

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer

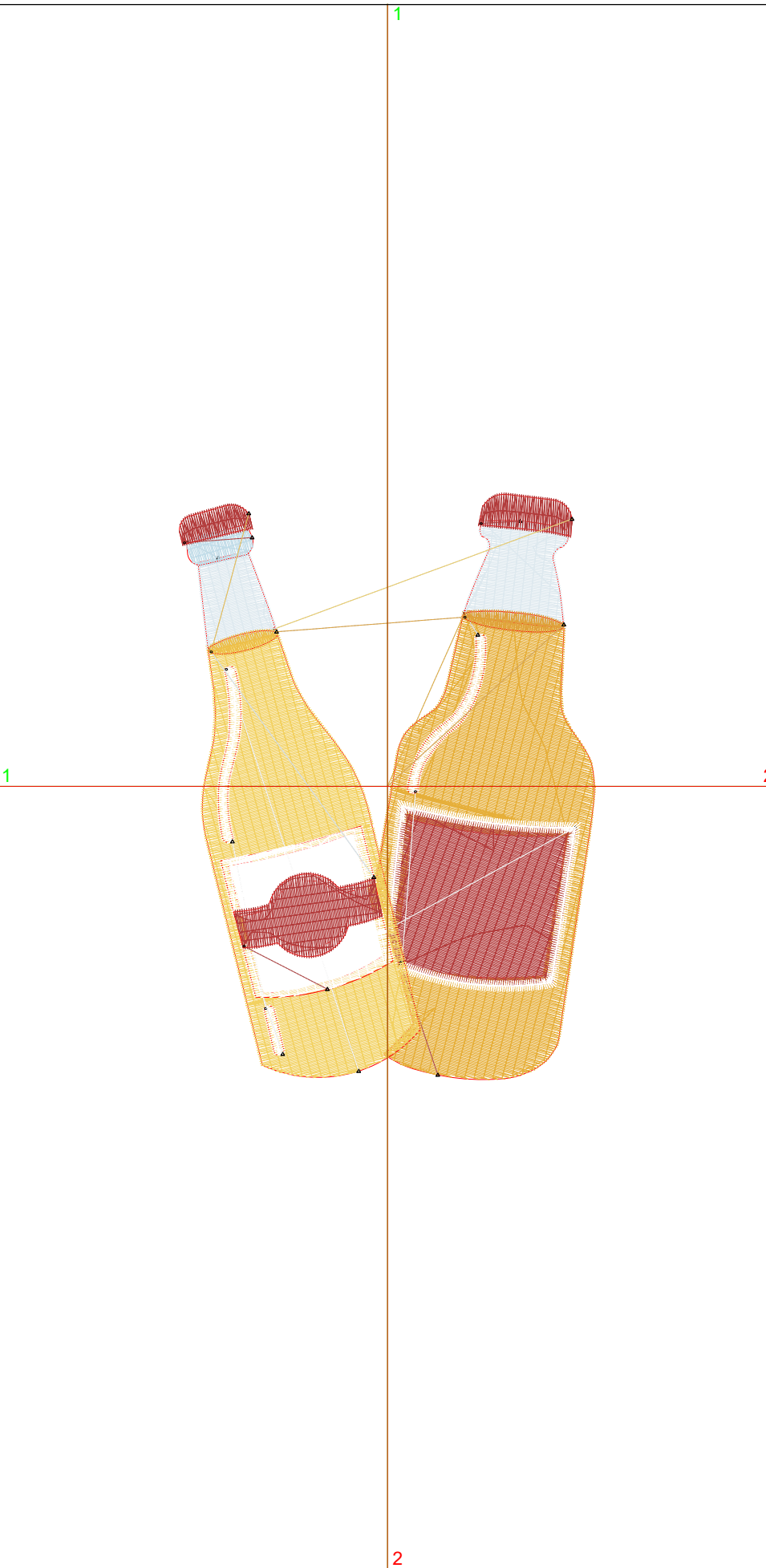


Design: **Bottles of Beer**

Title: **Bottles of Beer**

Stitches: 11,549
 Height: 3.81 in
 Width: 2.70 in
 Colors: 8
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 12
 Stops: 13
 Trims: 16
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 34.3 mm
 Right: 34.3 mm
 Up: 48.4 mm
 Down: 48.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 10.30 in²
 Max stitch: 11.2 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 224.84ft
 Total bobbin: 85.80ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	47	Light Orange	3,063	47	Light Orange	Wilcom
2.	5	Red	1,373	5	Red	Wilcom
3.	15	White	946	15	White	Wilcom
4.	23	Light BlueGreen	493	23	Light BlueGreen	Wilcom
5.	5	Red	260	5	Red	Wilcom
6.	49	Deep Yellow	2,660	49	Deep Yellow	Wilcom
7.	15	White	1,292	15	White	Wilcom
8.	5	Red	520	5	Red	Wilcom
9.	23	Light BlueGreen	345	23	Light BlueGreen	Wilcom
10.	24	Ocean Green	164	24	Ocean Green	Wilcom
11.	5	Red	190	5	Red	Wilcom
12.	46	Autumn Orange	100	46	Autumn Orange	Wilcom
13.	45	Gold	141	45	Gold	Wilcom

Color Film

Wilcom TrueSizer



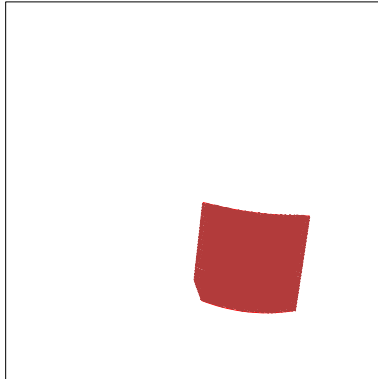
Design: **Bottles of Beer**

Title: **Bottles of Beer**

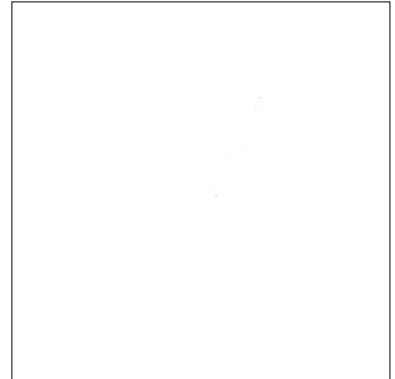
Stitches: 11,549
Height: 3.81 in
Width: 2.70 in
Colors: 8
Colorway: Colorway 1
Zoom: 0.49



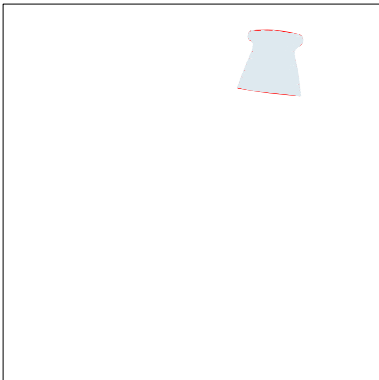
Stop #: 1
Code: 47
Name: Light Orange
Chart: Wilcom
Stitches: 3,063
Thread used: 62.22ft



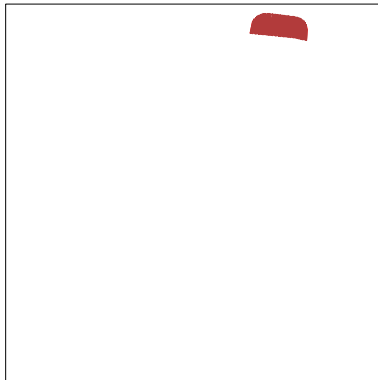
Stop #: 2
Code: 5
Name: Red
Chart: Wilcom
Stitches: 1,373
Thread used: 29.20ft



Stop #: 3
Code: 15
Name: White
Chart: Wilcom
Stitches: 946
Thread used: 13.66ft



Stop #: 4
Code: 23
Name: Light BlueGreen
Chart: Wilcom
Stitches: 493
Thread used: 9.65ft



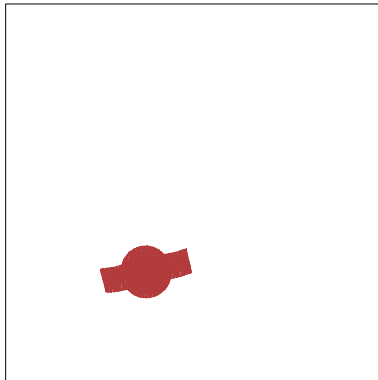
Stop #: 5
Code: 5
Name: Red
Chart: Wilcom
Stitches: 260
Thread used: 4.32ft



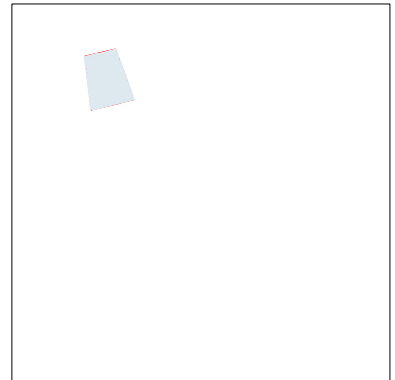
Stop #: 6
Code: 49
Name: Deep Yellow
Chart: Wilcom
Stitches: 2,660
Thread used: 52.24ft



Stop #: 7
Code: 15
Name: White
Chart: Wilcom
Stitches: 1,292
Thread used: 23.56ft



Stop #: 8
Code: 5
Name: Red
Chart: Wilcom
Stitches: 520
Thread used: 9.62ft



Stop #: 9
Code: 23
Name: Light BlueGreen
Chart: Wilcom
Stitches: 345
Thread used: 6.46ft

Color Film

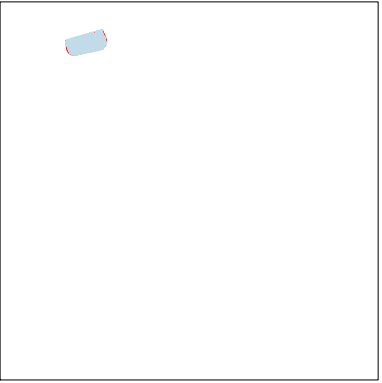
Wilcom TrueSizer



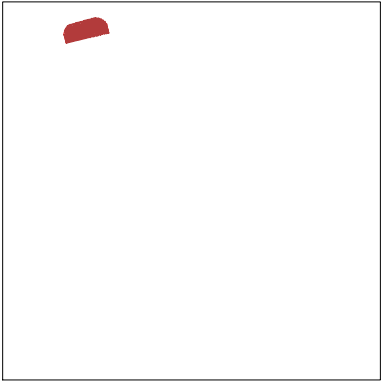
Design: **Bottles of Beer**

Title: **Bottles of Beer**

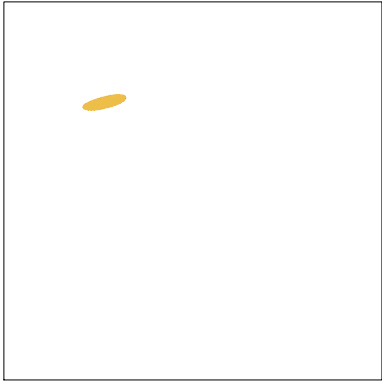
Stitches: 11,549
Height: 3.81 in
Width: 2.70 in
Colors: 8
Colorway: Colorway 1
Zoom: 0.49



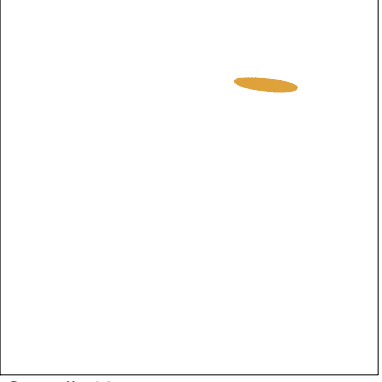
Stop #: 10
Code: 24
Name: Ocean Green
Chart: Wilcom
Stitches: 164
Thread used: 2.58ft



Stop #: 11
Code: 5
Name: Red
Chart: Wilcom
Stitches: 190
Thread used: 3.03ft



Stop #: 12
Code: 46
Name: Autumn Orange
Chart: Wilcom
Stitches: 100
Thread used: 1.64ft



Stop #: 13
Code: 45
Name: Gold
Chart: Wilcom
Stitches: 141
Thread used: 2.40ft