

Michaels[®]

**Embroidery Design
Sewing Information**

Production Worksheet

Wilcom TrueSizer



Design: **Beer and Shamrocks**
 Title: **Beer and Shamrocks**

Stitches: 16,624
 Height: 3.81 in
 Width: 2.94 in
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 24
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x
 2
 Appliqués: 0
 Left: 37.3 mm
 Right: 37.3 mm
 Up: 48.4 mm
 Down: 48.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 11.19 in²
 Max stitch: 10.0 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 317.87ft
 Total bobbin: 121.59ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	2	Light Blue	3,556	23		Wilcom
2.	15	White	494	15	White	Wilcom
3.	1	Light Blue	775	22		Wilcom
4.	4	Gold	3,780	45		Wilcom
5.	5	Dark Gold	3,290	47		Wilcom
6.	3	Light Tan	1,757	42		Wilcom
7.	6	Light Tan	780	56		Wilcom
8.	10	Dark Green	564	10		Wilcom
9.	7	Dark Green	310	7		Wilcom
10.	10	Dark Green	760	10		Wilcom
11.	7	Dark Green	556	7		Wilcom

Color Film

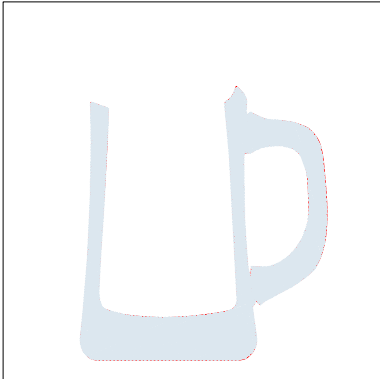
Wilcom TrueSizer



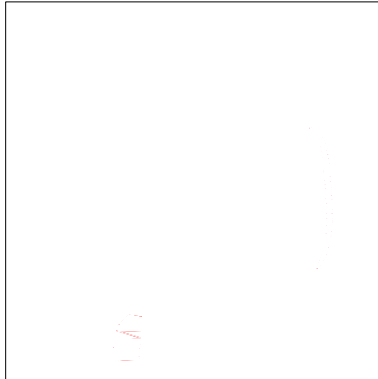
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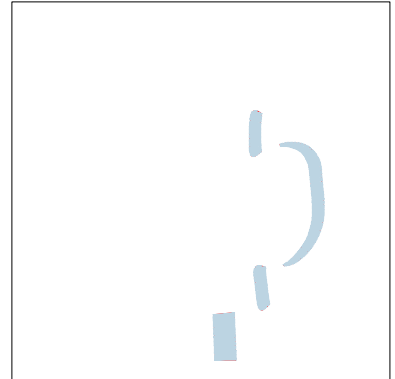
Stitches: 16,624
Height: 3.81 in
Width: 2.94 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.49



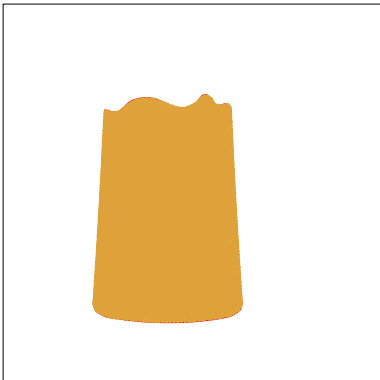
Stop #: 1
Code: 23
Name:
Chart: Wilcom
Stitches: 3,556
Thread used: 64.92ft



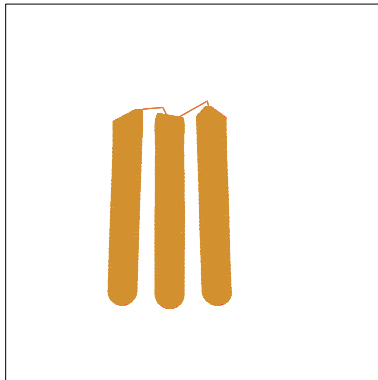
Stop #: 2
Code: 15
Name: White
Chart: Wilcom
Stitches: 494
Thread used: 7.31ft



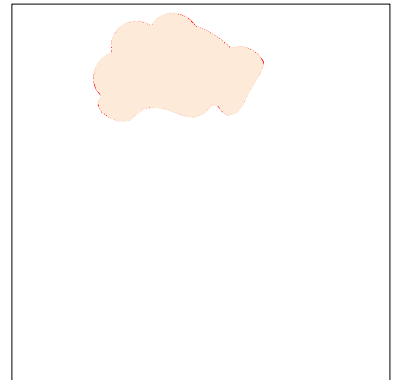
Stop #: 3
Code: 22
Name:
Chart: Wilcom
Stitches: 775
Thread used: 13.43ft



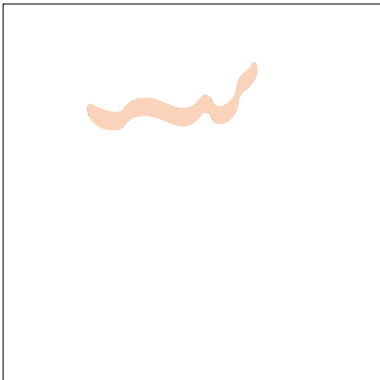
Stop #: 4
Code: 45
Name:
Chart: Wilcom
Stitches: 3,780
Thread used: 83.25ft



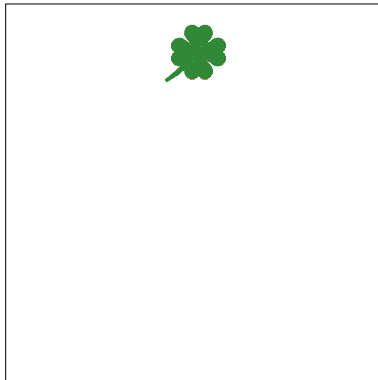
Stop #: 5
Code: 47
Name:
Chart: Wilcom
Stitches: 3,290
Thread used: 58.55ft



Stop #: 6
Code: 42
Name:
Chart: Wilcom
Stitches: 1,757
Thread used: 36.80ft



Stop #: 7
Code: 56
Name:
Chart: Wilcom
Stitches: 780
Thread used: 11.95ft



Stop #: 8
Code: 10
Name:
Chart: Wilcom
Stitches: 564
Thread used: 9.82ft



Stop #: 9
Code: 7
Name:
Chart: Wilcom
Stitches: 310
Thread used: 3.42ft

Color Film

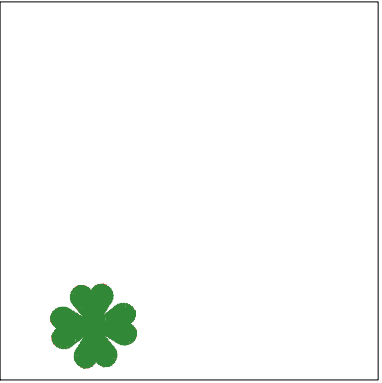
Wilcom TrueSizer



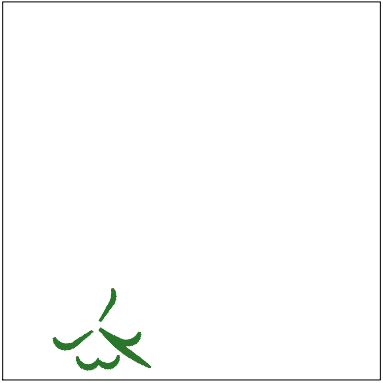
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Stop #: 10
Code: 10
Name:
Chart: Wilcom
Stitches: 760
Thread used: 18.03ft



Stop #: 11
Code: 7
Name:
Chart: Wilcom
Stitches: 556
Thread used: 6.79ft