

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Stitches: 6,735  
 Height: 2.97 in  
 Width: 3.81 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Design: **Pirate diver fighting with swordfish**

Title: **Pirate diver fighting with swordfish**

Machine format: Tajima  
 Color changes: 29  
 Stops: 30  
 Trims: 61  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 48.5 mm  
 Right: 48.5 mm  
 Up: 37.7 mm  
 Down: 37.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.32 in<sup>2</sup>  
 Max stitch: 9.7 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total thread: 124.64ft  
 Total bobbin: 41.84ft

Stop Sequence:

| #   | #  | Color | St.   | Code         | Name     | Chart                |
|-----|----|-------|-------|--------------|----------|----------------------|
| 1.  | 8  | ■     | 161   | Mahroon      | PMS 187  | Madeira Classic 1181 |
| 2.  | 19 | ■     | 224   | Yellow Gold  | PMS 123  | Madeira Classic 1172 |
| 3.  | 10 | ■     | 238   | Orange       | PMS 151  | Madeira Classic 1278 |
| 4.  | 16 | ■     | 385   | Dark Brown   | PMS 181  | Madeira Classic 1174 |
| 5.  | 20 | ■     | 591   | Light Yellow | PMS 114  | Madeira Classic 1135 |
| 6.  | 15 | ■     | 51    | Light Brown  | PMS 729  | Madeira Classic 1126 |
| 7.  | 18 | ■     | 106   | Yellow       | PMS 116  | Madeira Classic 1125 |
| 8.  | 17 | ■     | 28    | Fone         | PMS 155  | Madeira Classic 1055 |
| 9.  | 12 | ■     | 63    | Black        |          | Madeira Classic 1000 |
| 10. | 3  | ■     | 102   | Navy Blue    | PMS 2766 | Madeira Classic 1242 |
| 11. | 10 | ■     | 125   | Orange       | PMS 151  | Madeira Classic 1278 |
| 12. | 3  | ■     | 58    | Navy Blue    | PMS 2766 | Madeira Classic 1242 |
| 13. | 7  | ■     | 83    | Red          | PMS 186  | Madeira Classic 1147 |
| 14. | 10 | ■     | 18    | Orange       | PMS 151  | Madeira Classic 1278 |
| 15. | 17 | ■     | 92    | Fone         | PMS 155  | Madeira Classic 1055 |
| 16. | 18 | ■     | 106   | Yellow       | PMS 116  | Madeira Classic 1125 |
| 17. | 8  | ■     | 101   | Mahroon      | PMS 187  | Madeira Classic 1181 |
| 18. | 33 | ■     | 141   | Gray         | PMS 430  | Madeira Classic 1118 |
| 19. | 32 | ■     | 48    | Dark Gray    | PMS 431  | Madeira Classic 1041 |
| 20. | 5  | ■     | 1,039 | Dark Blue    | PMS 295  | Madeira Classic 1376 |
| 21. | 3  | ■     | 62    | Navy Blue    | PMS 2766 | Madeira Classic 1242 |
| 22. | 34 | ■     | 931   | Light Gray   | PMS 429  | Madeira Classic 1011 |
| 23. | 3  | ■     | 1,102 | Navy Blue    | PMS 2766 | Madeira Classic 1242 |
| 24. | 33 | ■     | 97    | Gray         | PMS 430  | Madeira Classic 1118 |
| 25. | 34 | ■     | 14    | Light Gray   | PMS 429  | Madeira Classic 1011 |
| 26. | 19 | ■     | 30    | Yellow Gold  | PMS 123  | Madeira Classic 1172 |
| 27. | 12 | ■     | 24    | Black        |          | Madeira Classic 1000 |
| 28. | 13 | ■     | 14    | White        |          | Madeira Classic 1005 |
| 29. | 2  | ■     | 447   | Light Blue   | PMS 2925 | Madeira Classic 1176 |
| 30. | 13 | ■     | 252   | White        |          | Madeira Classic 1005 |

