

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

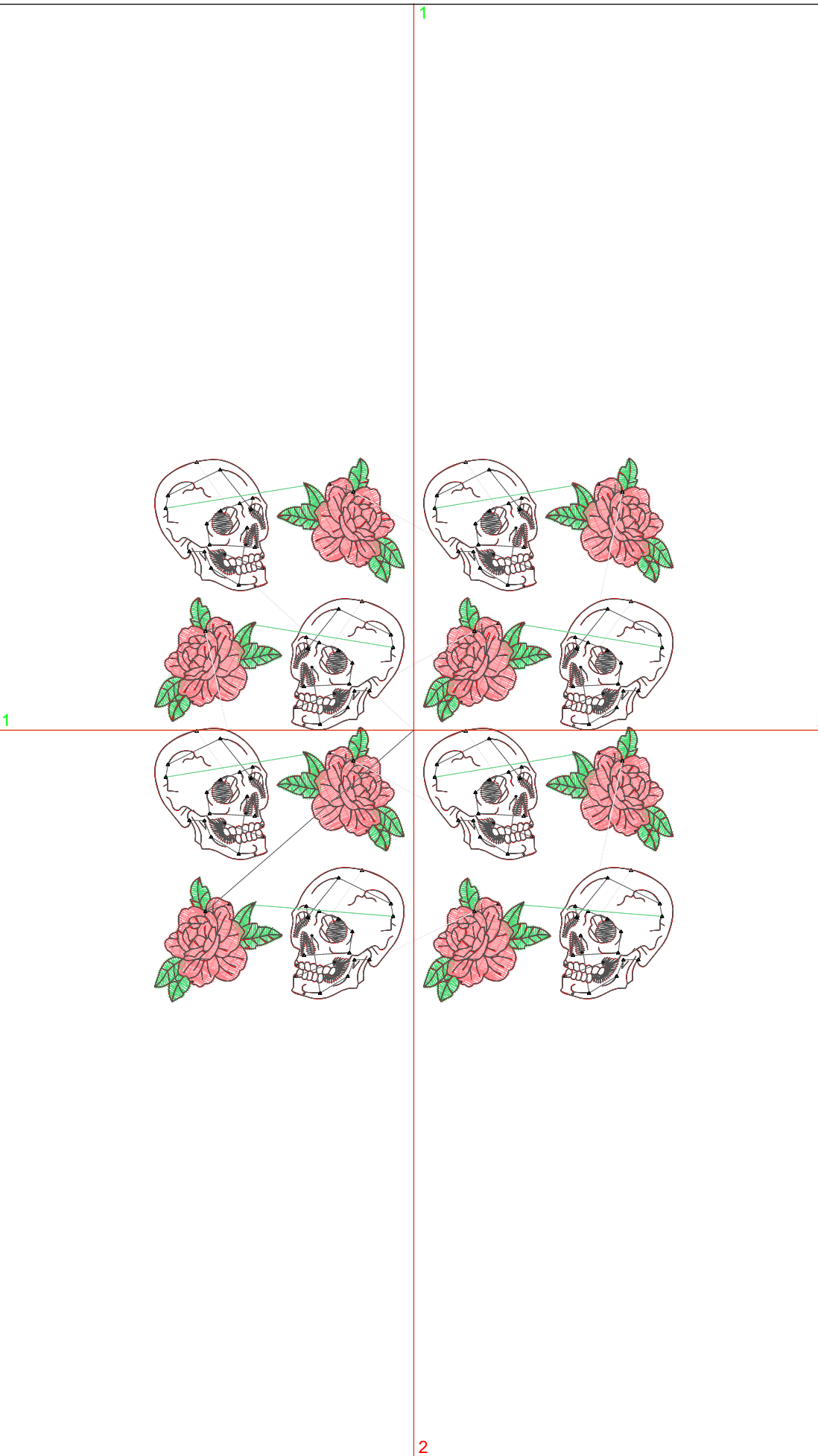
Wilcom TrueSizer



Design: **Skull and Roses**

Title: **Skull and Roses**

Stitches: 25,906  
 Height: 3.80 in  
 Width: 3.63 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 39  
 Stops: 40  
 Trims: 155  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear  
 Away x 2  
 Appliqués: 0  
 Left: 46.1 mm  
 Right: 46.1 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.80 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 386.94ft  
 Total bobbin: 120.79ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	4	White	958	15	White	Wilcom
2.	3	Black	835	13		Wilcom
3.	1	Green	310			Wilcom
4.	2	Red	436			Wilcom
5.	3	Black	689	13		Wilcom
6.	4	White	958	15	White	Wilcom
7.	3	Black	823	13		Wilcom
8.	1	Green	311			Wilcom
9.	2	Red	439			Wilcom
10.	3	Black	707	13		Wilcom
11.	4	White	949	15	White	Wilcom
12.	3	Black	823	13		Wilcom
13.	1	Green	311			Wilcom
14.	2	Red	439			Wilcom
15.	3	Black	707	13		Wilcom
16.	4	White	968	15	White	Wilcom
17.	3	Black	820	13		Wilcom
18.	1	Green	312			Wilcom
19.	2	Red	442			Wilcom
20.	3	Black	700	13		Wilcom
21.	4	White	953	15	White	Wilcom
22.	3	Black	834	13		Wilcom
23.	1	Green	312			Wilcom
24.	2	Red	442			Wilcom
25.	3	Black	700	13		Wilcom
26.	4	White	958	15	White	Wilcom
27.	3	Black	823	13		Wilcom
28.	1	Green	309			Wilcom
29.	2	Red	436			Wilcom
30.	3	Black	697	13		Wilcom
31.	4	White	956	15	White	Wilcom
32.	3	Black	835	13		Wilcom
33.	1	Green	312			Wilcom
34.	2	Red	440			Wilcom
35.	3	Black	707	13		Wilcom

# Production Worksheet






Wilcom TrueSizer



Design: **Skull and Roses**

Title: **Skull and Roses**

Stitches: 25,906  
Height: 3.80 in  
Width: 3.63 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1

36.	4		961	15	White	Wilcom
37.	3		825	13		Wilcom
38.	1		312			Wilcom
39.	2		441			Wilcom
40.	3		714	13		Wilcom

# Color Film

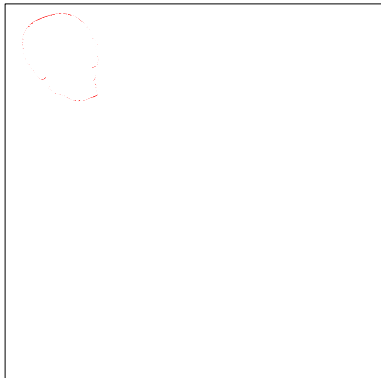
Wilcom TrueSizer



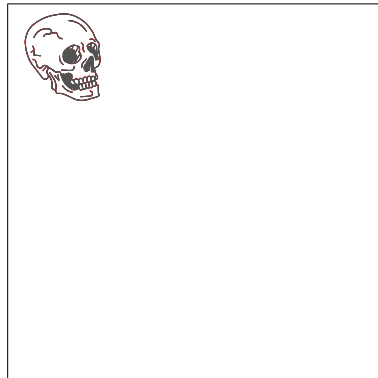
Design: **Skull and Roses**

Title: **Skull and Roses**

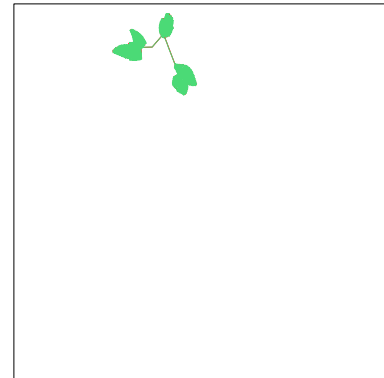
Stitches: 25,906  
Height: 3.80 in  
Width: 3.63 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.49



Stop #: 1  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 958  
Thread used: 17.14ft



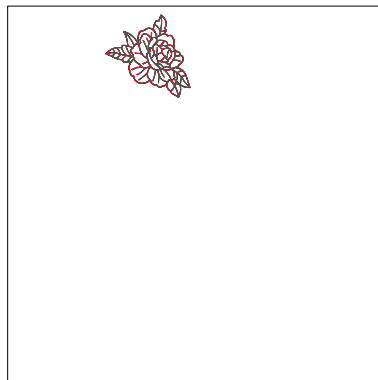
Stop #: 2  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 835  
Thread used: 9.05ft



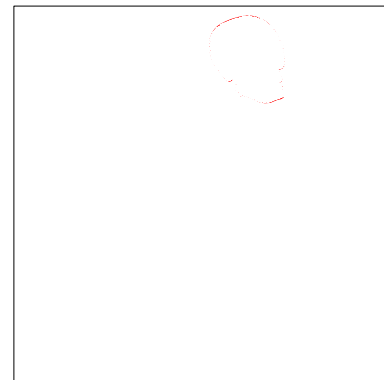
Stop #: 3  
Code:  
Name:  
Chart: Wilcom  
Stitches: 310  
Thread used: 5.33ft



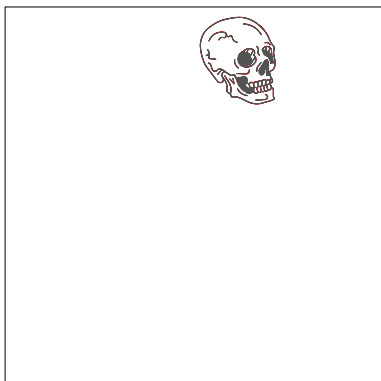
Stop #: 4  
Code:  
Name:  
Chart: Wilcom  
Stitches: 436  
Thread used: 7.73ft



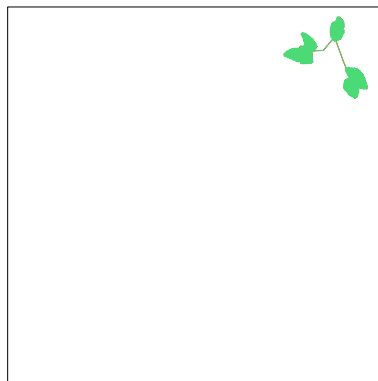
Stop #: 5  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 689  
Thread used: 7.40ft



Stop #: 6  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 958  
Thread used: 17.16ft



Stop #: 7  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 823  
Thread used: 8.95ft



Stop #: 8  
Code:  
Name:  
Chart: Wilcom  
Stitches: 311  
Thread used: 5.34ft



Stop #: 9  
Code:  
Name:  
Chart: Wilcom  
Stitches: 439  
Thread used: 7.74ft

# Color Film

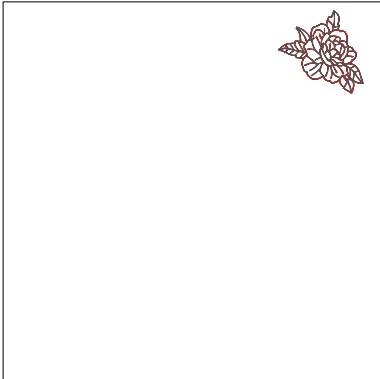
Wilcom TrueSizer



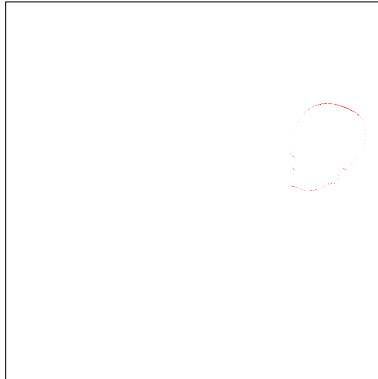
Design: **Skull and Roses**

Title: **Skull and Roses**

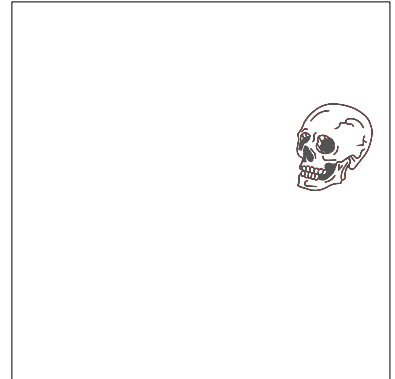
Stitches: 25,906  
Height: 3.80 in  
Width: 3.63 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.49



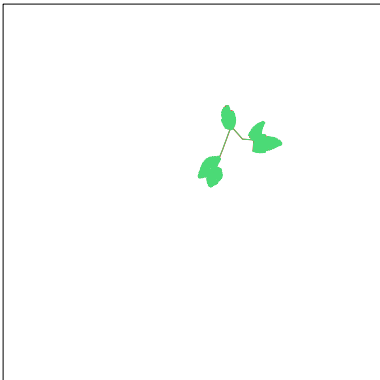
Stop #: 10  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 707  
Thread used: 7.57ft



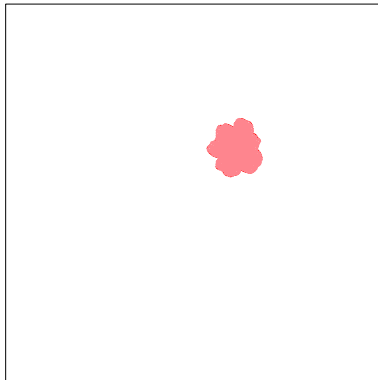
Stop #: 11  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 949  
Thread used: 17.00ft



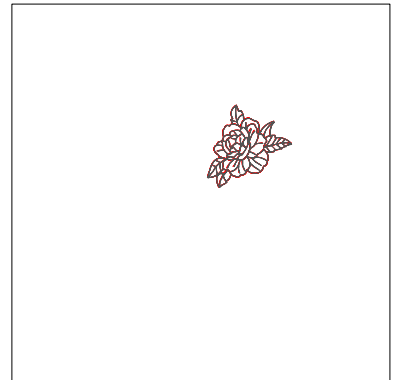
Stop #: 12  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 823  
Thread used: 8.96ft



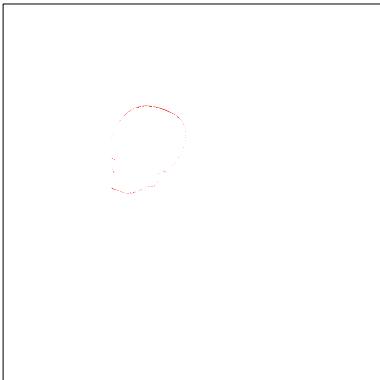
Stop #: 13  
Code:  
Name:  
Chart: Wilcom  
Stitches: 311  
Thread used: 5.34ft



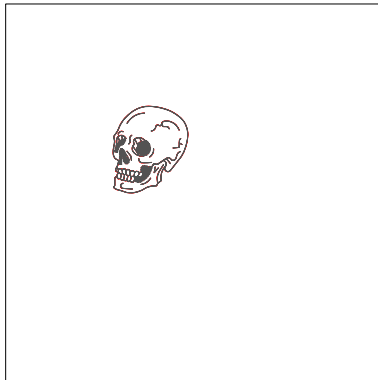
Stop #: 14  
Code:  
Name:  
Chart: Wilcom  
Stitches: 439  
Thread used: 7.74ft



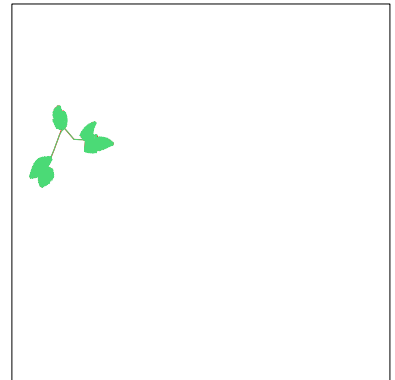
Stop #: 15  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 707  
Thread used: 7.57ft



Stop #: 16  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 968  
Thread used: 17.19ft



Stop #: 17  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 820  
Thread used: 8.94ft



Stop #: 18  
Code:  
Name:  
Chart: Wilcom  
Stitches: 312  
Thread used: 5.37ft

# Color Film

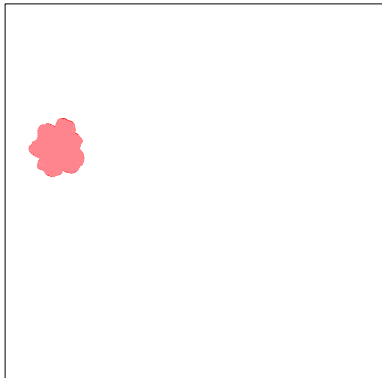
Wilcom TrueSizer



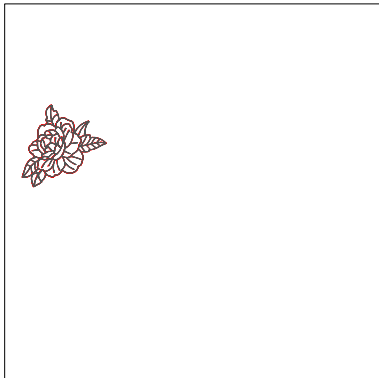
Design: **Skull and Roses**

Title: **Skull and Roses**

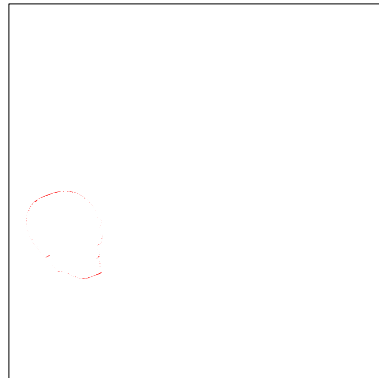
Stitches: 25,906  
Height: 3.80 in  
Width: 3.63 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.49



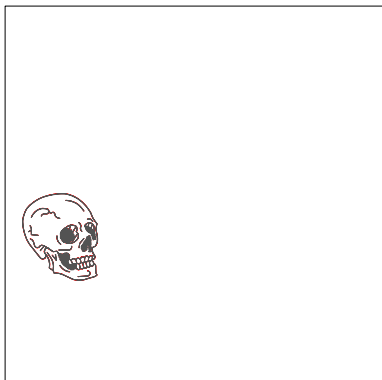
Stop #: 19  
Code:  
Name:  
Chart: Wilcom  
Stitches: 442  
Thread used: 7.77ft



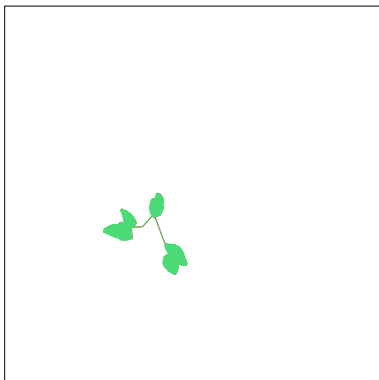
Stop #: 20  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 700  
Thread used: 7.48ft



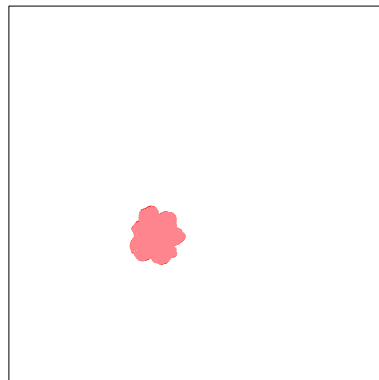
Stop #: 21  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 953  
Thread used: 17.05ft



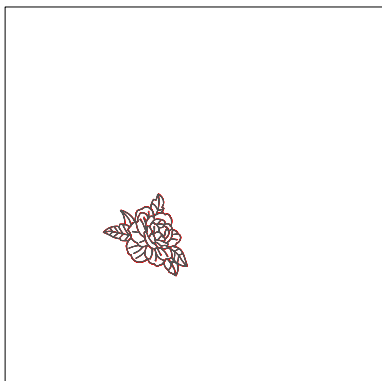
Stop #: 22  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 834  
Thread used: 9.05ft



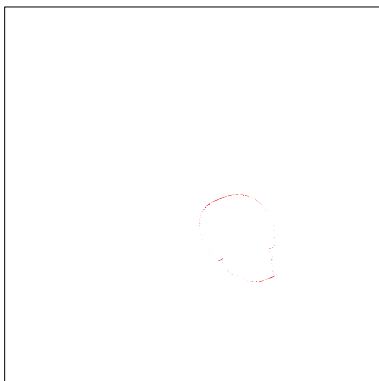
Stop #: 23  
Code:  
Name:  
Chart: Wilcom  
Stitches: 312  
Thread used: 5.37ft



Stop #: 24  
Code:  
Name:  
Chart: Wilcom  
Stitches: 442  
Thread used: 7.77ft



Stop #: 25  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 700  
Thread used: 7.48ft



Stop #: 26  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 958  
Thread used: 17.16ft



Stop #: 27  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 823  
Thread used: 8.96ft

# Color Film

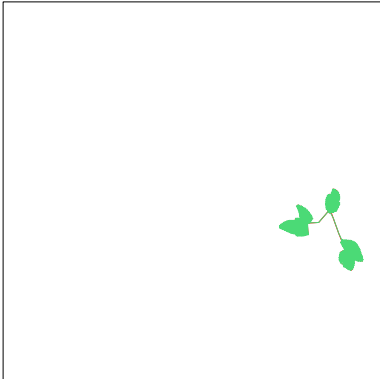
Wilcom TrueSizer



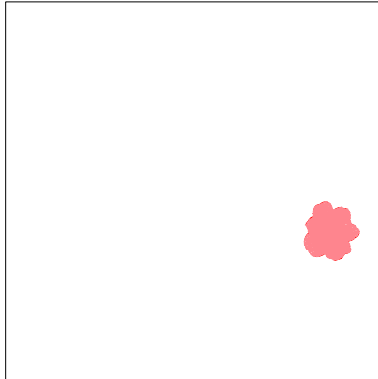
Design: **Skull and Roses**

Title: **Skull and Roses**

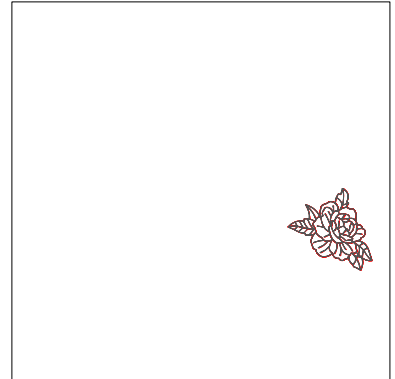
Stitches: 25,906  
Height: 3.80 in  
Width: 3.63 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.49



Stop #: 28  
Code:  
Name:  
Chart: Wilcom  
Stitches: 309  
Thread used: 5.32ft



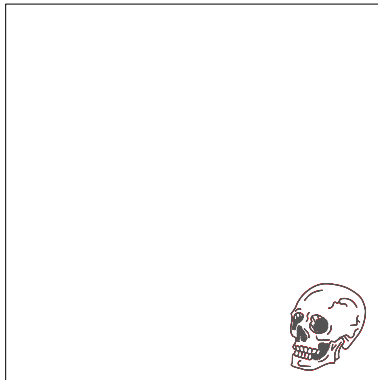
Stop #: 29  
Code:  
Name:  
Chart: Wilcom  
Stitches: 436  
Thread used: 7.76ft



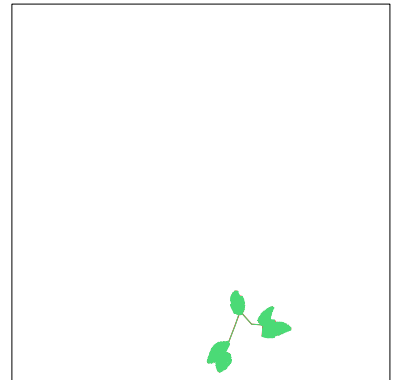
Stop #: 30  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 697  
Thread used: 7.44ft



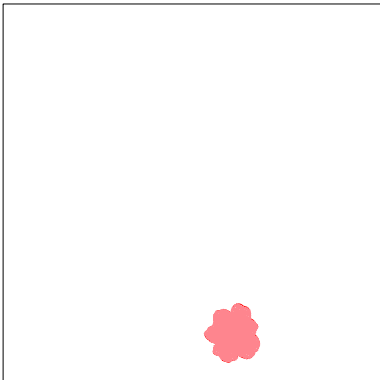
Stop #: 31  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 956  
Thread used: 17.04ft



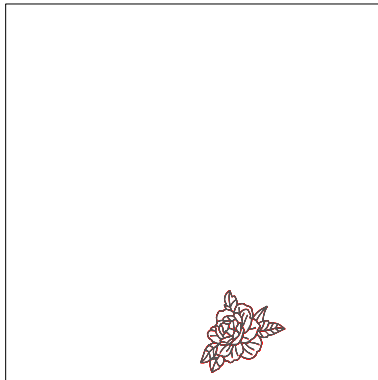
Stop #: 32  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 835  
Thread used: 9.05ft



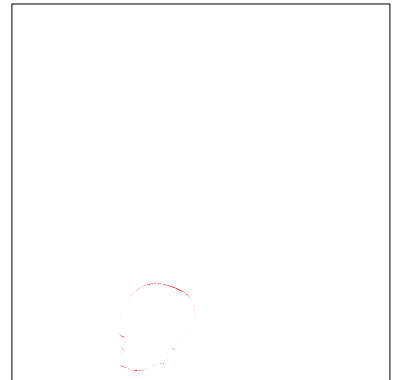
Stop #: 33  
Code:  
Name:  
Chart: Wilcom  
Stitches: 312  
Thread used: 5.37ft



Stop #: 34  
Code:  
Name:  
Chart: Wilcom  
Stitches: 440  
Thread used: 7.81ft



Stop #: 35  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 707  
Thread used: 7.51ft



Stop #: 36  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 961  
Thread used: 17.15ft

**Color Film**

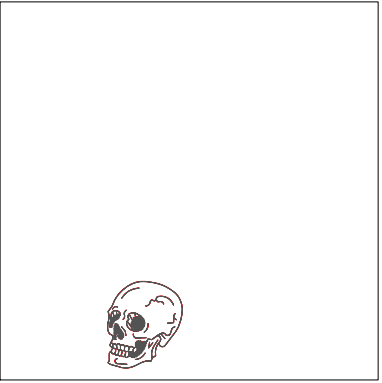
Wilcom TrueSizer



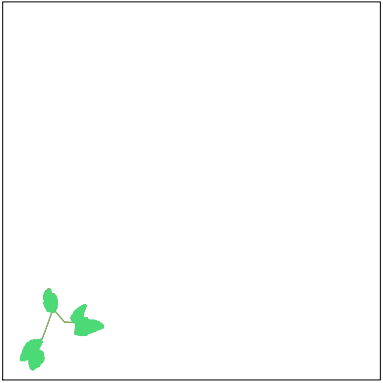
Design: **Skull and Roses**

Title: **Skull and Roses**

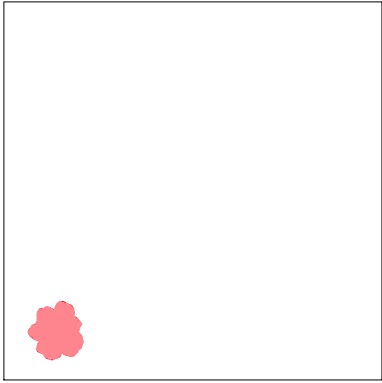
Stitches: 25,906  
Height: 3.80 in  
Width: 3.63 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.49



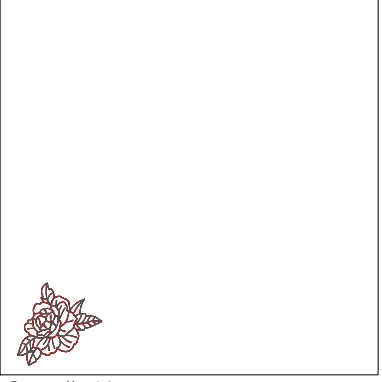
Stop #: 37  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 825  
Thread used: 8.97ft



Stop #: 38  
Code:  
Name:  
Chart: Wilcom  
Stitches: 312  
Thread used: 5.37ft



Stop #: 39  
Code:  
Name:  
Chart: Wilcom  
Stitches: 441  
Thread used: 7.82ft



Stop #: 40  
Code: 13  
Name:  
Chart: Wilcom  
Stitches: 714  
Thread used: 7.60ft