabric: Custom Fabric
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 35.9 mm
 Right: 35.9 mm
 Up: 48.1 mm
 Down: 48.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 10.77 in²
 Max stitch: 11.9 mm
 Min stitch: 0.2 mm
 Max jump: 6.9 mm
 Total thread: 207.68ft
 Total bobbin: 69.37ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	18	Yellow	109	PMS 116	Yellow	Madeira Classic 1125
2.	10	Orange	2,202	PMS 151	Orange	Madeira Classic 1278
3.	18	Yellow	107	PMS 116	Yellow	Madeira Classic 1125
4.	33	Gray	238	PMS 430	Gray	Madeira Classic 1118
5.	6	Dark Gray	142	PMS 431	Dark Gray	Madeira Classic 1041
6.	7	Light Gray	244	PMS 429	Light Gray	Madeira Classic 1011
7.	15	Mid Brown	457	PMS 729	Mid Brown	Madeira Classic 1126
8.	13	White	326		White	Madeira Classic 1005
9.	12	Black	197		Black	Madeira Classic 1000
10.	27	Green	4,048	PMS 355	Green	Madeira Classic 1251
11.	18	Yellow	155	PMS 116	Yellow	Madeira Classic 1125
12.	19	Yellow Gold	149	PMS 123	Yellow Gold	Madeira Classic 1172
13.	17	Light Brown	649	PMS 155	Light Brown	Madeira Classic 1055
14.	24	Dark Green	267	PMS 3435	Dark Green	Madeira Classic 1370
15.	14	Brown	43	PMS 4635	Brown	Madeira Classic 1258
16.	16	Dark Brown	64	PMS 181	Dark Brown	Madeira Classic 1174
17.	30	Pink	152	PMS 211	Pink	Madeira Classic 1309
18.	18	Yellow	44	PMS 116	Yellow	Madeira Classic 1125
19.	10	Orange	353	PMS 151	Orange	Madeira Classic 1278
20.	3	Orange	86	PMS 151	Orange	Madeira Classic 1278
21.	8	Dark Cyan	102	PMS 307c	Dark Cyan	Madeira Classic 1096
22.	33	Gray	103	PMS 430	Gray	Madeira Classic 1118
23.	1	Dark Orange	107	PMS 1655	Dark Orange	Madeira Classic 1078
24.	19	Yellow Gold	178	PMS 123	Yellow Gold	Madeira Classic 1172
25.	18	Yellow	559	PMS 116	Yellow	Madeira Classic 1125
26.	10	Orange	619	PMS 151	Orange	Madeira Classic 1278
27.	28	Purple	214	PMS 2613	Purple	Madeira Classic 1033
28.	29	Dark purple	149	PMS 2607	Dark purple	Madeira Classic 1122
29.	13	White	295		White	Madeira Classic 1005

Color Film

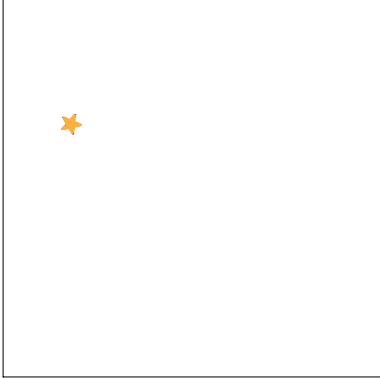
Wilcom TrueSizer



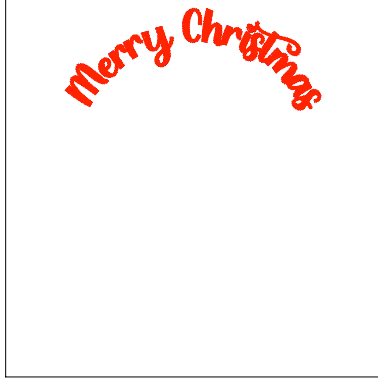
Stitches: 12,360
Height: 3.81 in
Width: 2.82 in
Colors: 20
Colorway: Colorway 1
Zoom: 0.49

Design: **Merry Christmas Smiling Tree**

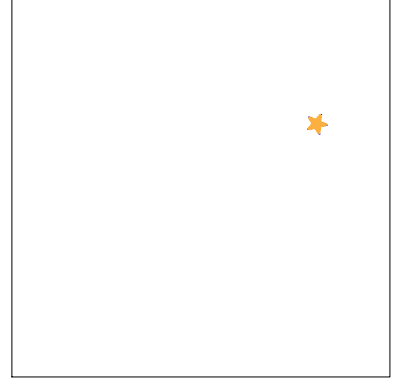
Title: **Merry Christmas Smiling Tree**



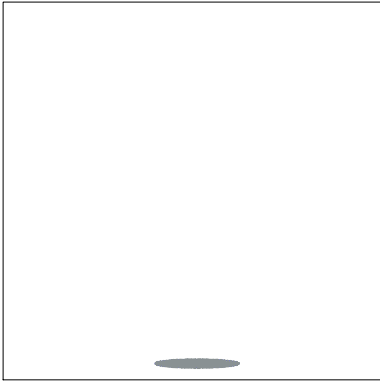
Stop #: 1
Code: Yellow
Name: PMS 116
Chart: Madeira Classic 1125
Stitches: 109
Thread used: 1.27ft



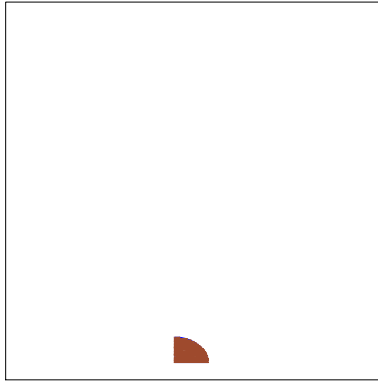
Stop #: 2
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 2,202
Thread used: 26.80ft



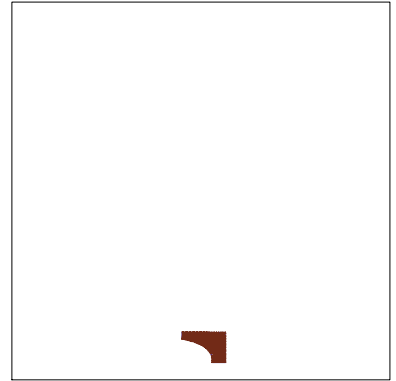
Stop #: 3
Code: Yellow
Name: PMS 116
Chart: Madeira Classic 1125
Stitches: 107
Thread used: 1.25ft



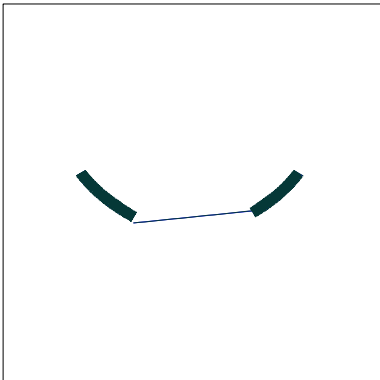
Stop #: 4
Code: Gray
Name: PMS 430
Chart: Madeira Classic 1118
Stitches: 238
Thread used: 3.35ft



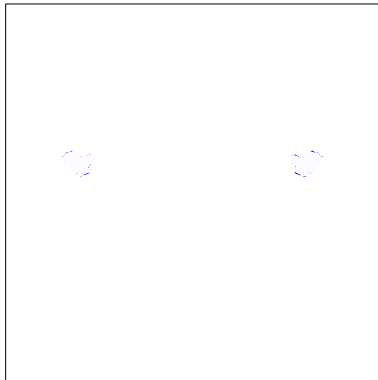
Stop #: 5
Code: Dark Gray
Name: PMS 431
Chart: Madeira Classic 1041
Stitches: 142
Thread used: 2.55ft



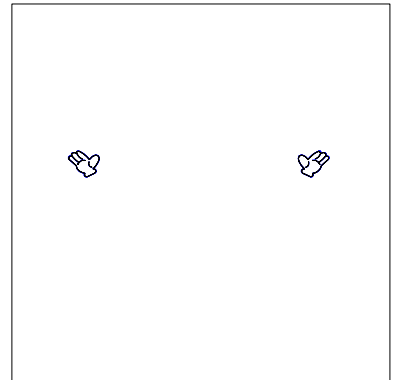
Stop #: 6
Code: Light Gray
Name: PMS 429
Chart: Madeira Classic 1011
Stitches: 244
Thread used: 3.74ft



Stop #: 7
Code: Mid Brown
Name: PMS 729
Chart: Madeira Classic 1126
Stitches: 457
Thread used: 6.39ft



Stop #: 8
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 326
Thread used: 4.51ft



Stop #: 9
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 197
Thread used: 2.03ft

Color Film

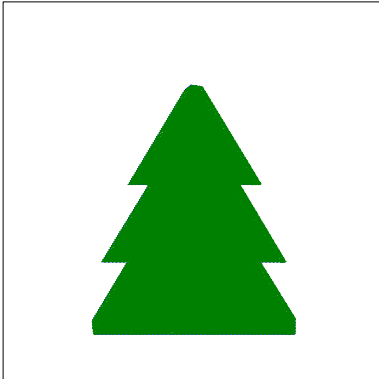
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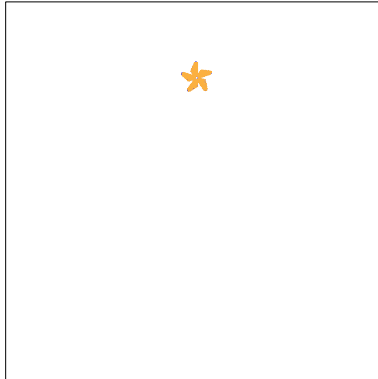
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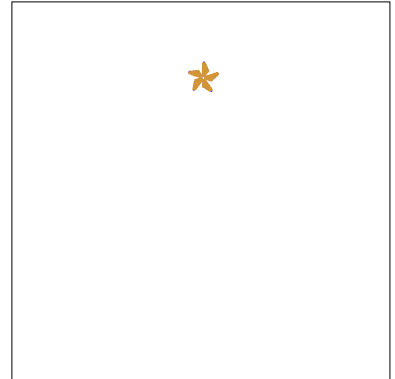
Stitches: 12,360
Height: 3.81 in
Width: 2.82 in
Colors: 20
Colorway: Colorway 1
Zoom: 0.49



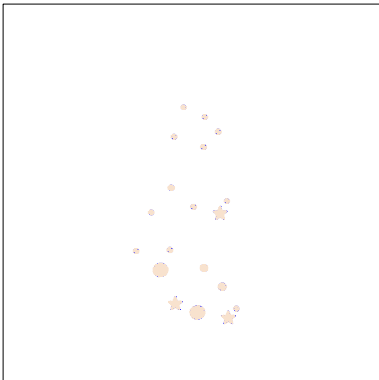
Stop #: 10
Code: Green
Name: PMS 355
Chart: Madeira Classic 1251
Stitches: 4,048
Thread used: 88.39ft



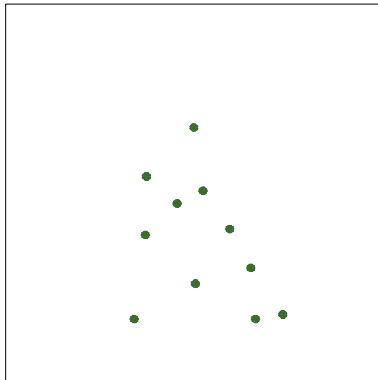
Stop #: 11
Code: Yellow
Name: PMS 116
Chart: Madeira Classic 1125
Stitches: 155
Thread used: 1.85ft



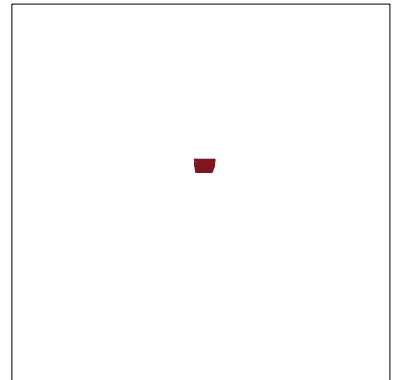
Stop #: 12
Code: Yellow Gold
Name: PMS 123
Chart: Madeira Classic 1172
Stitches: 149
Thread used: 1.75ft



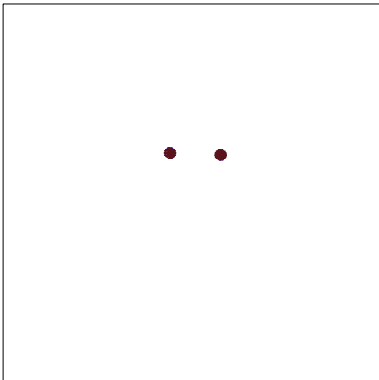
Stop #: 13
Code: Light Brown
Name: PMS 155
Chart: Madeira Classic 1055
Stitches: 649
Thread used: 7.31ft



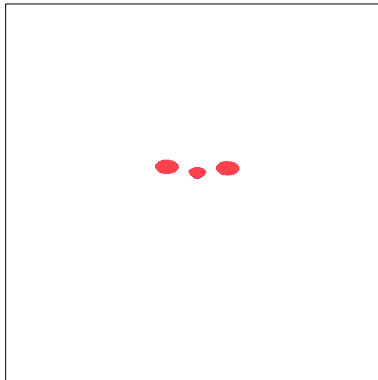
Stop #: 14
Code: Dark Green
Name: PMS 3435
Chart: Madeira Classic 1370
Stitches: 267
Thread used: 3.24ft



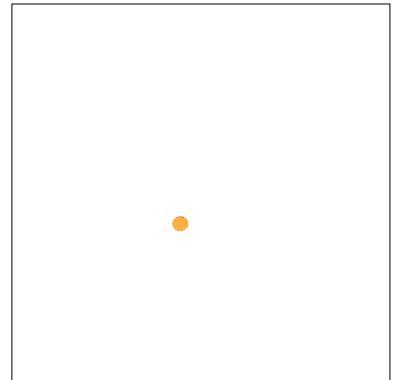
Stop #: 15
Code: Brown
Name: PMS 4635
Chart: Madeira Classic 1258
Stitches: 43
Thread used: 0.98ft



Stop #: 16
Code: Dark Brown
Name: PMS 181
Chart: Madeira Classic 1174
Stitches: 64
Thread used: 0.95ft



Stop #: 17
Code: Pink
Name: PMS 211
Chart: Madeira Classic 1309
Stitches: 152
Thread used: 2.48ft



Stop #: 18
Code: Yellow
Name: PMS 116
Chart: Madeira Classic 1125
Stitches: 44
Thread used: 0.72ft

Color Film

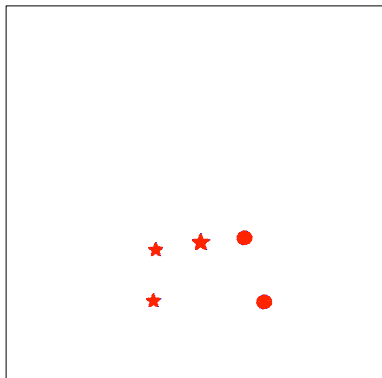
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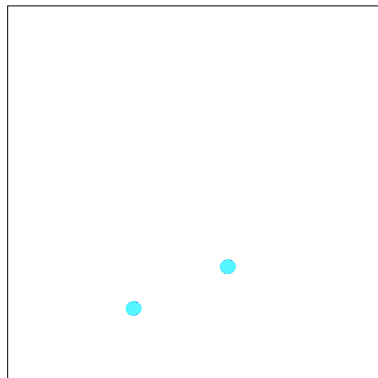
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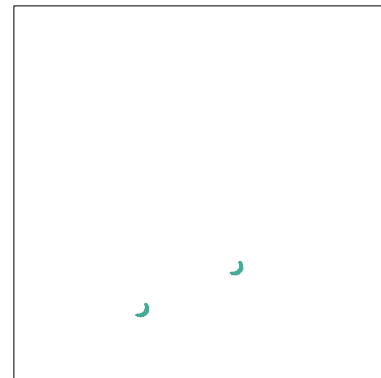
Stitches: 12,360
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Colorway: Colorway 1
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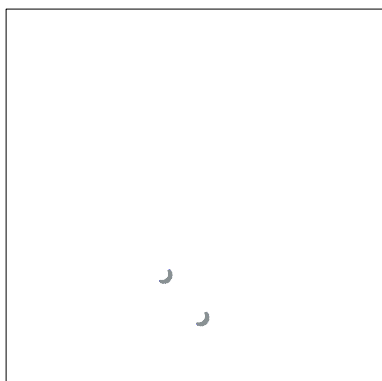
Stop #: 19
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 353
Thread used: 4.24ft



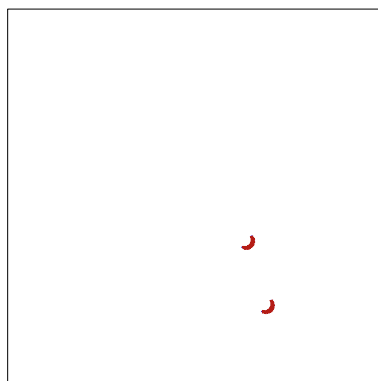
Stop #: 20
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 86
Thread used: 1.44ft



Stop #: 21
Code: Dark Cyan
Name: PMS 307c
Chart: Madeira Classic 1096
Stitches: 102
Thread used: 1.10ft



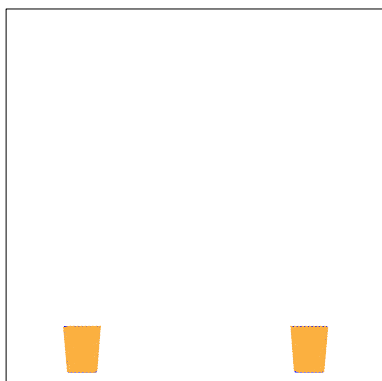
Stop #: 22
Code: Gray
Name: PMS 430
Chart: Madeira Classic 1118
Stitches: 103
Thread used: 1.11ft



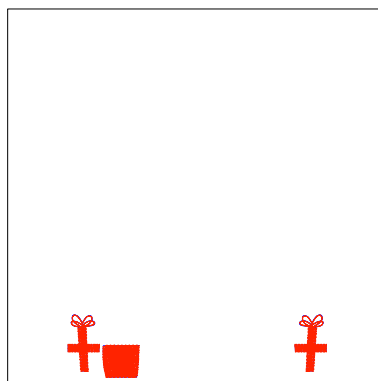
Stop #: 23
Code: Dark Orange
Name: PMS 1655
Chart: Madeira Classic 1078
Stitches: 107
Thread used: 1.15ft



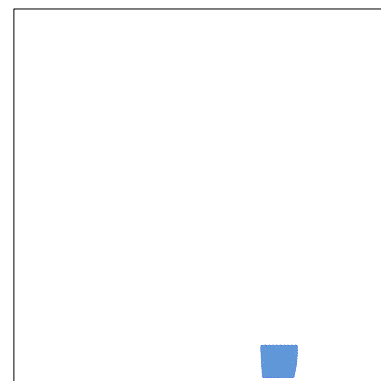
Stop #: 24
Code: Yellow Gold
Name: PMS 123
Chart: Madeira Classic 1172
Stitches: 178
Thread used: 2.00ft



Stop #: 25
Code: Yellow
Name: PMS 116
Chart: Madeira Classic 1125
Stitches: 559
Thread used: 9.80ft



Stop #: 26
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 619
Thread used: 9.22ft



Stop #: 27
Code: Purple
Name: PMS 2613
Chart: Madeira Classic 1033
Stitches: 214
Thread used: 3.70ft

Color Film

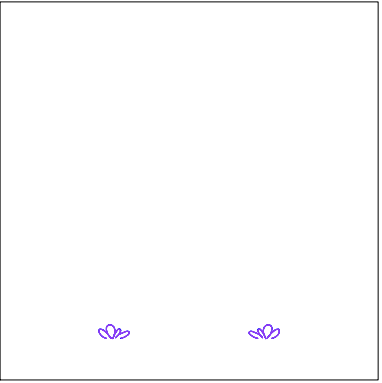
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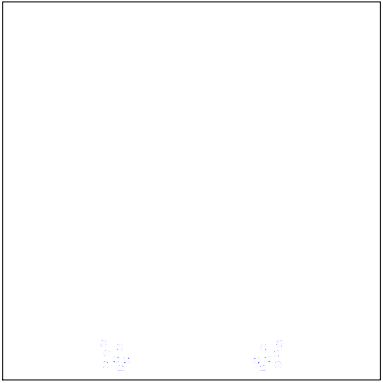
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Stop #: 28
Code: Dark purple
Name: PMS 2607
Chart: Madeira Classic 1122
Stitches: 149
Thread used: 1.60ft



Stop #: 29
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 295
Thread used: 3.26ft