

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Stitches: 12,534  
 Height: 3.06 in  
 Width: 3.82 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

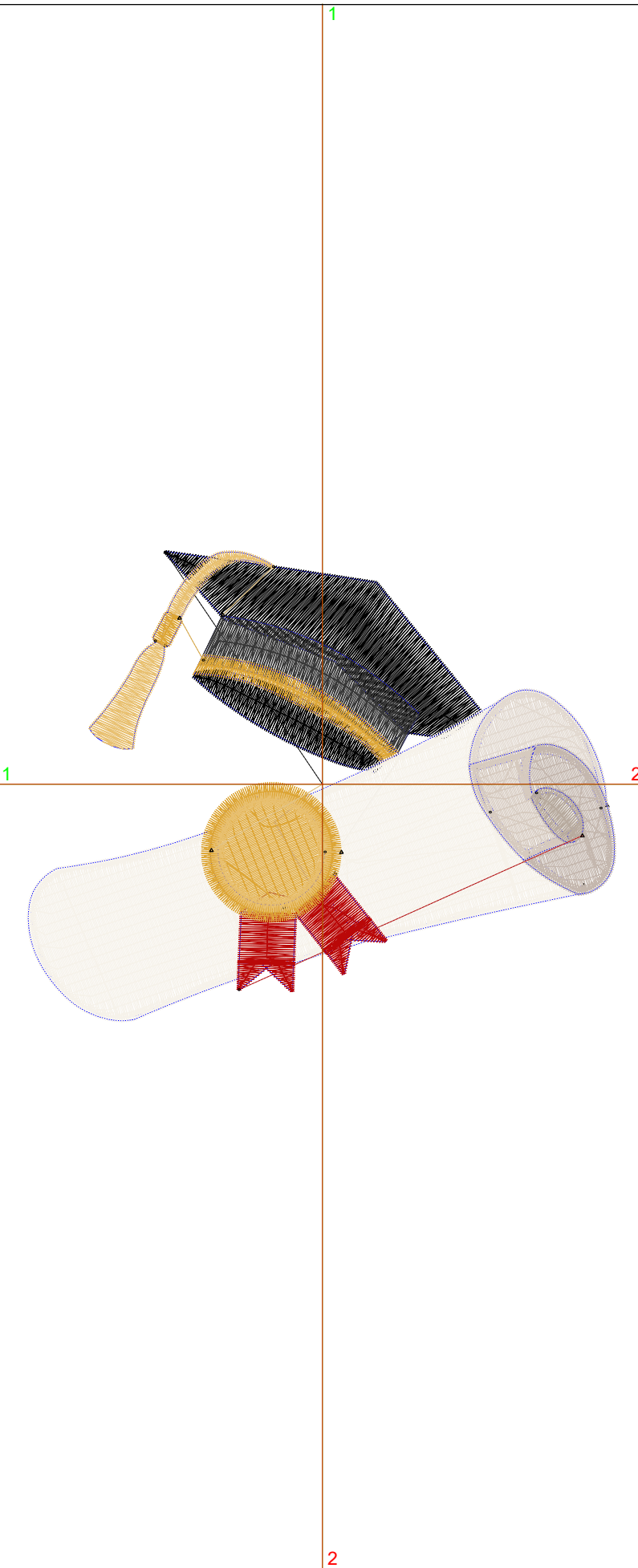
Design: **Graduation Cap and Diploma**

Title: **Graduation Cap and Diploma**

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 13  
 Auto fabric: Custom Fabric  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.7 mm  
 Right: 48.4 mm  
 Up: 38.5 mm  
 Down: 39.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.70 in<sup>2</sup>  
 Max stitch: 9.5 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.4 mm  
 Total thread: 241.66ft  
 Total bobbin: 92.14ft

Stop Sequence:

#	#	Color	St.	Code Name	Chart
1.	12	Black	1,998	Black	Madeira Classic 1000
2.	24	Dark Green	795	PMS 3435	Madeira Classic 1370
3.	20	Light Yellow	342	PMS 114	Madeira Classic 1135
4.	18	Yellow	338	PMS 116	Madeira Classic 1125
5.	34	Light Gray	4,744	PMS 429	Madeira Classic 1011
6.	32	Dark Gray	708	PMS 431	Madeira Classic 1041
7.	31	Light Pink	815	PMS 210	Madeira Classic 1321
8.	33	Gray	640	PMS 430	Madeira Classic 1118
9.	30	Pink	104	PMS 211	Madeira Classic 1309
10.	35	Red	457	PMS 186	Madeira Classic 1147
11.	18	Yellow	1,144	PMS 116	Madeira Classic 1125
12.	20	Light Yellow	447	PMS 114	Madeira Classic 1135



**Color Film**

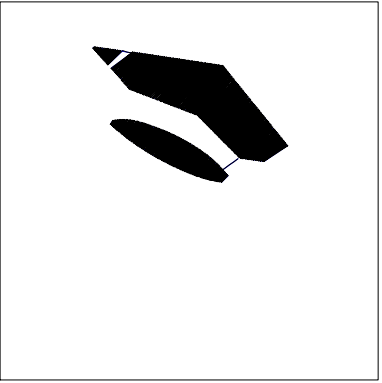
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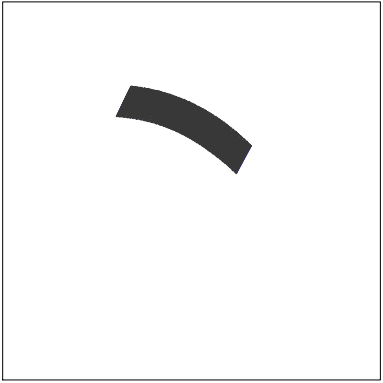
Stitches: 12,534  
Height: 3.06 in  
Width: 3.82 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.49

Design: **Graduation Cap and Diploma**

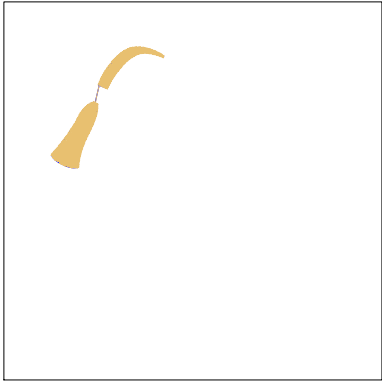
Title: **Graduation Cap and Diploma**



Stop #: 1  
Code: Black  
Name:  
Chart: Madeira Classic 1000  
Stitches: 1,998  
Thread used: 39.49ft



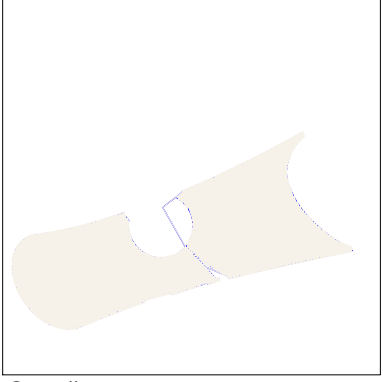
Stop #: 2  
Code: Dark Green  
Name: PMS 3435  
Chart: Madeira Classic 1370  
Stitches: 795  
Thread used: 15.38ft



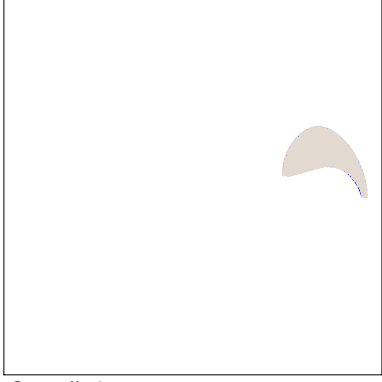
Stop #: 3  
Code: Light Yellow  
Name: PMS 114  
Chart: Madeira Classic 1135  
Stitches: 342  
Thread used: 7.07ft



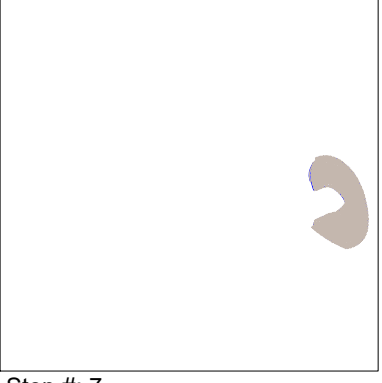
Stop #: 4  
Code: Yellow  
Name: PMS 116  
Chart: Madeira Classic 1125  
Stitches: 338  
Thread used: 7.03ft



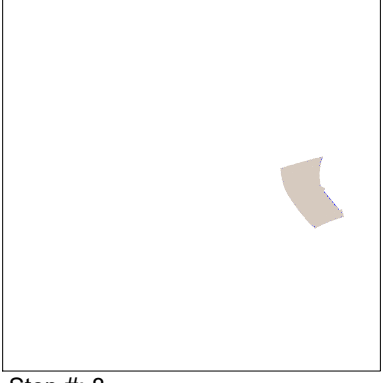
Stop #: 5  
Code: Light Gray  
Name: PMS 429  
Chart: Madeira Classic 1011  
Stitches: 4,744  
Thread used: 89.83ft



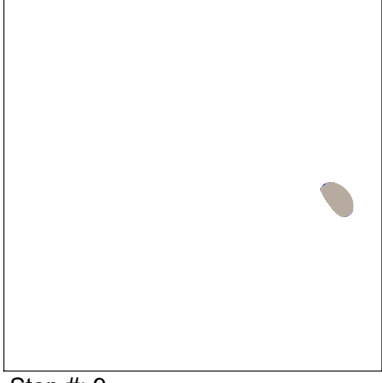
Stop #: 6  
Code: Dark Gray  
Name: PMS 431  
Chart: Madeira Classic 1041  
Stitches: 708  
Thread used: 11.66ft



Stop #: 7  
Code: Light Pink  
Name: PMS 210  
Chart: Madeira Classic 1321  
Stitches: 815  
Thread used: 13.48ft



Stop #: 8  
Code: Gray  
Name: PMS 430  
Chart: Madeira Classic 1118  
Stitches: 640  
Thread used: 10.19ft



Stop #: 9  
Code: Pink  
Name: PMS 211  
Chart: Madeira Classic 1309  
Stitches: 104  
Thread used: 2.46ft

**Color Film**

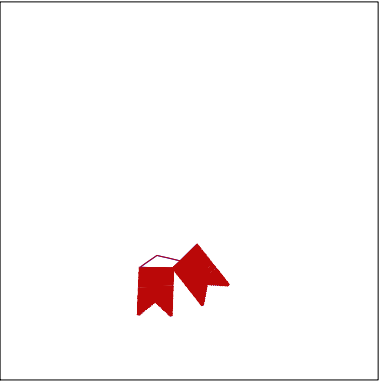
Wilcom TrueSizer



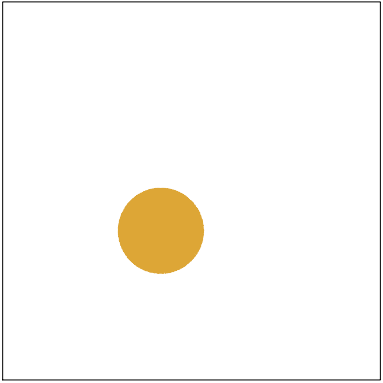
Stitches: 12,534  
Height: 3.06 in  
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Colors: 10  
Colorway: Colorway 1  
Zoom: 0.49

Design: **Graduation Cap and Diploma**

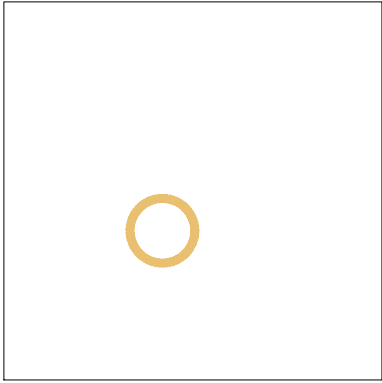
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Stop #: 10  
Code: Red  
Name: PMS 186  
Chart: Madeira Classic 1147  
Stitches: 457  
Thread used: 11.40ft



Stop #: 11  
Code: Yellow  
Name: PMS 116  
Chart: Madeira Classic 1125  
Stitches: 1,144  
Thread used: 22.68ft



Stop #: 12  
Code: Light Yellow  
Name: PMS 114  
Chart: Madeira Classic 1135  
Stitches: 447  
Thread used: 7.05ft