

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

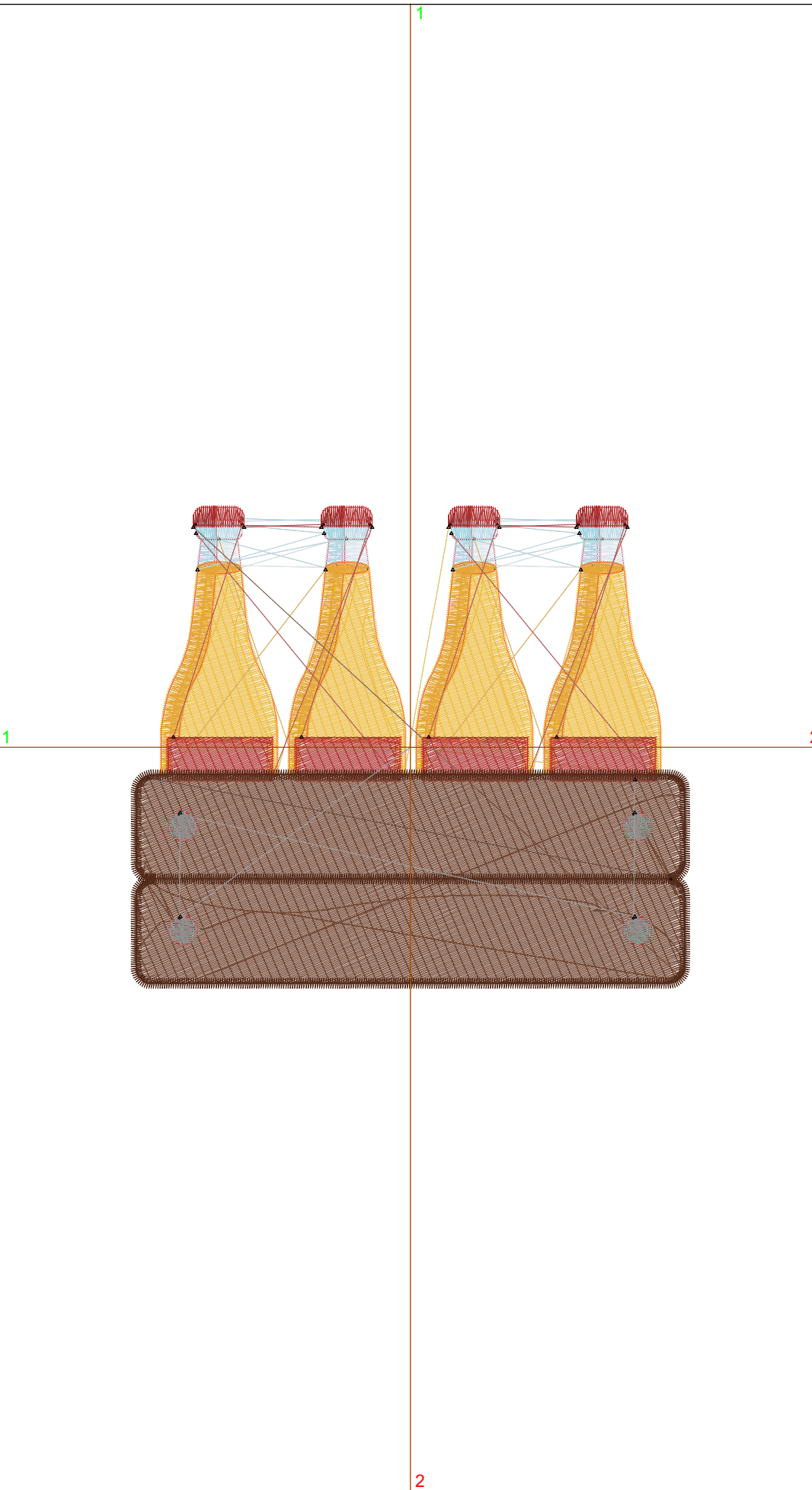
Wilcom TrueSizer



Design: **Wooden Box with Beer Bottles**  
 Title: **Wooden Box with Beer Bottles**

Stitches: 16,821  
 Height: 3.30 in  
 Width: 3.82 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 42  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x  
 2  
 Appliqués: 0  
 Left: 48.5 mm  
 Right: 48.5 mm  
 Up: 41.9 mm  
 Down: 41.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.59 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.4 mm  
 Max jump: 7.0 mm  
 Total thread: 321.38ft  
 Total bobbin: 121.34ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	14	Yellow	1,730	14	Wilcom	
2.	11	Light Blue	181	11	Wilcom	
3.	10	Light Blue	160	10	Wilcom	
4.	6	Orange	1,107	6	Wilcom	
5.	7	Light Blue	100	7	Wilcom	
6.	9	Light Blue	80	9	Wilcom	
7.	5	Red	791	5	Wilcom	
8.	4	Red	81	4	Wilcom	
9.	14	Yellow	1,736	14	Wilcom	
10.	11	Light Blue	181	11	Wilcom	
11.	10	Light Blue	160	10	Wilcom	
12.	6	Orange	1,107	6	Wilcom	
13.	7	Light Blue	100	7	Wilcom	
14.	9	Light Blue	80	9	Wilcom	
15.	5	Red	787	5	Wilcom	
16.	4	Red	81	4	Wilcom	
17.	2	Brown	5,873	2	Wilcom	
18.	1	Dark Brown	2,233	1	Wilcom	
19.	3	Grey	251	3	Wilcom	

# Color Film

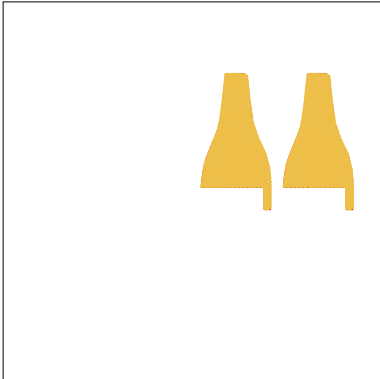
Wilcom TrueSizer



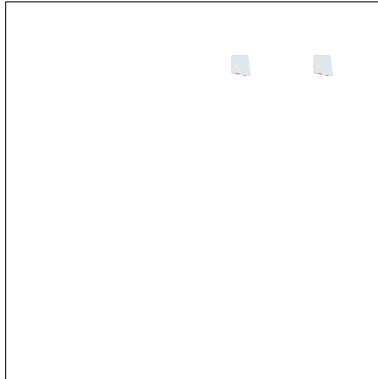
Design: **Wooden Box with Beer Bottles**

Title: **Wooden Box with Beer Bottles**

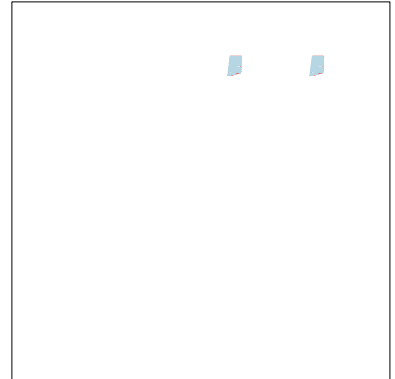
Stitches: 16,821  
Height: 3.30 in  
Width: 3.82 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.49



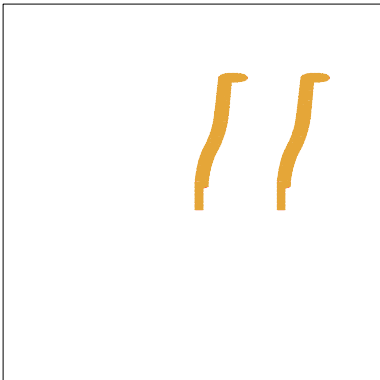
Stop #: 1  
Code: 14  
Name:  
Chart: Wilcom  
Stitches: 1,730  
Thread used: 32.43ft



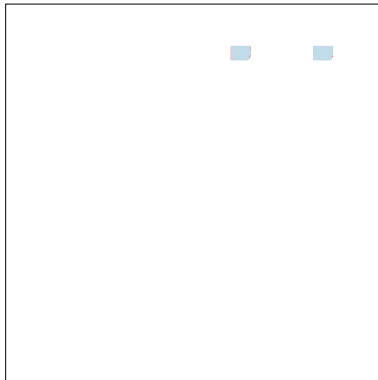
Stop #: 2  
Code: 11  
Name:  
Chart: Wilcom  
Stitches: 181  
Thread used: 2.74ft



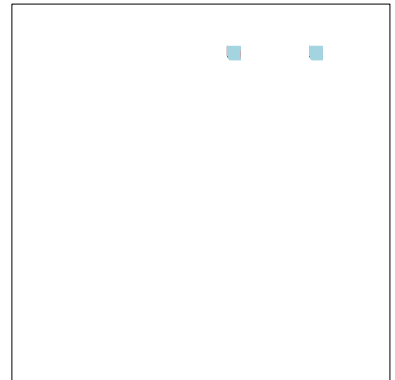
Stop #: 3  
Code: 10  
Name:  
Chart: Wilcom  
Stitches: 160  
Thread used: 2.21ft



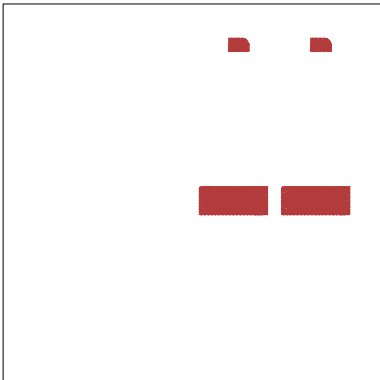
Stop #: 4  
Code: 6  
Name:  
Chart: Wilcom  
Stitches: 1,107  
Thread used: 16.35ft



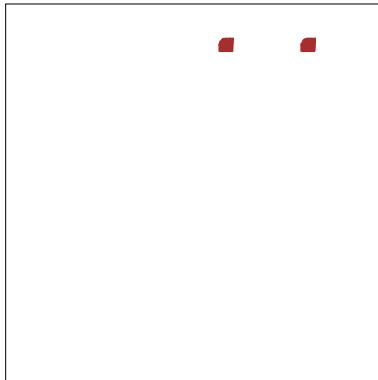
Stop #: 5  
Code: 7  
Name:  
Chart: Wilcom  
Stitches: 100  
Thread used: 1.93ft



Stop #: 6  
Code: 9  
Name:  
Chart: Wilcom  
Stitches: 80  
Thread used: 1.49ft



Stop #: 7  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 791  
Thread used: 14.54ft



Stop #: 8  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 81  
Thread used: 1.48ft



Stop #: 9  
Code: 14  
Name:  
Chart: Wilcom  
Stitches: 1,736  
Thread used: 32.46ft

**Color Film**

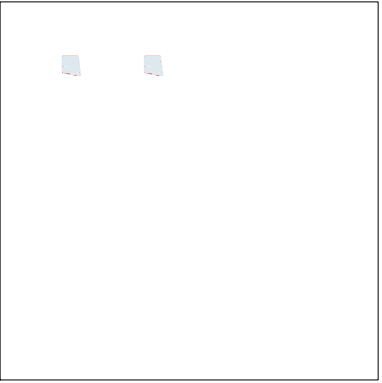
Wilcom TrueSizer



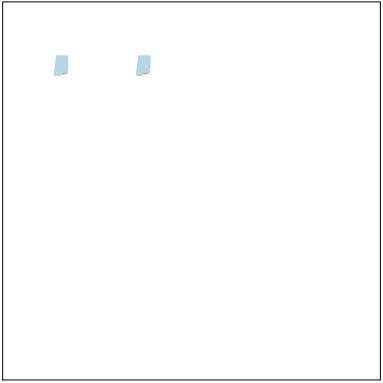
Stitches: 16,821  
Height: 3.30 in  
Width: 3.82 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.49

Design: **Wooden Box with Beer Bottles**

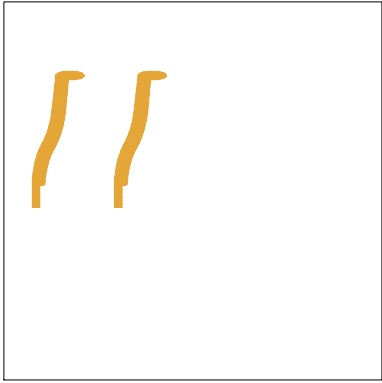
Title: **Wooden Box with Beer Bottles**



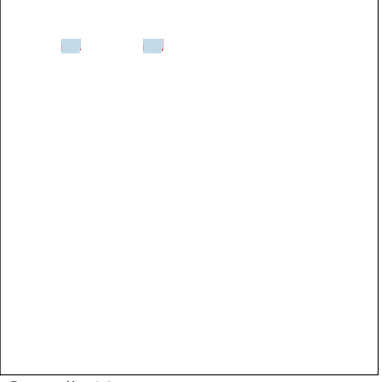
Stop #: 10  
Code: 11  
Name:  
Chart: Wilcom  
Stitches: 181  
Thread used: 2.74ft



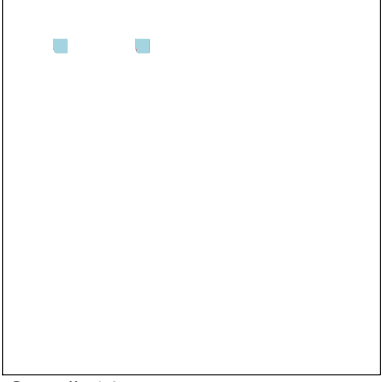
Stop #: 11  
Code: 10  
Name:  
Chart: Wilcom  
Stitches: 160  
Thread used: 2.21ft



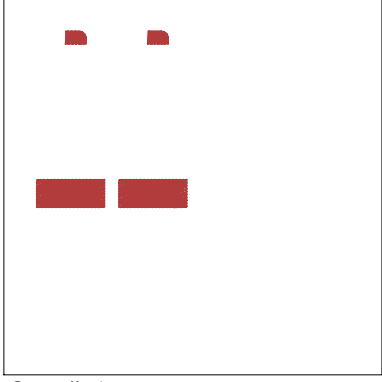
Stop #: 12  
Code: 6  
Name:  
Chart: Wilcom  
Stitches: 1,107  
Thread used: 16.35ft



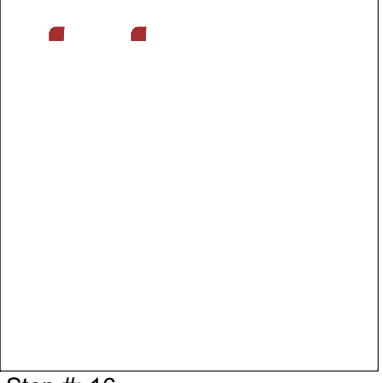
Stop #: 13  
Code: 7  
Name:  
Chart: Wilcom  
Stitches: 100  
Thread used: 1.93ft



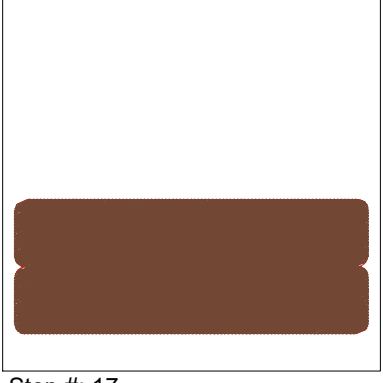
Stop #: 14  
Code: 9  
Name:  
Chart: Wilcom  
Stitches: 80  
Thread used: 1.49ft



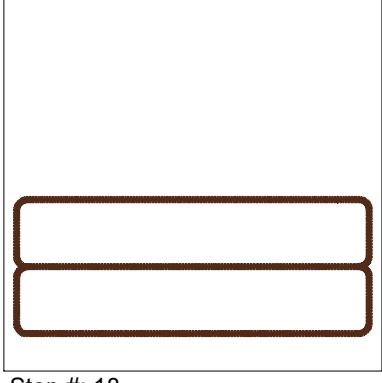
Stop #: 15  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 787  
Thread used: 14.52ft



Stop #: 16  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 81  
Thread used: 1.48ft



Stop #: 17  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 5,873  
Thread used: 132.22ft



Stop #: 18  
Code: 1  
Name:  
Chart: Wilcom  
Stitches: 2,233  
Thread used: 31.86ft

**Color Film**

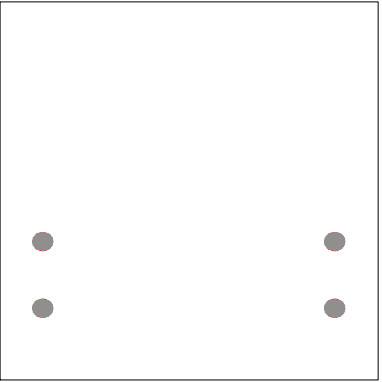
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Stitches: 16,821  
Height: 3.30 in  
Width: 3.82 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.49



Stop #: 19  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 251  
Thread used: 4.71ft