

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **USA Sunglasses**

Title: **USA Sunglasses**

Stitches: 7,210  
Height: 1.28 in  
Width: 3.80 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 17  
Auto fabric: Custom Fabric  
Required stabilizer: Topping:  
Backing: Tear Away x 2  
Appliqués: 0  
Left: 48.4 mm  
Right: 48.2 mm  
Up: 15.9 mm  
Down: 16.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 4.87 in<sup>2</sup>  
Max stitch: 11.4 mm  
Min stitch: 0.3 mm  
Max jump: 7.0 mm  
Total thread: 139.78ft  
Total bobbin: 54.02ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9	■	1,571	Dark Orange	PMS 1655	Madeira Classic 1078
2.	8	■	1,555	Dark Cyan	PMS 307c	Madeira Classic 1096
3.	12	■	2,257	Black		Madeira Classic 1000
4.	13	□	1,825	White		Madeira Classic 1005



**Color Film**

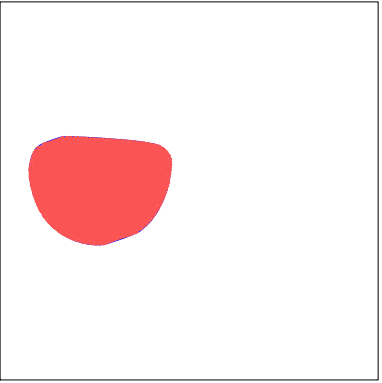
Wilcom TrueSizer



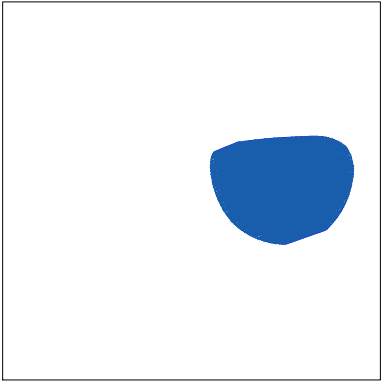
Design: **USA Sunglasses**

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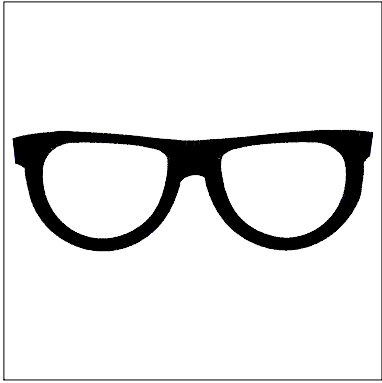
Stitches: 7,210  
Height: 1.28 in  
Width: 3.80 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.49



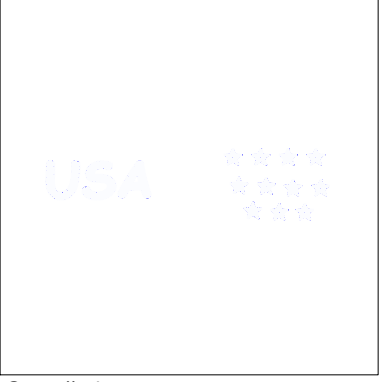
Stop #: 1  
Code: Dark Orange  
Name: PMS 1655  
Chart: Madeira Classic 1078  
Stitches: 1,571  
Thread used: 34.29ft



Stop #: 2  
Code: Dark Cyan  
Name: PMS 307c  
Chart: Madeira Classic 1096  
Stitches: 1,555  
Thread used: 33.96ft



Stop #: 3  
Code: Black  
Name:  
Chart: Madeira Classic 1000  
Stitches: 2,257  
Thread used: 47.69ft



Stop #: 4  
Code: White  
Name:  
Chart: Madeira Classic 1005  
Stitches: 1,825  
Thread used: 22.54ft