

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Pancakes and Syrup**

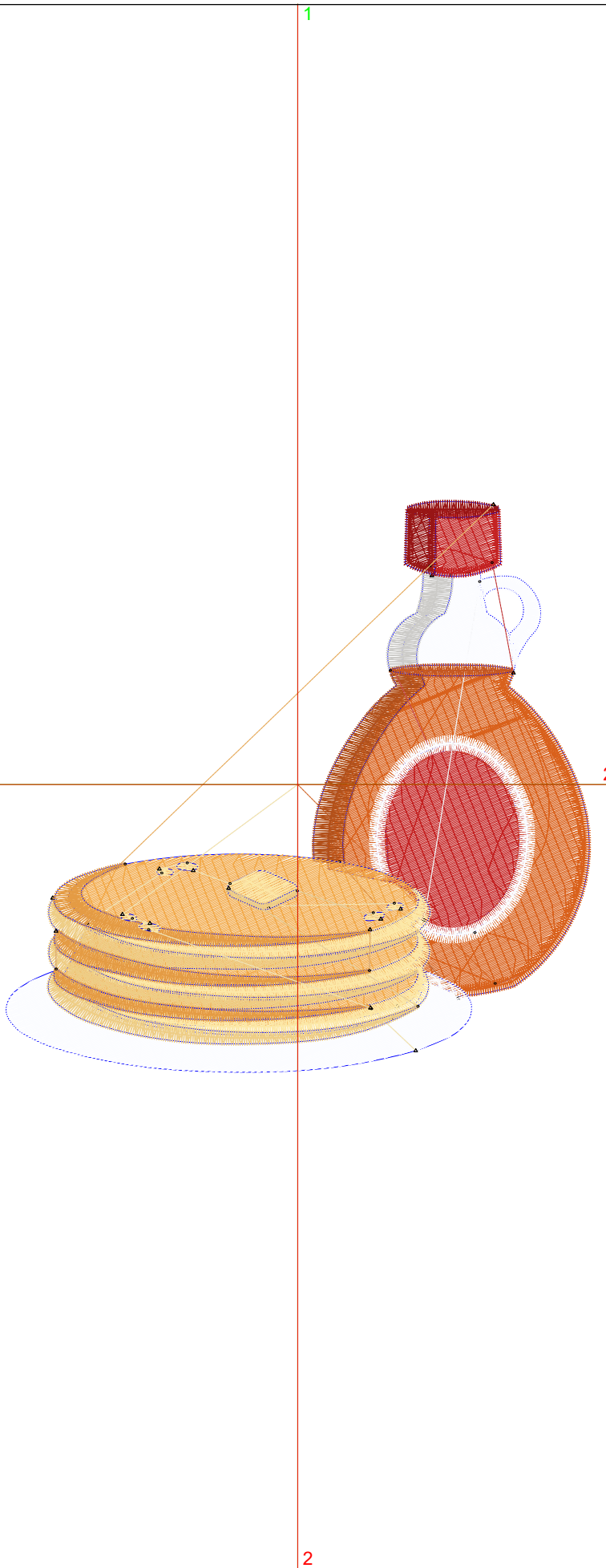
Title: **Pancakes and Syrup**

Stitches: 15,036  
 Height: 3.72 in  
 Width: 3.81 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 24  
 Auto fabric: Custom Fabric  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.3 mm  
 Right: 48.4 mm  
 Up: 46.9 mm  
 Down: 47.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.15 in<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 290.03ft  
 Total bobbin: 110.68ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	19		2,745	Yellow Gold	PMS 123	Madeira Classic 1172
2.	21		324	Masturd	PMS 124	Madeira Classic 1025
3.	35		1,107	Red	PMS 186	Madeira Classic 1147
4.	13		1,411	White		Madeira Classic 1005
5.	34		170	Light Gray	PMS 429	Madeira Classic 1011
6.	11		152	Light Orange	PMS 150	Madeira Classic 1155
7.	35		419	Red	PMS 186	Madeira Classic 1147
8.	9		461	Dark Orange	PMS 1655	Madeira Classic 1078
9.	15		2,522	Mid Brown	PMS 729	Madeira Classic 1126
10.	13		1,237	White		Madeira Classic 1005
11.	20		1,606	Light Yellow	PMS 114	Madeira Classic 1135
12.	17		1,550	Light Brown	PMS 155	Madeira Classic 1055
13.	14		1,280	Brown	PMS 4635	Madeira Classic 1258
14.	20		50	Light Yellow	PMS 114	Madeira Classic 1135



# Color Film

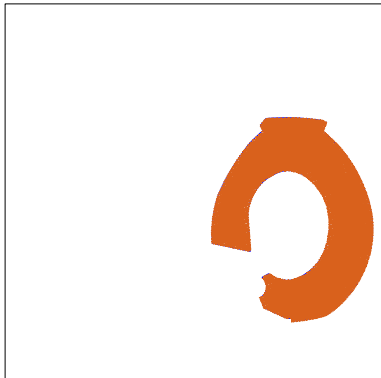
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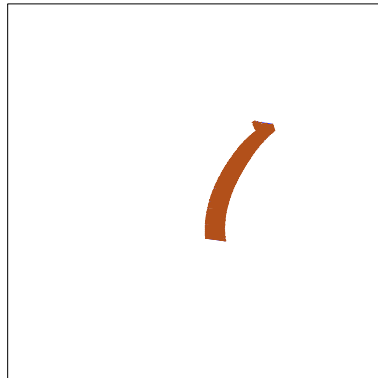
Design: **Pancakes and Syrup**

Title: **Pancakes and Syrup**

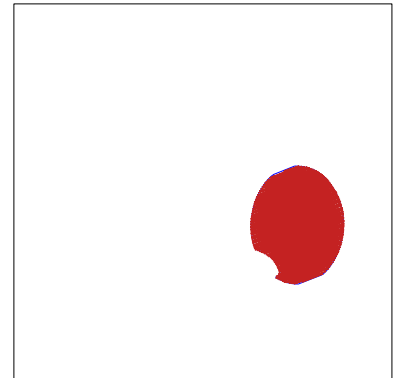
Stitches: 15,036  
Height: 3.72 in  
Width: 3.81 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.49



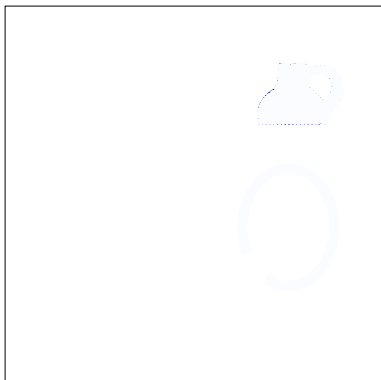
Stop #: 1  
Code: Yellow Gold  
Name: PMS 123  
Chart: Madeira Classic 1172  
Stitches: 2,745  
Thread used: 52.77ft



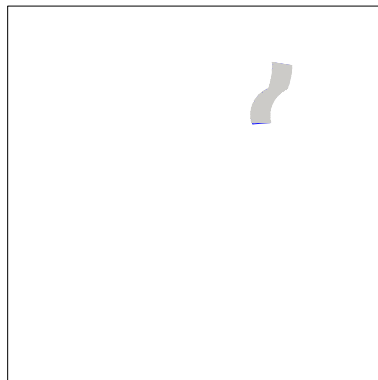
Stop #: 2  
Code: Masturd  
Name: PMS 124  
Chart: Madeira Classic 1025  
Stitches: 324  
Thread used: 7.64ft



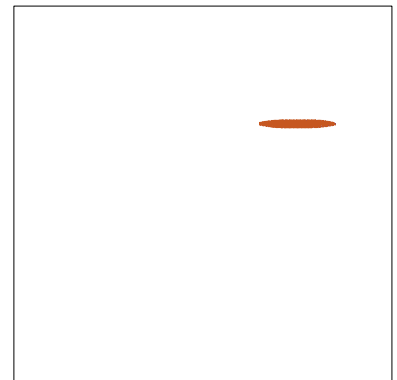
Stop #: 3  
Code: Red  
Name: PMS 186  
Chart: Madeira Classic 1147  
Stitches: 1,107  
Thread used: 23.49ft



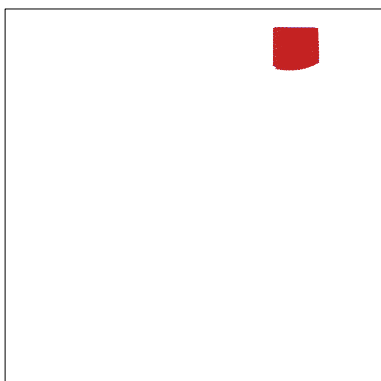
Stop #: 4  
Code: White  
Name:  
Chart: Madeira Classic 1005  
Stitches: 1,411  
Thread used: 24.93ft



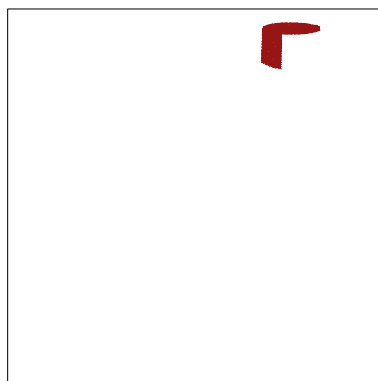
Stop #: 5  
Code: Light Gray  
Name: PMS 429  
Chart: Madeira Classic 1011  
Stitches: 170  
Thread used: 4.00ft



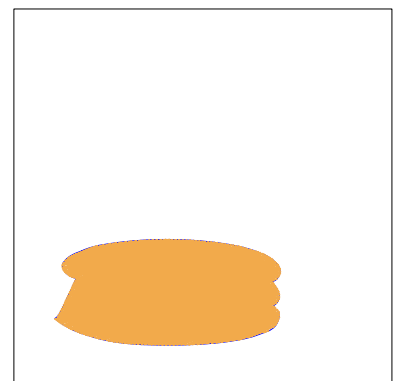
Stop #: 6  
Code: Light Orange  
Name: PMS 150  
Chart: Madeira Classic 1155  
Stitches: 152  
Thread used: 2.23ft



Stop #: 7  
Code: Red  
Name: PMS 186  
Chart: Madeira Classic 1147  
Stitches: 419  
Thread used: 6.96ft



Stop #: 8  
Code: Dark Orange  
Name: PMS 1655  
Chart: Madeira Classic 1078  
Stitches: 461  
Thread used: 6.39ft



Stop #: 9  
Code: Mid Brown  
Name: PMS 729  
Chart: Madeira Classic 1126  
Stitches: 2,522  
Thread used: 56.03ft

# Color Film

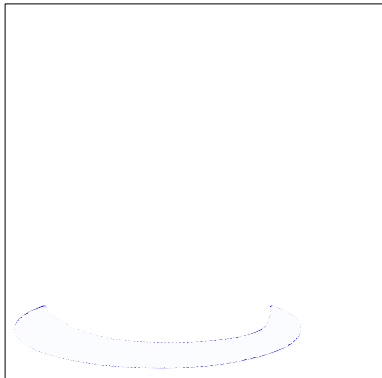
Wilcom TrueSizer



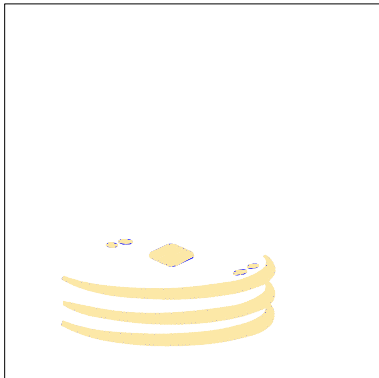
Design: **Pancakes and Syrup**

Title: **Pancakes and Syrup**

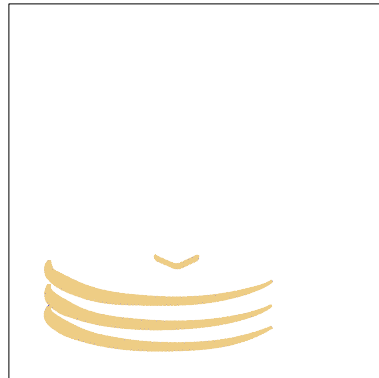
Stitches: 15,036  
Height: 3.72 in  
Width: 3.81 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.49



Stop #: 10  
Code: White  
Name:  
Chart: Madeira Classic 1005  
Stitches: 1,237  
Thread used: 24.79ft



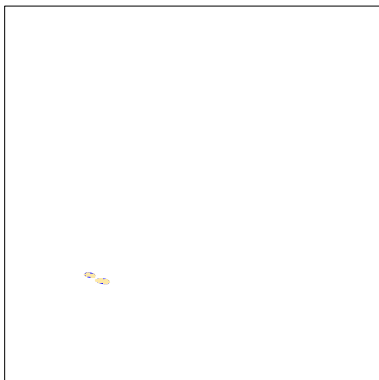
Stop #: 11  
Code: Light Yellow  
Name: PMS 114  
Chart: Madeira Classic 1135  
Stitches: 1,606  
Thread used: 29.22ft



Stop #: 12  
Code: Light Brown  
Name: PMS 155  
Chart: Madeira Classic 1055  
Stitches: 1,550  
Thread used: 25.99ft



Stop #: 13  
Code: Brown  
Name: PMS 4635  
Chart: Madeira Classic 1258  
Stitches: 1,280  
Thread used: 20.42ft



Stop #: 14  
Code: Light Yellow  
Name: PMS 114  
Chart: Madeira Classic 1135  
Stitches: 50  
Thread used: 0.57ft