

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Christmas Brings Us Together**

Title: **Christmas Brings Us Together**

Stitches: 17,077  
 Height: 2.85 in  
 Width: 3.80 in  
 Colors: 32  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 54  
 Stops: 55  
 Trims: 127  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x  
 2  
 Appliqués: 0  
 Left: 48.3 mm  
 Right: 48.3 mm  
 Up: 36.2 mm  
 Down: 36.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 10.83 in<sup>2</sup>  
 Max stitch: 10.8 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total thread: 269.25ft  
 Total bobbin: 82.46ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	21	█	178	21		Wilcom
2.	22	█	85	22		Wilcom
3.	11	█	414	16		Wilcom
4.	22	█	30	22		Wilcom
5.	14	█	195	22		Wilcom
6.	15	□	169	15	White	Wilcom
7.	31	█	2,257	31		Wilcom
8.	32	█	459	32		Wilcom
9.	21	█	506	21		Wilcom
10.	22	█	96	22		Wilcom
11.	23	█	75	23		Wilcom
12.	26	█	77	26		Wilcom
13.	24	█	112	24		Wilcom
14.	22	█	994	22		Wilcom
15.	27	█	79	27		Wilcom
16.	25	█	56	25		Wilcom
17.	24	█	55	24		Wilcom
18.	13	█	90	13	Black	Wilcom
19.	28	█	100	28		Wilcom
20.	15	□	37	15	White	Wilcom
21.	30	█	260	30		Wilcom
22.	29	█	139	29		Wilcom
23.	15	□	549	15	White	Wilcom
24.	17	█	166	17		Wilcom
25.	11	█	178	16		Wilcom
26.	14	█	80	22		Wilcom
27.	9	█	395	9		Wilcom
28.	14	█	30	22		Wilcom
29.	20	█	183	20		Wilcom
30.	15	□	154	15	White	Wilcom
31.	9	█	72	9		Wilcom
32.	23	█	72	23		Wilcom
33.	9	█	471	9		Wilcom
34.	3	█	236	3		Wilcom
35.	9	█	374	9		Wilcom



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Stitches: 17,077  
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36.	12		266	12	Wilcom
37.	8		99	8	Wilcom
38.	2		315	2	Wilcom
39.	7		379	7	Wilcom
40.	1		4,374	5	Wilcom
41.	10		70	10	Wilcom
42.	5		32	5	Wilcom
43.	10		14	10	Wilcom
44.	11		454	16	Wilcom
45.	6		178	14	Wilcom
46.	14		66	22	Wilcom
47.	15		192	15 White	Wilcom
48.	16		54	16	Wilcom
49.	17		92	17	Wilcom
50.	13		27	13 Black	Wilcom
51.	18		19	18	Wilcom
52.	19		16	19	Wilcom
53.	13		174	13 Black	Wilcom
54.	4		694	4 Yellow	Wilcom
55.	11		137	16	Wilcom

**Color Film**

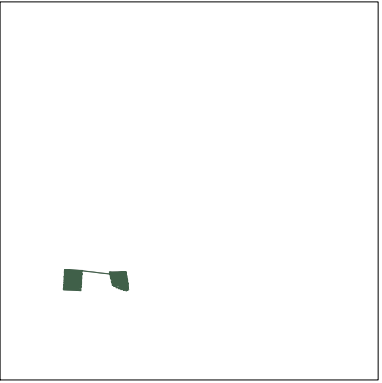
Wilcom TrueSizer



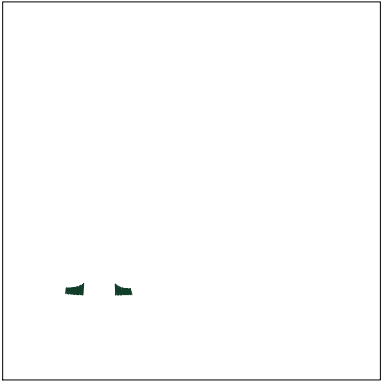
Stitches: 17,077  
Height: 2.85 in  
Width: 3.80 in  
Colors: 32  
Colorway: Colorway 1  
Zoom: 0.49

Design: **Christmas Brings Us Together**

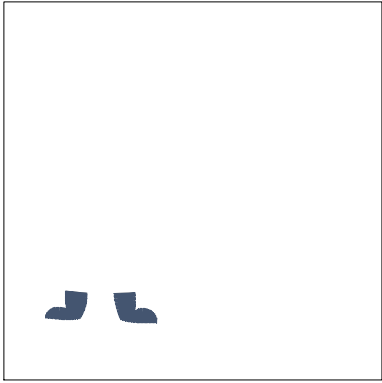
Title: **Christmas Brings Us Together**



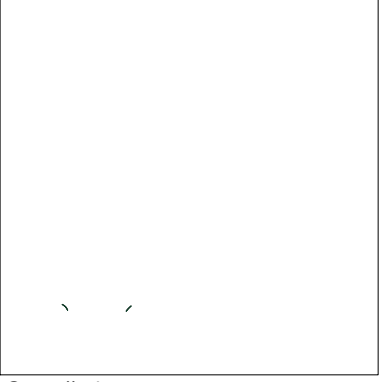
Stop #: 1  
Code: 21  
Name:  
Chart: Wilcom  
Stitches: 178  
Thread used: 2.61ft



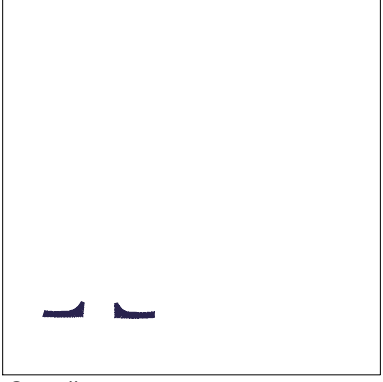
Stop #: 2  
Code: 22  
Name:  
Chart: Wilcom  
Stitches: 85  
Thread used: 1.17ft



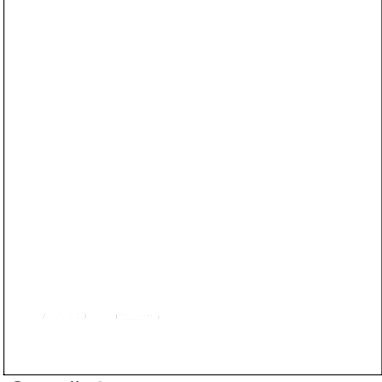
Stop #: 3  
Code: 16  
Name:  
Chart: Wilcom  
Stitches: 414  
Thread used: 6.21ft



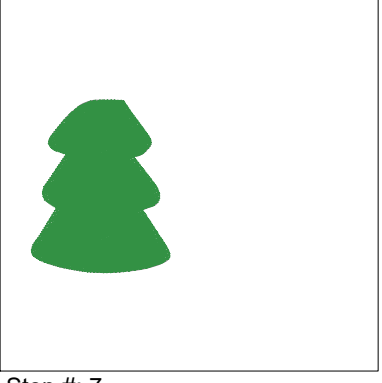
Stop #: 4  
Code: 22  
Name:  
Chart: Wilcom  
Stitches: 30  
Thread used: 0.34ft



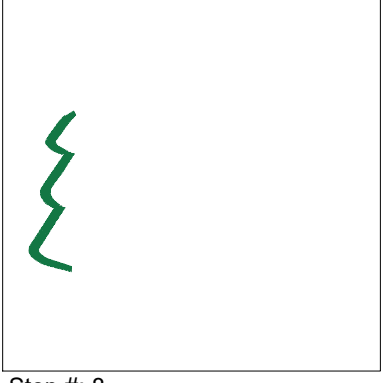
Stop #: 5  
Code: 22  
Name:  
Chart: Wilcom  
Stitches: 195  
Thread used: 2.73ft



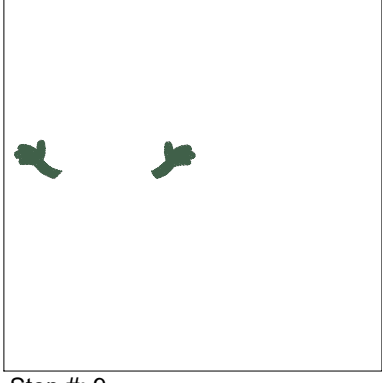
Stop #: 6  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 169  
Thread used: 2.07ft



Stop #: 7  
Code: 31  
Name:  
Chart: Wilcom  
Stitches: 2,257  
Thread used: 48.26ft



Stop #: 8  
Code: 32  
Name:  
Chart: Wilcom  
Stitches: 459  
Thread used: 7.25ft



Stop #: 9  
Code: 21  
Name:  
Chart: Wilcom  
Stitches: 506  
Thread used: 7.08ft

# Color Film

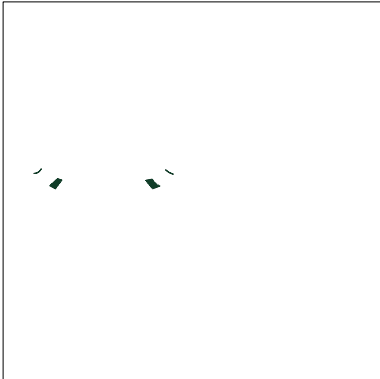
Wilcom TrueSizer



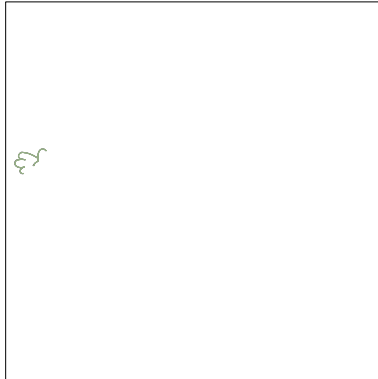
Design: **Christmas Brings Us Together**

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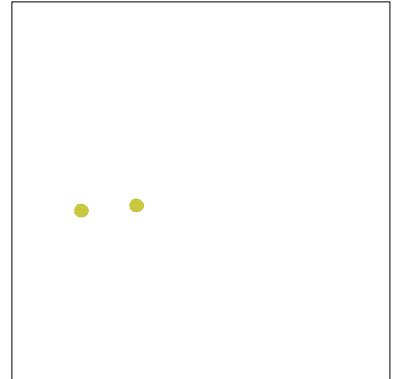
Stitches: 17,077  
Height: 2.85 in  
Width: 3.80 in  
Colors: 32  
Colorway: Colorway 1  
Zoom: 0.49



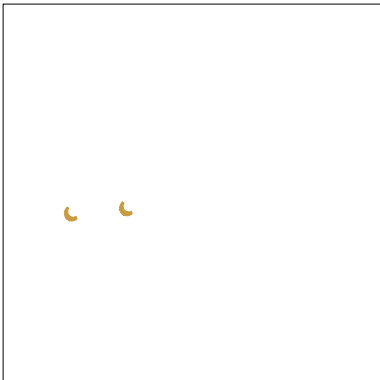
Stop #: 10  
Code: 22  
Name:  
Chart: Wilcom  
Stitches: 96  
Thread used: 1.14ft



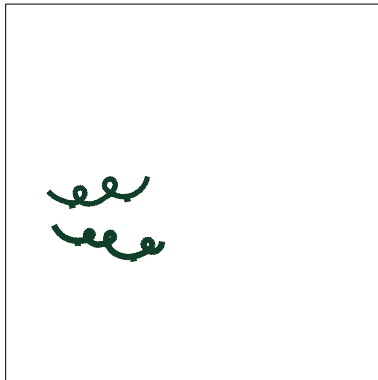
Stop #: 11  
Code: 23  
Name:  
Chart: Wilcom  
Stitches: 75  
Thread used: 0.76ft



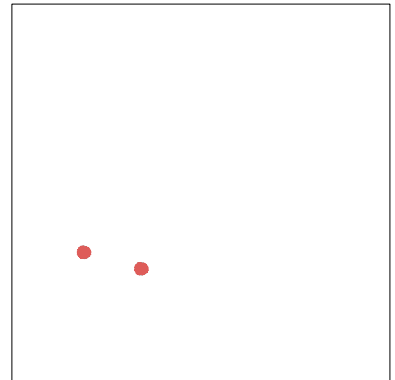
Stop #: 12  
Code: 26  
Name:  
Chart: Wilcom  
Stitches: 77  
Thread used: 1.24ft



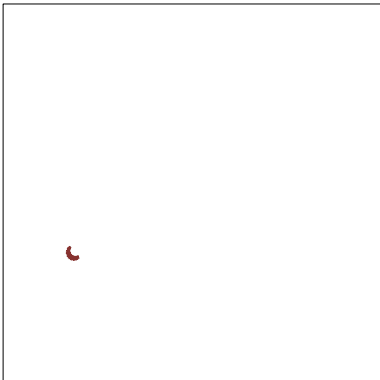
Stop #: 13  
Code: 24  
Name:  
Chart: Wilcom  
Stitches: 112  
Thread used: 1.24ft



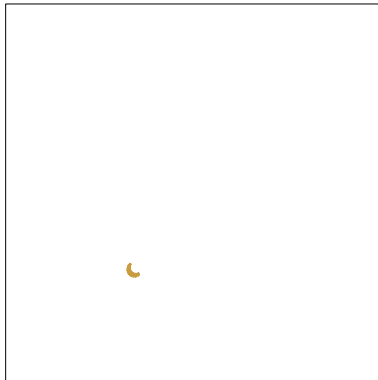
Stop #: 14  
Code: 22  
Name:  
Chart: Wilcom  
Stitches: 994  
Thread used: 12.27ft



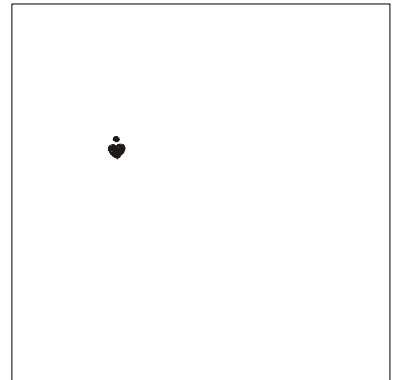
Stop #: 15  
Code: 27  
Name:  
Chart: Wilcom  
Stitches: 79  
Thread used: 1.25ft



Stop #: 16  
Code: 25  
Name:  
Chart: Wilcom  
Stitches: 56  
Thread used: 0.63ft



Stop #: 17  
Code: 24  
Name:  
Chart: Wilcom  
Stitches: 55  
Thread used: 0.62ft



Stop #: 18  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 90  
Thread used: 1.07ft

# Color Film

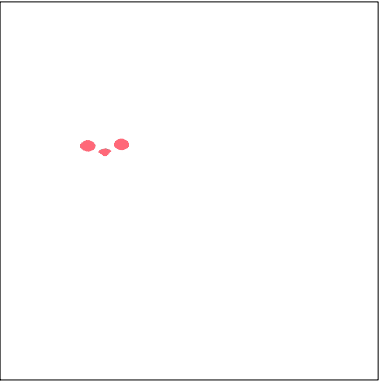
Wilcom TrueSizer



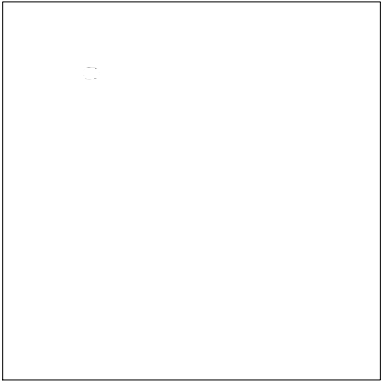
Stitches: 17,077  
Height: 2.85 in  
Width: 3.80 in  
Colors: 32  
Colorway: Colorway 1  
Zoom: 0.49

Design: **Christmas Brings Us Together**

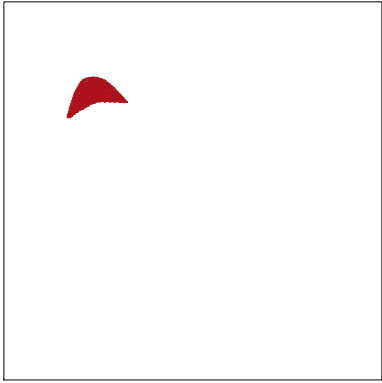
Title: **Christmas Brings Us Together**



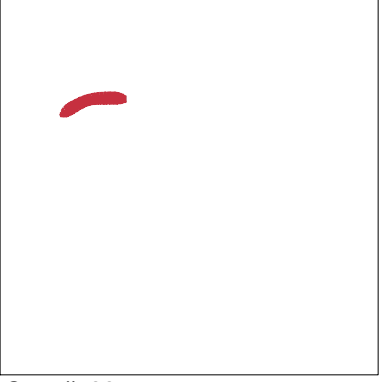
Stop #: 19  
Code: 28  
Name:  
Chart: Wilcom  
Stitches: 100  
Thread used: 1.35ft



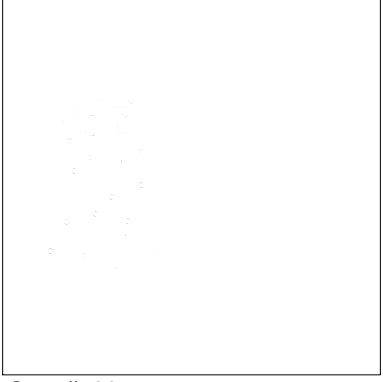
Stop #: 20  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 37  
Thread used: 0.64ft



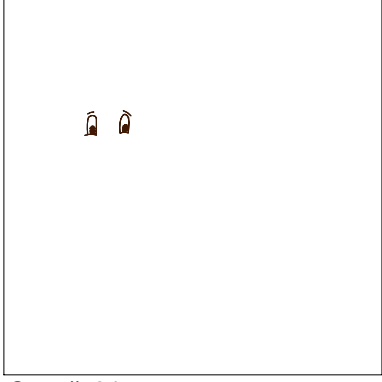
Stop #: 21  
Code: 30  
Name:  
Chart: Wilcom  
Stitches: 260  
Thread used: 4.36ft



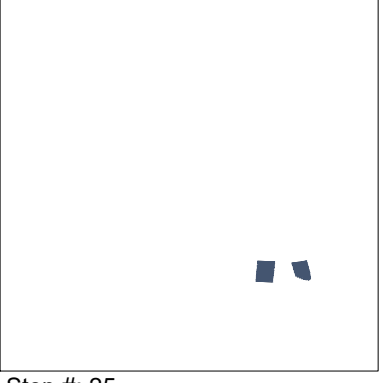
Stop #: 22  
Code: 29  
Name:  
Chart: Wilcom  
Stitches: 139  
Thread used: 2.55ft



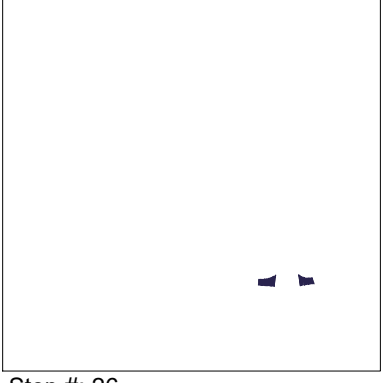
Stop #: 23  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 549  
Thread used: 6.47ft



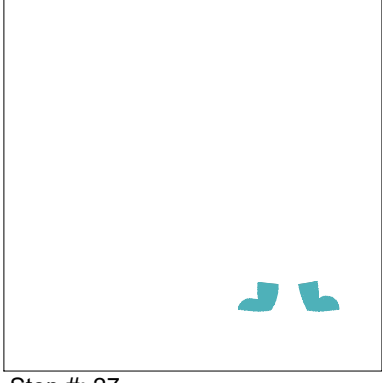
Stop #: 24  
Code: 17  
Name:  
Chart: Wilcom  
Stitches: 166  
Thread used: 1.76ft



Stop #: 25  
Code: 16  
Name:  
Chart: Wilcom  
Stitches: 178  
Thread used: 2.51ft



Stop #: 26  
Code: 22  
Name:  
Chart: Wilcom  
Stitches: 80  
Thread used: 1.12ft



Stop #: 27  
Code: 9  
Name:  
Chart: Wilcom  
Stitches: 395  
Thread used: 5.80ft

# Color Film

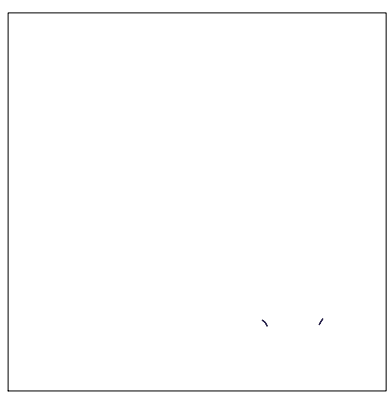
Wilcom TrueSizer



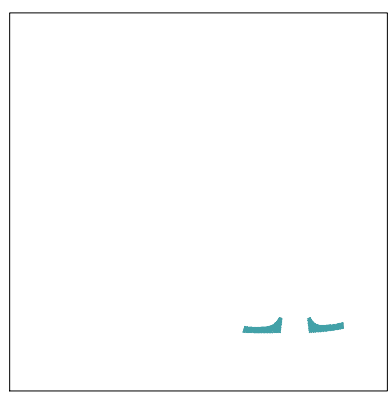
Stitches: 17,077  
Height: 2.85 in  
Width: 3.80 in  
Colors: 32  
Colorway: Colorway 1  
Zoom: 0.49

Design: **Christmas Brings Us Together**

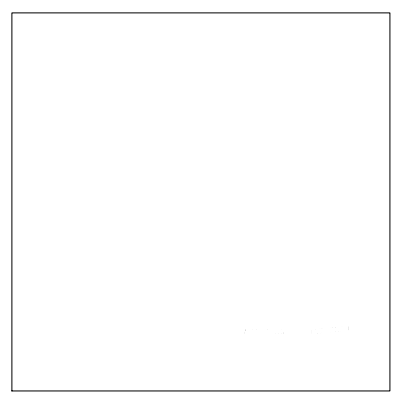
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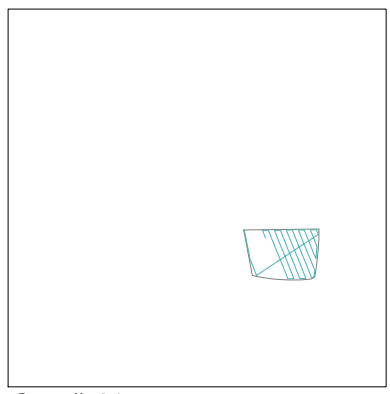
Stop #: 28  
Code: 22  
Name:  
Chart: Wilcom  
Stitches: 30  
Thread used: 0.33ft



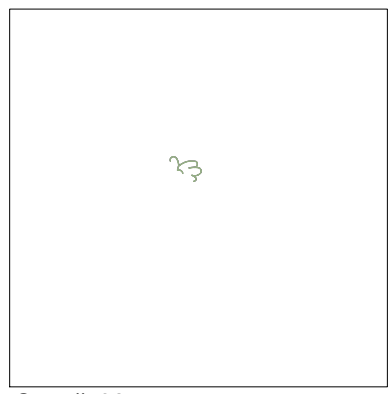
Stop #: 29  
Code: 20  
Name:  
Chart: Wilcom  
Stitches: 183  
Thread used: 2.52ft



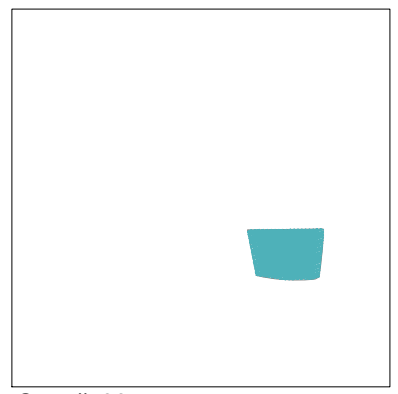
Stop #: 30  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 154  
Thread used: 1.88ft



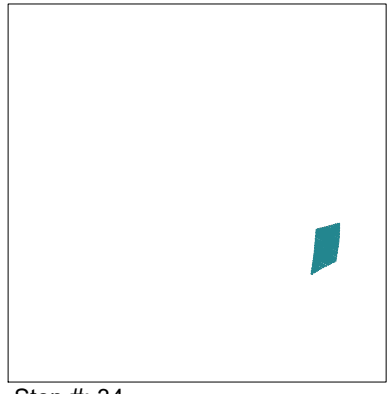
Stop #: 31  
Code: 9  
Name:  
Chart: Wilcom  
Stitches: 72  
Thread used: 1.20ft



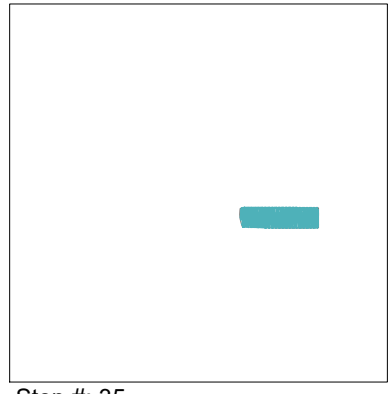
Stop #: 32  
Code: 23  
Name:  
Chart: Wilcom  
Stitches: 72  
Thread used: 0.75ft



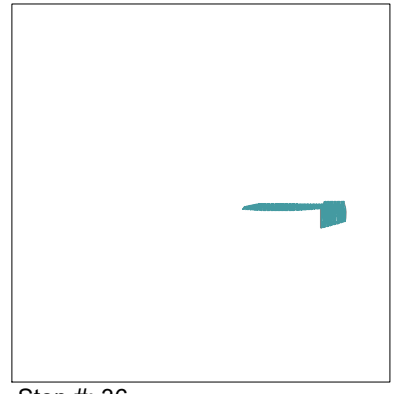
Stop #: 33  
Code: 9  
Name:  
Chart: Wilcom  
Stitches: 471  
Thread used: 9.34ft



Stop #: 34  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 236  
Thread used: 3.68ft



Stop #: 35  
Code: 9  
Name:  
Chart: Wilcom  
Stitches: 374  
Thread used: 6.19ft



Stop #: 36  
Code: 12  
Name:  
Chart: Wilcom  
Stitches: 266  
Thread used: 4.03ft

**Color Film**

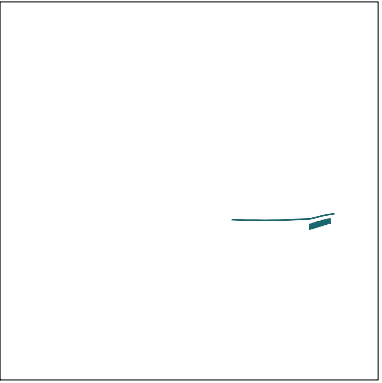
Wilcom TrueSizer



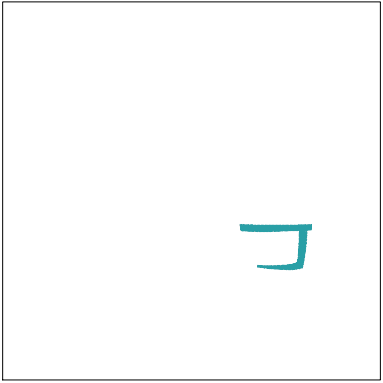
Stitches: 17,077  
Height: 2.85 in  
Width: 3.80 in  
Colors: 32  
Colorway: Colorway 1  
Zoom: 0.49

Design: **Christmas Brings Us Together**

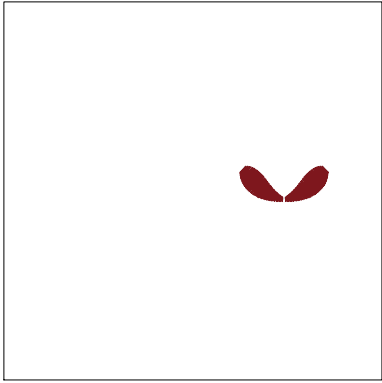
Title: **Christmas Brings Us Together**



Stop #: 37  
Code: 8  
Name:  
Chart: Wilcom  
Stitches: 99  
Thread used: 1.22ft



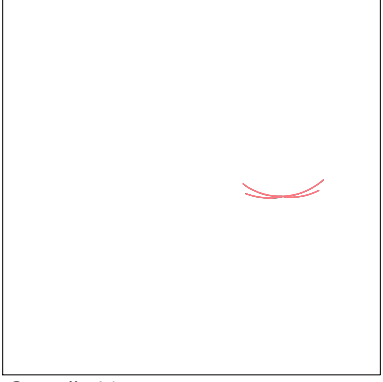
Stop #: 38  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 315  
Thread used: 4.21ft



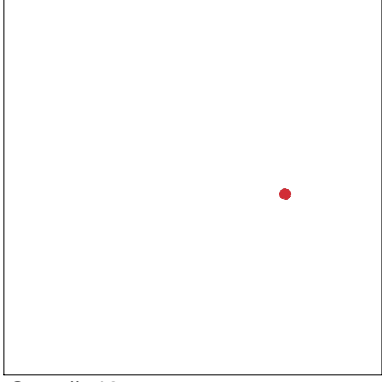
Stop #: 39  
Code: 7  
Name:  
Chart: Wilcom  
Stitches: 379  
Thread used: 5.70ft



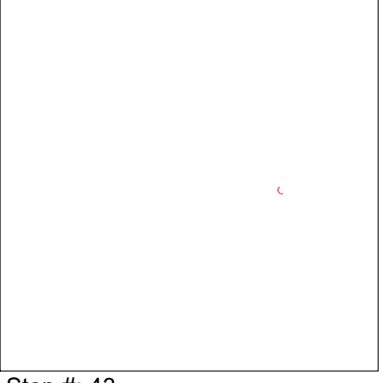
Stop #: 40  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 4,374  
Thread used: 59.32ft



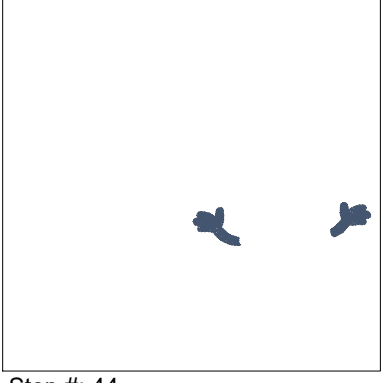
Stop #: 41  
Code: 10  
Name:  
Chart: Wilcom  
Stitches: 70  
Thread used: 0.90ft



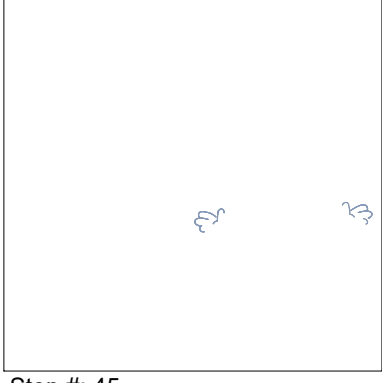
Stop #: 42  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 32  
Thread used: 0.45ft



Stop #: 43  
Code: 10  
Name:  
Chart: Wilcom  
Stitches: 14  
Thread used: 0.13ft



Stop #: 44  
Code: 16  
Name:  
Chart: Wilcom  
Stitches: 454  
Thread used: 6.25ft



Stop #: 45  
Code: 14  
Name:  
Chart: Wilcom  
Stitches: 178  
Thread used: 1.71ft

# Color Film

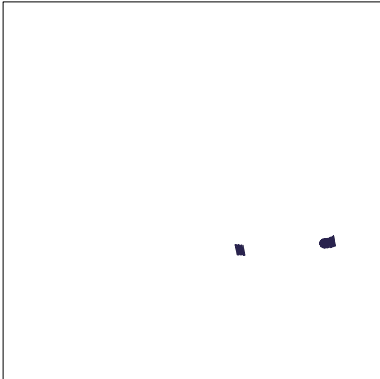
Wilcom TrueSizer



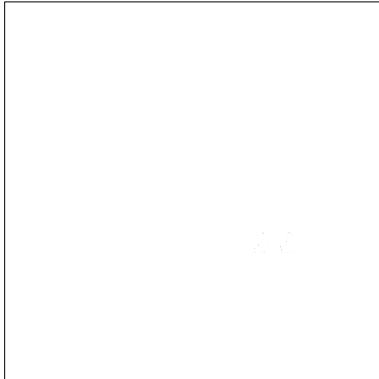
Design: **Christmas Brings Us Together**

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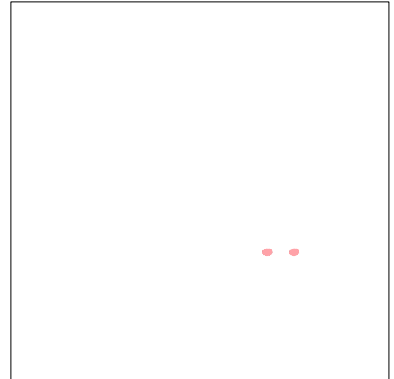
Stitches: 17,077  
Height: 2.85 in  
Width: 3.80 in  
Colors: 32  
Colorway: Colorway 1  
Zoom: 0.49



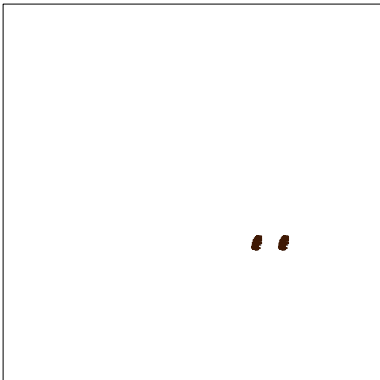
Stop #: 46  
Code: 22  
Name:  
Chart: Wilcom  
Stitches: 66  
Thread used: 1.02ft



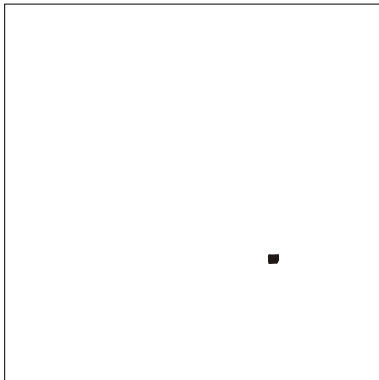
Stop #: 47  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 192  
Thread used: 2.15ft



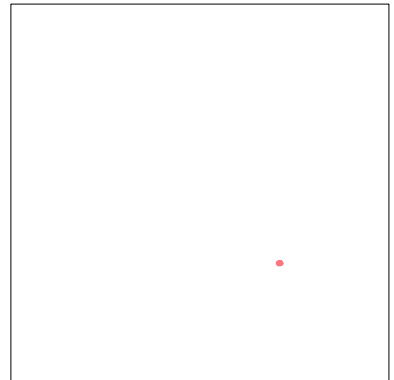
Stop #: 48  
Code: 16  
Name:  
Chart: Wilcom  
Stitches: 54  
Thread used: 0.66ft



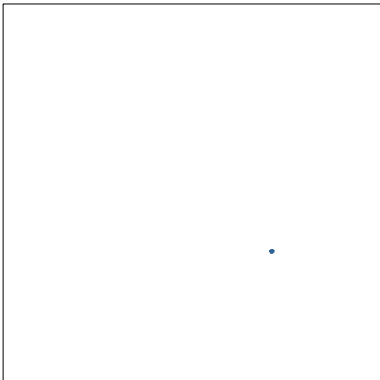
Stop #: 49  
Code: 17  
Name:  
Chart: Wilcom  
Stitches: 92  
Thread used: 1.23ft



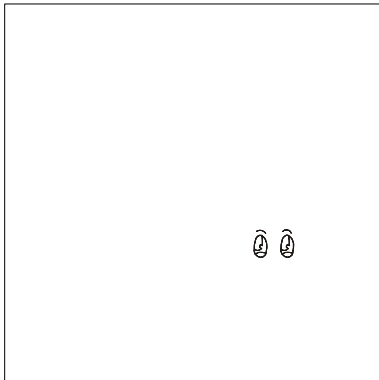
Stop #: 50  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 27  
Thread used: 0.42ft



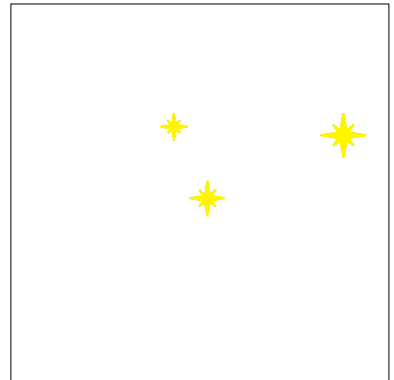
Stop #: 51  
Code: 18  
Name:  
Chart: Wilcom  
Stitches: 19  
Thread used: 0.22ft



Stop #: 52  
Code: 19  
Name:  
Chart: Wilcom  
Stitches: 16  
Thread used: 0.18ft



Stop #: 53  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 174  
Thread used: 1.78ft



Stop #: 54  
Code: 4  
Name: Yellow  
Chart: Wilcom  
Stitches: 694  
Thread used: 7.82ft

**Color Film**

Wilcom TrueSizer



Design: **Christmas Brings Us Together**

Title: **Christmas Brings Us Together**

Stitches: 17,077  
Height: 2.85 in  
Width: 3.80 in  
Colors: 32  
Colorway: Colorway 1  
Zoom: 0.49



Stop #: 55  
Code: 16  
Name:  
Chart: Wilcom  
Stitches: 137  
Thread used: 1.42ft