

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Cauldron**

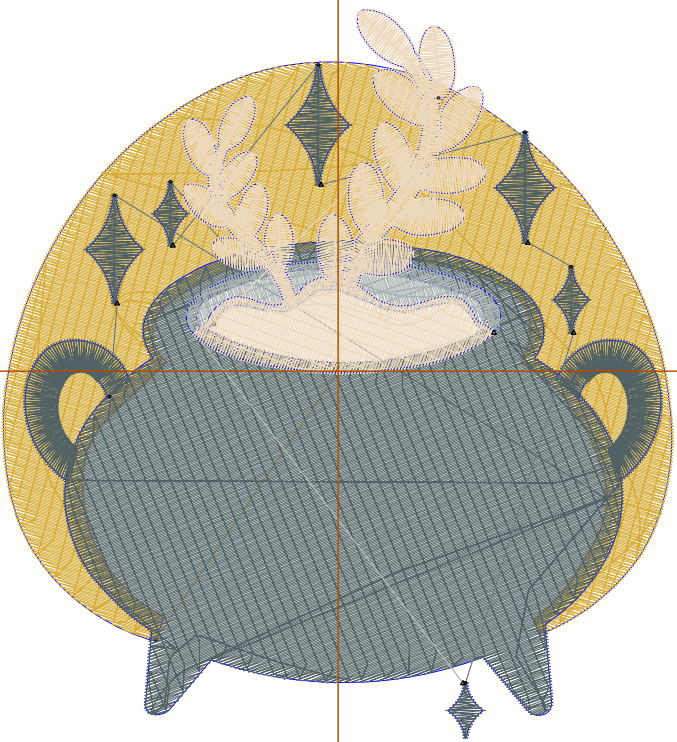
Title: **Cauldron**

Stitches: 15,436  
 Height: 3.80 in  
 Width: 3.50 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 10  
 Auto fabric: Custom Fabric  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 44.5 mm  
 Right: 44.3 mm  
 Up: 47.9 mm  
 Down: 48.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.28 in<sup>2</sup>  
 Max stitch: 6.7 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.7 mm  
 Total thread: 313.94ft  
 Total bobbin: 125.24ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	19		4,922	Yellow Gold	PMS 123	Madeira Classic 1172
2.	38		7,320		Thread #18	
3.	34		627	Light Gray	PMS 429	Madeira Classic 1011
4.	1		2,565	Light Yellow	PMS 114	Madeira Classic 1135



# Color Film

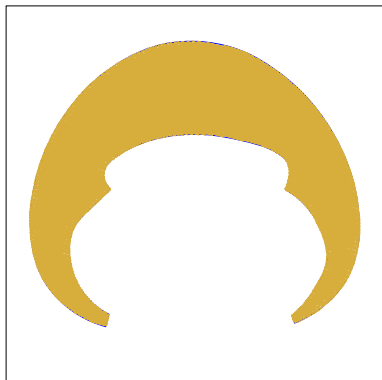
Wilcom TrueSizer



Design: **Cauldron**

Title: **Cauldron**

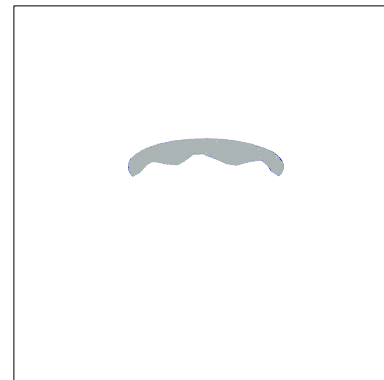
Stitches: 15,436  
Height: 3.80 in  
Width: 3.50 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.49



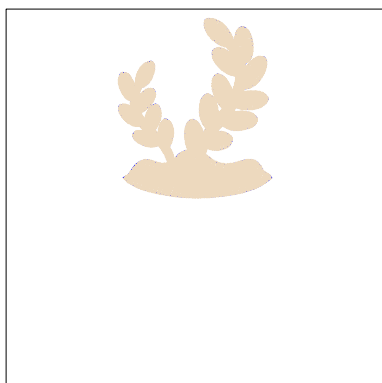
Stop #: 1  
Code: Yellow Gold  
Name: PMS 123  
Chart: Madeira Classic 1172  
Stitches: 4,922  
Thread used: 104.54ft



Stop #: 2  
Code: Thread #18  
Name: Thread #18  
Chart:  
Stitches: 7,320  
Thread used: 147.99ft



Stop #: 3  
Code: Light Gray  
Name: PMS 429  
Chart: Madeira Classic 1011  
Stitches: 627  
Thread used: 10.30ft



Stop #: 4  
Code: Light Yellow  
Name: PMS 114  
Chart: Madeira Classic 1135  
Stitches: 2,565  
Thread used: 49.80ft