

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Let's celebrate**

Title: **Let's celebrate**

Stitches: 14,962  
 Height: 2.77 in  
 Width: 3.82 in  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 31  
 Auto fabric: Custom Fabric  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.6 mm  
 Right: 48.4 mm  
 Up: 34.7 mm  
 Down: 35.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 10.59 in<sup>2</sup>  
 Max stitch: 11.9 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 266.93ft  
 Total bobbin: 97.47ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	10	Orange	1,640	PMS 151	Orange	Madeira Classic 1278
2.	9	Dark Orange	569	PMS 1655	Dark Orange	Madeira Classic 1078
3.	19	Yellow Gold	2,219	PMS 123	Yellow Gold	Madeira Classic 1172
4.	21	Masturd	755	PMS 124	Masturd	Madeira Classic 1025
5.	6	Powder Blue	1,593	PMS 283	Powder Blue	Madeira Classic 1274
6.	7	Cyan	491	PMS 3115	Cyan	Madeira Classic 1093
7.	13	White	1,439		White	Madeira Classic 1005
8.	19	Yellow Gold	137	PMS 123	Yellow Gold	Madeira Classic 1172
9.	6	Powder Blue	120	PMS 283	Powder Blue	Madeira Classic 1274
10.	10	Orange	145	PMS 151	Orange	Madeira Classic 1278
11.	7	Cyan	4,184	PMS 3115	Cyan	Madeira Classic 1093
12.	13	White	1,558		White	Madeira Classic 1005
13.	8	Dark Cyan	110	PMS 307c	Dark Cyan	Madeira Classic 1096



# Color Film

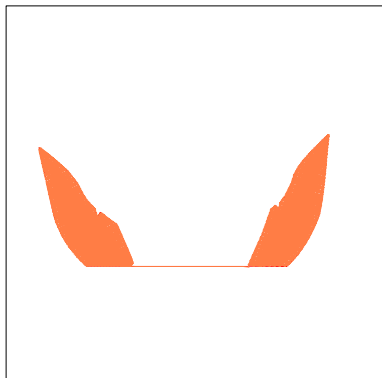
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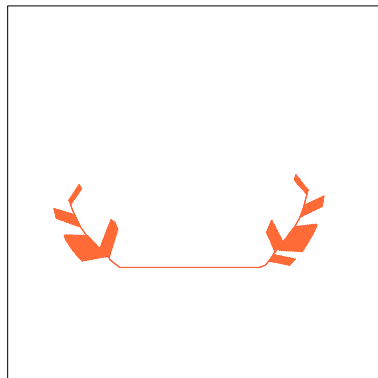
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Stitches: 14,962  
Height: 2.77 in  
Width: 3.82 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.49



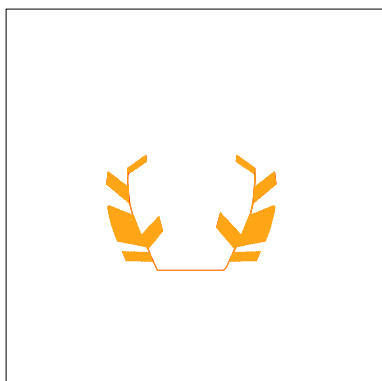
Stop #: 1  
Code: Orange  
Name: PMS 151  
Chart: Madeira Classic 1278  
Stitches: 1,640  
Thread used: 30.29ft



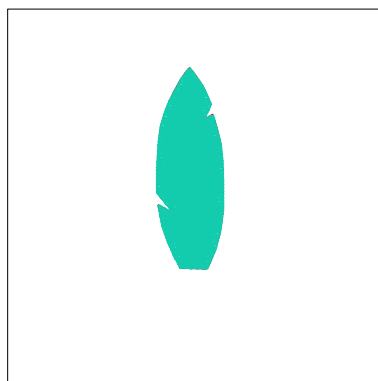
Stop #: 2  
Code: Dark Orange  
Name: PMS 1655  
Chart: Madeira Classic 1078  
Stitches: 569  
Thread used: 10.55ft



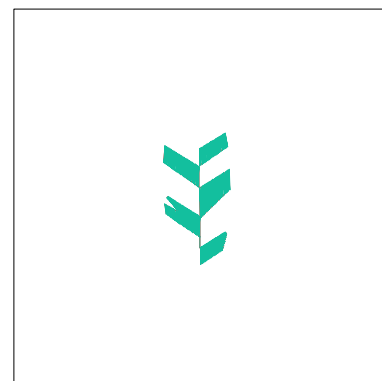
Stop #: 3  
Code: Yellow Gold  
Name: PMS 123  
Chart: Madeira Classic 1172  
Stitches: 2,219  
Thread used: 42.79ft



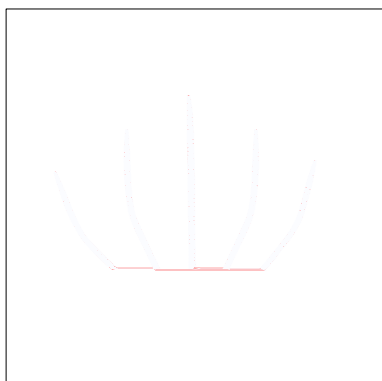
Stop #: 4  
Code: Masturd  
Name: PMS 124  
Chart: Madeira Classic 1025  
Stitches: 755  
Thread used: 14.74ft



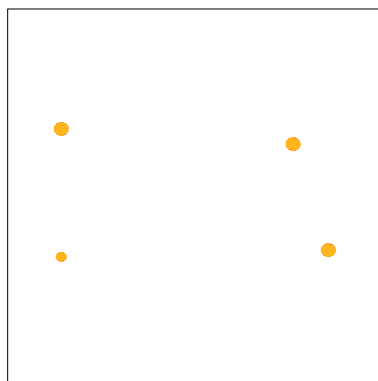
Stop #: 5  
Code: Powder Blue  
Name: PMS 283  
Chart: Madeira Classic 1274  
Stitches: 1,593  
Thread used: 31.57ft



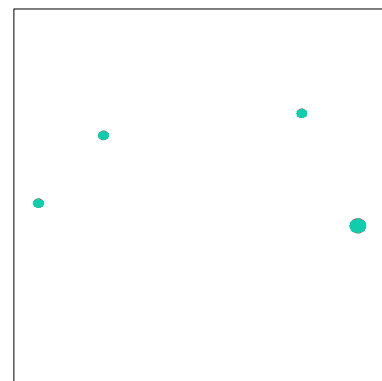
Stop #: 6  
Code: Cyan  
Name: PMS 3115  
Chart: Madeira Classic 1093  
Stitches: 491  
Thread used: 10.51ft



Stop #: 7  
Code: White  
Name:  
Chart: Madeira Classic 1005  
Stitches: 1,439  
Thread used: 19.18ft



Stop #: 8  
Code: Yellow Gold  
Name: PMS 123  
Chart: Madeira Classic 1172  
Stitches: 137  
Thread used: 2.17ft



Stop #: 9  
Code: Powder Blue  
Name: PMS 283  
Chart: Madeira Classic 1274  
Stitches: 120  
Thread used: 1.81ft

**Color Film**

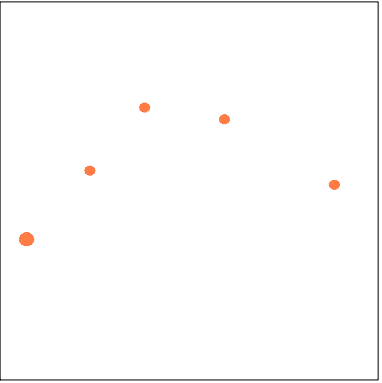
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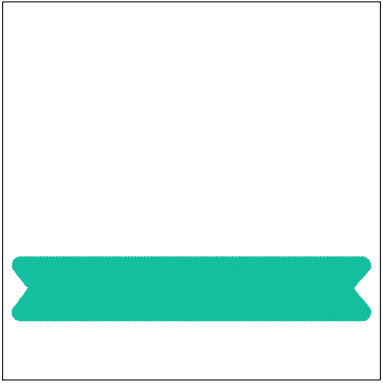
Design: **Let's celebrate**

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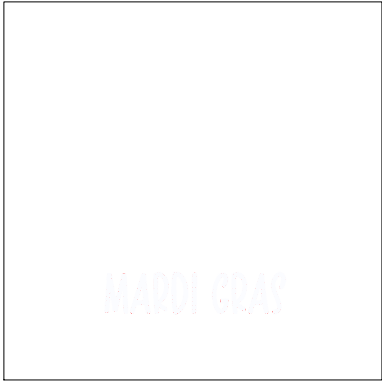
Stitches: 14,962  
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Width: 3.82 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.49



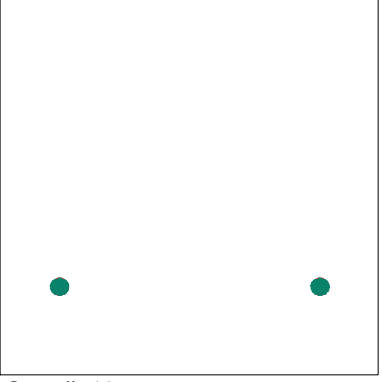
Stop #: 10  
Code: Orange  
Name: PMS 151  
Chart: Madeira Classic 1278  
Stitches: 145  
Thread used: 2.09ft



Stop #: 11  
Code: Cyan  
Name: PMS 3115  
Chart: Madeira Classic 1093  
Stitches: 4,184  
Thread used: 77.15ft



Stop #: 12  
Code: White  
Name:  
Chart: Madeira Classic 1005  
Stitches: 1,558  
Thread used: 17.81ft



Stop #: 13  
Code: Dark Cyan  
Name: PMS 307c  
Chart: Madeira Classic 1096  
Stitches: 110  
Thread used: 1.98ft