

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

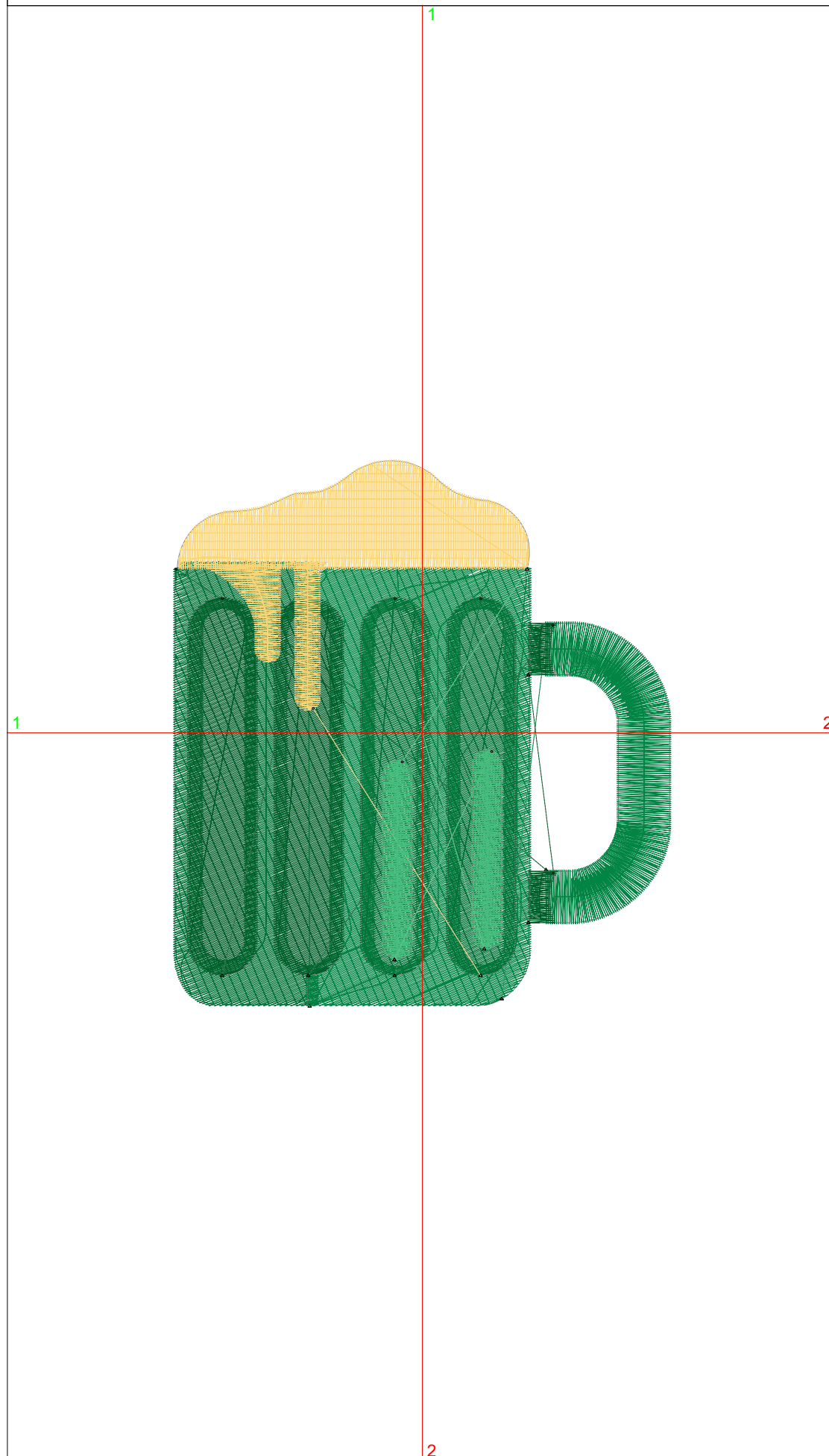
Wilcom TrueSizer



Design: **Irish Celebration**

Title: **Irish Celebration**

Stitches: 18,877  
Height: 3.81 in  
Width: 3.47 in  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 12  
Auto fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away  
x 2  
Appliqués: 0  
Left: 44.1 mm  
Right: 44.1 mm  
Up: 48.4 mm  
Down: 48.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.25 in<sup>2</sup>  
Max stitch: 6.9 mm  
Min stitch: 0.4 mm  
Max jump: 6.9 mm  
Total thread: 366.16ft  
Total bobbin: 142.41ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	4	■	2,842	4	Wilcom	
2.	5	■	6,250	5	Wilcom	
3.	3	■	3,473	3	Wilcom	
4.	4	■	3,277	4	Wilcom	
5.	2	■	2,384	2	Wilcom	
6.	6	■	649	6	Wilcom	

**Color Film**

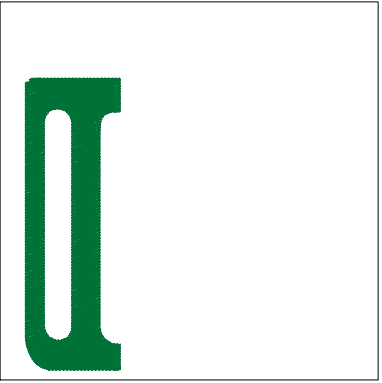
Wilcom TrueSizer



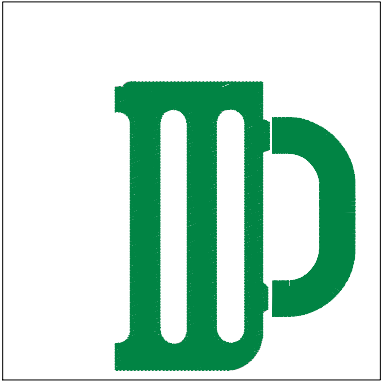
Design: **Irish Celebration**

Title: **Irish Celebration**

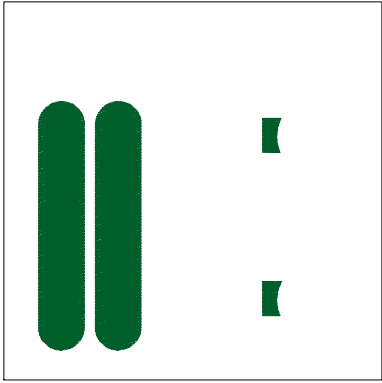
Stitches: 18,877  
Height: 3.81 in  
Width: 3.47 in  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.49



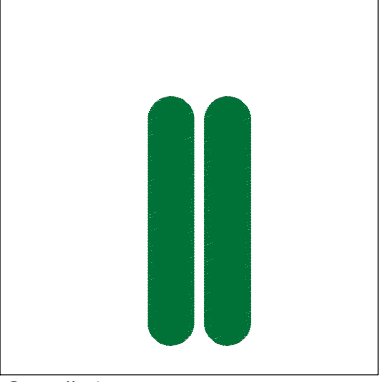
Stop #: 1  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 2,842  
Thread used: 52.31ft



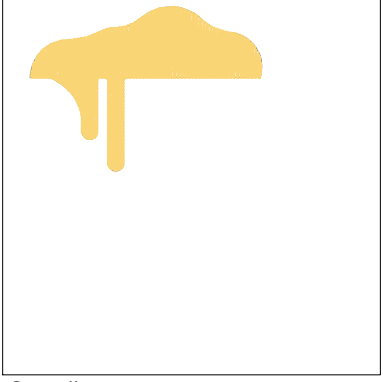
Stop #: 2  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 6,250  
Thread used: 117.20ft



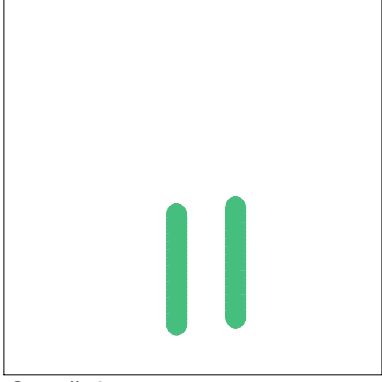
Stop #: 3  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 3,473  
Thread used: 68.62ft



Stop #: 4  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 3,277  
Thread used: 64.75ft



Stop #: 5  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 2,384  
Thread used: 45.35ft



Stop #: 6  
Code: 6  
Name:  
Chart: Wilcom  
Stitches: 649  
Thread used: 15.95ft